*TM 1-4920-440-13&P

TECHNICAL MANUAL

OPERATOR'S AND AVIATION INTERMEDIATE

MAINTENANCE (AVIM) MANUAL INCLUDING

REPAIR PARTS AND SPECIAL TOOLS LIST (RPSTL)

FOR

PRODUCTION/QUALITY CONTROL SHOP

P/N SC492099CLA66
NSN 4920-01-139-4545
EIC: UDC

*This TM supersedes TM 55-4920-440-13&P, dated 8 April 1985, including all changes.

HEADQUARTERS, DEPARTMENT OF THE ARMY

18 October 2006

WARNING SUMMARY

Personnel performing operations, procedures and practices which are included or implied in this Technical Manual shall observe the following warnings. Disregard of these warnings and precautionary information can cause **SERIOUS INJURY or DEATH** or destruction of materiel.

WARNINGS

- Four people are needed when moving or lifting the Environmental Control Units (ECUs). Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause **SERIOUS INJURY** to personnel.

- When all equipment and materiel is stored on the stationary side of the shelter, the limited floor space presents a safety hazard to operating personnel. This is most critical during the raising and lowering of the roof panel. Failure to observe supplemental instructions could result in **SERIOUS INJURY** to personnel. Personnel inside the shelter could become trapped between the roof panel and equipment bolted to the floor.

- The two upper lockout pins must be installed at the cable housing prior to raising the shelter floor from its lower position to its level position. If the lockout pins are not in place, the counterbalance cable will remain under tension. DO NOT attempt to remove these cables if the upper lockout pins are not installed. Removing cable while under tension could cause **SERIOUS INJURY** to personnel.

- HIGH VOLTAGE exists in the electrical system of the shop. All electrical inspections, repairs or replacement will be performed with the power OFF and only by qualified electricians. Serious shock hazards exist which could result in **INJURY OR EVEN DEATH** to personnel.

- Make sure compressed air supply is disconnected before attempting any work on the water/oil separator. Do not direct compressed air near eyes or directly against skin. Wear goggles; high pressure air against eyes can cause **BLINDNESS.**

LIST OF EFFECTIVE PAGES/WORK PACKAGES

NOTE: The portion of text affected by the changes is indicated by a vertical line in the outer margins of the page. Changes to illustrations are indicated by miniature pointing hands. Changes to wiring diagrams are indicated by shaded areas.

Date of issue for the original manual is:

Original 18 October 2006

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HEADQUARTERS
DEPARTMENT OF THE ARMY
WASHINGTON, D.C., 18 October 2006

OPERATOR'S AND AVIATION INTERMEDIATE MAINTENANCE MANUAL INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST FOR PRODUCTION/QUALITY CONTROL SHOP

P/N SC492099CLA66
NSN 4920-01-139-4545
EIC: UDC

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter or DA Form 2028 (Recommended Changes to Publications and Blank Forms) located in the back of this manual, directly to: Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA Form 2028 information to AMCOM via e-mail, fax, or the World Wide Web. Our fax number is: DSN 788-6546 or Commercial 256-842-6546. Our e-mail address is: 2028@redstone.army.mil. Instructions for sending an electronic 2028 may be found at the back of this manual immediately preceding the hard copy 2028. For the World Wide Web use: https://amcom2028.redstone.army.mil.

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HOW TO USE THIS MANUAL

Purpose and Scope

This technical manual provides Aviation Unit (AVUM) and Aviation Intermediate (AVIM) usage and maintenance information for the Production/Quality Control Shop. The information includes component and assembly description, usage instructions, maintenance and supporting data including a Repair Parts and Special Tools List (RPSTL) for identifying and ordering components, assemblies, and repair parts.

Arrangement, Identification, and Location of Front Matter, Chapters and Work Packages, and Rear Matter

This manual is composed of front matter, chapters containing work packages (WP's) and rear matter.
Front Matter
The front matter includes such items as the Warning Summary, List of Effective Pages, Table of Contents and How to Use This Manual.
Chapters and Work Packages
The WP's contain information pertinent to the performance of specific tasks. Each WP is maintained as a separate entity. The WP's are grouped into Chapters based on overall content. WP's are arranged in numerical sequence regardless of chapter division. The chapter divisions and the WP's contained within the chapters are listed in the Table of Contents.

Locating a Work Package in the Table of Contents

First determine the category of the WP subject and then find the appropriate chapter in the Table of Contents. Scan the WP titles in that chapter until you find the WP subject matter. In the example below, it is desired to locate the Siting Requirements for the Production/Quality Control Shop. The procedures fall into Chapter 2 Operator Instructions. Go to the Table of Contents and find the chapter titled "Operator Instructions". Scan the WP titles within that chapter until you find the WP's titled "Shelter Opening Sequence", now scan these WP's for the "Siting Requirements" statement and then follow the leader line to find the WP number.

WARNING SUMMARY

HOW TO USE THIS MANUAL

CHAPTER 1 – GENERAL INFORMATION, EQUIPMENT DESCRIPTION, AND THEORY OF OPERATION

General Information ..... WP 0001 00
Scope 0001 00-1
Maintenance Forms, Records, and Reports 0001 00-1
Corrosion Prevention and Control (CPC) 0001 00-1

CHAPTER 2 – OPERATOR INSTRUCTIONS

Description and Use of Operator Controls and Indicators ..... WP 0004 00
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Shelter Expansion 0005 00-3

Work Package Content and Presentation

The content and the presentation techniques used in the WP's vary according to the material content.
The TM number and WP number are placed at the top of the page and are set off by a horizontal line as shown below.

TM 1-4920-440-13&P	**0001 00**

The page number is placed at the bottom of the page and consists of the WP number and a sequential number denoting the page within the WP as shown below.

0001 00-1

Finding Instructions You Need

Primary paragraph title heads in bolded upper case letters.
Secondary level paragraphs are denoted by bolded headings set in Upper and Lower Case Type. These paragraphs always relate to and are subordinate to the most recent primary paragraph heading.
Tables are titled, numbered, and listed in the table of contents under the chapter and WP they appear and if you follow the leader line the last digit is the page number of the WP where the table is shown.

Warnings, Cautions, and Notes

WARNING

A warning denotes a condition or procedure, which when not complied with can result in injury or death to personnel and damage to equipment.

CAUTION

A caution denotes a condition or procedure, which when not complied with can result in damage to equipment.

NOTE

A note highlights a condition or statement, which aids the reader.

CHAPTER 1

GENERAL INFORMATION, EQUIPMENT DESCRIPTION, AND THEORY OF OPERATION FOR PRODUCTION/QUALITY CONTROL SHOP

PRODUCTION/QUALITY CONTROL SHOP GENERAL INFORMATION

SCOPE

Type of Manual: Operator and Intermediate Level Equipment
Name: Production/Quality Control Shop, NSN 4920-01-139-4545
Purpose of Equipment: To provide office space for supervisory personnel to schedule maintenance action, control production time, and provide quality control for the divisional and non-divisional aviation unit. This shop is utilized in conjunction with other maintenance shops in the AVIM support unit.

MAINTENANCE FORMS, RECORDS, AND REPORTS

Department of the Army forms and procedures used for equipment maintenance will be those prescribed by (as applicable) DA PAM 750-8, The Army Maintenance Management System (TAMMS) Users Manual; DA PAM 738-751, Functional Users Manual for the Army Maintenance Management Systems - Aviation (TAMMS-A); or AR 700-138, Army Logistics Readiness and Sustainability.

REPORTING EQUIPMENT IMPROVEMENT RECOMMENDATIONS (EIRs)

If your Production/Quality Control Shop needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you do not like about your equipment. Let us know why you do not like the design or performance. If you have Internet access, the easiest and fastest way to report problems or suggestions is to go to https://aeps.ria.army.mil/aepspublic.cfm (scroll down and choose the “Submit Quality Deficiency Report” bar). The Internet form lets you choose to submit an EIR, a Product Quality Deficiency Report (PDQR) or a Warranty Claim Action (WCA). You may also submit your information using an SF 368 (PQDR). You can send your SF 368 via e-mail, regular mail or facsimile using the addresses/facsimile numbers specified in DA PAM 750-8, The Army Maintenance Management System (TAMMS) Users Manual. We will send you a reply.

CORROSION PREVENTION AND CONTROL (CPC)

CPC of Army material is a continuing concern. It is important that any corrosion problems with this item be reported so that the problem can be corrected and improvements can be made to prevent the problem in future items. Corrosion specifically occurs with metals. It is an electrochemical process that causes the degradation of metals. It is commonly caused by exposure to moisture, acids, bases, or salts. An example is the rusting of iron. Corrosion damage in metals can be seen, depending on the metal, as tarnishing, pitting, fogging, surface residue, and/or cracking. Plastics, composites, and rubbers can also degrade. Degradation is caused by thermal (heat), oxidation (oxygen), salvation (solvents), or photolytic (light, typically UV) processes. The most common exposures are excessive heat or light. Damage from these processes will appear as cracking, softening, swelling, and/or breaking. SF Form 368 (PQDR) should be submitted to the address specified in DA PAM 750-8, The Army Maintenance Management System (TAMMS) Users Manual.

DESTRUCTION OF ARMY MATERIEL TO PREVENT ENEMY USE

Instructions for destruction of this equipment are contained in TM 750-244-1-4, Procedures for Destruction of Aviation Ground Support Equipment (FSC 4920), to Prevent Enemy Use.

PREPARATION FOR STORAGE OR SHIPMENT

In the event the Pneudraulic Shop is to be placed in storage, refer to TM 10-5411-201-14 and applicable shop equipment TMs or manufacturer-supplied operating manuals.

WARRANTY INFORMATION

For warranty information, please e-mail inquiries to: avim.shopsetplus@amrdec.army.mil

LIST OF ABBREVIATIONS/ACRONYMS

BNC	Bayonet Neil Concelman
BII	Basic Issue Items
CPC	Corrosion Prevention and Control
COEI	Components of End Item
EIR	Equipment Improvement Recommendations
IAW	In Accordance With
MTOE	Modified Table of Organization and Equipment
PDB	Power Distribution Box
PM	Preventive Maintenance
AVIM	Aviation Intermediate Maintenance
AVUM	Aviation Unit Maintenance
DA	Department of the Army
ea	each
FM	Field Manual
gl	gallon
hd	hundred
kt	kit
lb	pound
MAC	Maintenance Allocation Chart
P/N	Part Number
pt	pint
PQDR	Product Quality Deficiency Report
RPSTL	Repair Parts and Special Tools List
rl	Roll
SDR	Supply Discrepancy Report
TB	Technical Bulletin
TM	Technical Manual
TMDE	Test, Measurement, and Diagnostic Equipment
UOC	Usable on Code
U/I	Unit of Issue
WCA	Warranty Claim Action
yd	yard

PRODUCTION/QUALITY CONTROL SHOP
QUALITY OF MATERIAL

Material used for replacement, repair, or modification must meet the requirements of this TM 1-4920-440-13&P, Production/Quality Control Shop. If qualities of material requirements are not stated in this TM 1-4920-440-13&P, Production/Quality Control Shop, the material must meet the requirements of the drawings, standards, specifications, or approved engineering change proposals applicable to the subject equipment.

PRODUCTION/QUALITY CONTROL SHOP SAFETY, CARE, AND HANDLING

The following precautions should be exercised:

1. Use extreme caution when performing procedures that involve the electrical system of this equipment. High voltage exists and death on contact may result if personnel fail to observe safety precautions.
2. Before performing continuity checks or replacing electrical components, ensure electrical power is disconnected completely from the circuit involved.
3. In the event of a fluorescent lamp breakage, care must be taken in the removal of broken glass fragments and white phosphorous dust. Inhalation of phosphorous dust could cause serious injury.
4. Do not use handling equipment with capacity of less than gross weight of shelter system. Do not allow the shelter to swing back and forth when it is suspended. Failure to observe this warning may result in damage to equipment or severe injury or death to personnel.
5. Lock stop plate on load balancer with quick release pin before disconnecting support cable from hinged floor.
6. Expandable section (hinged floor and hinged sidewall together) weighs 700 pounds (318 kg). Do not stand directly in front of hinged section.
7. Prior to removing load balancer from fixed roof, the hinged floor must be near stowed position to remove tension from support cable. The support cable bracket on hinged floor must then be removed to permit disconnecting support cable from hinged floor. Secure hinged floor to prevent accidental release.
8. Do not attempt to disassemble or repair load balancer. This equipment contains powerful torsion springs and serious injury or death to personnel could result if disassembled.
9. In extreme cold, do not touch metal parts with bare hands because severe skin damage may result.
10. Safety glasses shall be worn by personnel when installing ground anchors.

PRODUCTION/QUALITY CONTROL SHOP SUPPORTING INFORMATION FOR REPAIR PARTS, SPECIAL TOOLS, TMDE, AND SUPPORT EQUIPMENT

COMMON TOOLS AND EQUIPMENT

For authorized common tools and equipment, refer to the Modified Table of Organization and Equipment (MTOE) applicable to the AVIM unit.

CONSUMABLE MATERIAL

For information relating to consumable materials, refer to the Expendable and Durable Items List (WP 0033 00).

REPAIR PARTS

For information relating to repair parts, hardware, and bulk stock, refer to Repair Parts and Special Tools List Introduction (WP 0028 00) and Repair Parts and Special Tools List (WP 0029 00).

TORQUE VALUES

All equipment or tools secured to the floor or walls of the shelter must be carefully tightened to specific torque limits. These torque limits are contained in WP 0024 00 of this manual.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
EQUIPMENT DESCRIPTION AND DATA

EQUIPMENT CHARACTERISTICS, CAPABILITIES, AND FEATURES

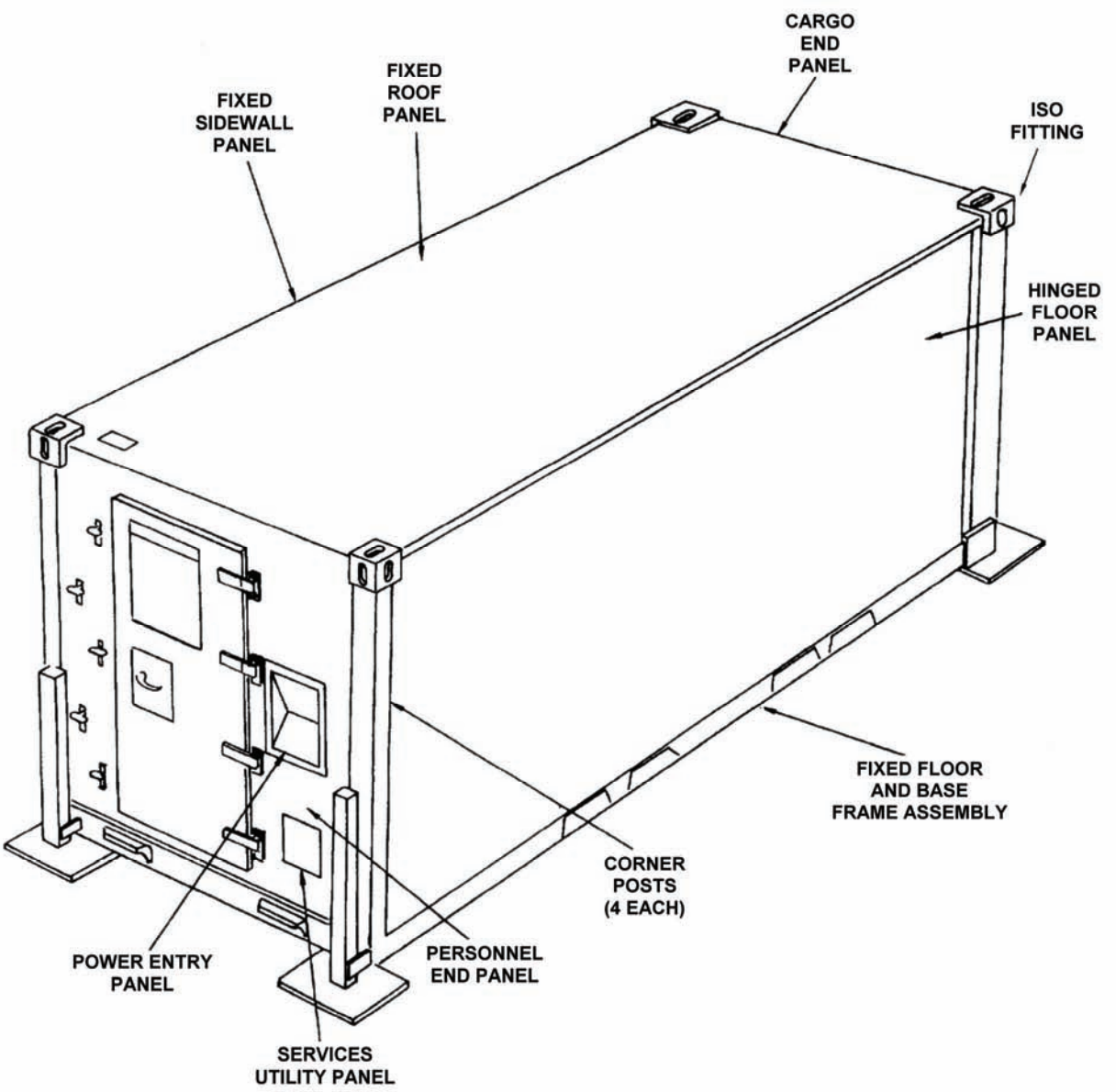


Figure 1. Production/Quality Control Shop.

- Shop is housed in a tactical, one-sided expandable, 60 amp shelter
- Additional floor space provides a work area necessary for the shop to perform its maintenance function
- Shop is equipped with desks, chairs, files, production control board, and the technical library necessary to support the maintenance effort of the AVIM unit
- Shelter can be transported by highway, rail, marine, or air (C-130, C-141, or C-5 aircraft, Army CH-47 helicopter)
- Shop can be operated in any geographic area and under any climatic condition in support of Army divisional and non-divisional units

LOCATION AND DESCRIPTION OF MAJOR COMPONENTS FOR TRANSPORT MODE

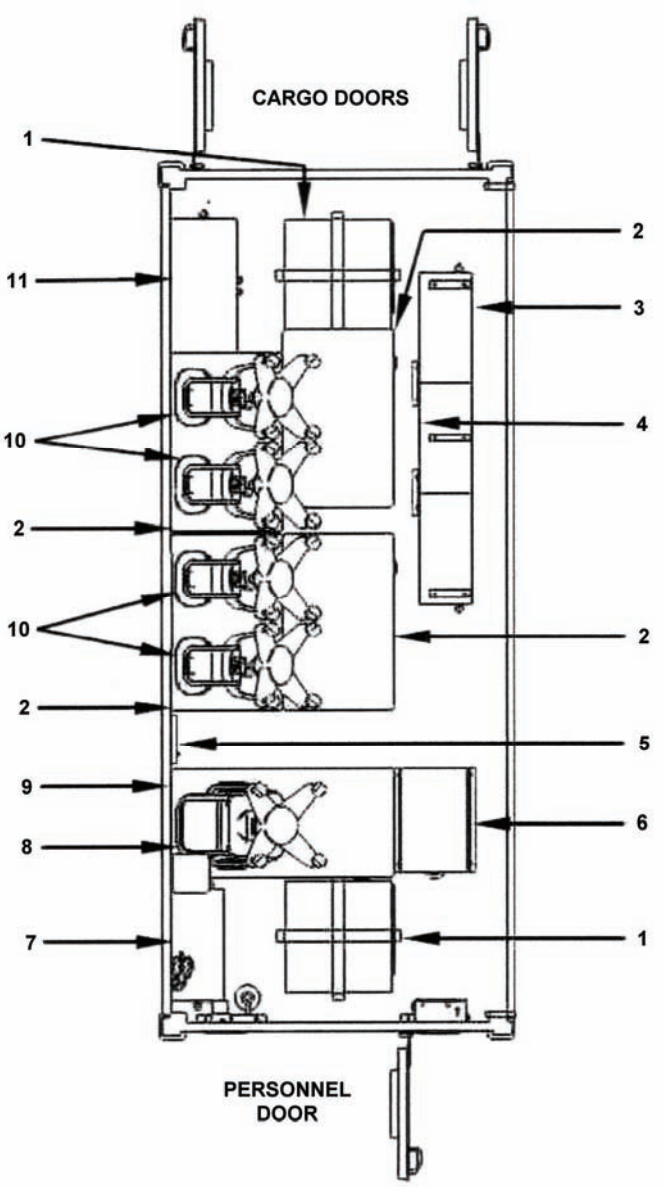


Figure 2. Transport Mode Component View.

Item No. and Name	Item No. and Name
1. ECUs (furnished by unit)	7. Small Bookcase
2. Clerk Desks	8. Typist Chair with Arms
3. Large Bookcase	9. Typist Desk
4. Production Control Board	10. Chairs Without Arms
5. Key Cabinet	11. Storage Cabinet
6. File Cabinet	

LOCATION AND DESCRIPTION OF MAJOR COMPONENTS FOR OPERATIONAL MODE

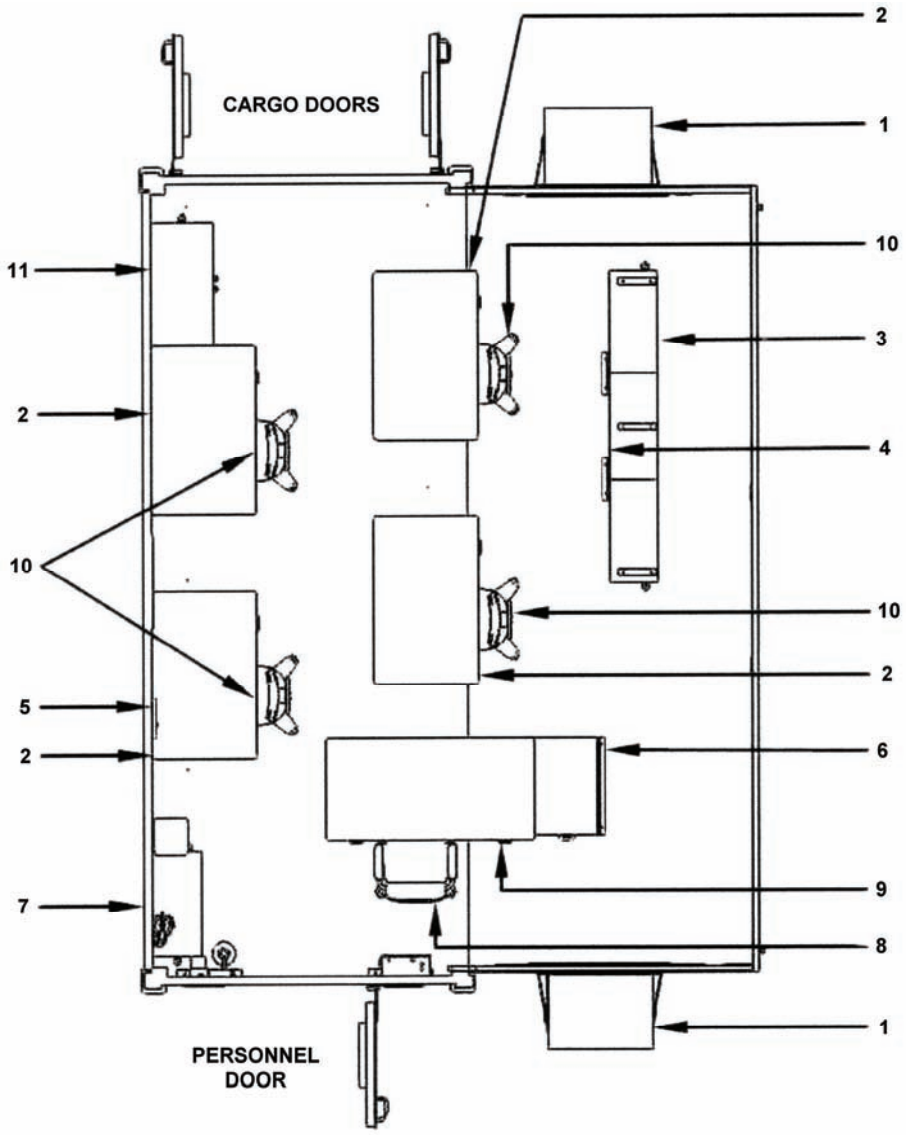


Figure 3. Operational Mode Component View.

Item No. and Name	Item No. and Name
1. ECUs (furnished by unit)	7. Small Bookcase
2. Clerk Desks	8. Typist Chair with Arms
3. Large Bookcase	9. Typist Desk
4. Production Control Board	10. Chairs Without Arms
5. Key Cabinet	11. Storage Cabinet
6. File Cabinet	

EQUIPMENT DATA

- Shelter weight: 7924 lbs.
- Shelter cubic feet: 1274
- Shelter dimensions: 239 x 96 x 96

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
THEORY OF OPERATION

After the shelter has been erected, the operator personnel will unbolt selected items of equipment. (See WP 0002 00, Figure 2). These items will be relocated to pre-selected positions on the expanded side of the shelter. (See WP 0002 00, Figure 3). The selected items, when moved, will not be secured (bolted) in place. This allows the shop personnel certain flexibility in positioning desks and work station tables. The recommended locations were selected for proper utilization of floor space and maximum safety for the operating personnel.

WARNING

Four people are needed when moving or lifting the ECUs. Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause **SERIOUS INJURY** to personnel.

Detailed instructions for unbolting equipment and the recommended sequence for relocating equipment are contained in WP 0008 00. The procedures for striking the shelter and preparing the Production/Quality Control Shop for transport or storage are contained in WP 0010 00 through WP 0013 00.

The ECUs are supplied by the unit. Procedures for positioning the ECUs for operation are in WP 0007 00. The two ECUs are positioned on special fold-down panels when the shop is in the operational mode. Power is provided by a 208V, 3 phase cable located inside the shelter next to each panel. Both ECUs can be easily removed for service or repair. Procedures for repositioning the ECUs for transport or storage are in WP 0011 00.

Electrical power to operate the Production/Quality Control Shop is provided by an auxiliary generator or a commercial power source. A Power Distribution Box (PDB) is used between the power source and the power entry panel of the shelter. The generator, PDB, and the pigtail used to connect the PDB to the generator are supplied by the unit. Overload protection is provided by circuit breakers. The circuit breaker panel is located inside the shelter next to the personnel entrance door. Procedures for connecting electrical power to the shop are in WP 0006 00. Procedures for disconnecting electrical power from the shop are in WP 0012 00.

End of Work Package

CHAPTER 2

OPERATOR INSTRUCTIONS
FOR
PRODUCTION/QUALITY CONTROL SHOP

PRODUCTION/QUALITY CONTROL SHOP
DESCRIPTION AND USE OF OPERATOR CONTROLS AND INDICATORS

Operator's manuals are provided with all equipment that is located in the Production/Quality Control Shop. For operator instructions or equipment information consult the manual that coincides with the equipment.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP SHELTER OPENING SEQUENCE

SECURITY MEASURES FOR ELECTRONIC DATA

Not Applicable

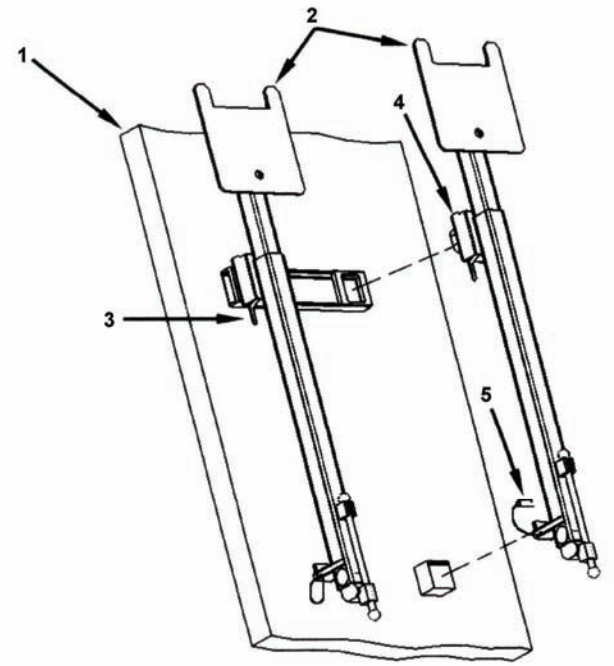
SITING REQUIREMENTS

The Production/Quality Control Shop should be set up with power cable length, tactical deployment, exhaust/inlet of ECUs, and phasing between related shops kept in mind. The shop's power entry panel, next to personnel entrance door, should be facing toward the power source and PDB (see WP 0002 00, Figure 1).

ASSEMBLY AND PREPARATION FOR USE

NOTES

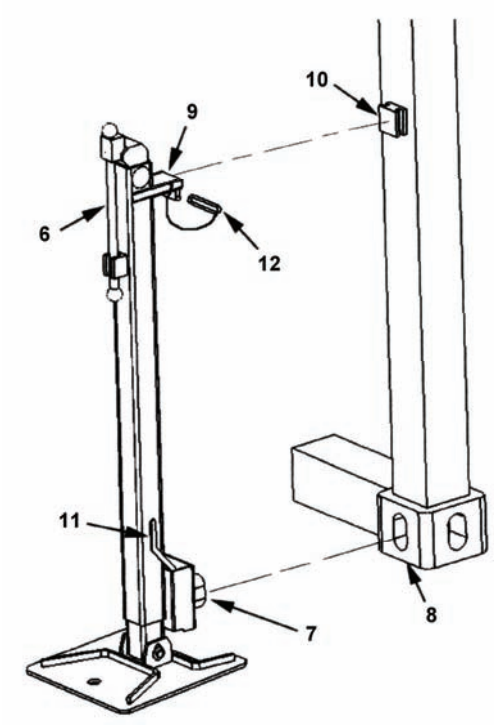
- Four personnel are required to perform all of the following procedures.
- Each shelter is equipped with six container jacks. Four are ISO jack assemblies and two are hinged jack assemblies. Four ISO jack assemblies are used to lift and level shelter. Two hinged jack assemblies are used on the expanded side to level floor after expansion.
- If ground is soft, place wood planks or boards on ground under each shelter corner before detaching lifting equipment.



1. Remove four ISO jacks (2) from inside of personnel and right cargo doors (1) by turning locking handle (3) to loosen jack attachment insert (4) and removing safety pin (5).
2. Position ISO jacks at each corner of shelter.

NOTE

Stencil on ISO jack indicates handle rotation to raise or lower jack.



3. Ensure ISO jack is lowered completely.
4. Place upper jack attachment insert (9) on upper jack support bracket (10) on corner post.
5. Insert ISO jack attachment (7) into lower ISO fitting (8) of shelter.
6. Turn locking handle (11) to rotate ISO jack attachment on jack to lock.
7. Rotate handle (6) on ISO jack to raise until safety pin (12) can be installed.
8. Install safety pin (12).
9. Repeat steps 3 through 8 at three remaining corner posts.

NOTE

Shelter shall be raised a minimum of 3 inches (7.6 cm) off ground.

10. Raise all ISO jacks simultaneously, at each corner of shelter, to prevent excessive strain on ISO jacks or shelter.

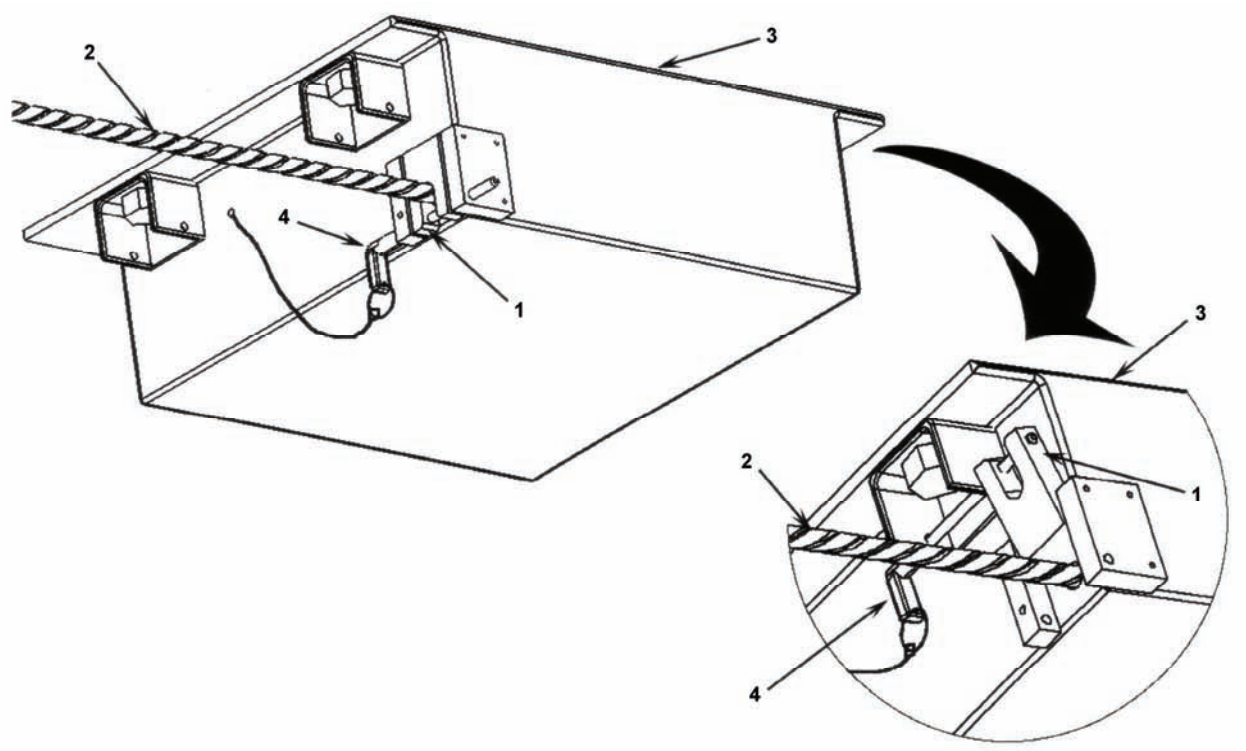
INITIAL LEVELING

NOTE

Four personnel are required to perform all of the following procedures.

1. Remove level from Shelter Basic Issue Items (BII) Box.
2. Level both cargo and personnel end from side to side, and middle of shelter from end to end by adjusting ISO jacks accordingly.

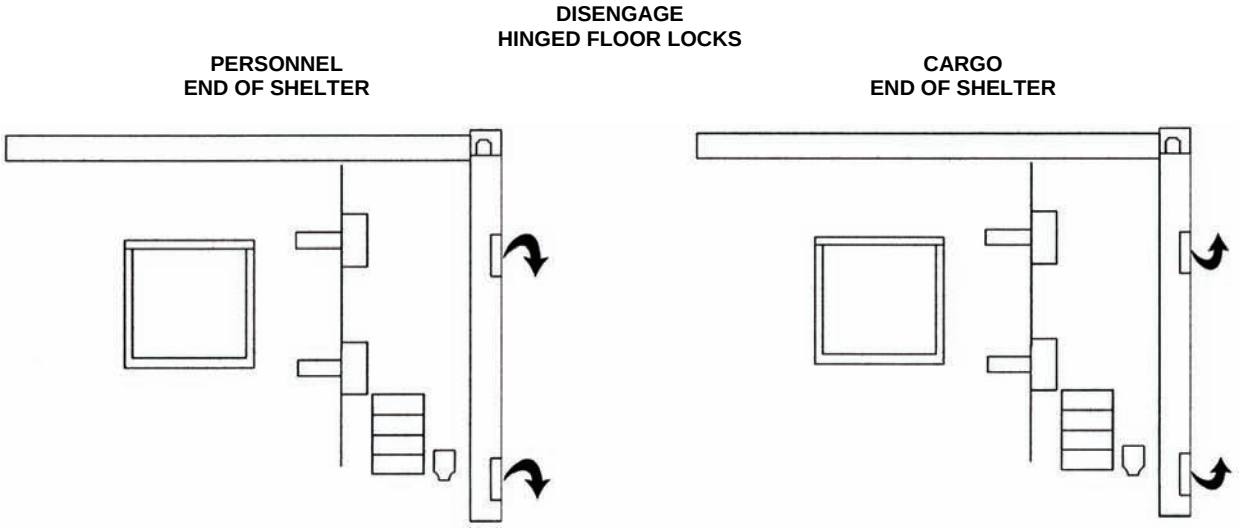
SHELTER EXPANSION



1. Remove lockout pins (4) from lower position on both cable reels (3).
2. Open slide stops (1) against counterbalance cables (2) on both cable reels (3).
3. Replace lockout pins (4) in upper position on both cable reels (3).

WARNING

Expandable section (hinged floor and hinged sidewall together) weighs 700 pounds (318 kg). **DO NOT** stand directly in front of hinged section.

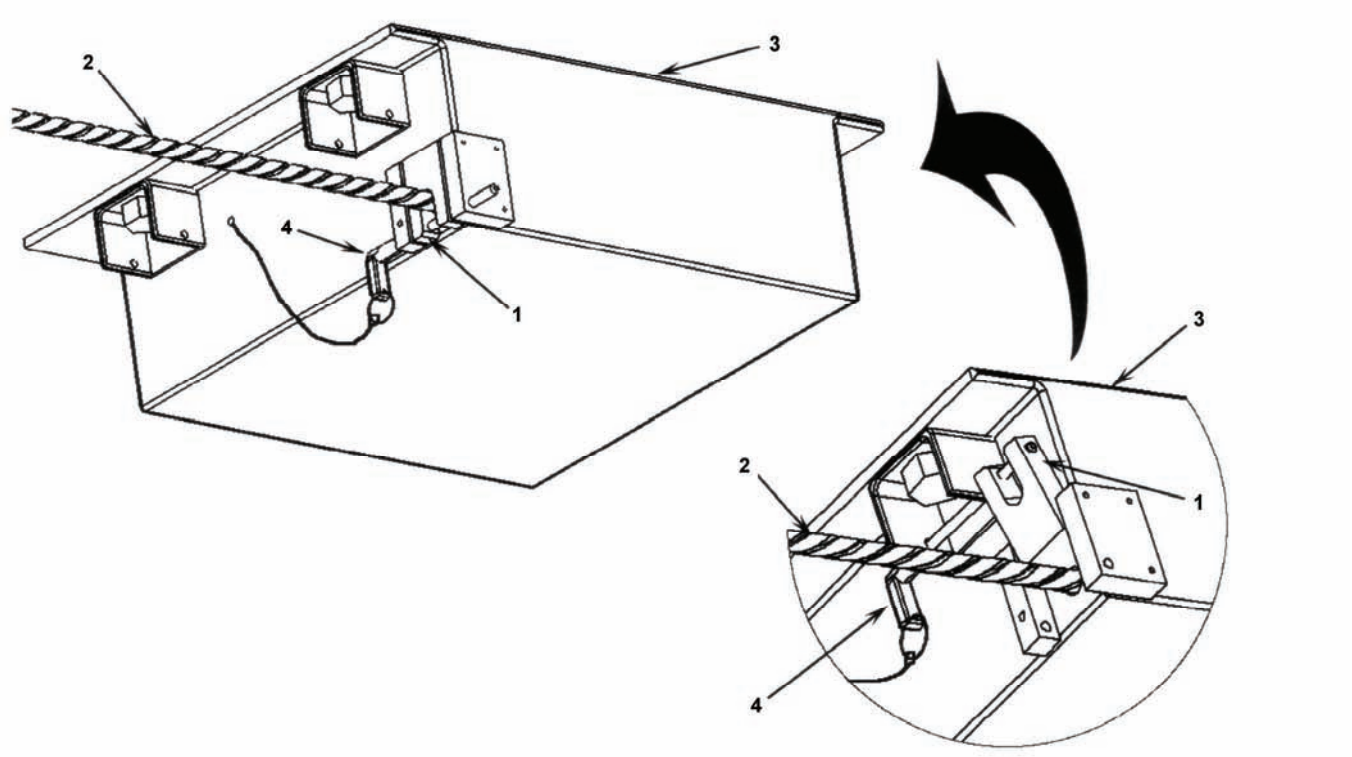


4. Raise cam lock handles on corner posts and rotate as indicated by stencil to disengage hinged floor locks.
5. Carefully lower hinged floor to extent of support cable travel (1 1/2 in. (3.8 cm) below level).

WARNINGS

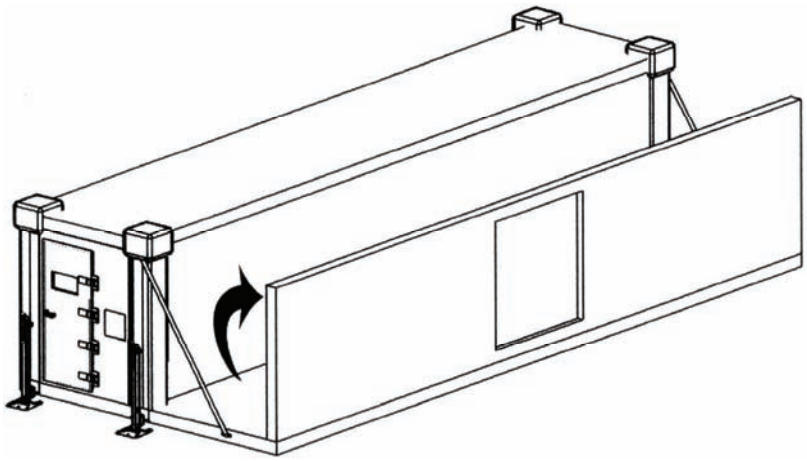
- Stop plate cable assembly is a spring powered mechanism. Personal **INJURY OR DEATH** may result if two quick release pins are not installed in stop plates.

- Fold-out floor counterbalance cables must be secured in cable housings prior to raising shelter floor from its lowered position to its level position. If counterbalance cables are not secured, counterbalance cables will remain under tension. **DO NOT** attempt to remove cables if counterbalance cables are not secured. Removing cables while under tension could cause **SERIOUS INJURY** to personnel.

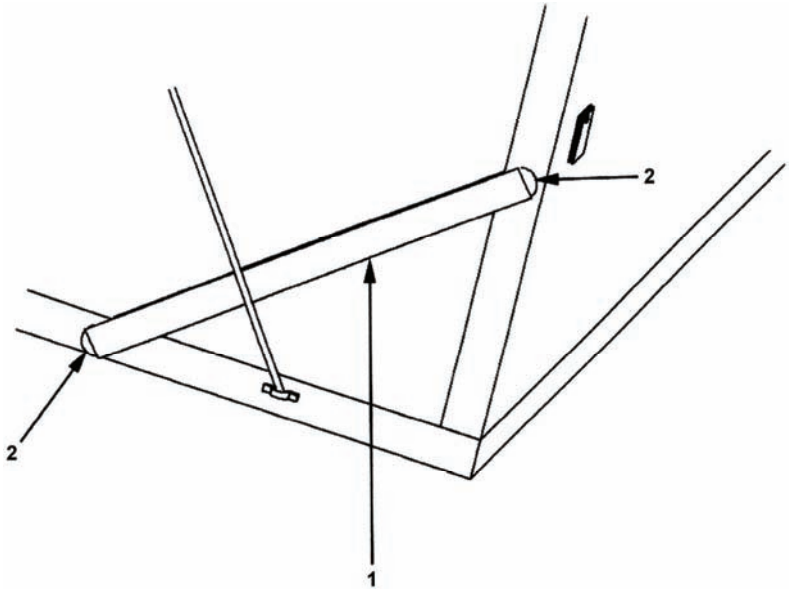


6. Remove lockout pins (4) from upper position on both cable reels (3).
7. Close slide stops (1) against counterbalance cables (2) on both cable reels (3).
8. Replace lockout pins (4) in lower position on both cable reels (3).

POSITIONING HINGED SIDEWALL



1. Remove two sidewall support braces from Shelter BII Box.
2. Raise hinged sidewall and hold in position.



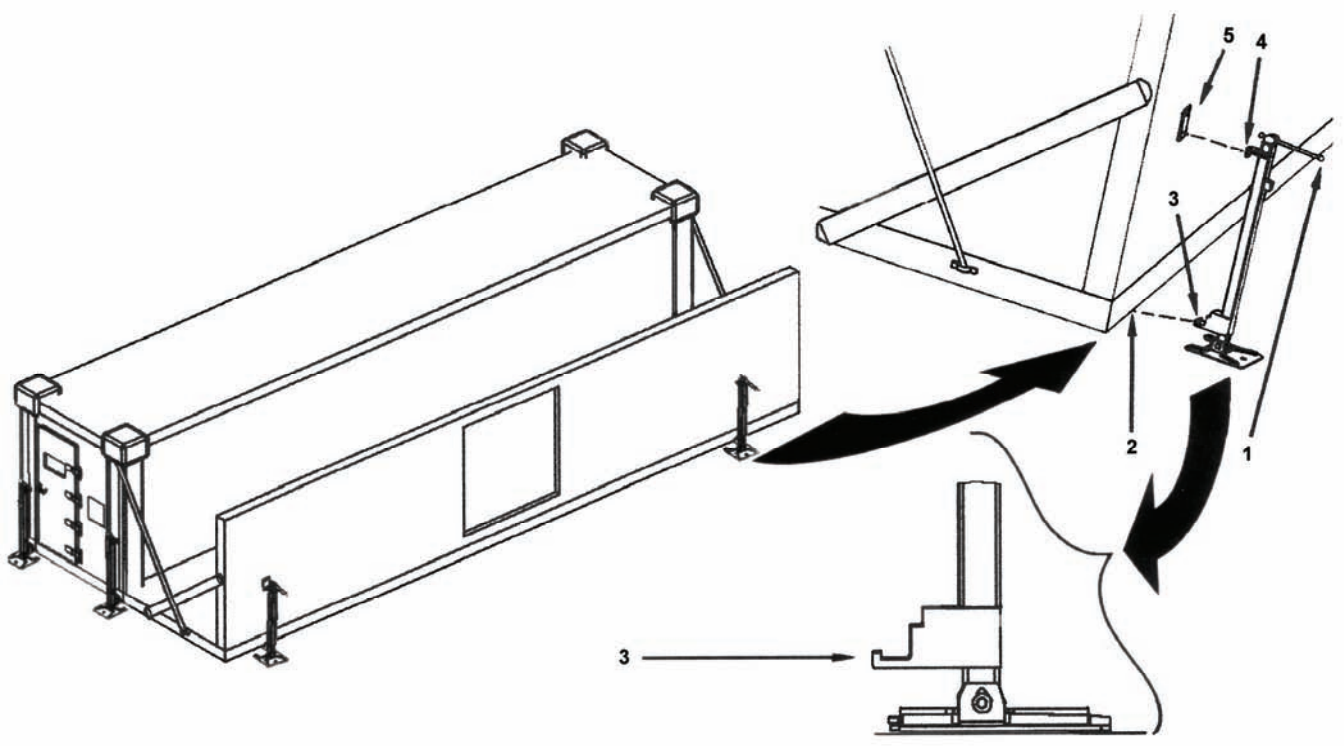
3. Install two sidewall support braces (1) in brace cups marked “A” (2) on hinged floor and sidewall behind support cable.

POSITIONING HINGED JACKS FOR LEVELING

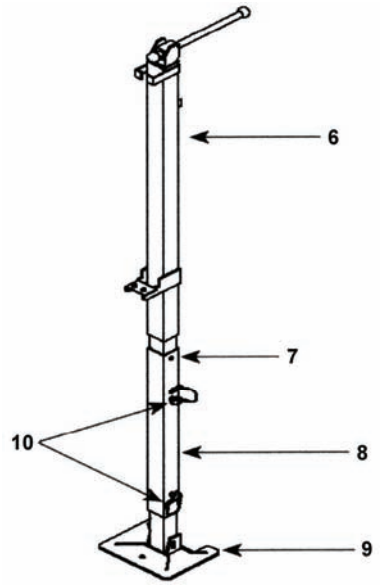
1. Remove two hinged jacks from inside of left cargo door.
2. Position hinged jacks at each corner of expanded side.

NOTES

- If step 3 cannot be successfully completed, perform Step 4 and then return to step 3. When step 3 is successfully completed, go to Step 5.
- Stencil on hinged jack indicates handle rotation to raise or lower jack.



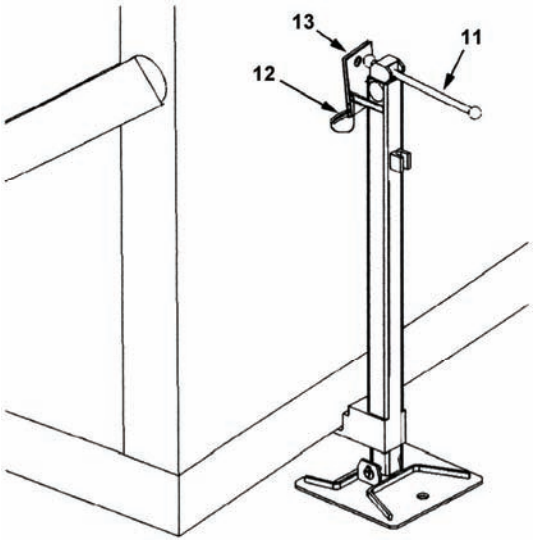
3. Rotate handle (1) to raise hinged jack until jack lift pin (3) engages hinged floor socket (2) and jack hook (4) engages jack support bracket (5) on hinged sidewall.



4. Install jack extensions **(if necessary)**.
   a. Remove two jack extensions (8) from Shelter BII Box and install between jack base (9) and upper section of hinged jack assembly (6).
   b. Position jack extension (8) in jack base (9) and secure by installing pin (7).
   c. Position hinged jack assembly (6) on jack extension (8) and secure by installing two quick-disconnect pins (10) through tubes of jack extension and hinged jack assembly.

CAUTION

Do not attempt to level or raise floor at this time.

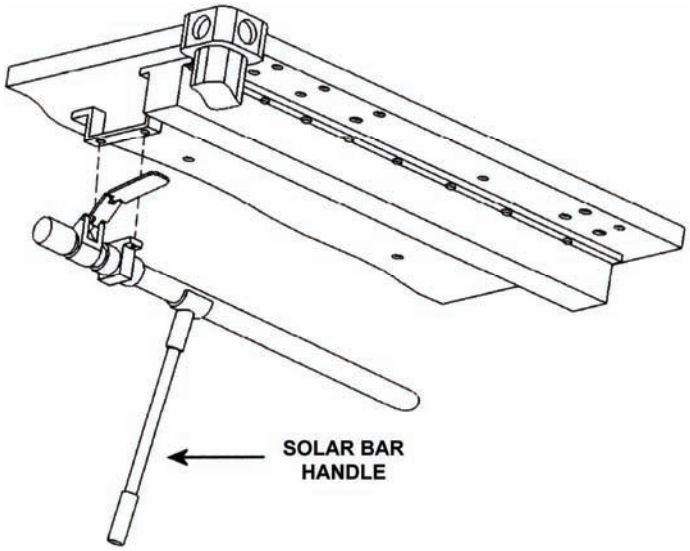


5. Rotate handle (11) to raise hinged jack until safety pin (12) can be installed in jack support bracket (13).

POSITIONING ROOF AND HINGED END WALLS

NOTE

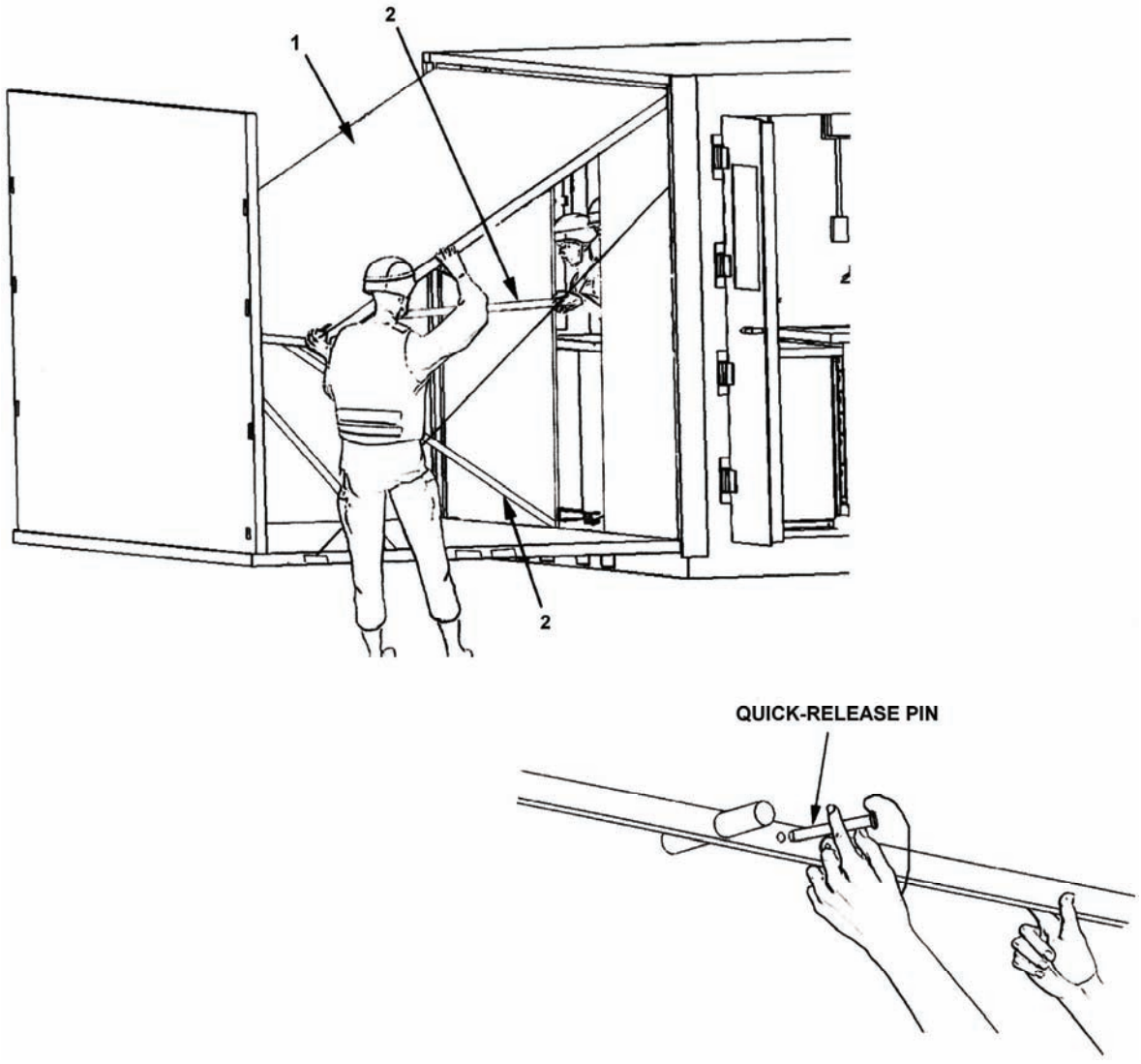
Solar bars are located at each end of shelter, on inside of fixed roof.



1. Rotate two solar bar handles simultaneously to their full extent. This will slide hinged roof outward.

WARNING

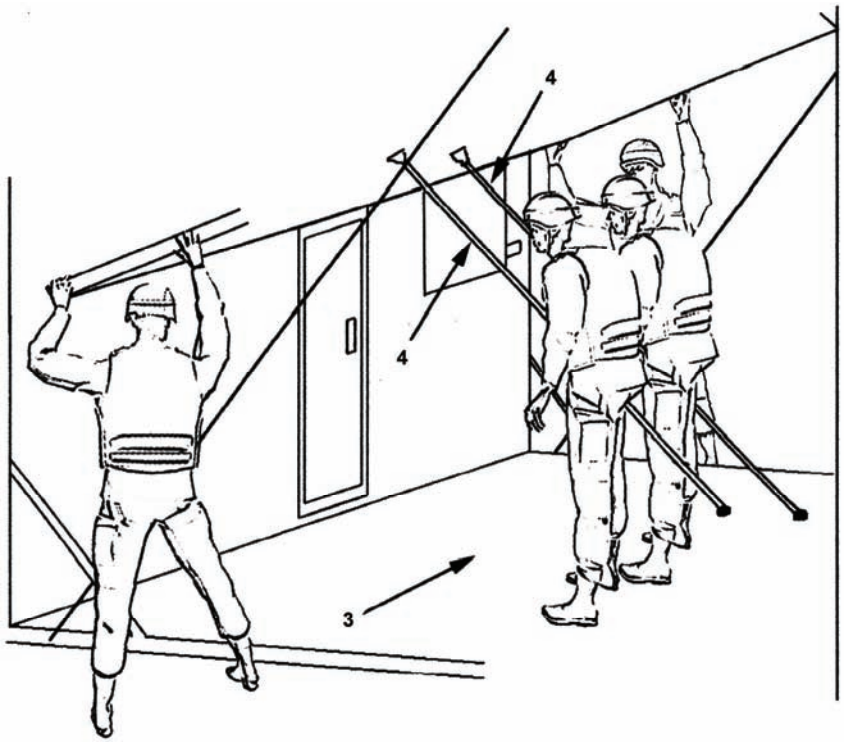
When all equipment and materiel is stored on stationary side of shelter, limited floor space presents a safety hazard to operating personnel. This is most critical during raising and lowering of roof panel. Failure to observe supplemental instructions could result in **SERIOUS INJURY** to personnel. Personnel inside shelter could become trapped between roof panel and equipment bolted to floor.



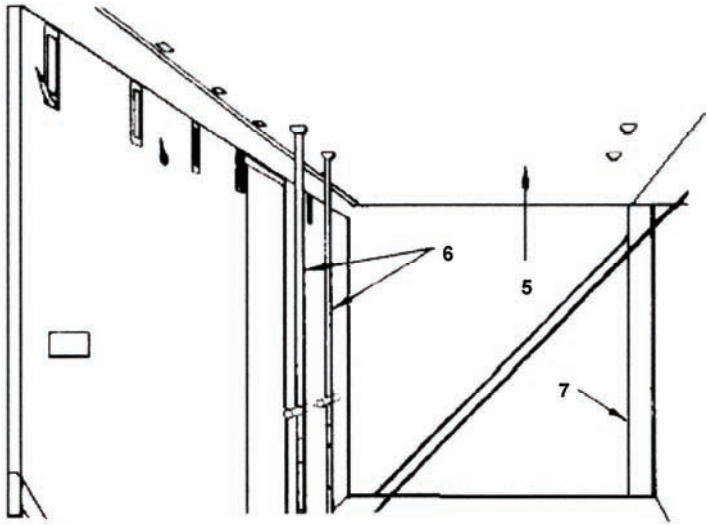
2. Two personnel outside shelter must lift roof panel (1) far enough to allow two people inside to release two support struts (2), extend them to full length, and insert quick-release pin.

CAUTION

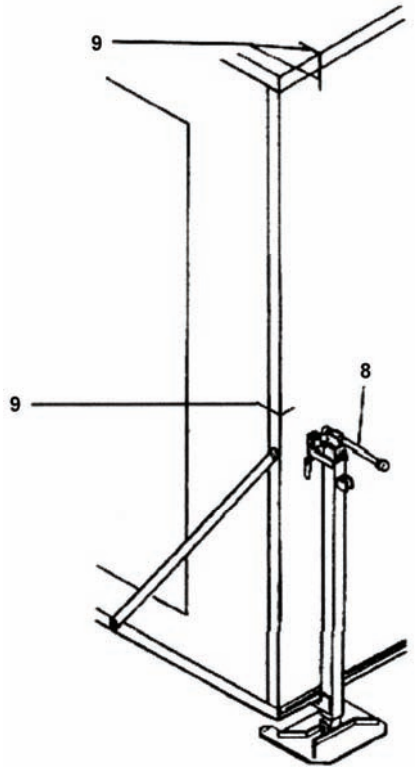
Do not force hinged roof to full height. This could cause damage to roof and sidewall seal. Ensure that hinged roof will clear hinged sidewall prior to lifting.



3. As soon as there is enough floor area (3), personnel inside, along with personnel outside, will move to expanded side of shelter, raising roof with two extended support struts (4).



4. After two struts (6) are totally supporting roof panel (5), end walls (7) are swung open and ECU support cables are placed outside of shelter.



5. Rotate hinged jack handles (8) simultaneously to raise both hinged jacks until positioning marks (9) on hinged end walls and hinged sidewall are in alignment.
6. Use support struts to lower hinged roof to rest on hinged end walls and sidewall.
7. Remove lock pins from support struts.
8. Retract support struts and secure in support brackets on hinged roof with lock pins.
9. Adjust hinged jacks to make sure positioning marks on hinged roof and hinged sidewall are properly aligned.

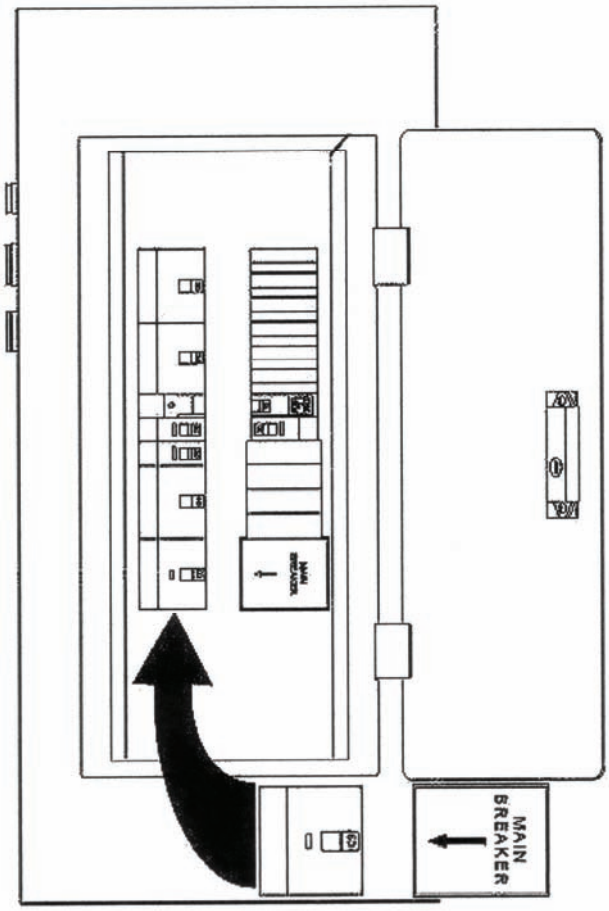
SECURING SHELTER

1. Obtain four removable latches from Shelter BII Box.
2. Install two latches on hinged sidewall and one latch on each hinged end wall. Do not engage at this point.
3. Compress seals by first engaging all non-removable latches between hinged sidewall, end wall, roof, and floor.
4. Engage four removable latches.
5. Visually check to make sure all seals are properly compressed.
6. Remove sidewall support braces and store in Shelter BII Box.

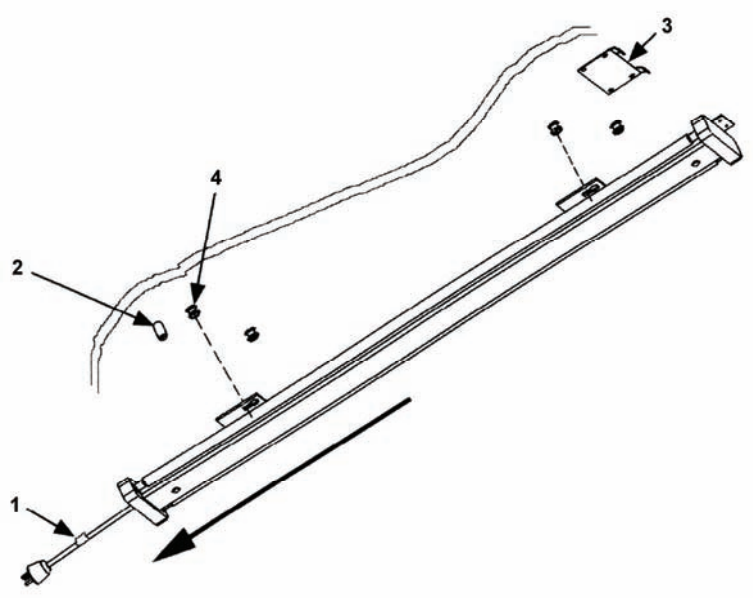
INSTALLING CEILING LIGHTS

WARNING

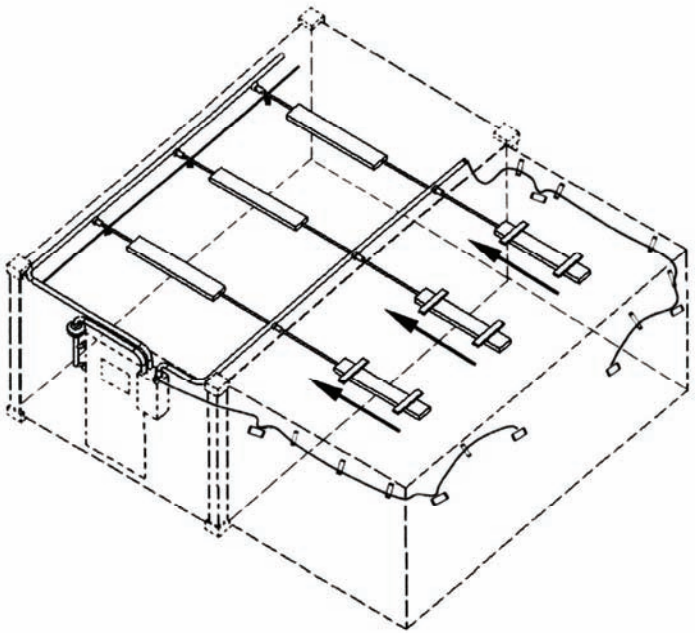
In an event of lamp breakage, care must be taken in removal of broken glass fragments and white phosphorous dust that may be dispersed within fixture. Inhalation of phosphorous dust could cause **SERIOUS INJURY** to personnel.



1. Set main circuit breaker and all other circuit breakers in breaker panel to the **OFF** position.

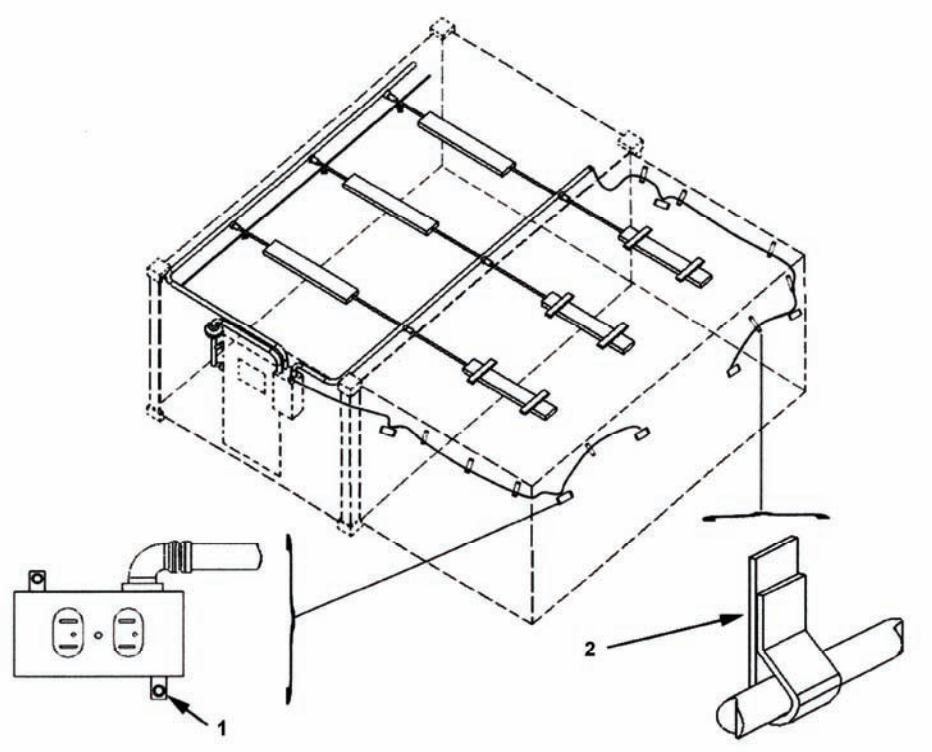


2. Remove power cable from storage clip (1) on ceiling.
3. Press and hold plunger lock (2) in fixed roof light storage bracket (3).
4. Move entire light fixture lengthwise toward power cable end to disengage light from four captive studs (4) in fixed roof.
5. Move light fixture into expandable section and rotate 180 degrees. Mate with four captive studs (4) in hinged roof.



6. Secure fixture by moving until spring loaded plunger engages.
7. Plug power cable into connector, and twist one-quarter turn clockwise to lock in.
8. Repeat these procedures for two remaining ceiling lights.

INSTALLING CABLE AND RECEPTACLE ASSEMBLY

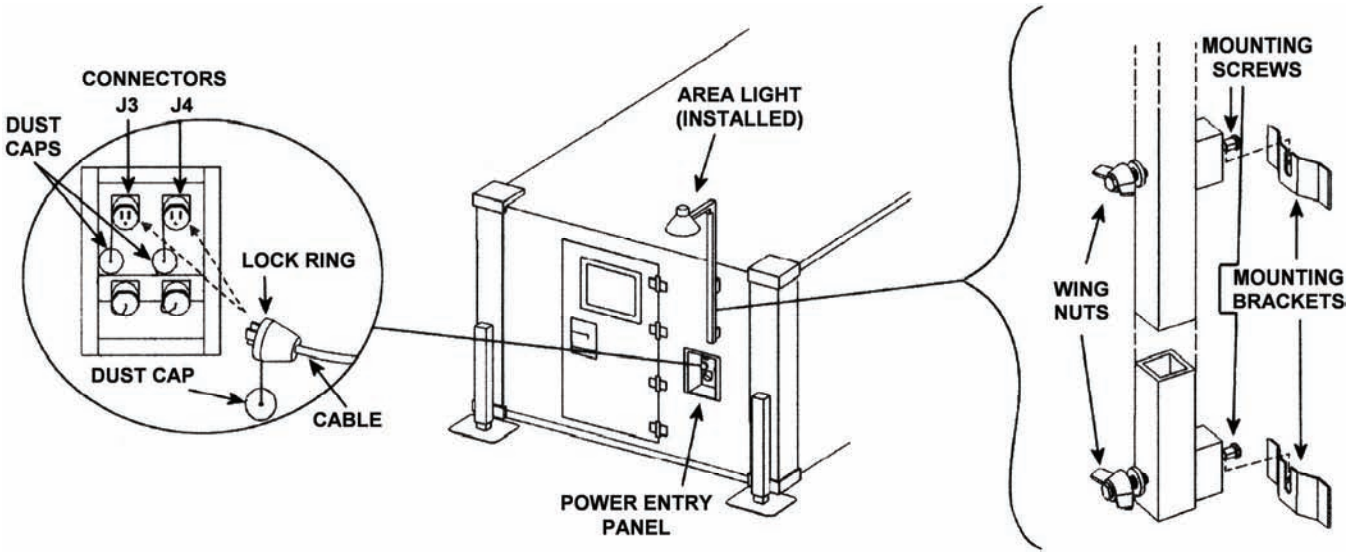


1. Release captive fasteners (1) from receptacles on one end of shelter.
2. Reposition receptacles from stored position on hinged end wall to operating position on hinged sidewall.
3. Position receptacles with power cables facing up and secure captive fasteners (1).
4. Secure power cable with Velcro straps (2).
5. Repeat these procedures for receptacles at other end of shelter.

INSTALLING AREA LIGHT

NOTES

- Do not remove wing nuts from screws.
- When area light is installed at cargo end of shelter, cable is routed over top of shelter. Excess cable slack should be neatly coiled on area light post so that it does not present a hazard to personnel.



1. Remove area light from inside fixed personnel end wall by loosening two wing nuts and sliding mounting screws out of mounting brackets.
2. Remove bulb from Shelter BII Box and twist into light socket.
3. Unroll area light cable.
4. Install area light on outside of fixed personnel or cargo end wall by sliding mounting screws into mounting brackets.
5. Secure area light to mounting brackets by tightening two wing nuts.
6. Remove protective dust cap from either “J3” or “J4” connector on power entry panel.
7. Remove protective dust cap from area light cable.
8. Connect area light cable into “J3” or “J4” connector on power entry panel and secure with lock ring.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
CONNECTING ELECTRICITY

WARNING

HIGH VOLTAGE exists in electrical system of shop. All electrical inspections, repairs, or replacements will be performed with power **OFF** and only by a qualified electrician. Serious shock hazards exist which could result in **INJURY OR EVEN DEATH** to personnel.

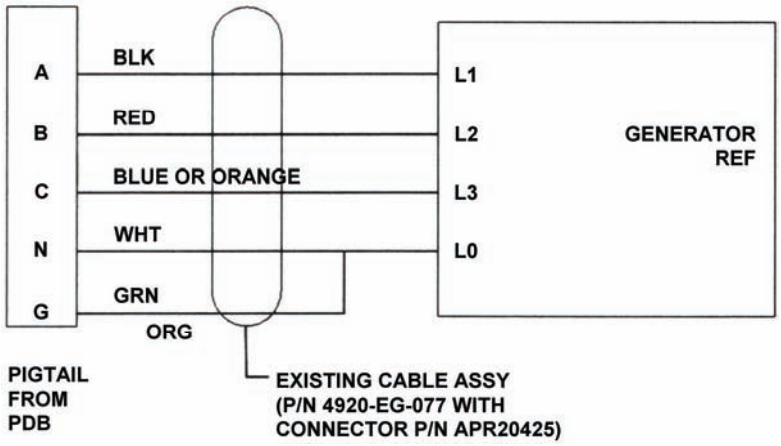
CONNECTING PDB TO GENERATOR (IF NECESSARY)

WARNING

This procedure is required only if power is not available. Only a qualified electrician should attempt to connect PDB to generator.

NOTE

PDB and Pigtail are supplied by unit. Refer to TM 9-6150-226-13 and/or TM 9-6150-226-23P for additional information.

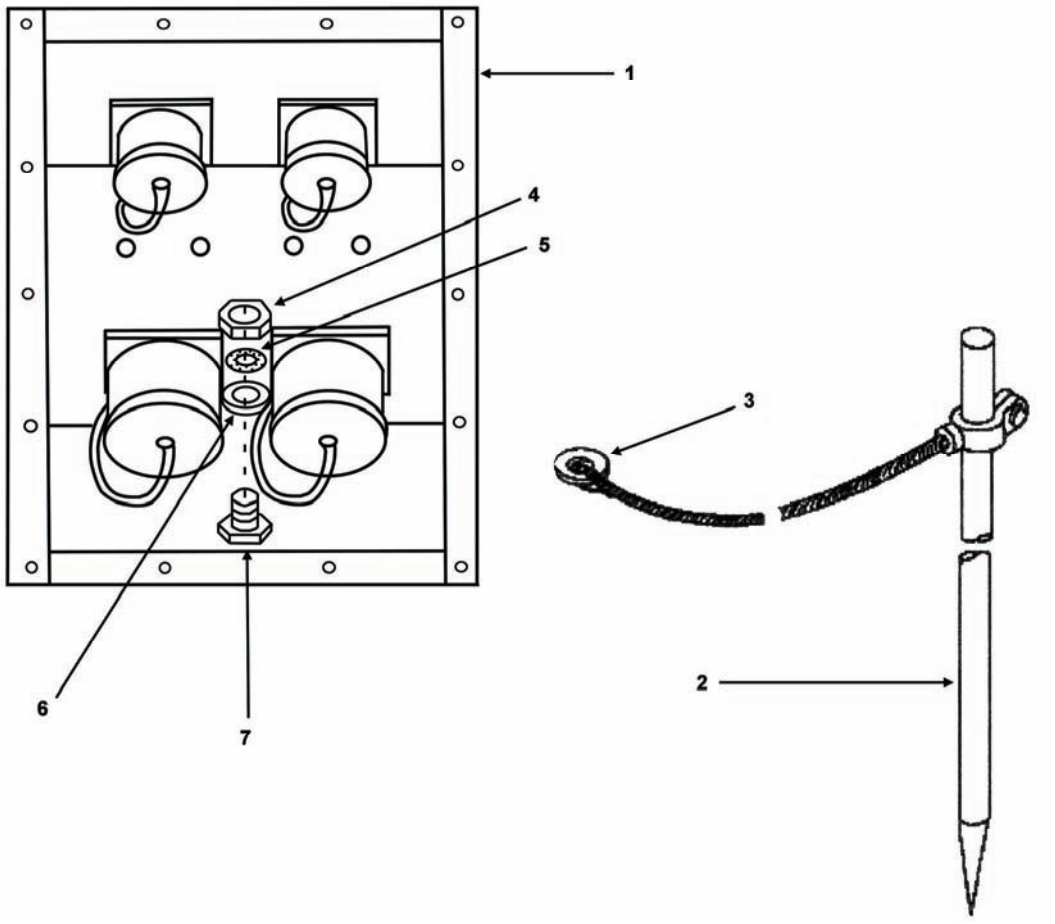


1. Ensure all circuit breakers on PDB are in the **OFF** position.
2. Ensure pigtail is connected to PDB.
3. Connect pigtail wires to generator lugs by connecting black wire to lug L1, red wire to lug L2, blue or orange wire to lug L3, and white and green wires to lug L0 on generator.

EXTERNAL GROUNDING OF SHELTER

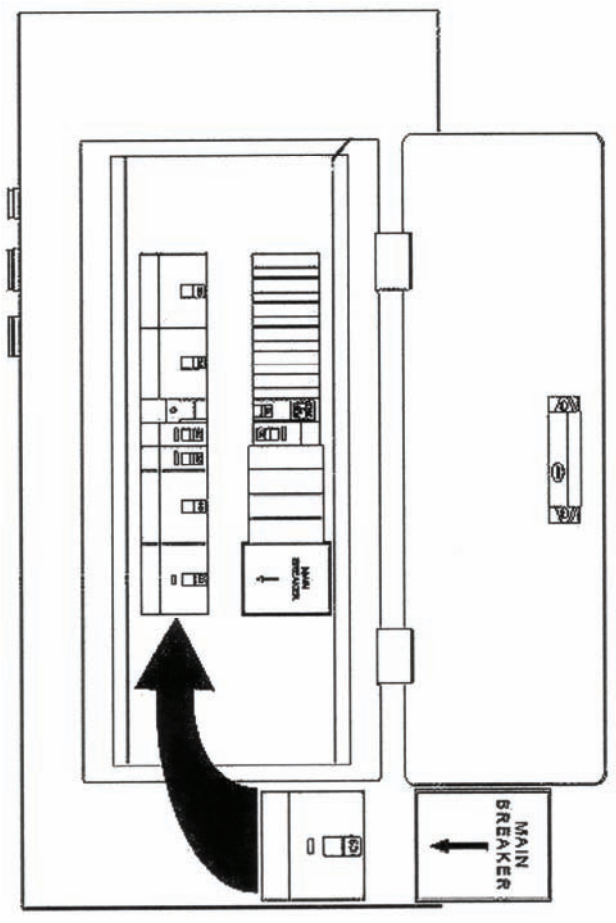
NOTE

Shelter is grounded through an externally connected power supply. Consult a qualified electrician for proper grounding procedures required for surrounding soil conditions.



1. Remove ground rod assembly from appropriate storage location.
2. Drive ground rod (2) into earth at a suitable location that permits ground cable lug (3) to reach ground stud (7) on power entry panel (1).
3. Remove nut (4), lock washer (5), and flat washer (6) from ground stud (7) on power entry panel (1).
4. Connect ground cable lug (3) to ground stud (7) and secure with flat washer (6), lock washer (5), and nut (4).
5. Ensure all connections are tight.

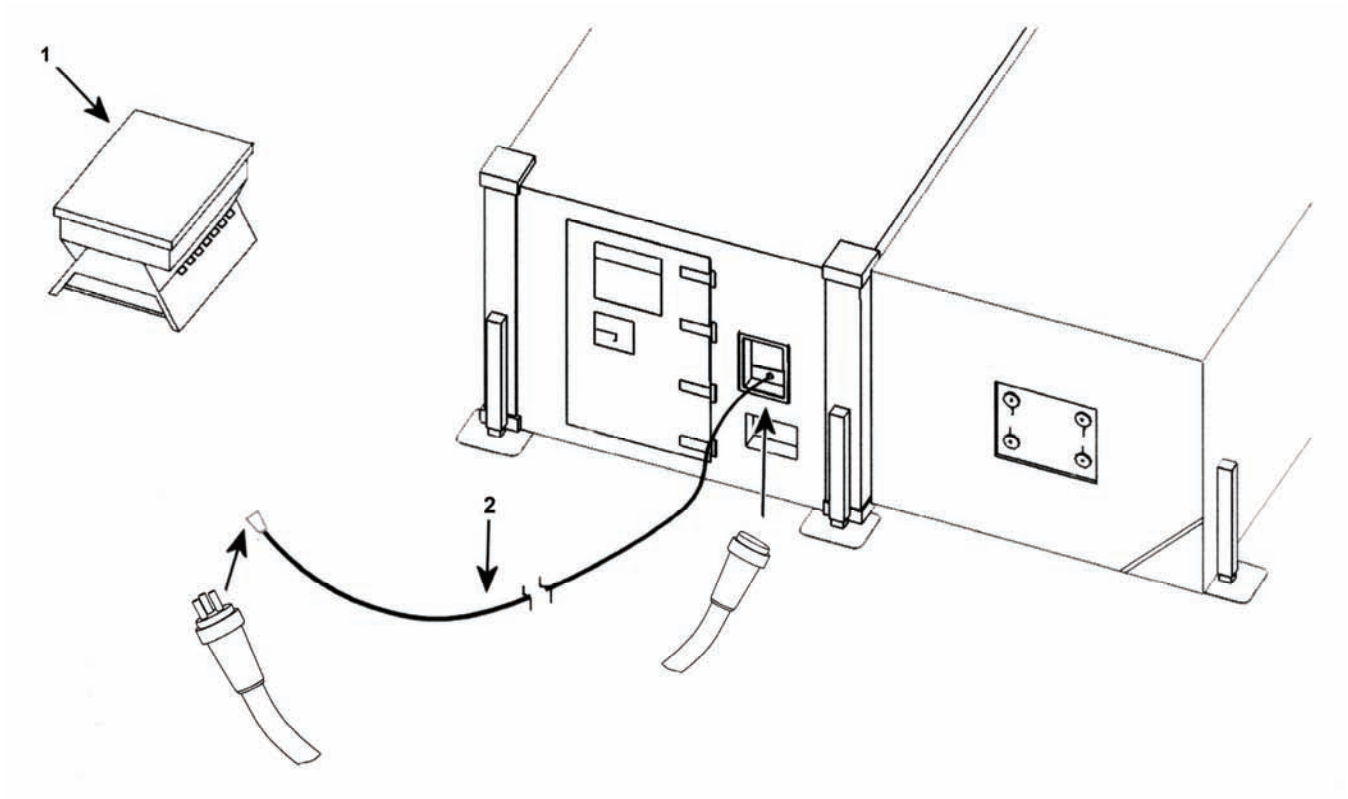
CONNECTING MAIN POWER CABLE



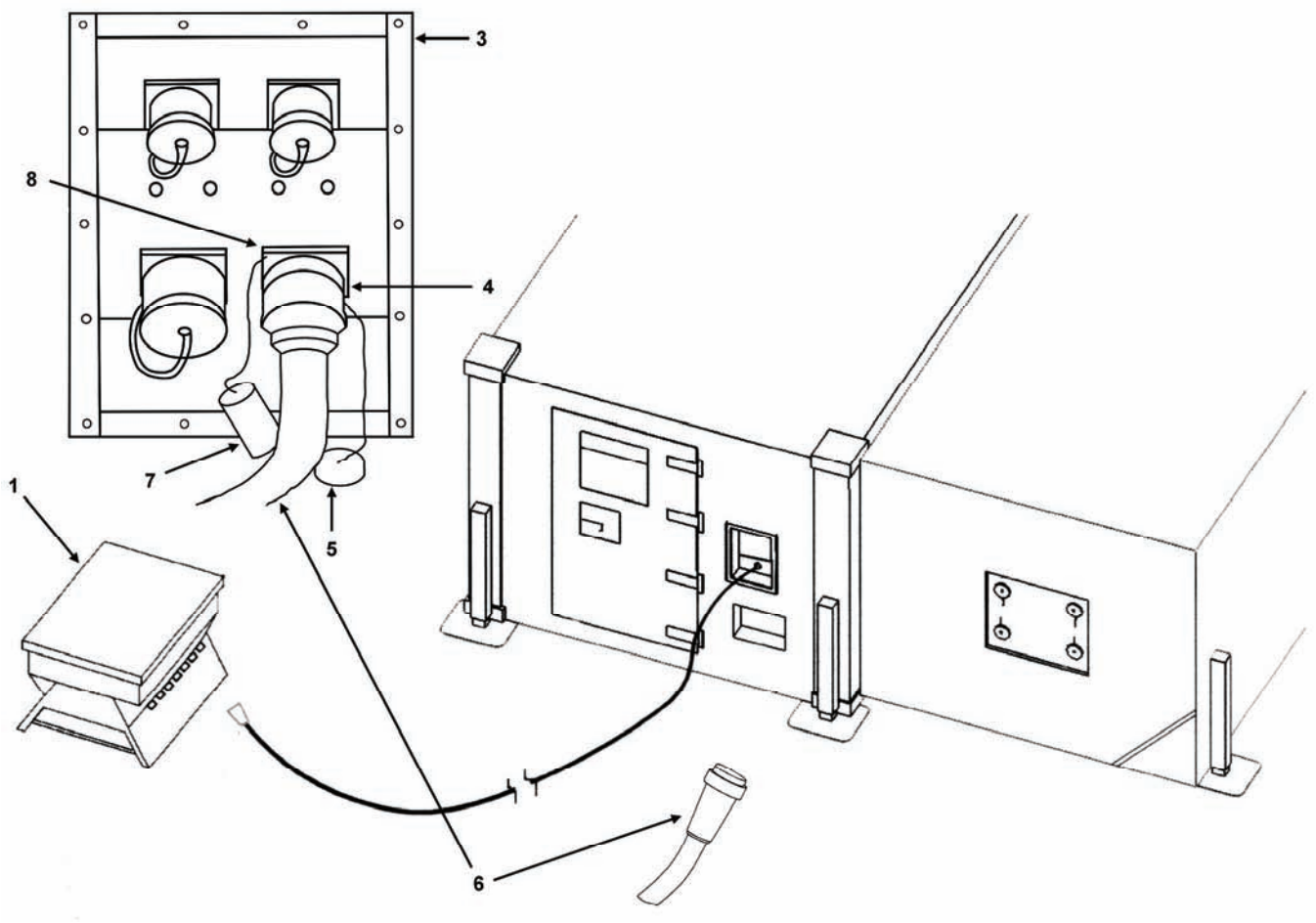
1. Ensure that all circuit breakers (including main circuit breaker) in circuit breaker panel are in the **OFF** position.
2. Ensure the circuit breaker from PDB is in the **OFF** position.
3. Remove rolled up power cable from appropriate storage location.

CAUTION

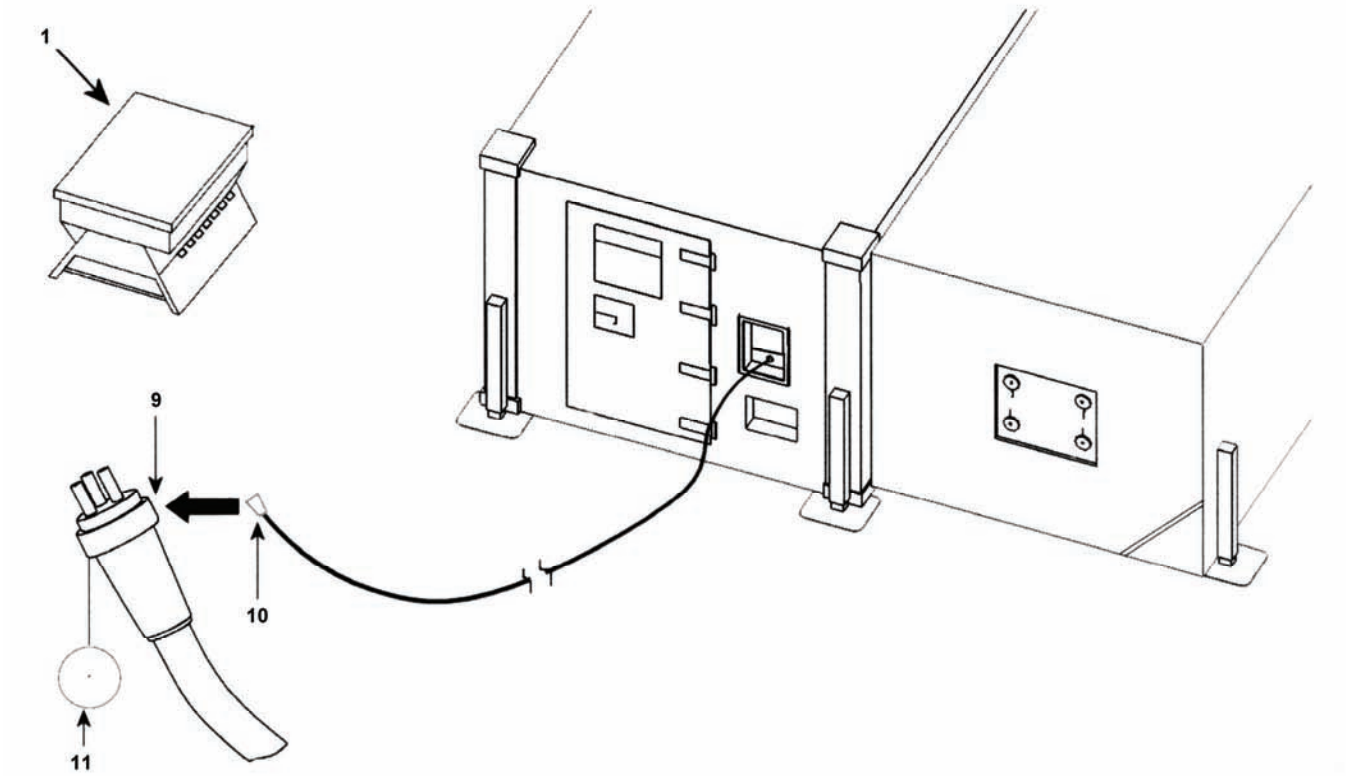
Ensure that power cable is not twisted, kinked, or placed over sharp rocks or projections. Where possible, cable should not be routed through any deep ground depressions where water may accumulate.



4. Unroll power cable (2) and extend it between shop and PDB (1).



5. Remove protective dust cap (7) from "J1" receptacle (8) at power entry panel (3).
6. Remove protective dust cap (5) from female power connector (6).
7. Insert female power connector (6) into "J1" receptacle (8) and secure with lock ring (4).



8. Remove protective dust cap from receptacle at PDB (1).
9. Remove protective dust cap (11) from male power connector (10).
10. Insert male power connector (10) into receptacle at PDB (1) and secure with lock ring (9).
11. Move circuit breaker from the PDB (1) from **OFF** to **ON**.
12. Move main and other circuit breakers in circuit breaker panel from **OFF** to **ON**.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
POSITIONING ECUs

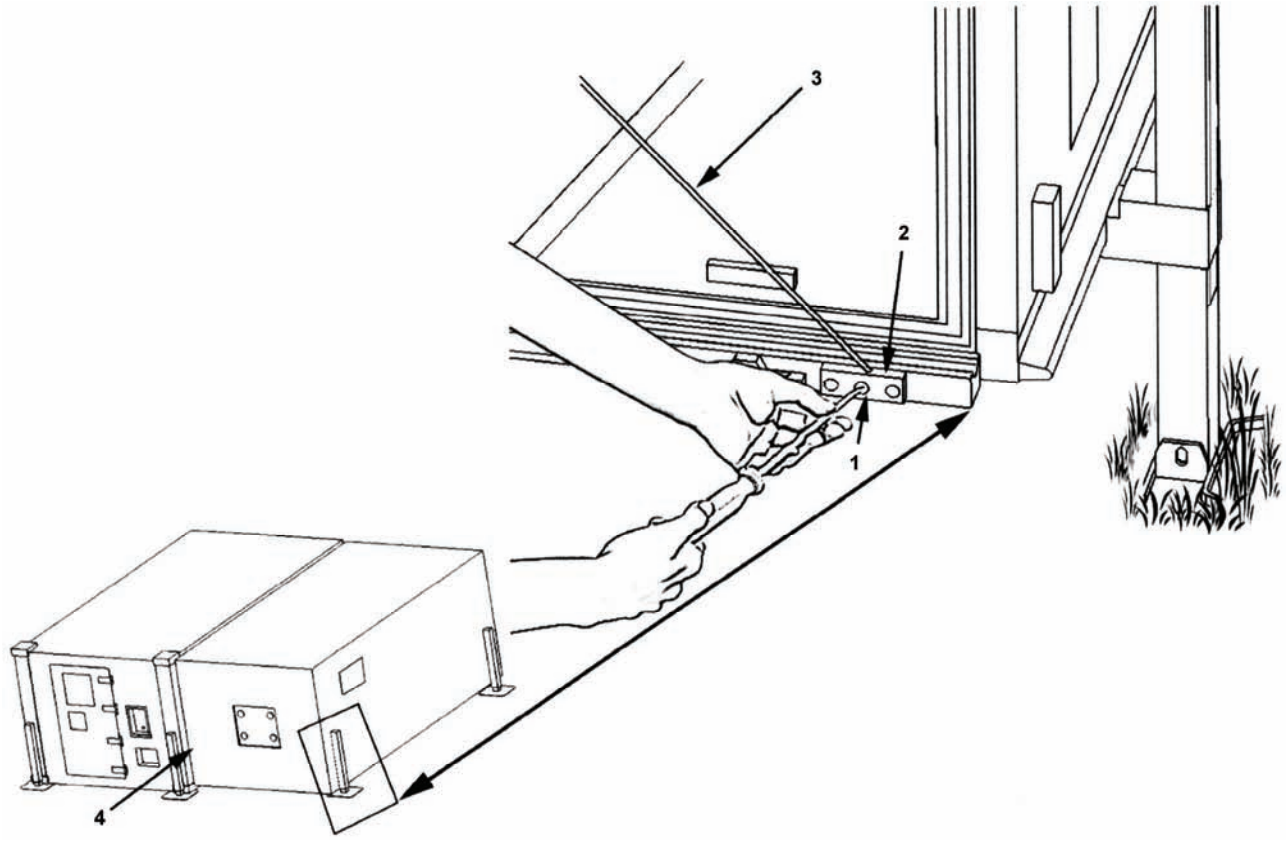
NOTES

- Skip this Work Package if ECUs are not going to be installed.
- ECUs are supplied by unit.

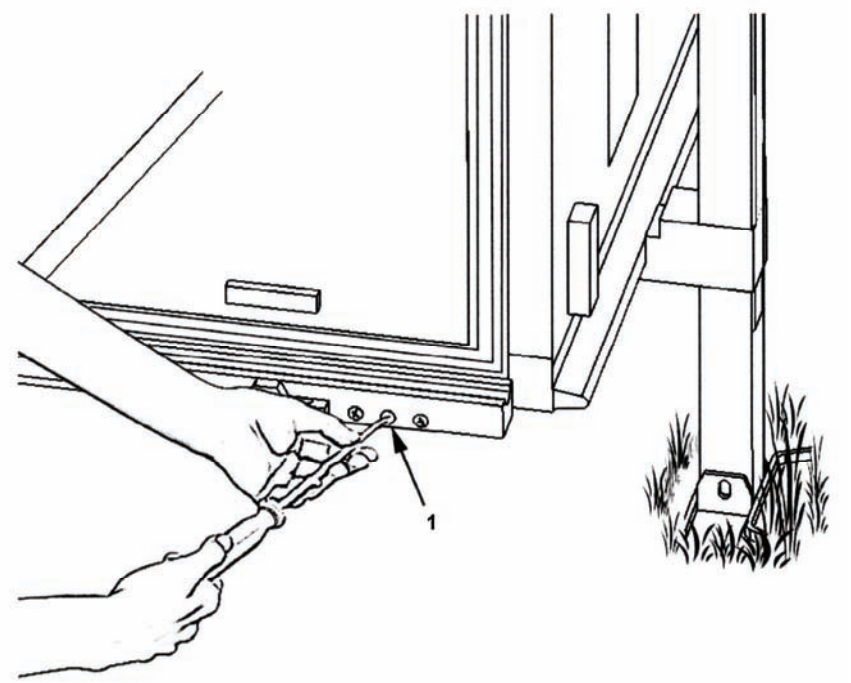
COUNTERBALANCE CABLE RETAINING BLOCK REMOVAL

WARNING

Before installing ECUs, shelter expansion must be complete (see WP 0005 00), electrical power supplied to shop (see WP 0006 00), and **COUNTERBALANCE CABLES MUST BE SECURED** (see WP 0005 00).



1. Remove three screws (1) from counterbalance cable retainer block (2) located at corner of fold-out floor.
2. Let cable (3) and cable retainer block (2) hang loose next to shelter (4).

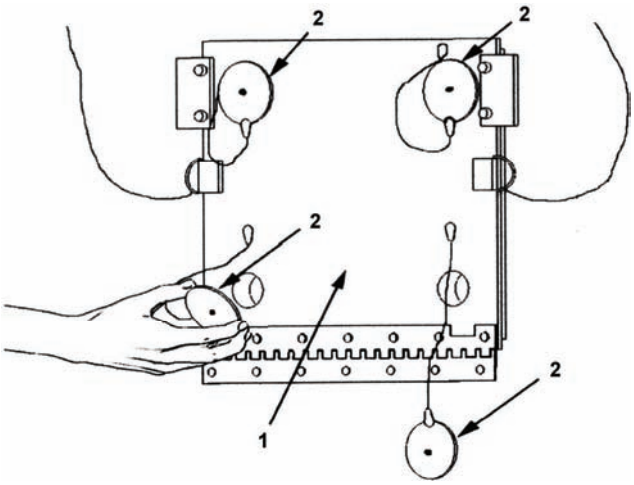


3. Reinstall three counterbalance cable retainer block screws (1) on corner of fold-out floor and secure.
4. Repeat these procedures for counterbalance cable retainer block on other side of shelter.

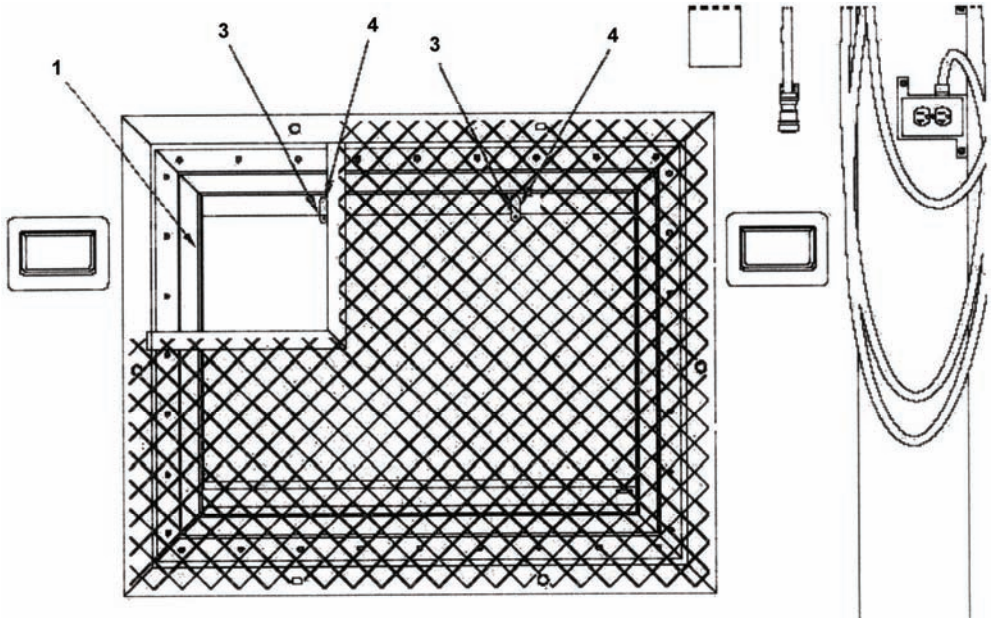
OPENING ECU FOLD-DOWN PANELS

CAUTION

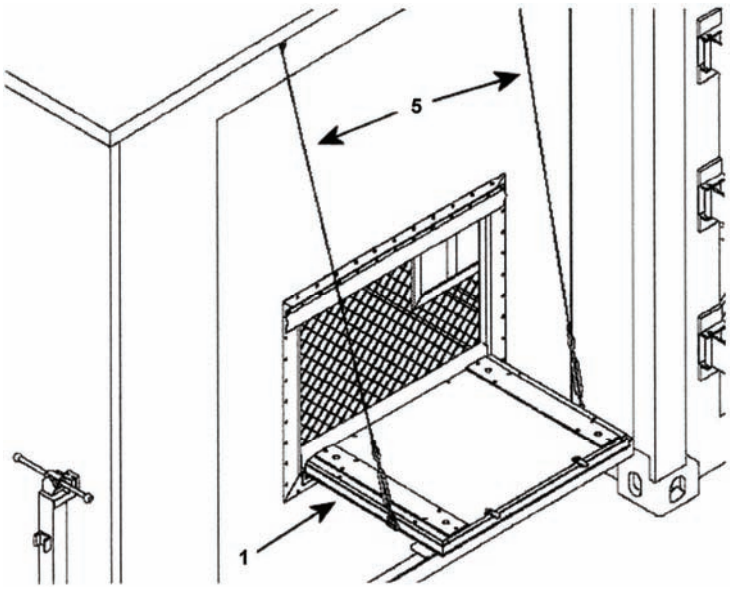
Prior to lowering ECU panel, ensure one person is outside shelter to catch panel as it is unlatched from inside.



1. Remove four plugs (2) on outside of fold-down panel (1).



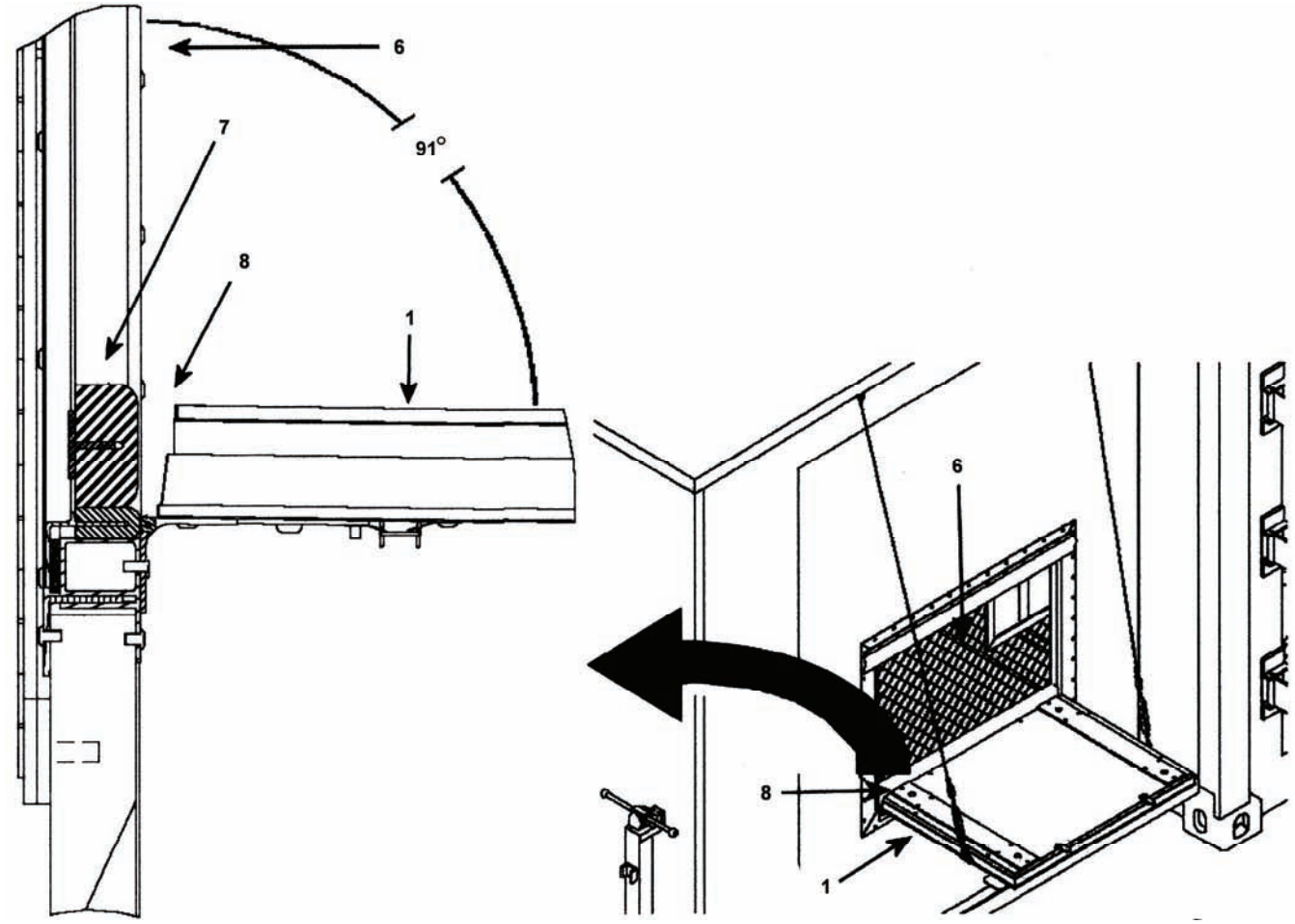
2. Loosen two latch bolts (3) on end wall from inside shelter.
3. Turn latches (4) counterclockwise a quarter turn to release fold-down panel (1).



4. Lower fold-down panel (1) using D-rings, to limit of support cables (5) and hook support cables (5) on end wall from outside shelter.

NOTE

Fold-down panel must be at an angle of approximately 91 degrees in order for water to drain.

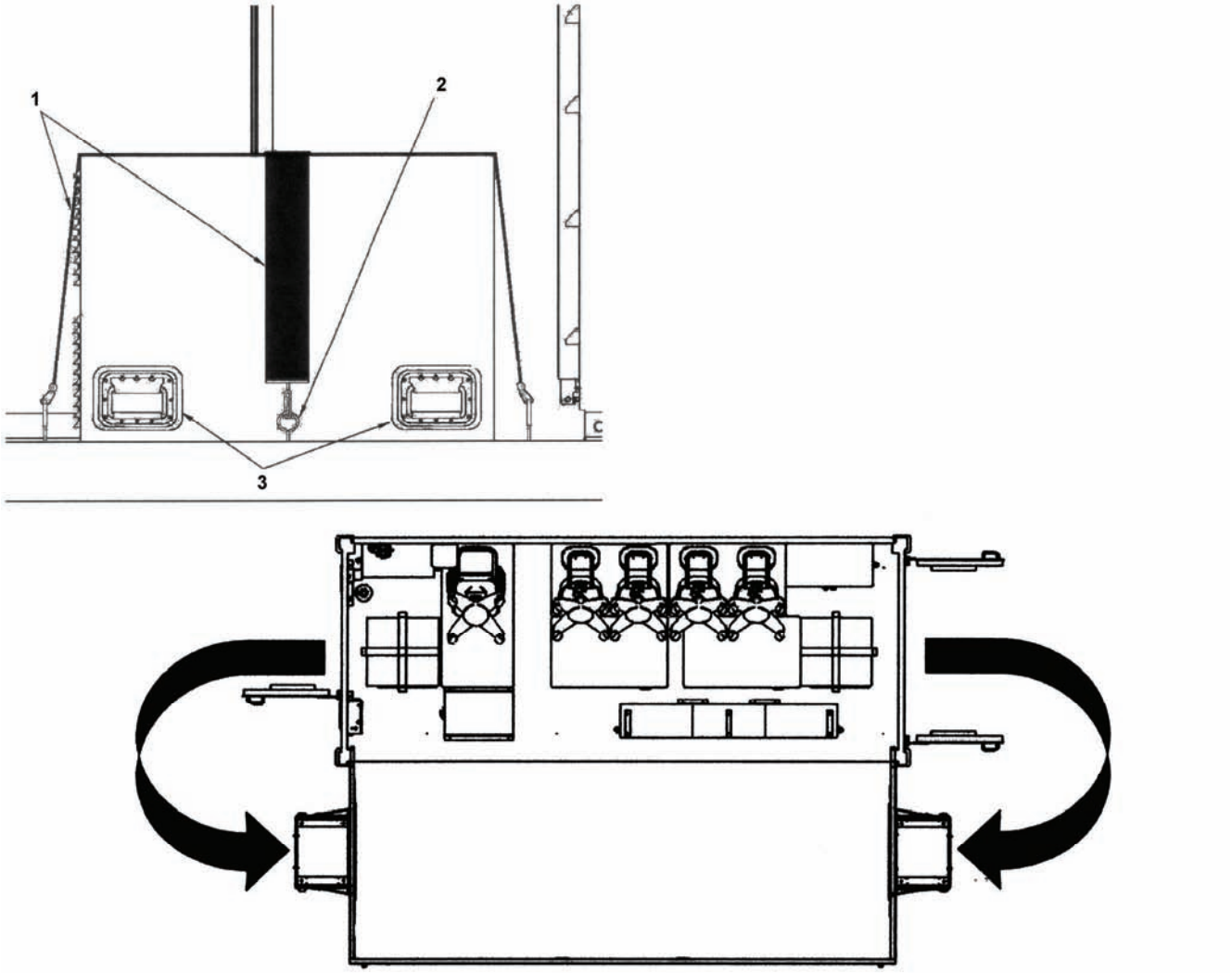


5. Obtain T-seal (7) from appropriate storage location and insert it into gap (8) located between fold-down panel (1) and ECU screen (6) while positioning T-seal (7) with metal strip against metal ECU screen (6).
6. Repeat these procedures for other fold-down panel.

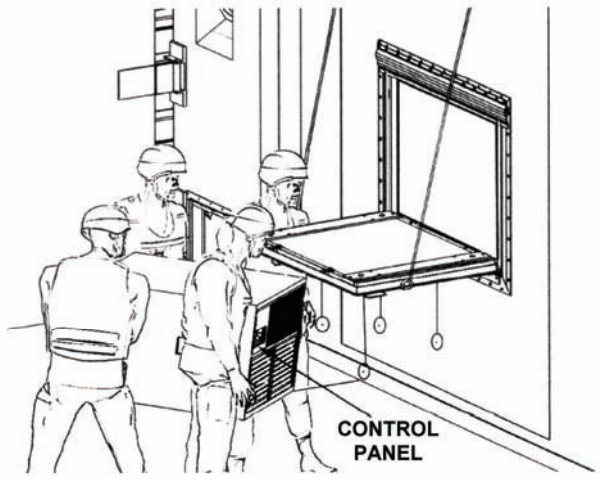
POSITIONING ECUs

WARNING

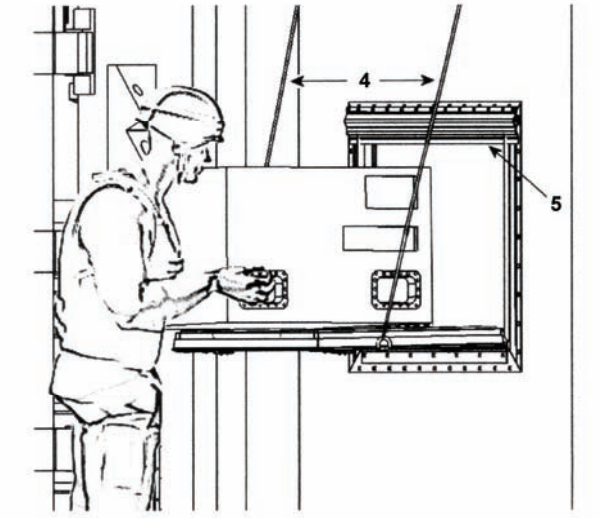
Four people are needed when moving or lifting ECUs. Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause **SERIOUS INJURY** to personnel.



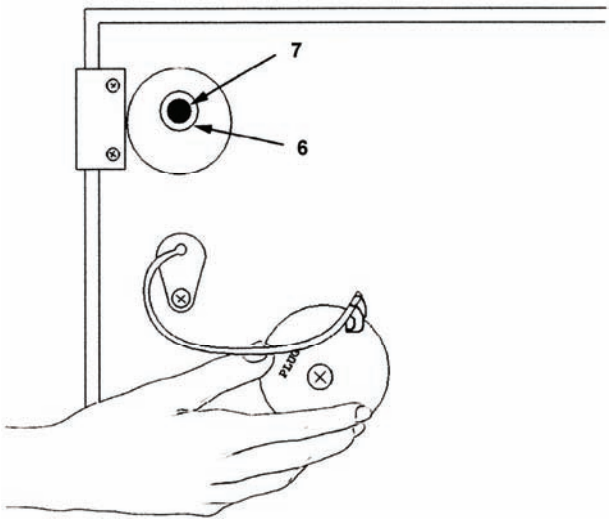
1. Loosen cargo straps (1) on ECU and unhook from ring bolts (2).
2. Remove cargo straps and store in appropriate storage location.
3. Use lift handles (3) to raise ECU and carry through shelter door to fold-down panel.



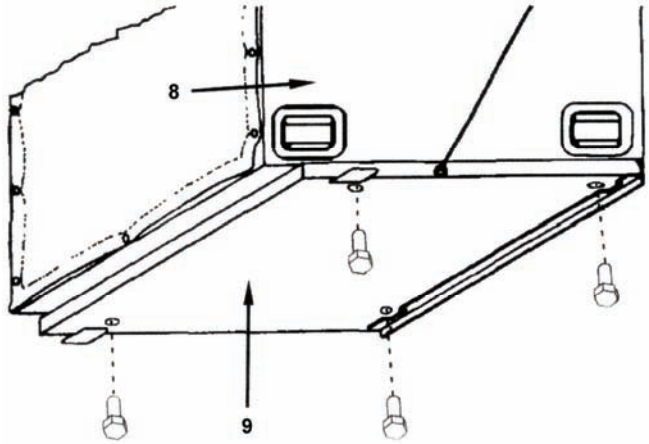
4. Lift ECU onto fold-down panel and position with control panel facing toward inside of shop.



5. Slide ECU forward between support cables (4) while holding up outside seal (5).



6. Align bolt holes (7) in base of ECU with fold-down panel holes (6).



NOTE

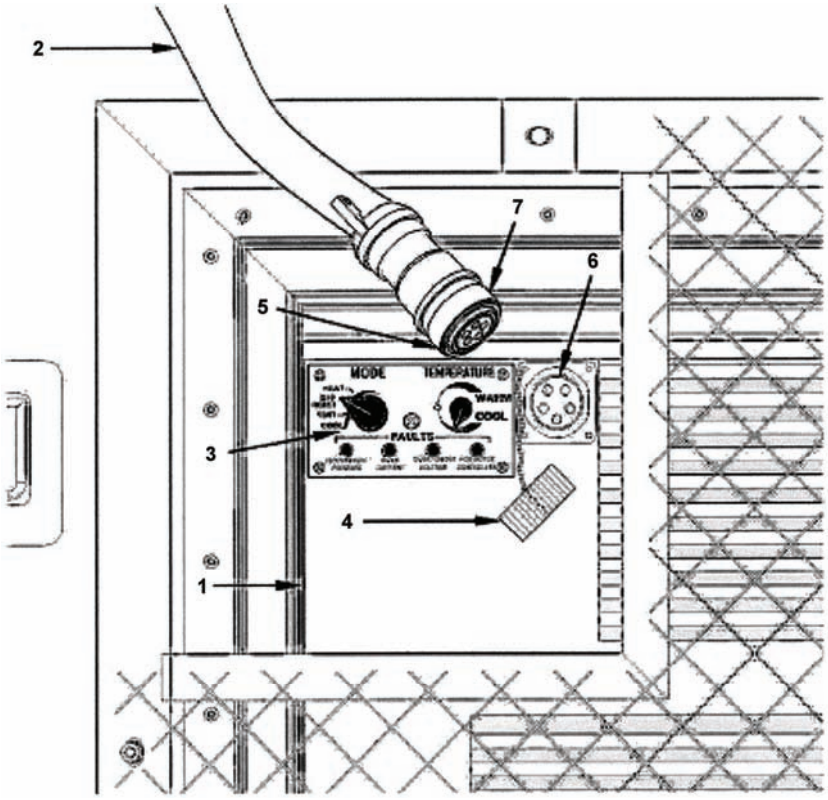
Mounting hardware is supplied with ECU.

7. Mount ECU (8) to fold-down panel (9) using hardware supplied with ECU. Install IAW TM 5-4120-369-14.
8. Remove four ring bolts from ECU transport location inside shelter and store in Shelter BII Box.
9. Obtain four set screw floor plugs from appropriate storage location and insert into empty ring bolt holes.
10. Repeat these procedures for other ECU.

CONNECTING POWER TO ECUs

CAUTION

For specific grounding instructions of ECU, refer to TM 5-4120-369-14.



1. Inspect installation of ECU (1) and power cable (2).
2. Position **MODE** switch (3) to **OFF** position.
3. Remove protective dust cap (4) from power input receptacle (6).
4. Push end of connector (5) into power input receptacle (6) until seated.
5. Screw connector lock ring (7) on power input receptacle (6).
6. Repeat these procedures for other ECU.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
POSITIONING SHOP EQUIPMENT

SAFEGUARDING BOLTS, WASHERS, AND NUTS

The following procedures and recommended sequence for moving equipment shall be observed. New positions in which equipment will be located on expanded half of shelter are identified.

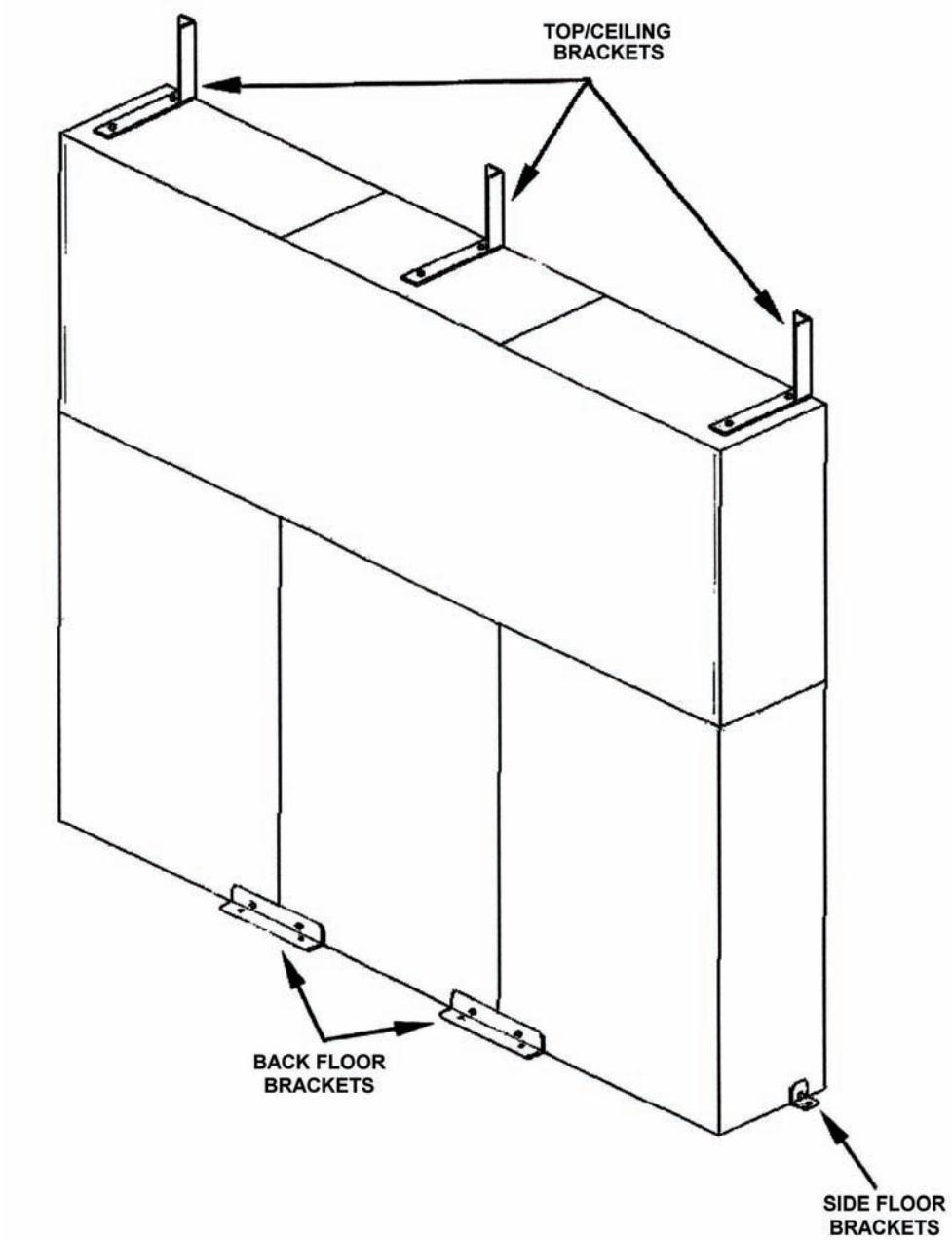
CAUTION

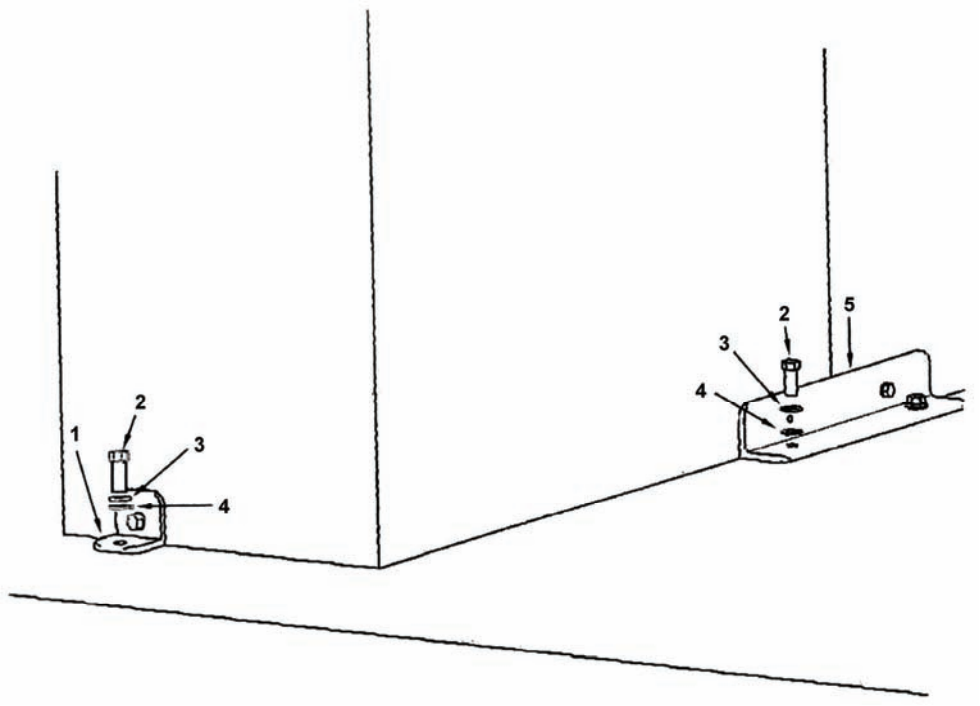
Ensure that proper bolts, washers, and nuts are available to secure equipment when shop is to be transported. Lack of correct hardware could cause extensive damage to equipment or shelter when shop is moved. All bolts, washers, and nuts removed from equipment will be collected and placed in cotton mailing bag. Cotton mailing bag is kept in Shelter BII box for safekeeping until shelter is to be moved and equipment bolted to floor.

LARGE BOOKCASE

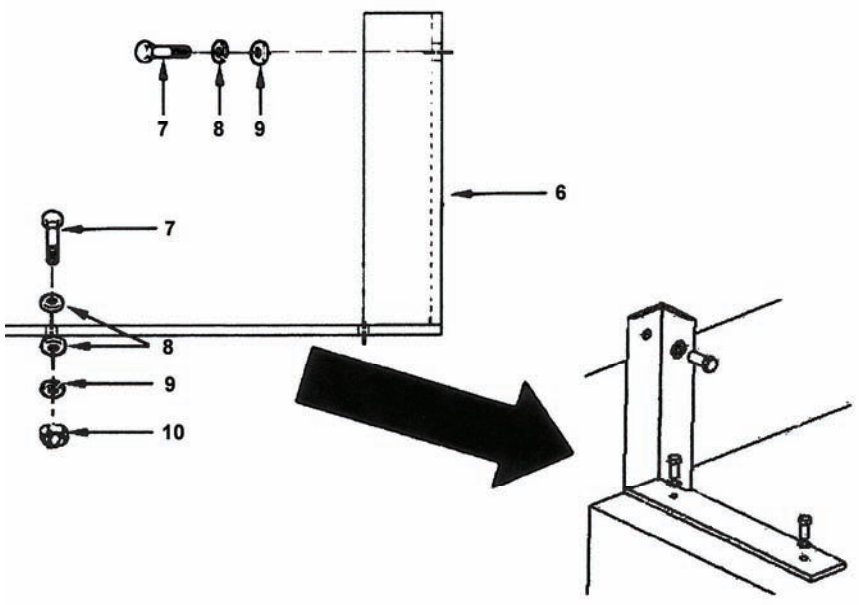
WARNING

Four people are needed when moving or lifting large bookcase. Bookcase weighs approximately 475 pounds. Trying to move or lift this bookcase without sufficient help can cause **SERIOUS INJURY** to personnel.

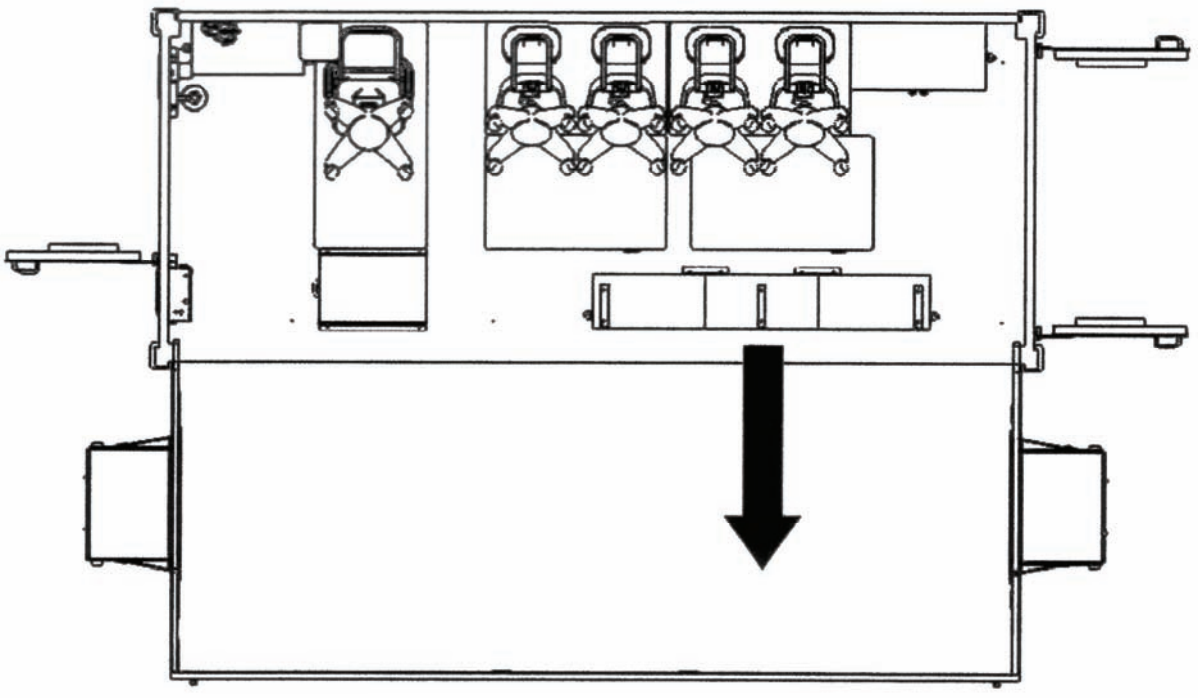




1. Remove two bolts (2), two lock washers (3), and two flat washers (4) from floor brackets (1) from ends of bookcase.
2. Remove four bolts (6), four lock washers (7), and four flat washers (8) from bookcase back brackets (5).

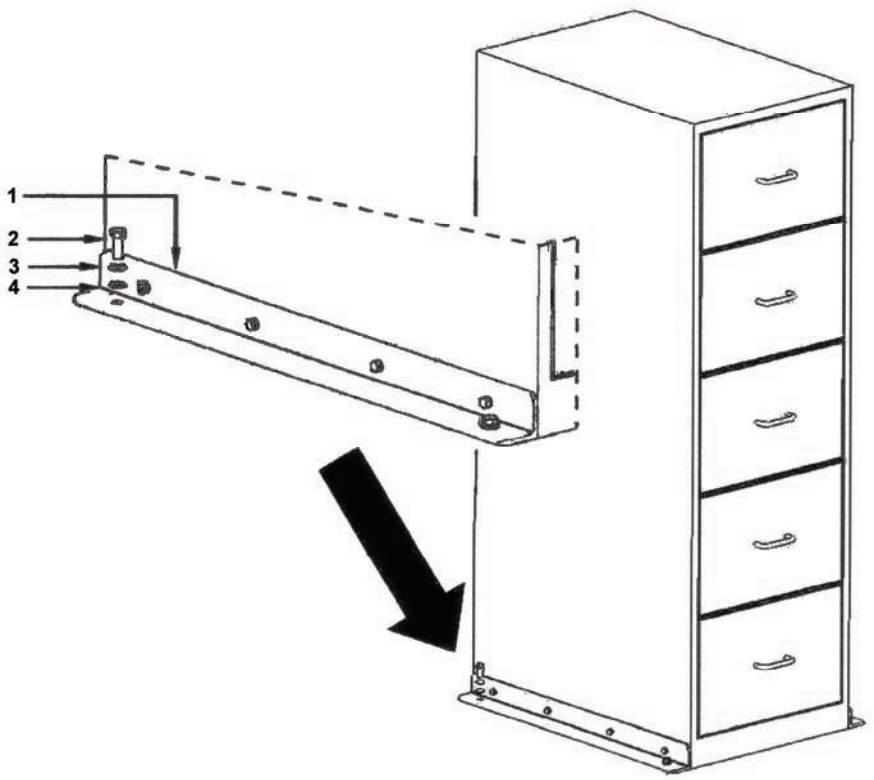


3. Remove three bolts (6), three lock washers (7), and three flat washers (8) from ceiling brackets (1).
4. Remove six bolts (2), twelve flat washers (3), six lock washers (4), and six nuts (5) from brackets (1) located on top of bookcase.
5. Store brackets in appropriate storage location.

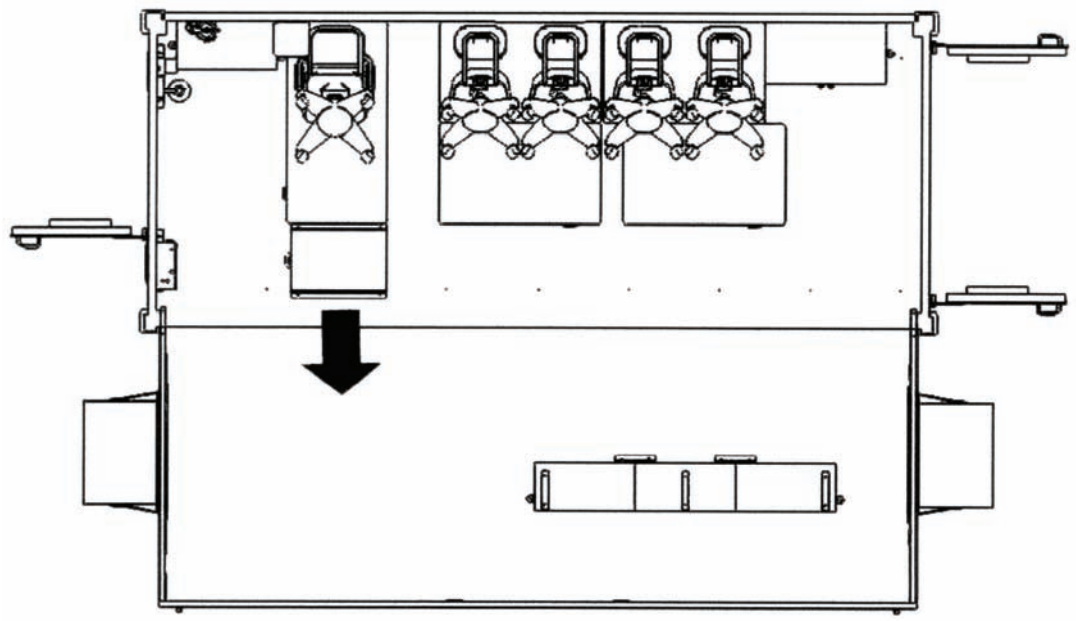


6. Position bookcase by sliding along floor to new location.
7. Obtain six set screw floor plugs from appropriate storage location and insert into empty bolt holes.

FILE CABINET



1. Remove four bolts (2), four lock washers (3), and four flat washers (4) from brackets (1) located on both sides of file cabinet.



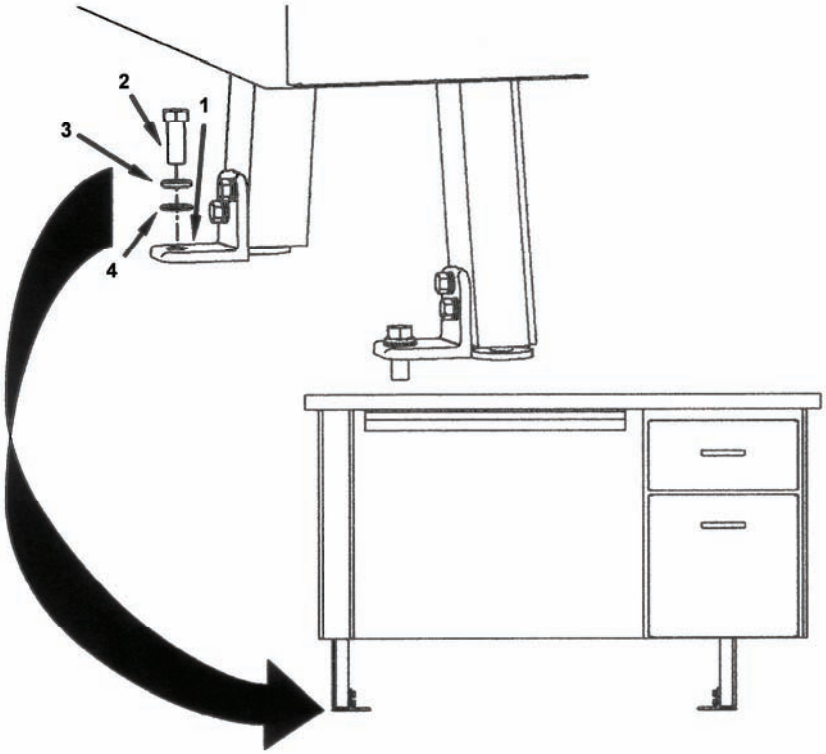
2. Position file cabinet by sliding along floor to new location.
3. Obtain four set screw floor plugs from appropriate storage location and insert into empty bolt holes.

NOTE

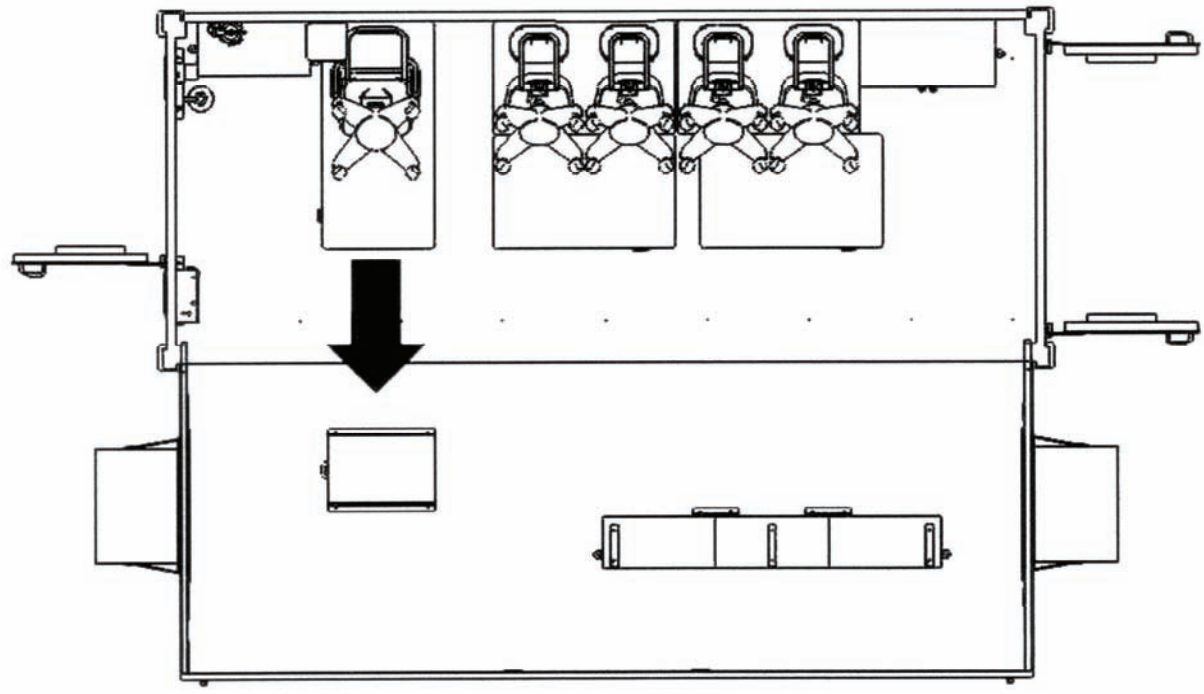
Procedures for removal of cargo straps securing chairs to desk tops are similar. A smooth transition from transport/storage to operational mode is dependent on sequence in which desks and chairs are moved.

TYPIST DESK AND ARM CHAIR

1. Loosen cargo strap securing single arm chair to top of typist desk and remove.
2. Roll cargo strap and store in appropriate storage location.
3. Lift chair from desk and roll to appropriate location.



4. Remove four bolts (2), four lock washers (3), and four flat washers (4) from four leg brackets (1) on typist desk.

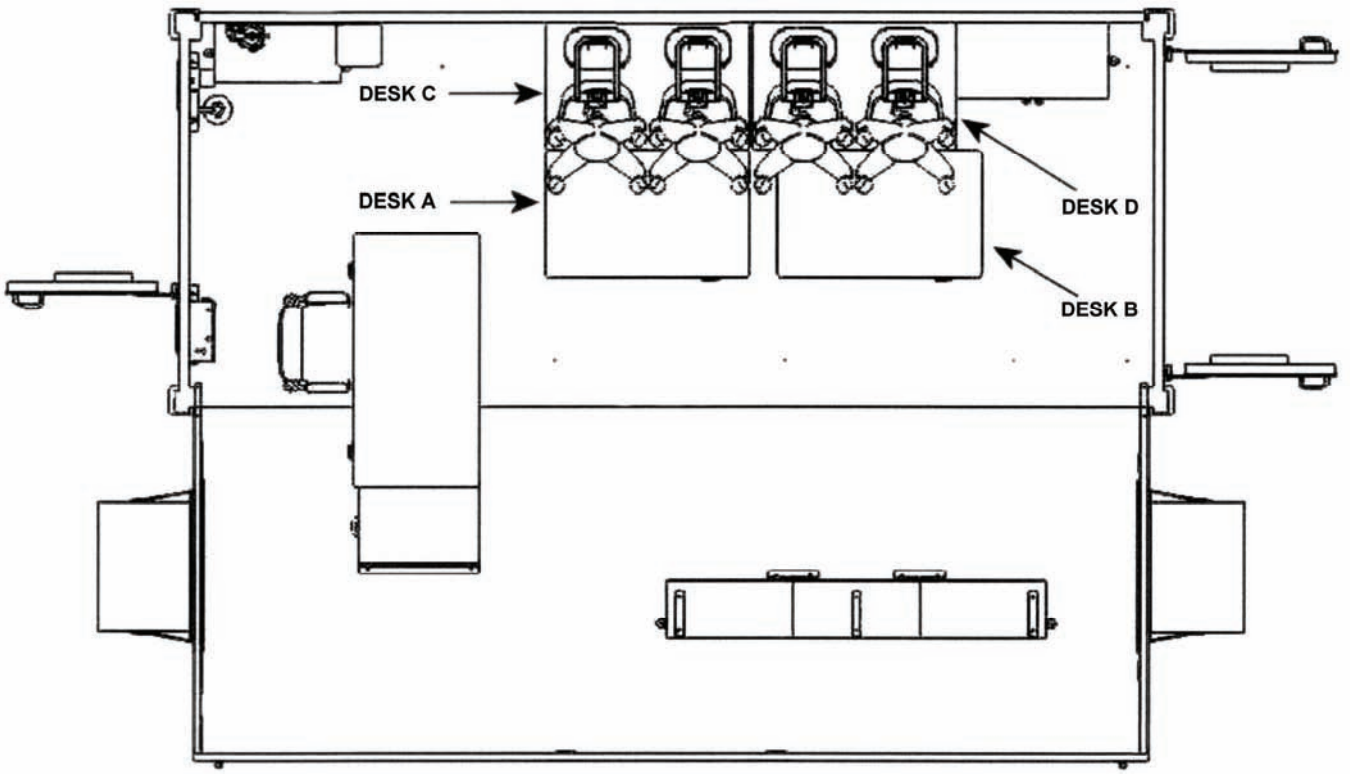


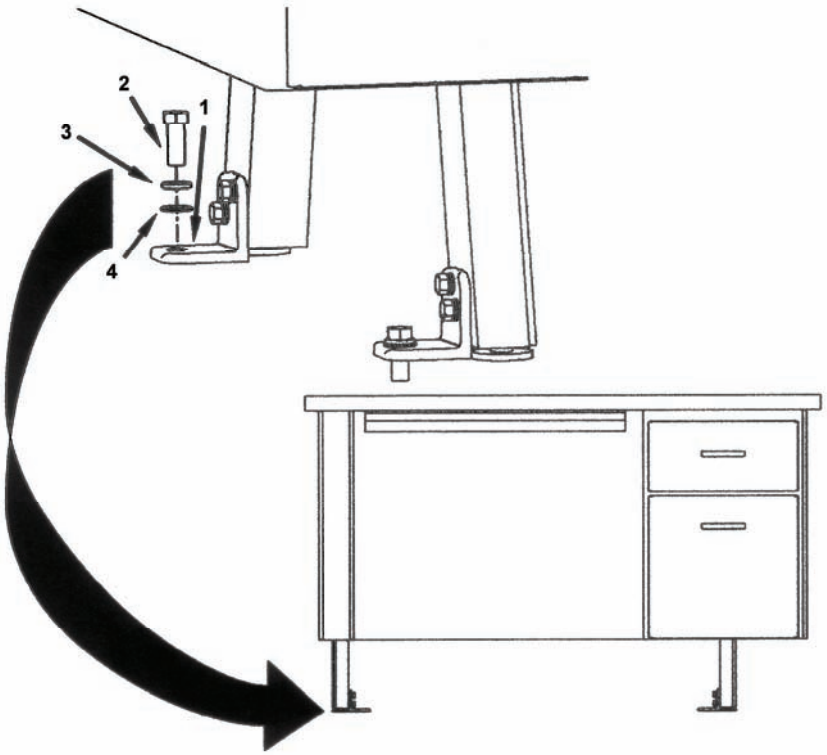
5. Position typist desk by sliding along floor to new location.
6. Obtain four set screw floor plugs from appropriate storage location and insert into empty bolt holes.

CLERK CHAIRS AND DESKS

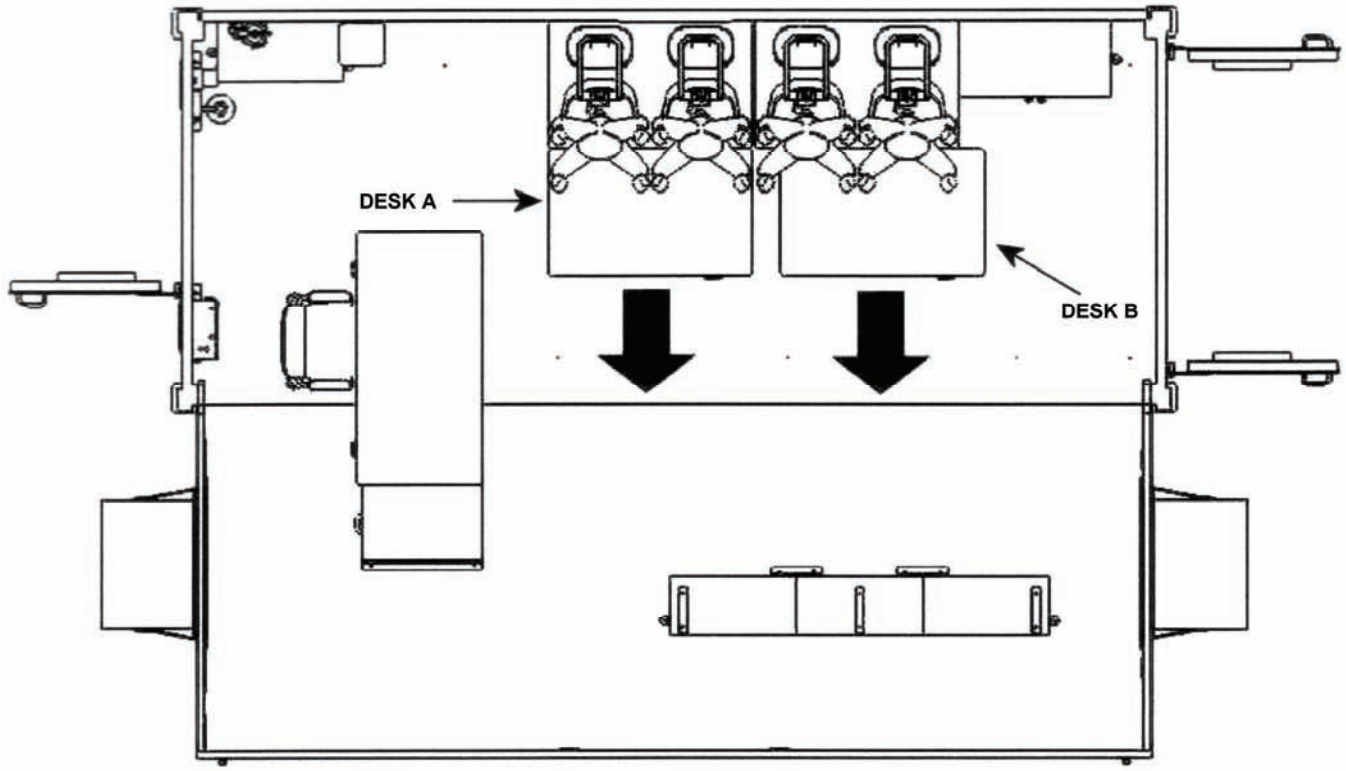
NOTES

- Refer to numbering scheme in this graphic when positioning clerk chairs and desks.
- Clerk Desk D **SHOULD NOT** be unbolted.

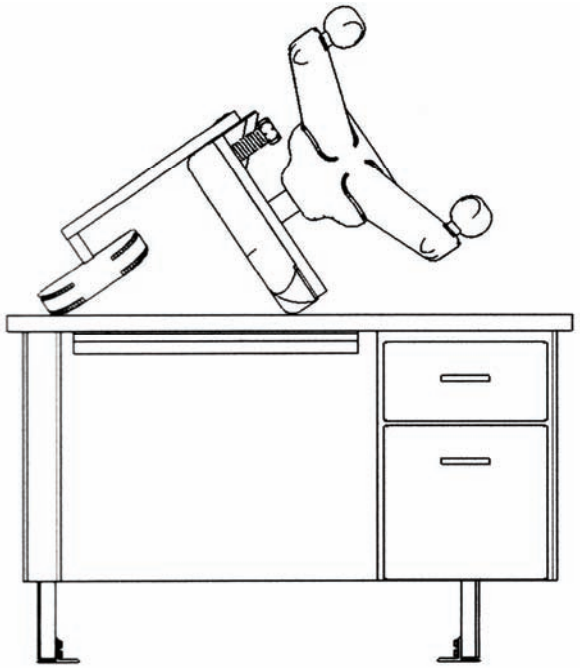




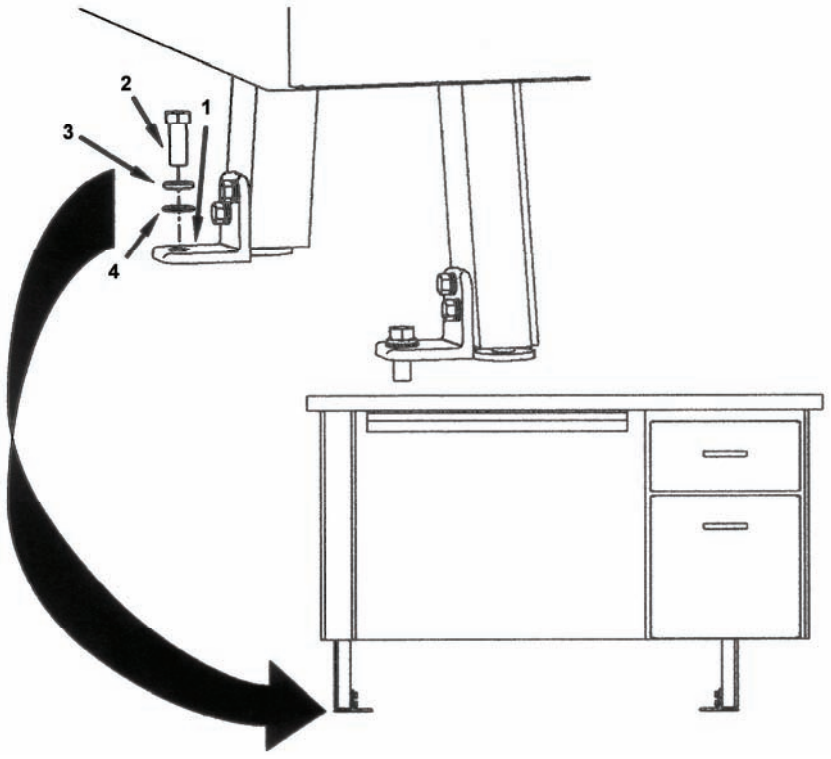
1. Remove eight bolts (2), eight lock washers (3), and eight flat washers (4) from leg brackets (1) on clerk desks A and B.



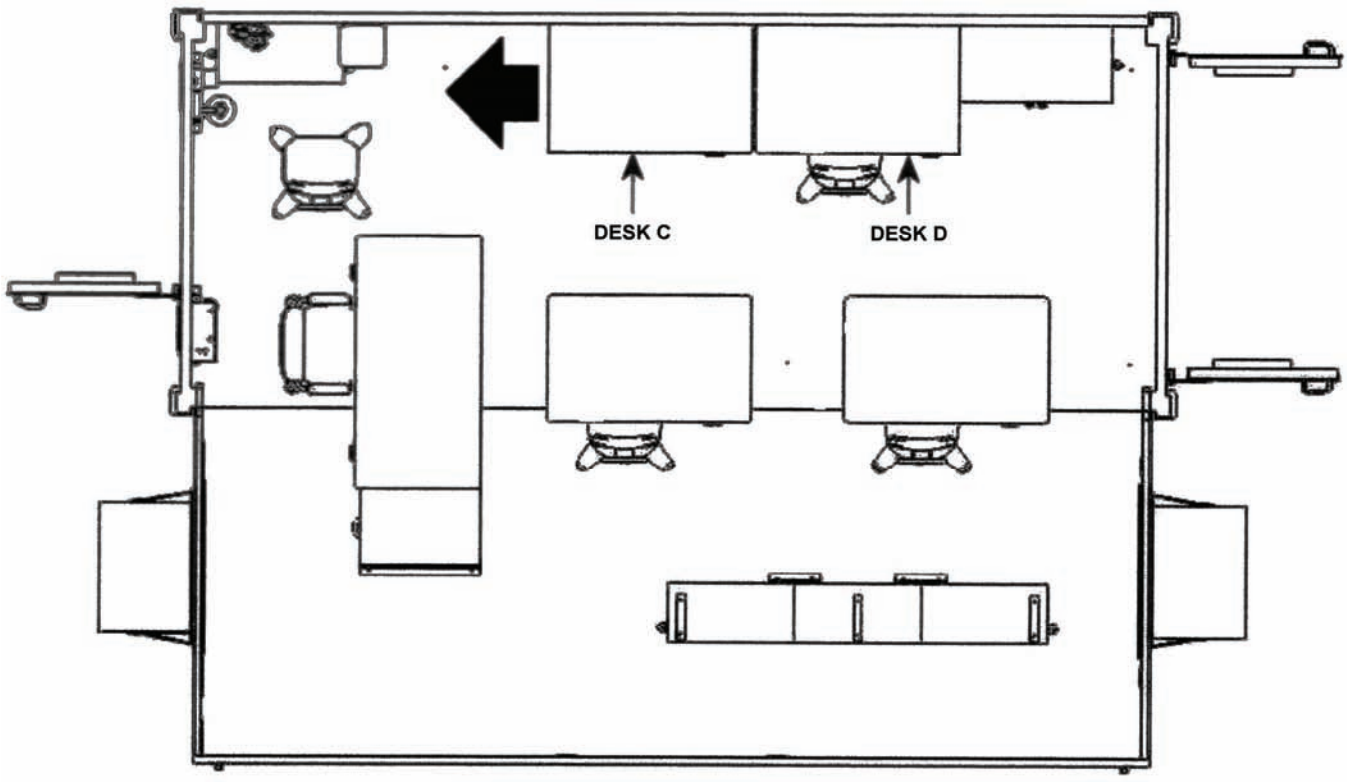
2. Position clerk desks A and B by sliding along floor to new location.



3. Remove cargo straps securing four clerk chairs to top of clerk desks C and D.
4. Roll cargo straps and store in appropriate storage location.
5. Lift four clerk chairs from clerk desks C and D and roll to appropriate location.



6. Remove four bolts (2), four lock washers (3), and four flat washers (4) from leg brackets (1) on clerk desk C.



7. Position clerk desk C by sliding along floor to new location.
8. Obtain twelve set screw plugs from appropriate storage location and insert into empty bolt holes.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
CHECKING SHELTER LEVEL

After all equipment is in recommended operational position, recheck leveling of shelter. See WP 0005 00-2, Initial Leveling, to verify and adjust level. Correct leveling adjustments are essential to ensure proper operation of machine tools, doors, and access panels.

The Production/Quality Control Shop is now operational.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
REPOSITIONING SHOP EQUIPMENT

OBTAINING CORRECT BOLTS, WASHERS, AND NUTS

The following procedures and recommended sequence for moving equipment shall be observed. Transport positions in which equipment will be located are identified.

CAUTIONS

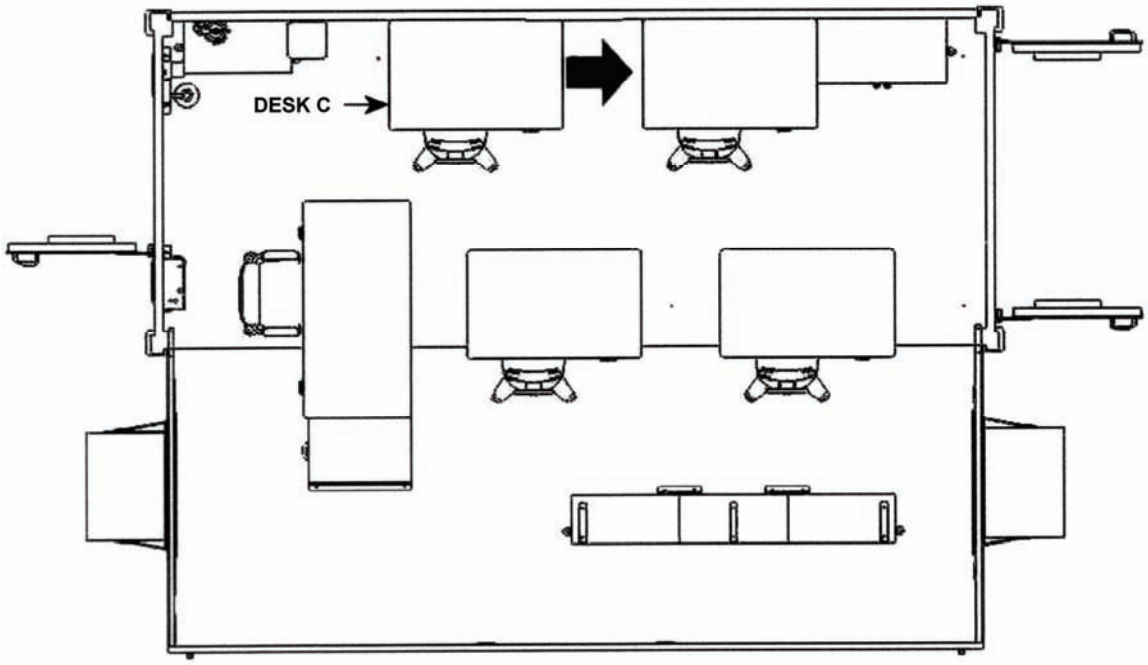
- Care must be taken to ensure that proper bolts, washers, and nuts are used to secure equipment when shop is transported. Lack of correct hardware could cause extensive damage to equipment or shelter.
- Torque values are provided and must be respected to prevent possible damage to equipment or shelter. Improper procedures could result in extensive damage to government property.

1. Remove cotton mailing bag with bolts, washers, and nuts from appropriate storage location.
2. Inspect hardware for damage or missing parts.
3. Check out a torque wrench from tool crib.

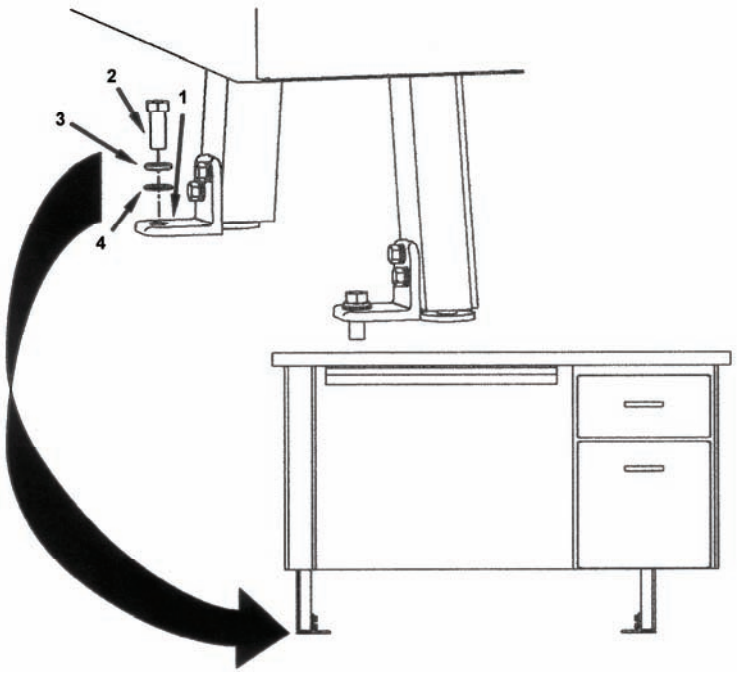
CLERK CHAIRS AND DESKS

NOTE

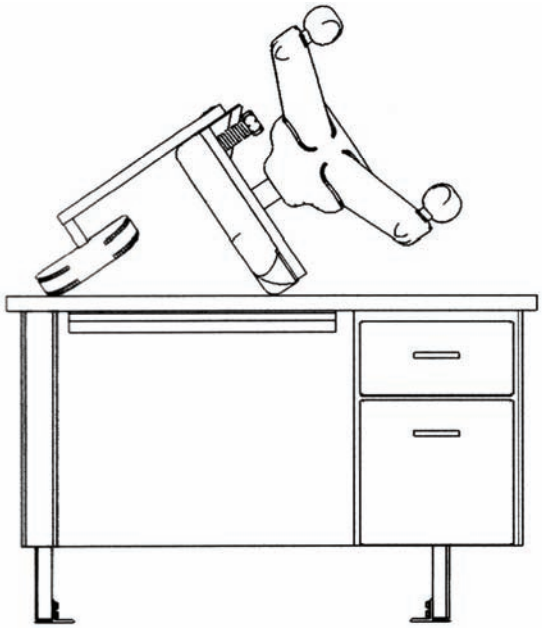
Procedures for attaching cargo straps, to secure chairs to desk tops, are similar. A smooth transition from operational to transport mode is dependent on sequence in which desks and chairs are moved.



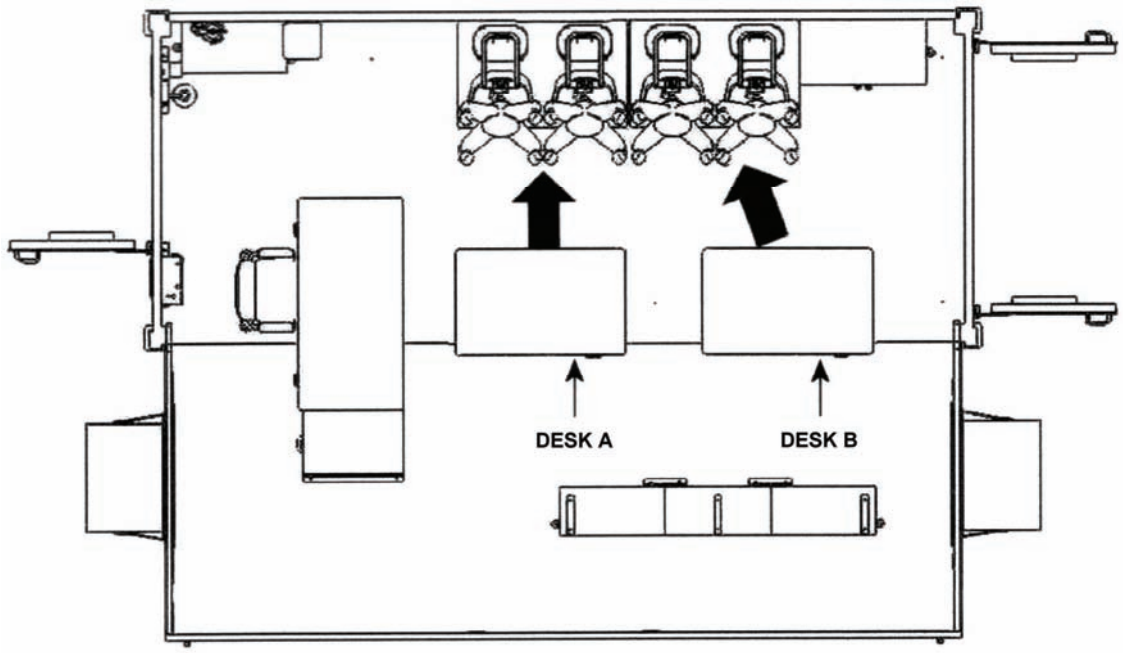
1. Remove twelve set screw floor plugs from inserts at transport location of clerk desks A, B, and C (see WP 0002 00, Figure 2).
2. Store plugs in appropriate storage location.
3. Reposition clerk desk C by sliding along floor to transport location.



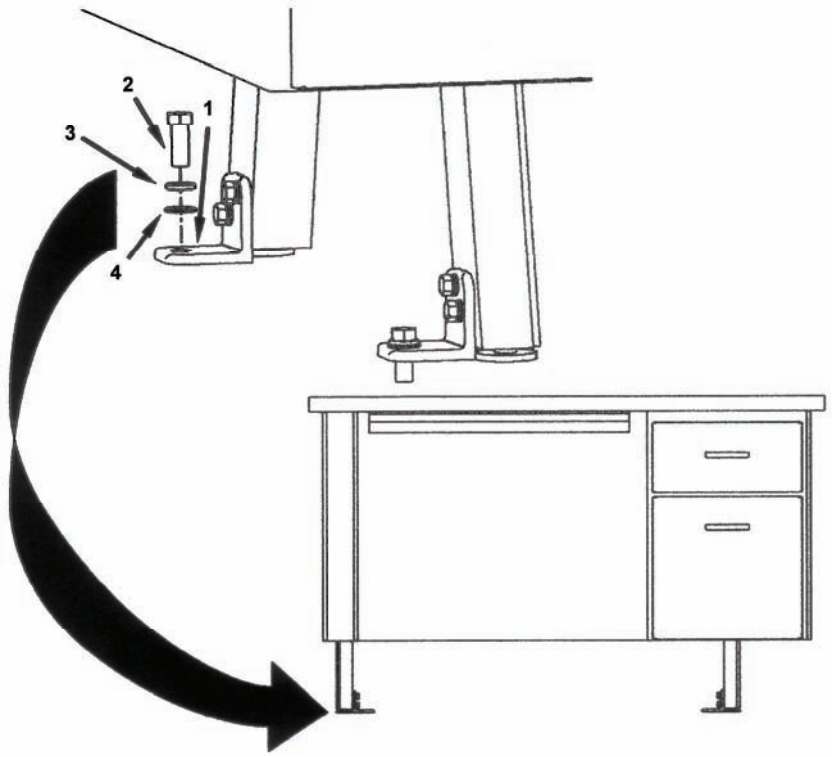
4. Obtain four bolts (2), four lock washers (3), and four flat washers (4) from appropriate storage location.
5. Align holes in clerk desk C leg brackets (1) with inserts and install bolts (2), lock washers (3), and flat washers (4).
6. Torque bolts 160-190 in. lbs.



7. Lift four clerk chairs, turn upside down, and position on top of clerk desk C and D.
8. Obtain cargo straps from appropriate storage location.
9. Position cargo straps over adjusting screw of four clerk chairs between seat bottom and chair legs.
10. Hook adjustable end of cargo straps and tighten securely.

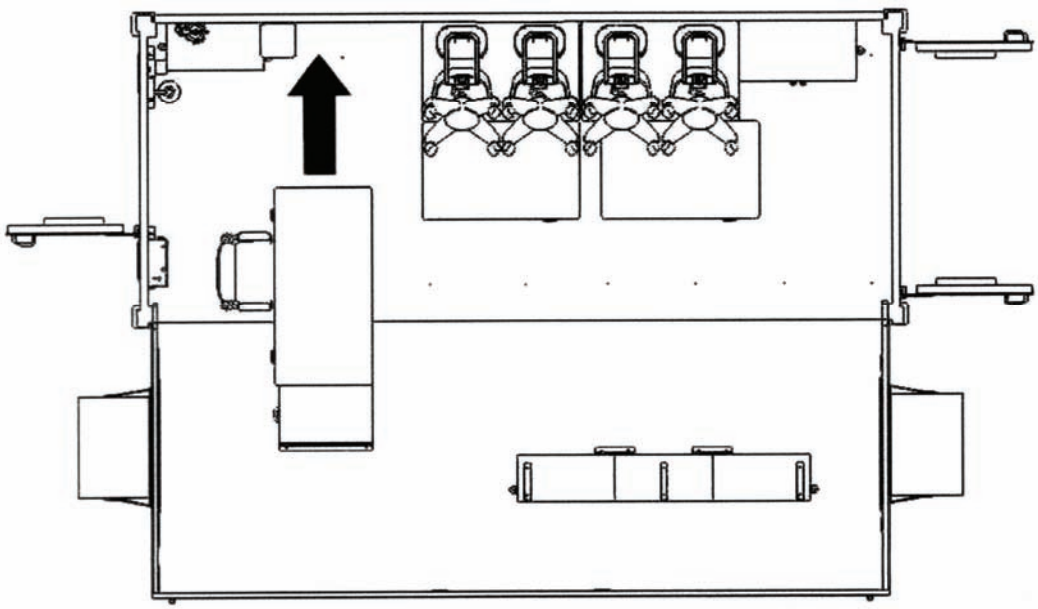


11. Reposition clerk desks A and B by sliding along floor to transport location.

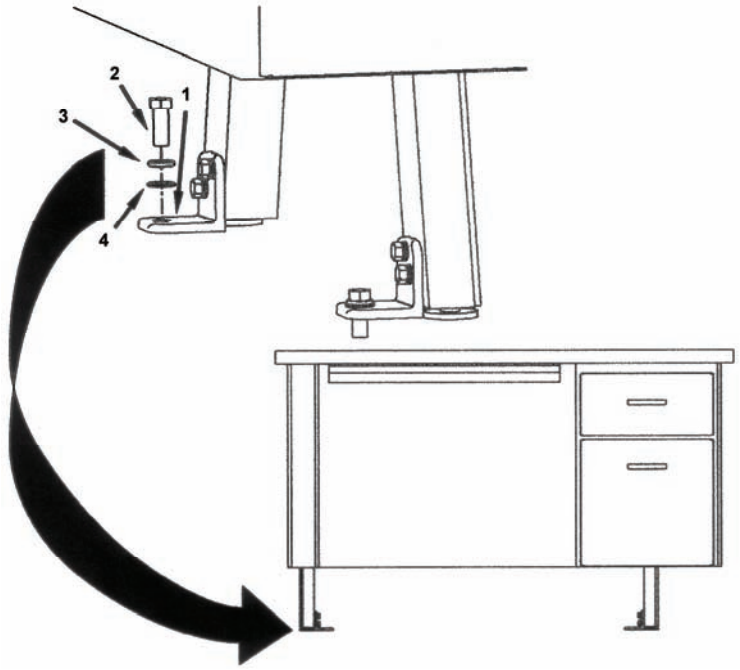


12. Obtain eight bolts (2), eight lock washers (3), and eight flat washers (4) from appropriate storage.
13. Align holes in clerk desk leg brackets (1) with inserts and install bolts (2), lock washers (3), and flat washers (4).
14. Torque bolts 160-190 in. lbs.

TYPIST DESK AND CHAIR



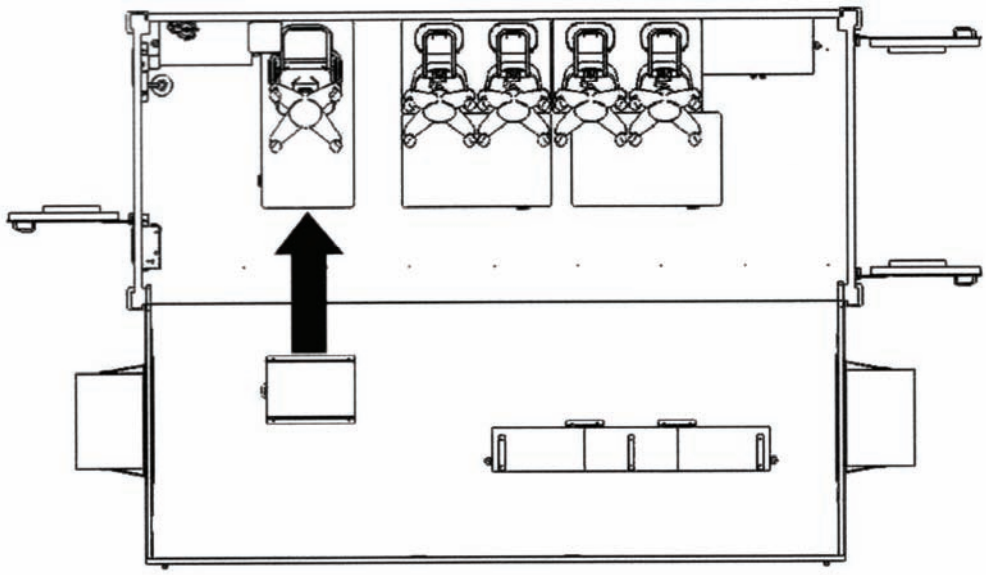
1. Remove four set screw plugs from floor inserts at transport location (see WP 0002 00, Figure 2).
2. Store plugs in appropriate storage location.
3. Reposition typist desk by sliding along floor to transport location.



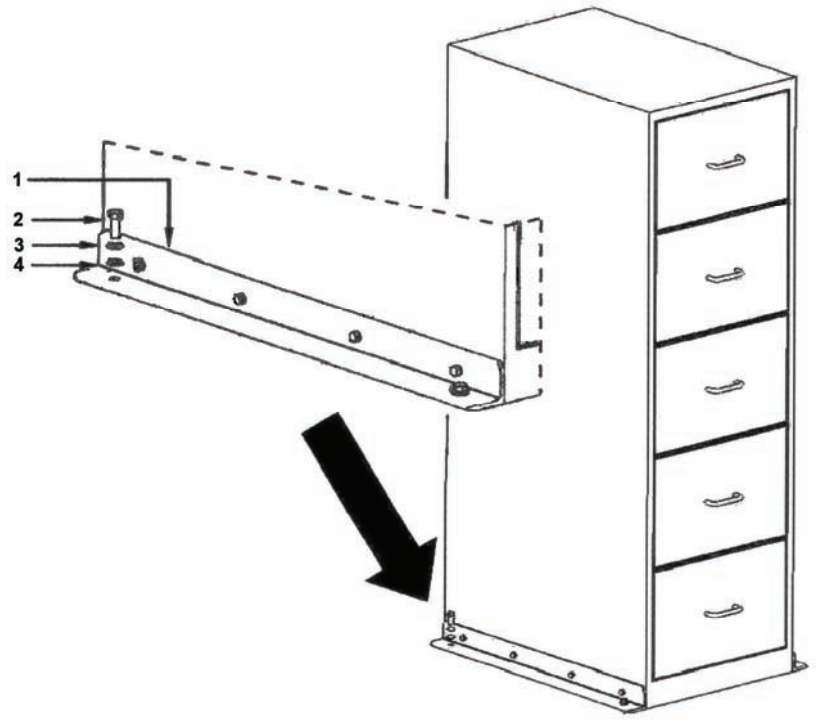
4. Obtain four bolts (2), four lock washers (3), and four flat washers (4) from appropriate storage location.
5. Align holes in desk leg brackets (1) with inserts and install bolts (2), lock washers (3), and flat washers (4).
6. Torque bolts 160-190 in. lbs.

7. Lift typist chair, turn upside down, and position on top of typist desk.
8. Remove cargo strap and ring bolts from appropriate storage location.
9. Position cargo strap over adjusting screw of typist chair between seat bottom and chair legs.
10. Install ring bolts in floor.
11. Hook adjustable end of cargo strap to ring bolt and tighten securely.

FILE CABINET



1. Remove four set screw floor plugs from inserts at transport location (see WP 0002 00, Figure 2).
2. Store plugs in appropriate storage location.
3. Reposition cabinet by sliding along floor to transport location.

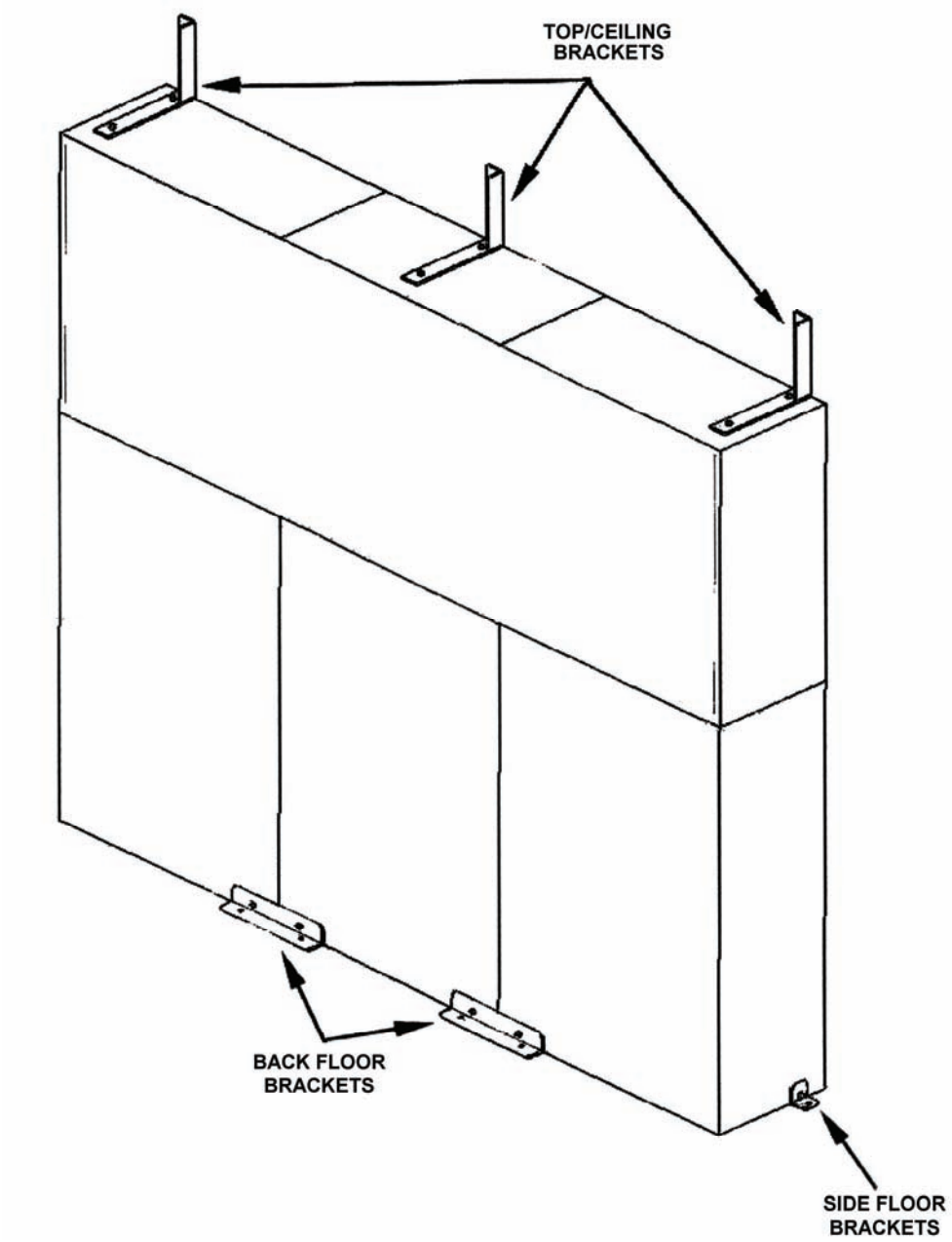


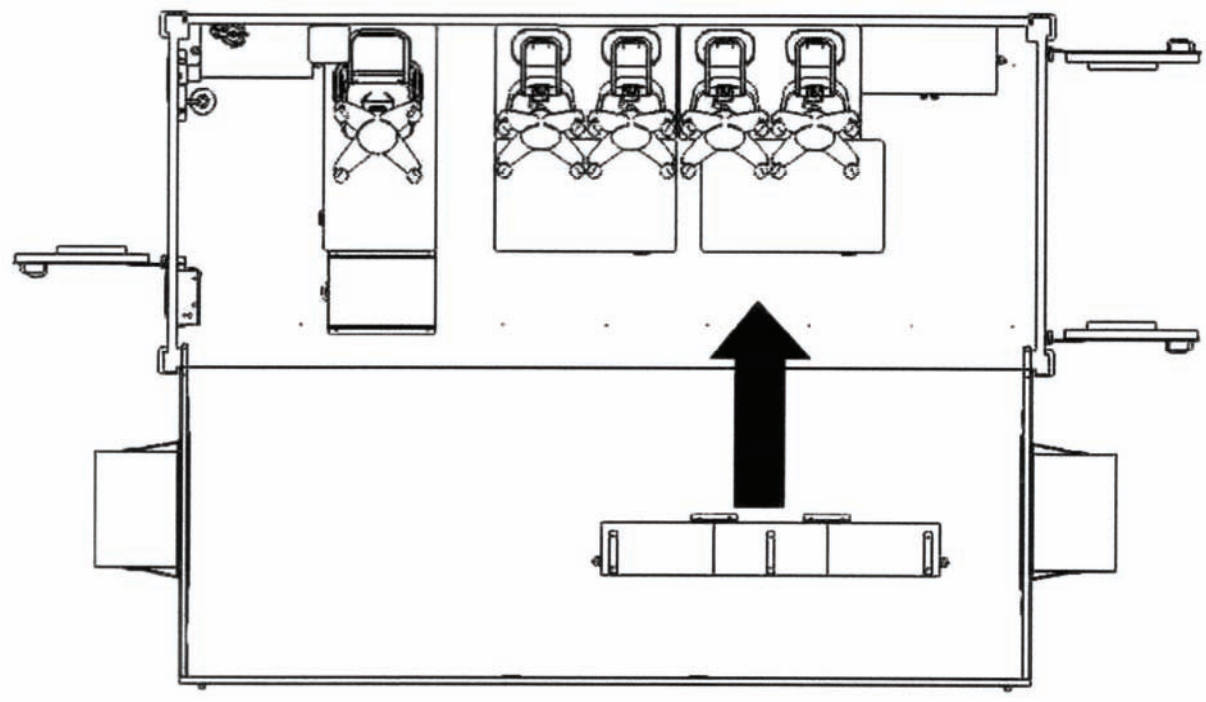
4. Obtain four bolts (2), four lock washers (3), and four flat washers (4) from appropriate storage location.
5. Align holes in file cabinet brackets (1) with inserts and install bolts (2), lock washers (3), and flat washers (4).
6. Torque bolts 160-190 in. lbs.

LARGE BOOKCASE

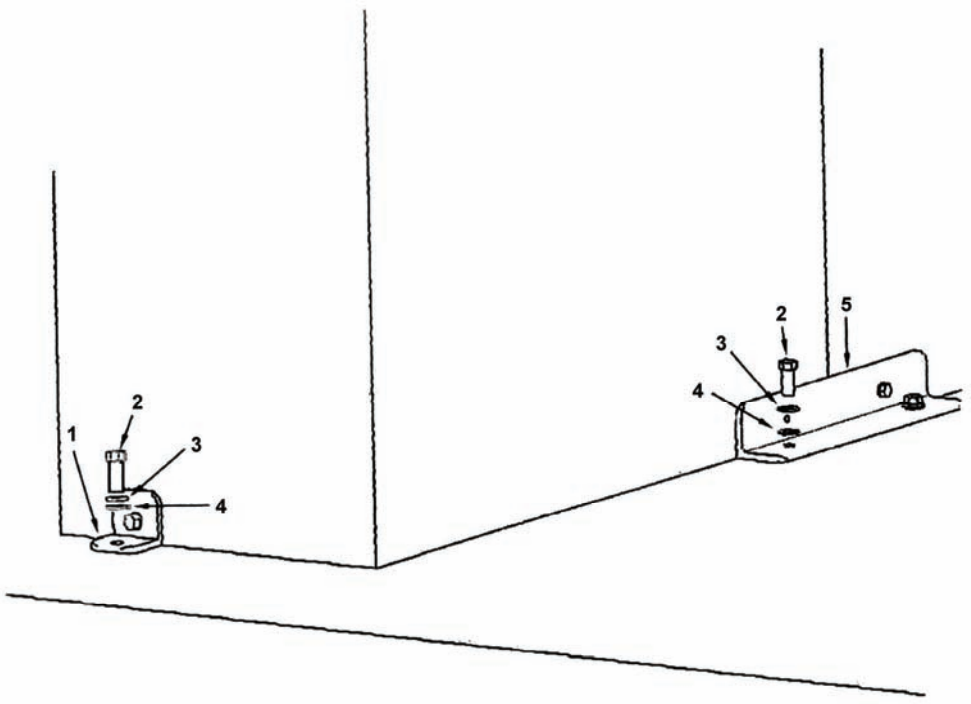
WARNING

Four people are needed when moving or lifting large bookcase. Each unit weighs approximately 475 pounds. Trying to move or lift bookcase without sufficient help can cause **SERIOUS INJURY** to personnel.

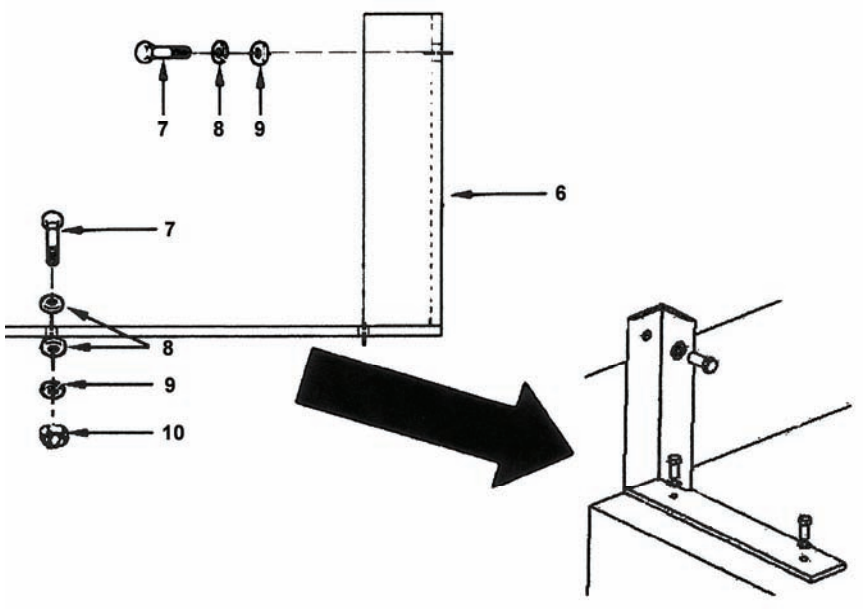




1. Remove six set screw floor plugs from inserts at transport location (see WP 0002 00, Figure 2).
2. Store plugs in appropriate storage location.
3. Reposition bookcase by sliding along floor to transport location.



4. Obtain six bolts (2), six lock washers (3), and six flat washers (4) from appropriate storage location.
5. Install two bolts (2), two lock washers (3), and two flat washers (4) in floor brackets (1) at ends of bookcase.
6. Torque bolts 160-190 in. lbs.
7. Install four bolts (6), four lock washers (7), and four flat washers (8) in bookcase back brackets (5).
8. Torque bolts 160-190 in. lbs.



9. Obtain three ceiling brackets from appropriate storage location.
10. Obtain nine bolts (2), fifteen flat washers (3), nine lock washers (4), and six nuts (5) for the bookcase top brackets from appropriate storage location.
11. Align holes in bookcase with bookcase brackets and install two bolts (2), four flat washers (3), two lock washers (4), and two nuts (5) in three brackets.
12. Torque bolts 160-190 in. lbs.
13. Align each of the ceiling brackets with ceiling holes and install one bolt (6), one lock washer (7), and one flat washer (8) in three brackets.
14. Torque bolts 160-190 in. lbs.

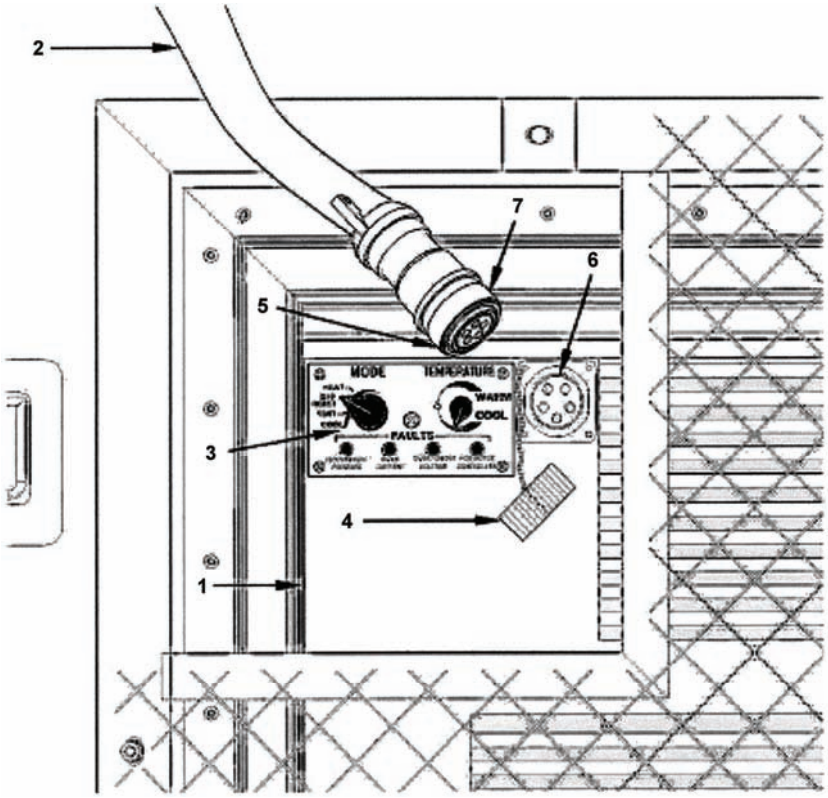
End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
REPOSITIONING ECUs

NOTE

Skip this Work Package if ECUs are not installed.

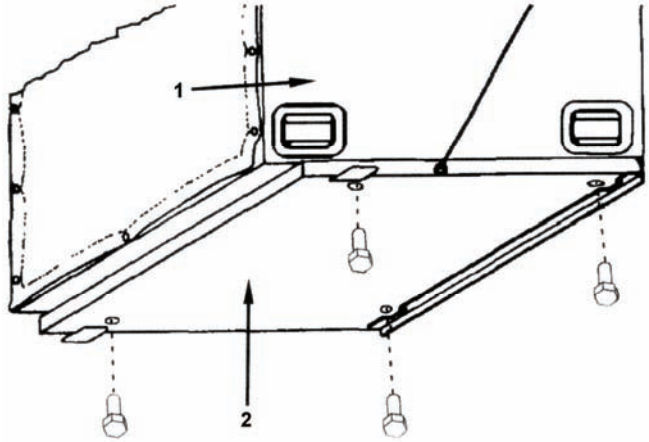
DISCONNECTING POWER FROM ECUs



1. Set **MODE** switch (3) on ECU (1) to **OFF** position.
2. Unscrew connector lock ring (7) from power input receptacle (6).
3. Pull end of connector (5) from power input receptacle (6).
4. Store cable (2) in appropriate storage location.
5. Install protective dust cap (4) on power input receptacle (6).
6. Repeat these procedures for other ECU.

REPOSITIONING ECUs

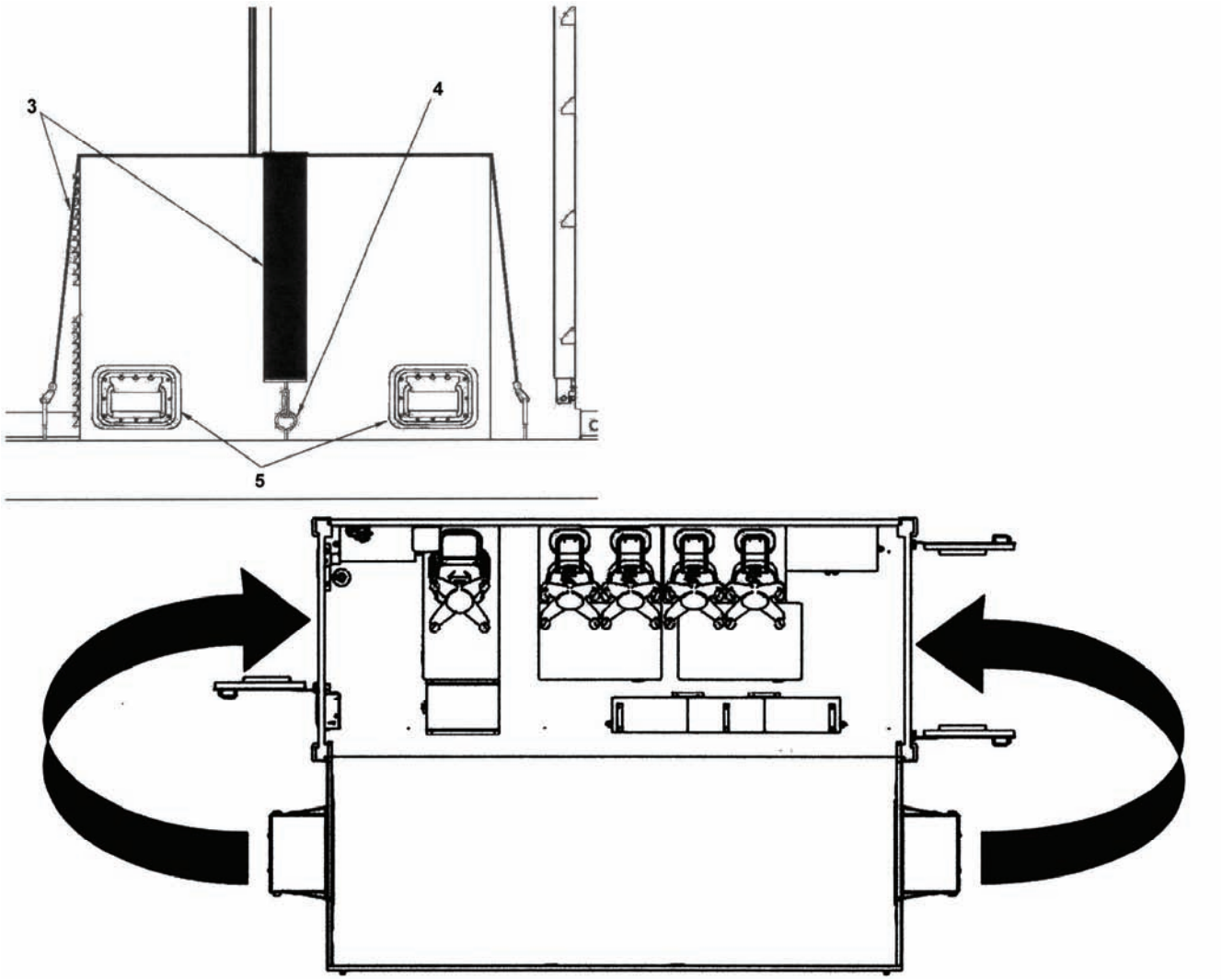
1. Remove four set screw floor plugs from inserts at transport location (see WP 0002 00, Figure 2).
2. Store plugs in appropriate storage location.
3. Retrieve cargo straps from appropriate storage location and ring bolts from the Shelter BII Box.
4. Install four ring bolts and tighten securely.
5. Repeat these procedures for other ECU.



6. Remove mounting hardware securing ECU (1) to fold-down panel (2).
7. Store hardware in appropriate storage location.

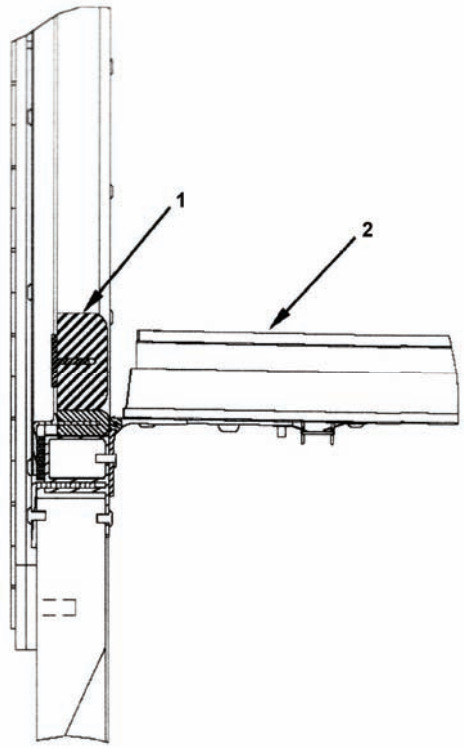
WARNING

Four people are needed when moving or lifting the ECUs. Each unit weighs approximately 270 pounds. Trying to move or lift an ECU without sufficient help can cause **SERIOUS INJURY** to personnel.

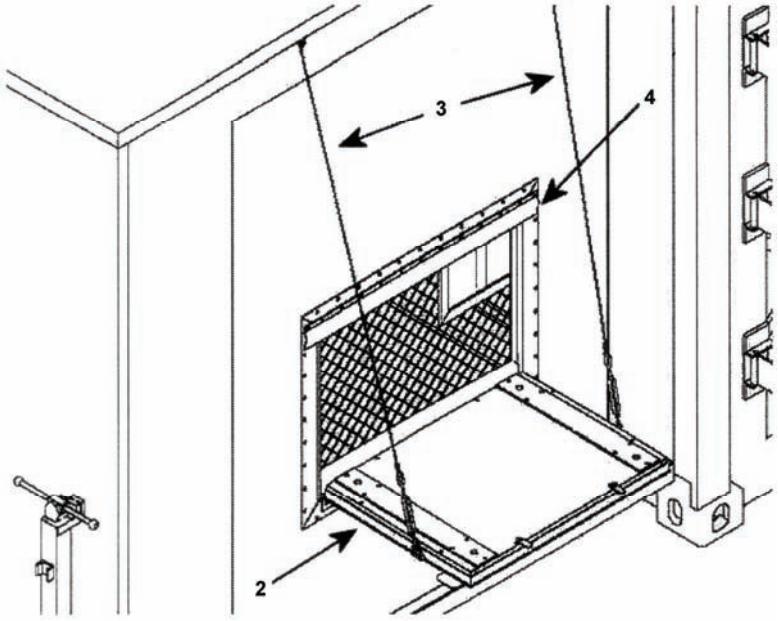


8. Using lift handles (5), slide ECU off fold-down panel, carry through shelter door and position it on floor.
9. Position two cargo straps (3) on ECU and hook to ring bolts (4).
10. Tighten cargo straps (3) to secure ECU in place.
11. Repeat these procedures for other ECU.

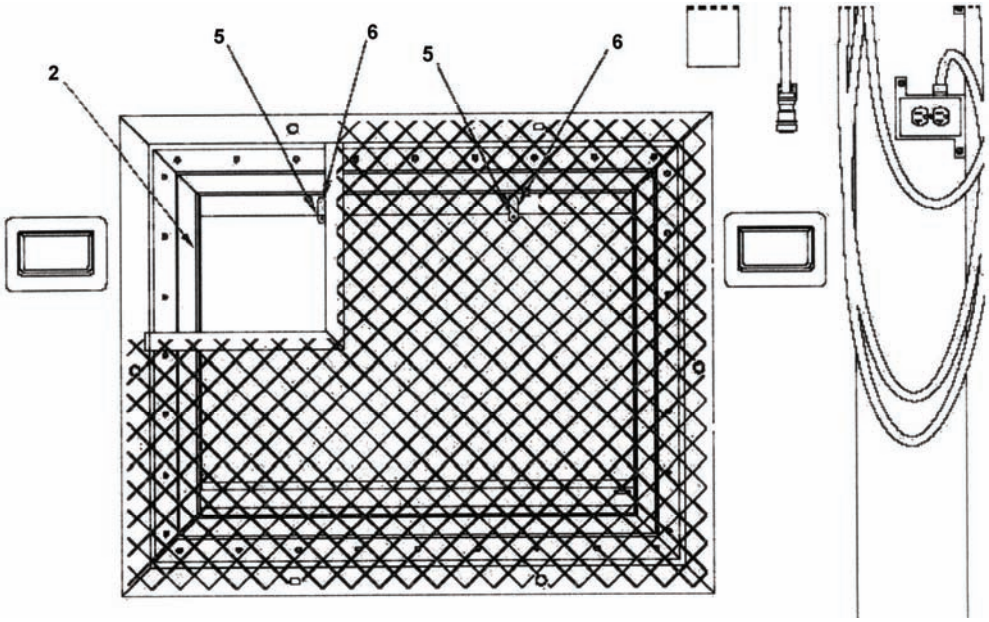
CLOSING ECU FOLD-DOWN PANEL



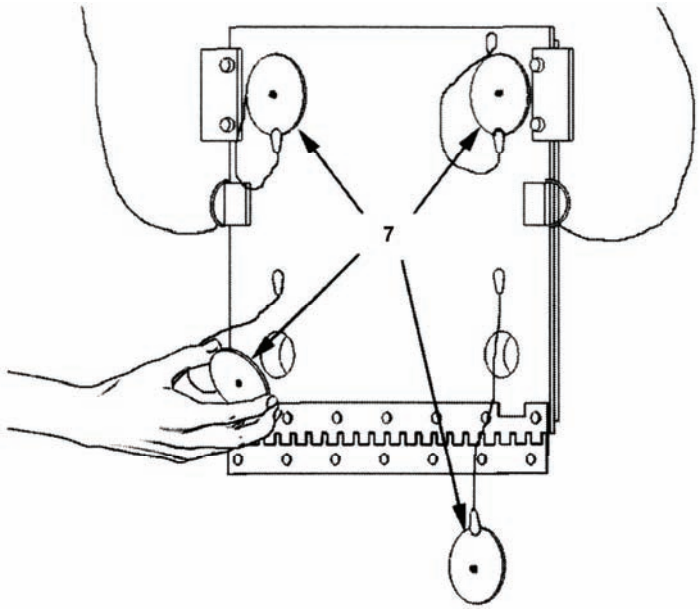
1. Remove T-seal (1) from gap located between ECU fold-down panel (2) and ECU screen.
2. Store T-seal (1) in appropriate storage location.



3. Remove two ECU support cables (3) from ECU fold-down panel (2).
4. Lift outside seal (4) and close ECU fold-down panel (2).

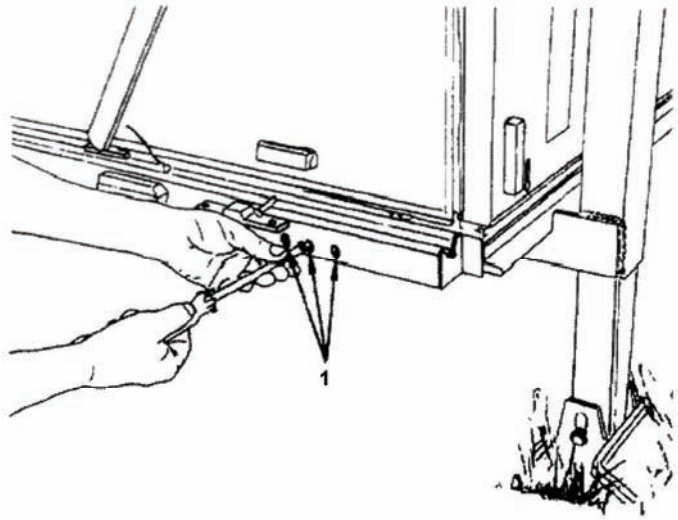


5. Turn latches (6) clockwise, to hold ECU panel (2) in place, and tighten latch bolts (5).

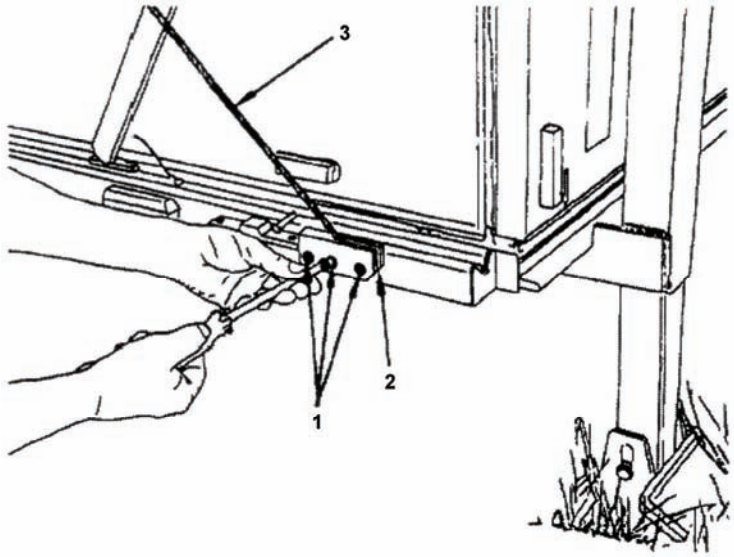


6. Insert four plugs (7) in ECU panel.
7. Repeat these procedures for other ECU fold-down panel.

COUNTERBALANCE CABLE RETAINING BLOCK INSTALLATION



1. Remove three counterbalance cable retainer block screws (1) from corner of fold-out floor.



2. Install counterbalance cable (3).
3. Replace counterbalance cable retainer block (2) with three screws (1) and tighten securely.

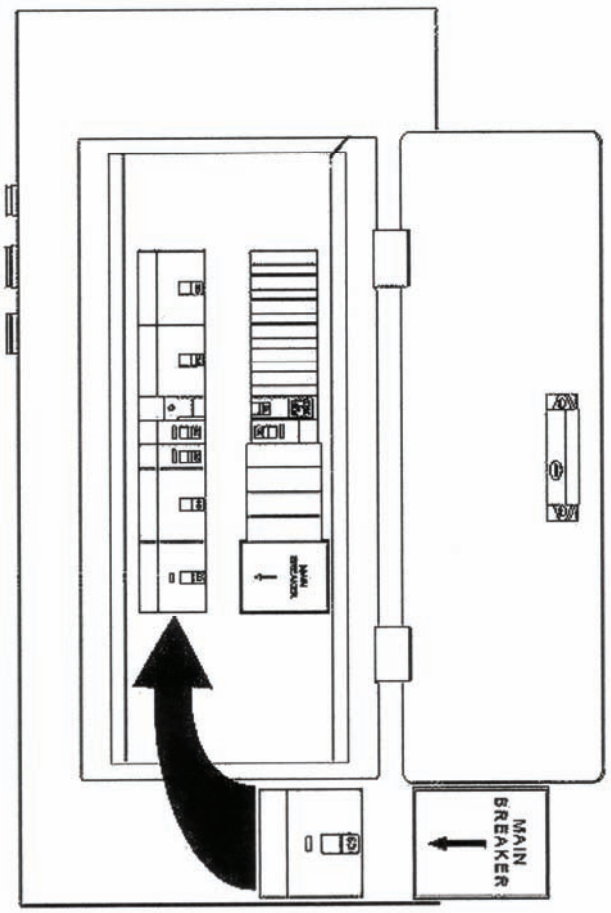
End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
DISCONNECTING ELECTRICITY

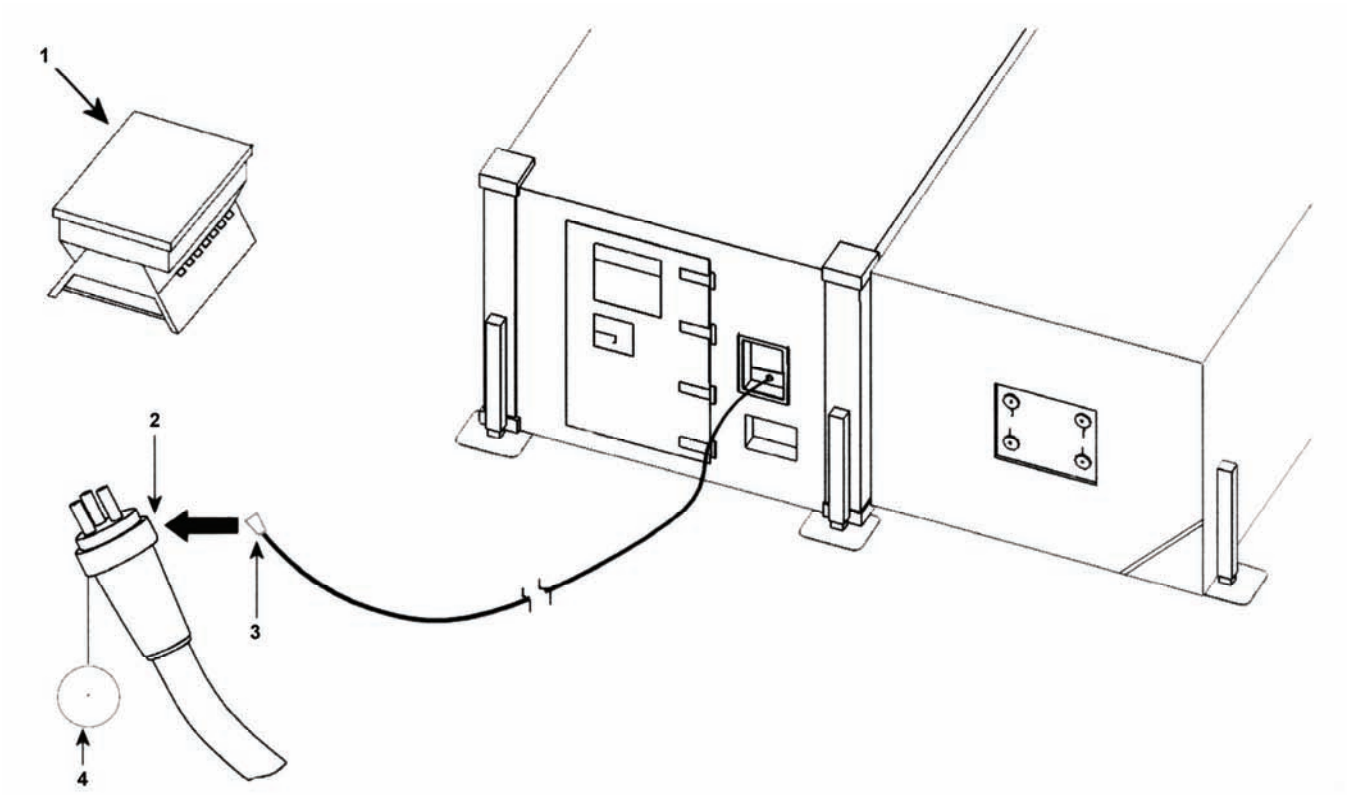
WARNING

HIGH VOLTAGE exists in electrical system of shop. All electrical inspections, repairs, or replacements will be performed with power **OFF** and only by qualified electricians. Serious shock hazards exist which could result in **INJURY OR EVEN DEATH** to personnel.

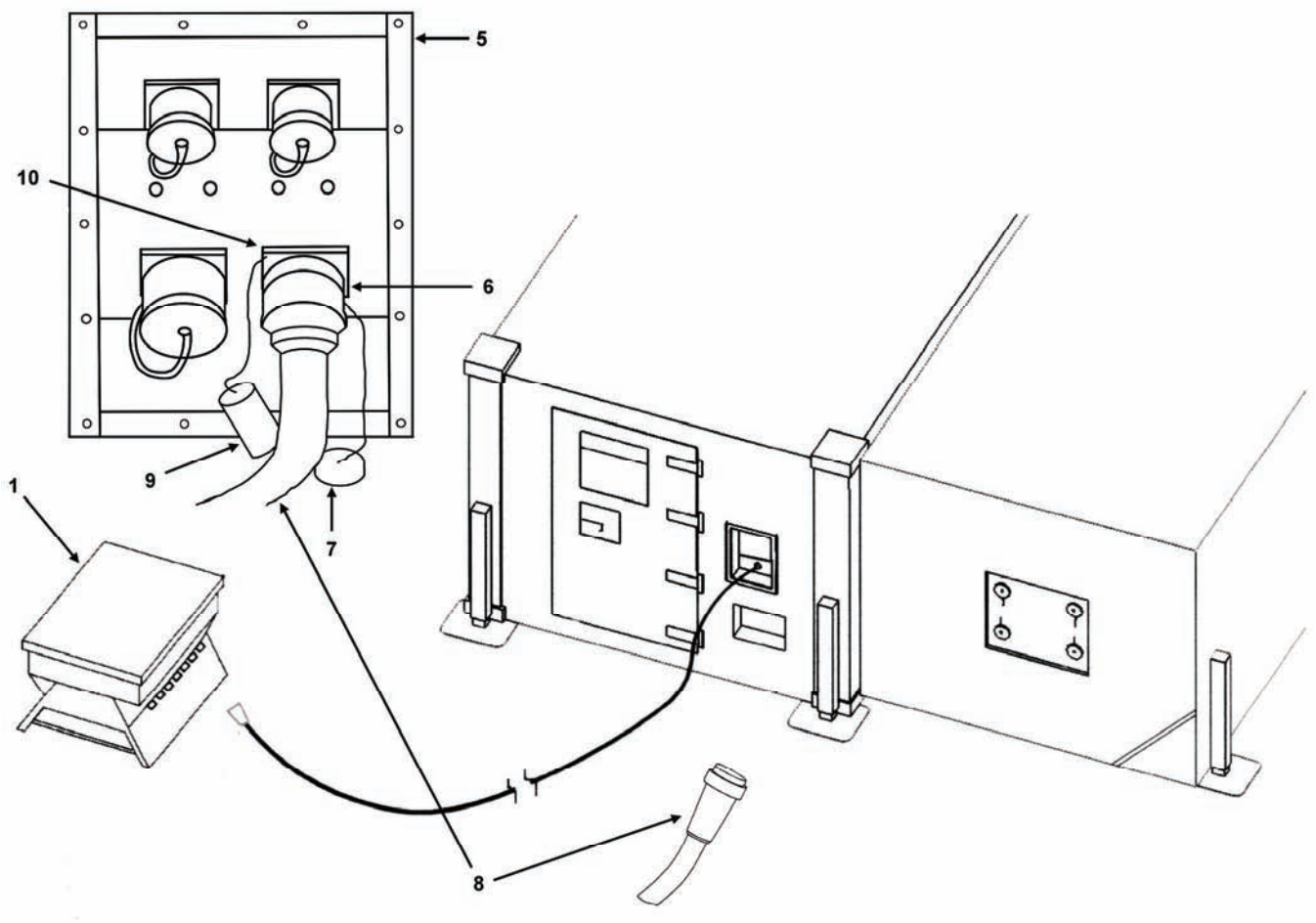
DISCONNECTING MAIN POWER CABLE



1. Ensure that all electrical tools and shop equipment are **OFF**.
2. Before disconnecting main 60 amp power cable, ensure that all circuit breakers (including main circuit breaker) in circuit breaker panel are in the **OFF** position.



3. Ensure circuit breaker from PDB (1) is **OFF**.
4. Unscrew lock ring (2) and disconnect male power connector (3) from PDB (1).
5. Install protective dust cap (4) on male power connector (3) and PDB receptacle (1).

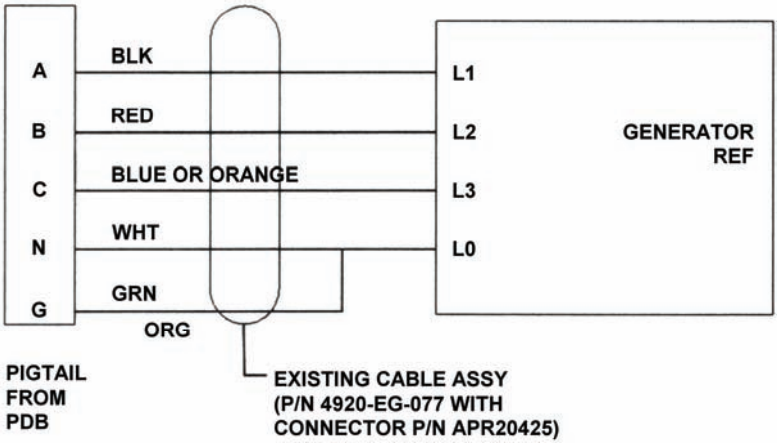


6. Unscrew lock ring (6) and disconnect female power connector (8) from "J1" receptacle (10) at power entry panel (5).
7. Install protective dust cap (9) on the "J1" receptacle (10).
8. Install protective dust cap (7) on the female power connector (8).
9. Clean cable with rag. Roll cable and store in appropriate storage location.

DISCONNECTING PDB FROM GENERATOR (IF NECESSARY)

WARNING

This procedure is required only if a complete power shutdown is necessary. Only a qualified electrician should attempt to disconnect PDB from generator.

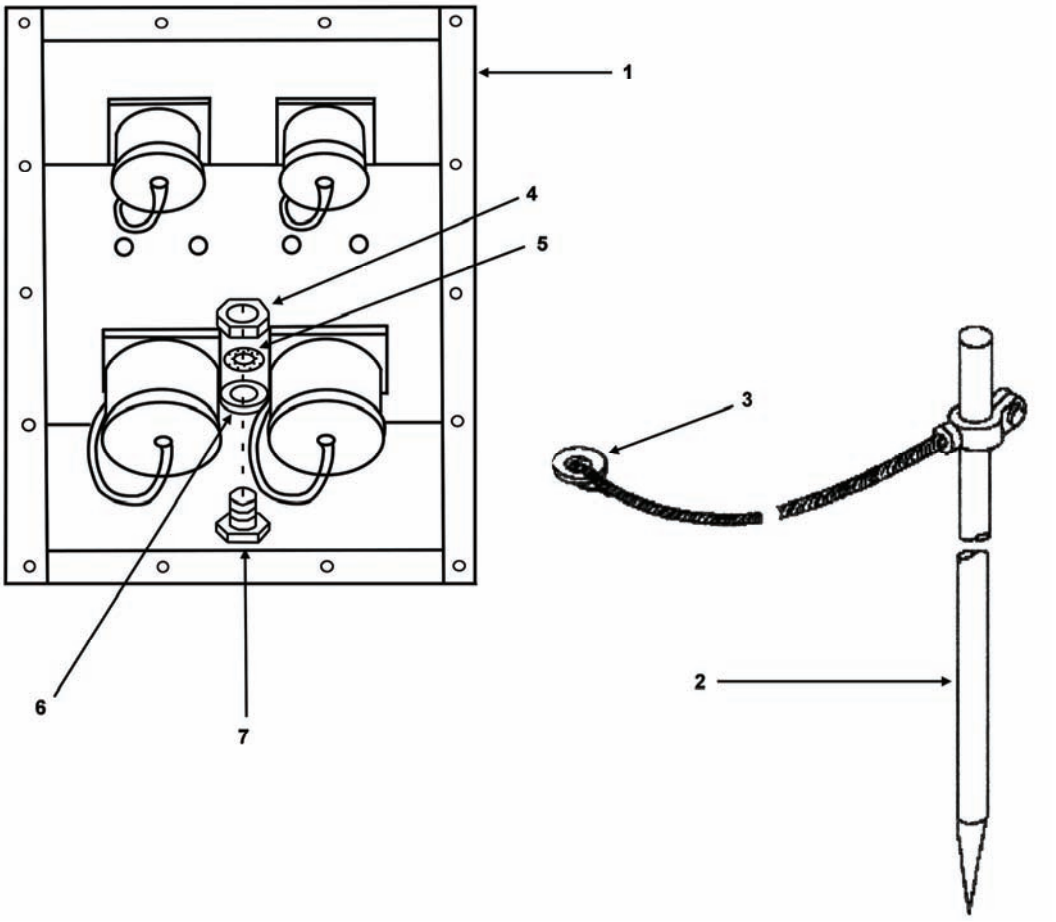


1. Ensure all circuit breakers on PDB are in the **OFF** position.
2. A qualified electrician will disconnect pigtail wires from generator lugs. Disconnect black wire from lug L1, red wire from lug L2, blue or orange wire from lug L3, and white and green wires from lug L0.
3. Disconnect pigtail from PDB.

REMOVING EXTERNAL GROUND ROD

NOTE

Shelter is grounded through externally connected power supply. Consult a qualified electrician for proper grounding procedures required for surrounding soil conditions.



1. On power entry panel (1) remove nut (4), lock washer (5), and flat washer (6) from ground stud (7).
2. Disconnect ground cable lug (3) from ground stud (7).
3. Replace flat washer (6), lock washer (5), and nut (4) on ground stud (7).
4. Remove grounding rod (2) from earth.
5. Store grounding rod assembly in appropriate storage location.

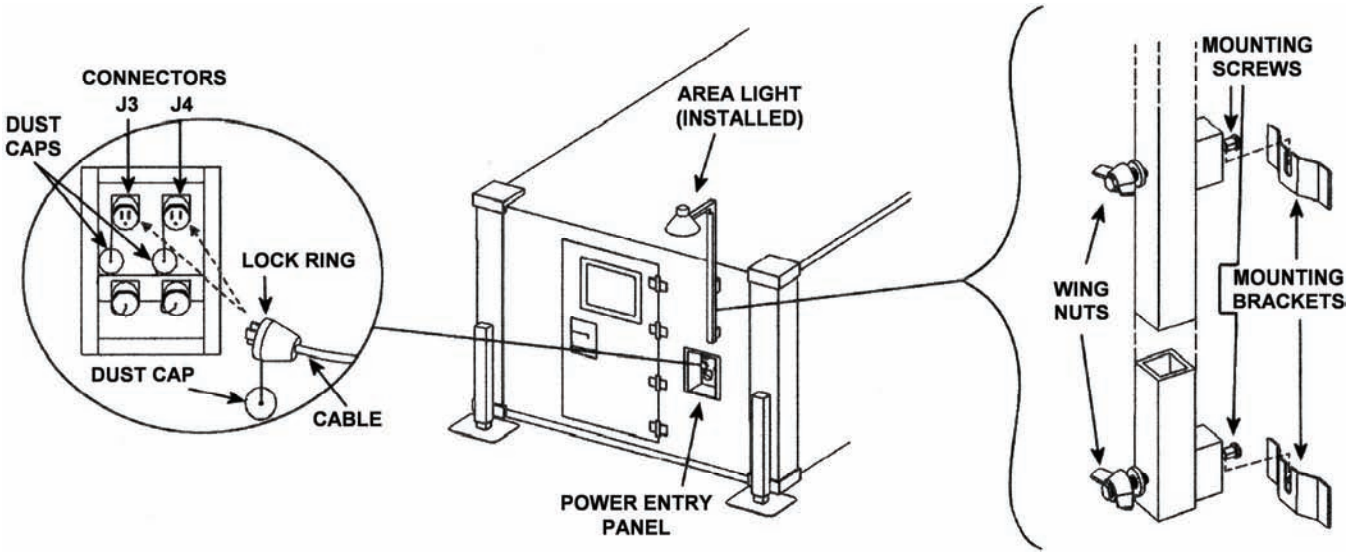
End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
SHELTER CLOSING SEQUENCE

NOTES

- Four personnel are required to perform the following procedures.
- Make sure hinged floor is clear of items or debris and floor hinges are clean of sand or dirt.
- Make sure top of hinged roof is clear of items, debris, snow, or ice and hinged floor extension is clear of foreign matter, snow, or ice.
- Do not attempt to remove ISO jacks until after shelter has been lowered.
- When floor is lowered, (to allow roof clearance for folding) devices securing fold-out floor counterbalance cables can be disengaged.

REMOVING AREA LIGHT



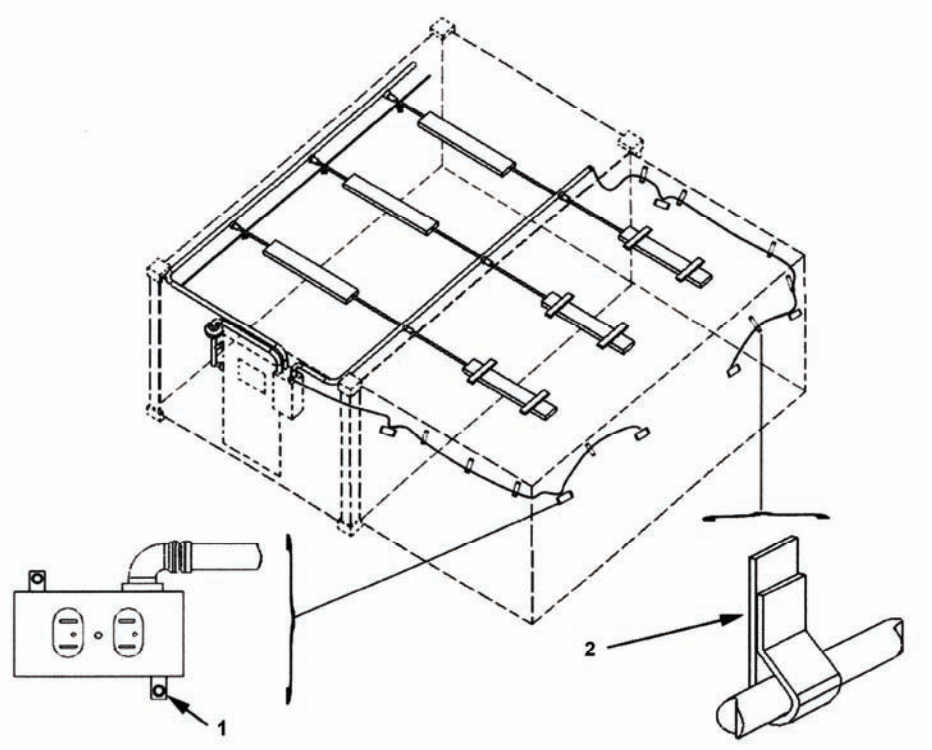
1. Disconnect area light cable from either “J3” or “J4” connector on power entry panel.
2. Replace protective dust cap on “J3” or “J4” connector on power entry panel.
3. Replace protective dust cap on area light cable.

NOTE

Do not remove wing nuts from screws.

4. Loosen wing nuts and remove area light from location outside shelter.
5. Roll up area light cable.
6. Remove bulb and store in Shelter BII Box.
7. Install area light on inside fixed personnel end wall by securing area light to mounting brackets and tightening wing nuts.

REMOVING CABLE AND RECEPTACLE ASSEMBLY

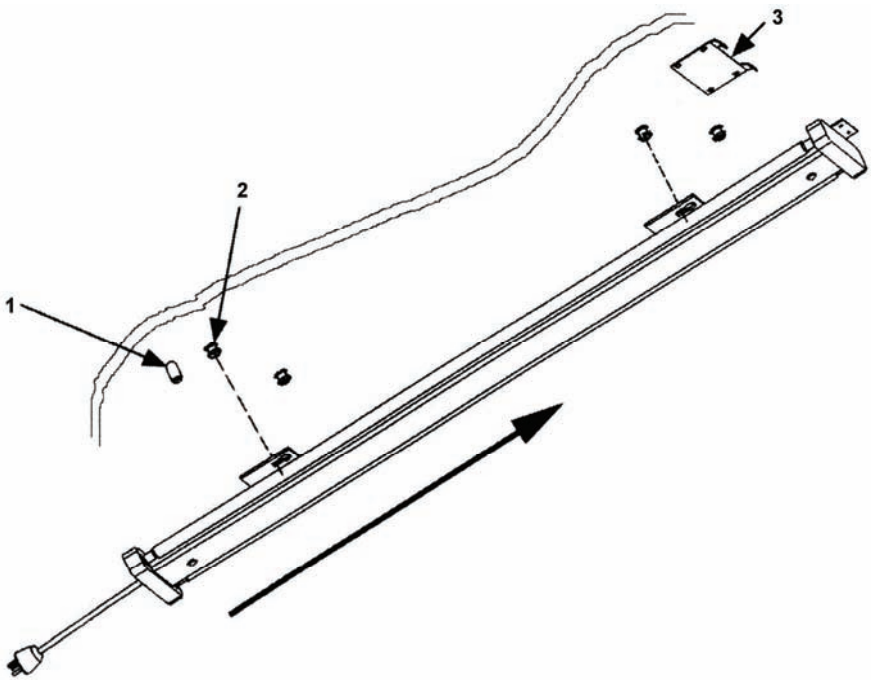


1. Release power cables from Velcro straps (2).
2. Release captive fasteners (1) and reposition receptacles from operating position on hinged sidewall to stored position on hinged end walls.
3. Position receptacles with power cables facing up and secure with captive fasteners (1).
4. Repeat these procedures at other end of shelter.

REMOVING CEILING LIGHTS FROM HINGED ROOF

WARNINGS

- Ensure main circuit breaker and all other circuit breakers in breaker panel are in the **OFF** position.
- In the event of lamp breakage, care must be taken in removal of broken glass fragments and white phosphorous dust that may be dispersed within fixture. Inhalation of phosphorous dust could cause **SERIOUS INJURY** to personnel.



1. Twist power cable plug one-quarter turn counterclockwise to unlock and then remove from connector.
2. Press and hold plunger lock (1) in hinged roof light bracket (3).
3. Move entire light fixture lengthwise away from power cable end to disengage light from four captive studs (2) in hinged roof.
4. Move light fixture into fixed roof section and rotate 180 degrees. Mate with four captive studs (2) in fixed roof.
5. Secure fixture by moving until spring loaded plunger engages.
6. Place power cable into storage clip on ceiling.
7. Repeat these procedures for each of two remaining ceiling lights.

RELEASING SHELTER LATCHES

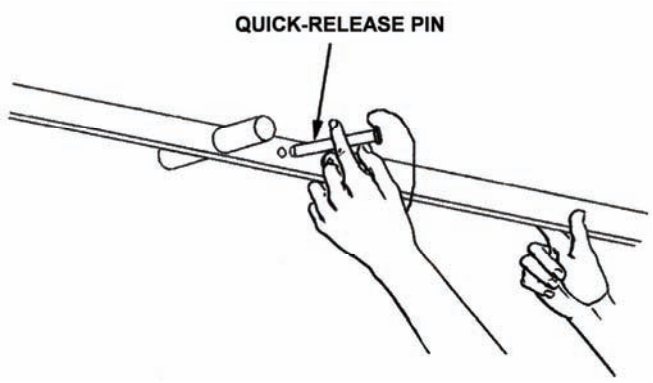
1. Remove four removable latches and place in Shelter BII Box.

WARNING

It is essential that non-removable latches are pressed flat into pans.

2. Release all non-removable latches between hinged sidewall, end wall, roof, and floor and press flat in pans.

RELEASING SHELTER WALLS



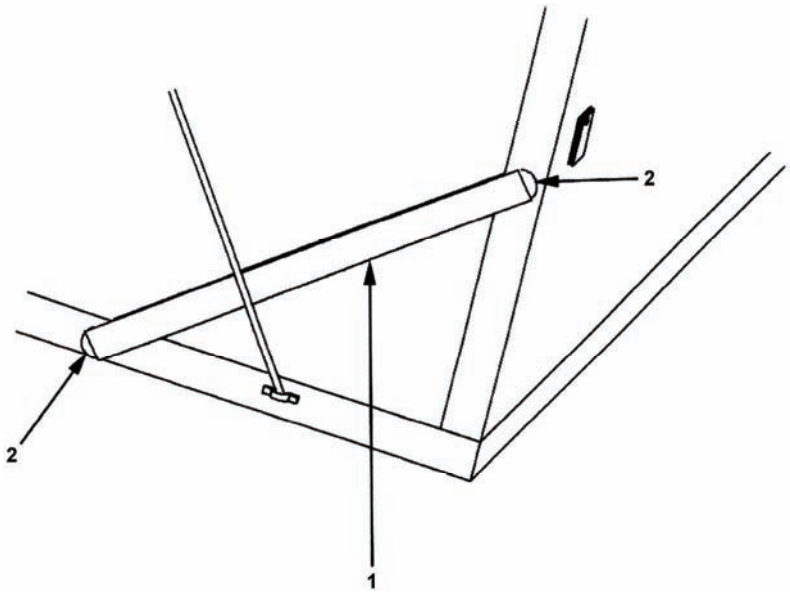
1. Lower two support struts from hinged roof by removing quick-release pin.
2. Extend support struts to their full length and insert quick-release pin.
3. Using two personnel raise roof with struts and set struts in place.

CAUTION

Prevent hinged end walls from hitting Velcro straps, walls can tear straps.

NOTE

Stencil on jack indicates handle rotation to raise or lower jack.



4. Simultaneously lower hinged floor with hinged jacks until hinged end walls can swing free.
5. Remove two sidewall support braces from Shelter BII Box.
6. Install two sidewall support braces (1) in brace cups marked “A” (2) on hinged floor and sidewall behind support cable.
7. Place two ECU support cables over each hinged end wall and secure cable ends to ECU screen.
8. Fold in each hinged end wall to roof beam and hold in place with Velcro straps.

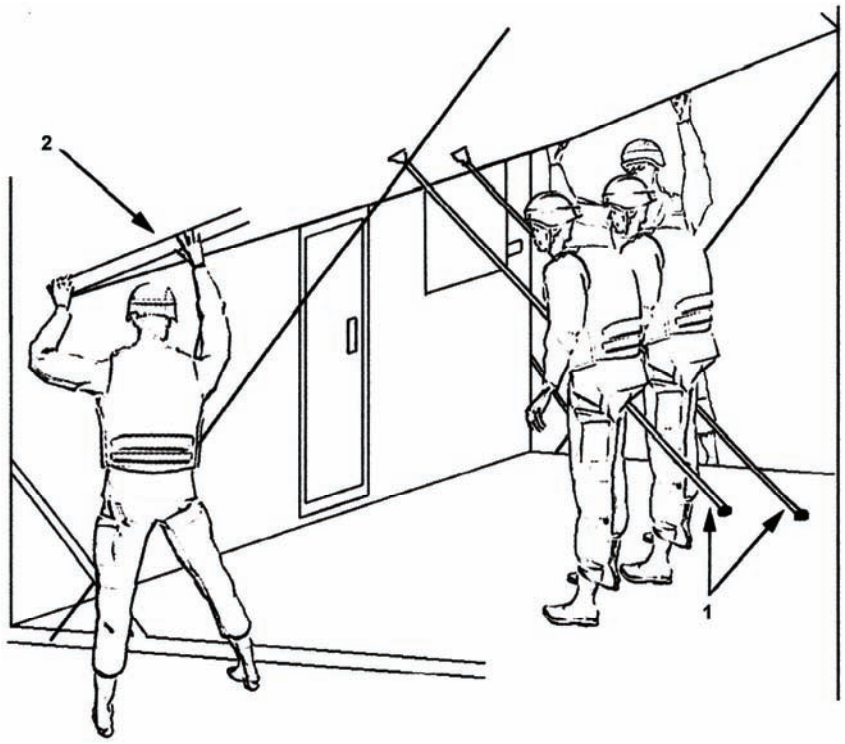
LOWERING SHELTER ROOF

WARNING

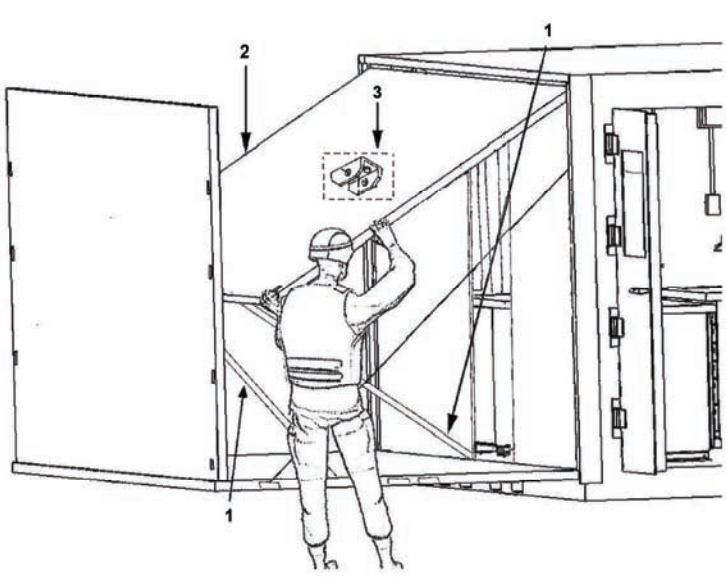
When all equipment and materiel is stored on stationary side of shelter, limited floor space presents a safety hazard to operating personnel. This is most critical during raising and lowering of roof panel. Failure to observe supplemental instructions could result in **SERIOUS INJURY** to personnel. Personnel inside shelter could become trapped between roof panel and equipment bolted to floor.

CAUTION

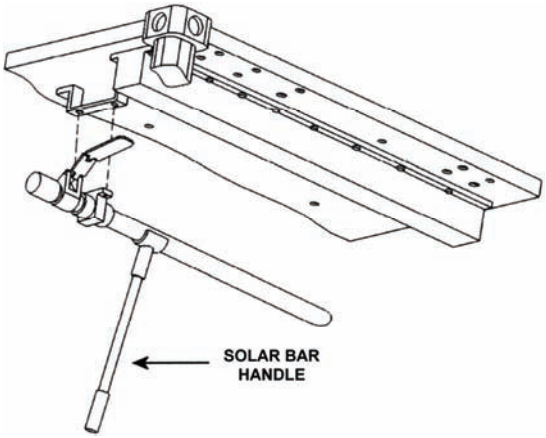
When swinging end wall closed, D-rings on ECU panel should be pressed flat against panel to prevent damage to hinged roof.



1. Two personnel inside shelter, using support struts (1), will lower roof panel (2) until two personnel outside can reach and hold weight of roof.



2. Inside personnel will shorten two struts (1) and secure to ceiling brackets (3). They will then move outside shelter to assist outside personnel.
3. After all inside personnel are clear, allow the roof panel (2) to close to vertical position.



4. Slide hinged roof inward to storage position by rotating the solar bar handles up.
5. Remove safety pin from hinged jacks.
6. Lower and remove hinged jacks (and extensions, if used) supporting hinged floor.
7. Store hinged jacks on left cargo door and secure safety pins. For more information on jack extensions, refer to WP 0005 00-7, Positioning Hinged Jacks for Leveling.
8. While holding hinged sidewall, remove two sidewall support braces and store in Shelter BII Box.

WARNING

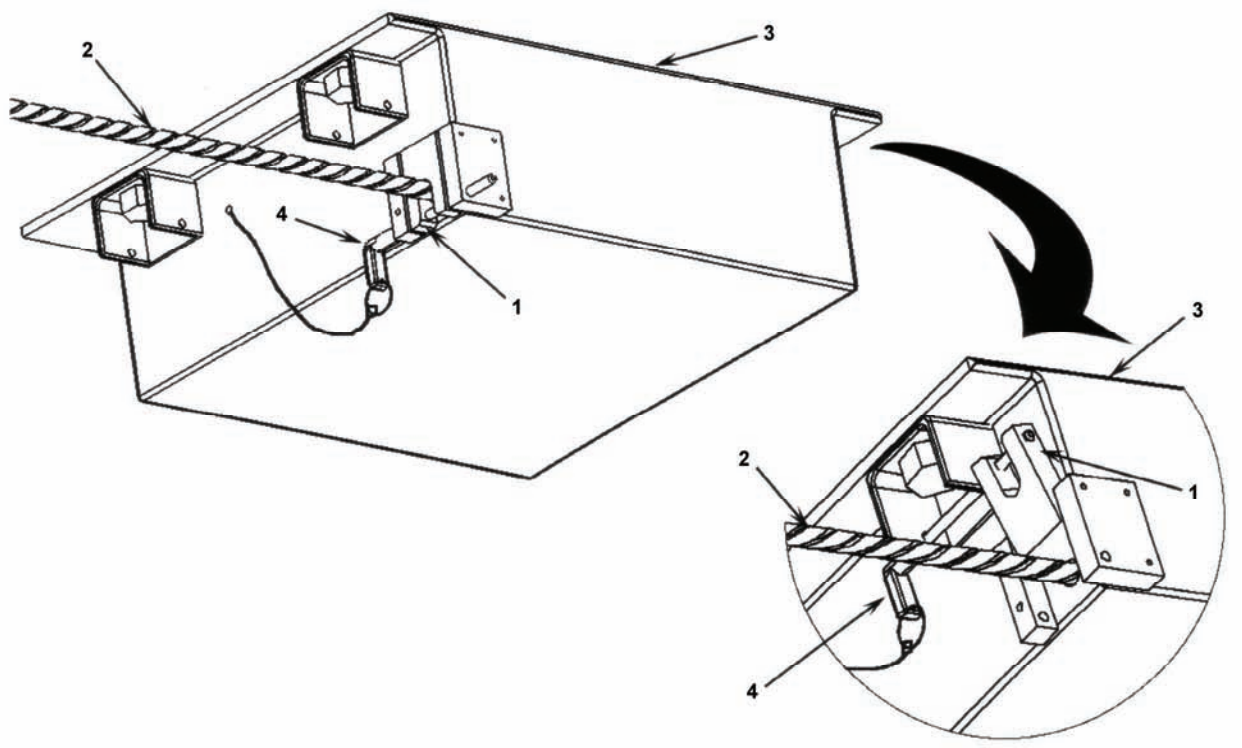
To avoid injury, be careful not to get caught between cable and sidewall panel. Do not attempt to control panel if it is accidentally dropped, trapped air acts as a cushion.

9. Fold down hinged sidewall onto hinged floor. Allow wall to free fall before it comes to same plane as cables.

RAISING HINGED FLOOR

WARNING

Fold-out floor counterbalance cables must be secured in cable housings prior to raising shelter floor from its lowered position to its level position. If counterbalance cables are not secured, counterbalance cables will remain under tension. **DO NOT** attempt to remove cables if counterbalance cables are not secured. Removing cables while under tension could cause **SERIOUS INJURY** to personnel.



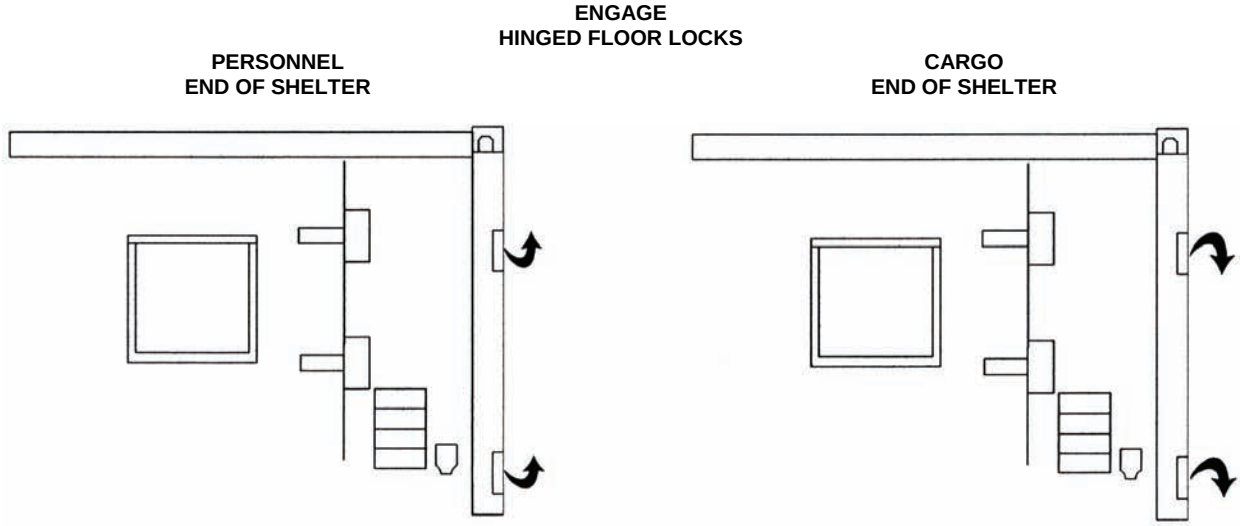
1. Remove lockout pins (4) from lower position on both cable reels (3).
2. Open slide stops (1) against counterbalance cables (2) on both cable reels (3).
3. Replace lockout pins (4) in upper position on both cable reels (3).
4. Position cam locks so handles are vertical and down for cargo end and vertical and up on personnel end of shop.

WARNING

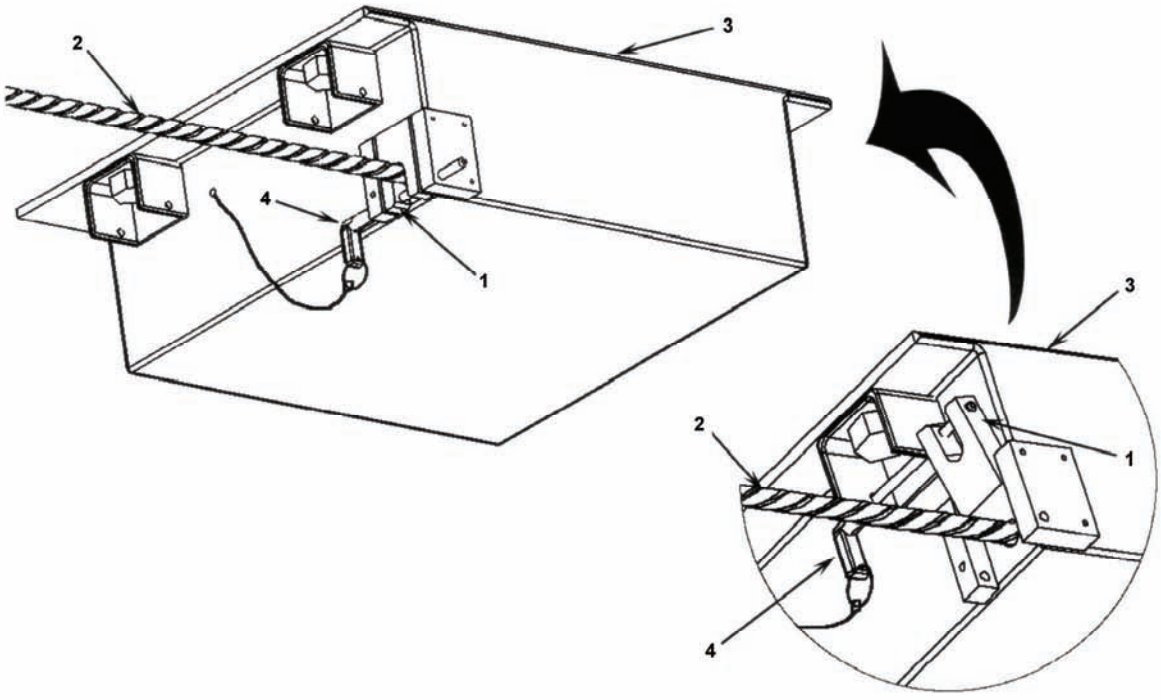
Expandable section (hinged floor and hinged sidewall together) weighs 700 pounds (318 kg). **DO NOT** stand directly under hinged section.

NOTE

If hinged floor and corner post bind, re-level shelter.



5. Raise hinged floor and secure to corner post with cam locks. Rotate cam lock handles as indicated and engage lower locks first. Make sure pins are in holes.



6. Remove lockout pins (4) from upper position on both cable reels (3).
7. Close slide stops (1) against counterbalance cables (2) on both cable reels (3).
8. Replace lockout pins (4) in lower position on both cable reels (3).

LOWERING SHELTER

NOTE

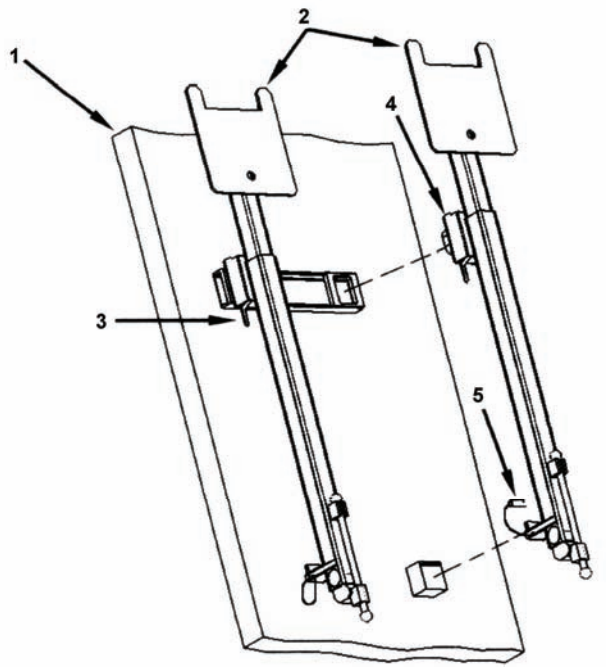
If it is intended to use a dolly set to move shelter, place pieces of 4x4 lumber under frame and clear of ISO fittings to facilitate mounting of dolly set.

1. Remove safety pins on four ISO jacks.

NOTE

Stencil on ISO jack indicates handle rotation to raise or lower jack.

2. Lower all ISO jacks simultaneously until shelter is completely lowered.
3. Turn locking handle clockwise thus lowering jack attachment insert in ISO fitting.
4. Remove ISO jacks from four corners of shelter.



5. Replace four ISO jacks (2) inside of personnel and right cargo doors (1) by turning locking handle (3) to secure jack attachment insert (4) and insert safety pin (5).

SECURING THE SHELTER

CAUTION

Left cargo door has a chain latch and a spring latch. These latches must be properly engaged or door is not secure.

1. Close shelter doors.

WARNING

Door handle must be padlocked at 12 o'clock position for shipping mode and 3 o'clock position for storage mode. Correct locking positions ensure that doors are secure and remain closed.

2. Check security of shelter. Place padlocks on outside door handles.
3. The Production/Quality Control Shop is ready for transport or storage.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
OPERATION UNDER UNUSUAL CONDITIONS

SECURITY MEASURES FOR ELECTRONIC DATA

Not Applicable

UNUSUAL ENVIRONMENT/WEATHER

This section provides instructions for operation of the shelter in unusual weather conditions. Operation during blackout conditions is also provided.

OPERATION IN RAIN AND/OR MUD

1. When setting up shelter, place wood planks or boards under each jack pad to increase bearing area.
2. Provide adequate drainage ditch to prevent standing water around shelter area.
3. Check leveling jacks frequently for sinking; level shelter as required by adjusting lift jacks.
4. Close and secure all doors in shelter.
5. Check seals for proper placement and compression.

OPERATION IN SNOW, ICE, OR EXTREME COLD

WARNING

In extreme cold, do not touch metal parts with bare hands. Severe skin damage may result.

NOTE

Fluorescent lights have a delay time in coming on at temperatures of 0°F and below.

1. Remove snow routinely and prior to holding roof with a soft bristle brush, broom, or equivalent.
2. Remove ice from shelter before lowering hinged panels.
3. Ensure ECU is properly connected to shelter.
4. Keep all doors and vents closed.

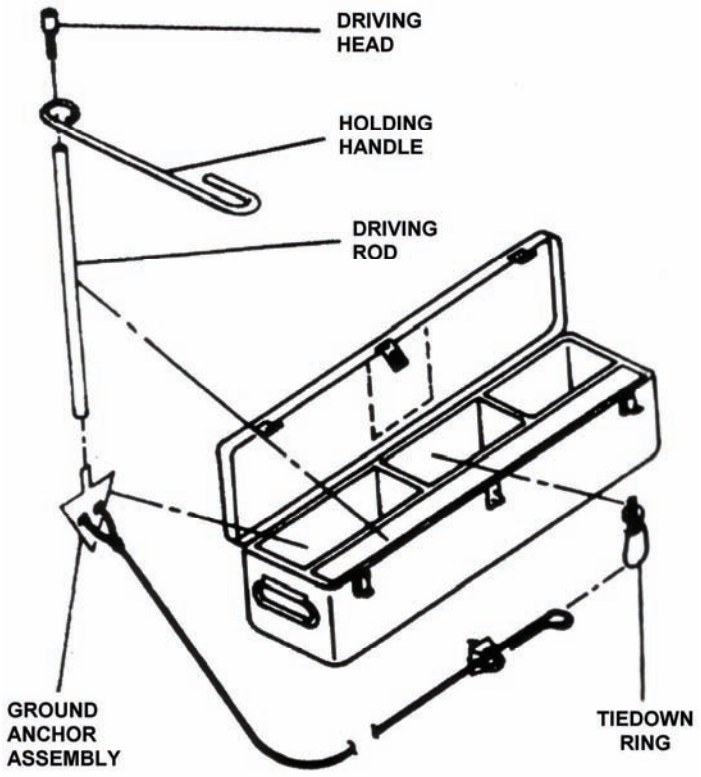
OPERATION IN HIGH WINDS

WARNING

To avoid injury when expanding or closing hinged sidewall in high winds, use six personnel.

NOTE

Two personnel are required to perform the following procedure.

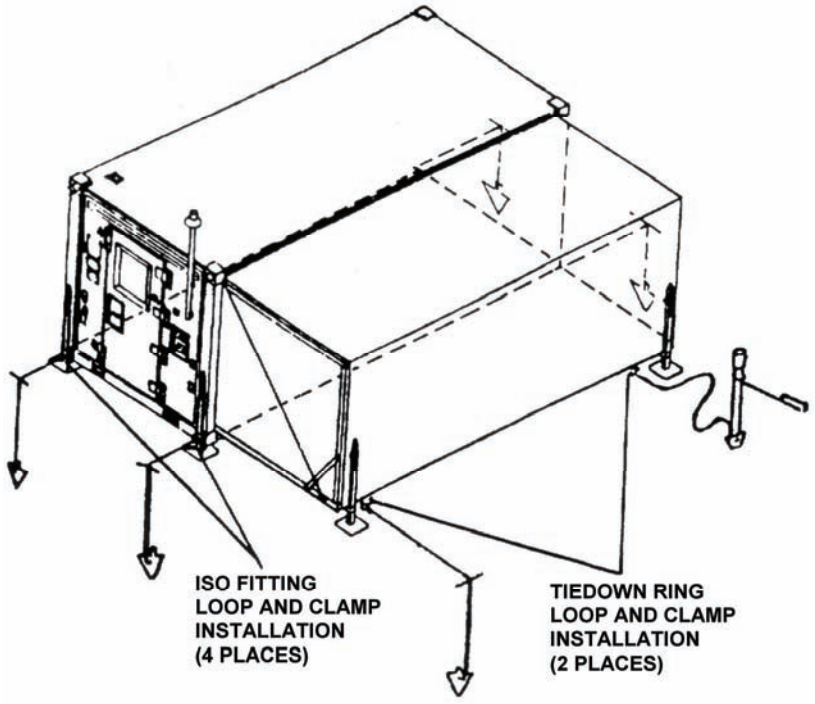


1. To install storm configuration (tie-down installation) kit, use the following items.
   a. Ground anchor assembly
   b. Driving rod
   c. Holding handle
   d. Driving head
   e. Tiedown ring

WARNING

Safety goggles must be worn by personnel when installing ground anchors.

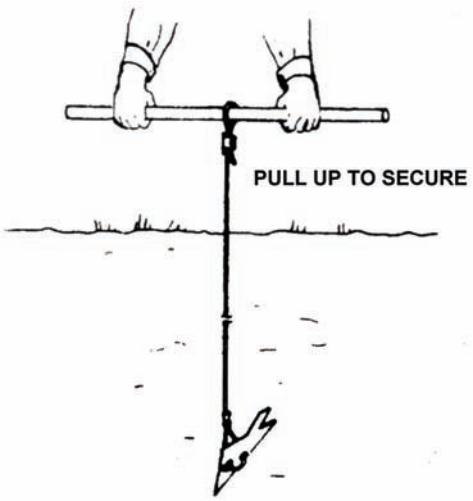
2. One person shall support driving rod with holding handle, while second person drives ground anchor into ground using a 12-pound sledge hammer.
3. Drive each of six loop and clamp ground anchors into ground approximately 3 feet (91.5 cm) deep, and as close as possible to shelter attaching points, at locations indicated.



4. Set each ground anchor by forming a loop in cable end and secure loop with clamp.

NOTE

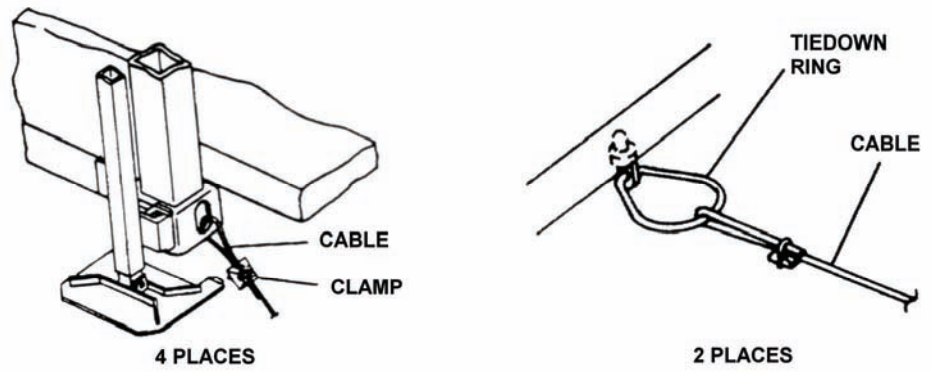
This setting of the anchor is required to turn the anchor in the ground so that it develops maximum holding power.



5. Insert driving rod through loop and pull up sharply to ensure anchor is set into ground.

NOTE

When moving shelter, disassemble storm configuration kit and cut cable as close to ground as possible. Discard cable components. Retain the two tiedown rings and store in appropriate storage location.



6. Remove clamp, loop cable at six places (two with tiedown rings) as shown.
7. Replace clamp and tighten clamp nuts.

OPERATION DURING BLACKOUT CONDITIONS

NOTES

- During blackout condition, enter and leave shelter through personnel door only. Do not operator exterior area light.
- Blackout override switch must remain in **OFF** position for duration.

1. Activate all interior lights and check from 25 feet (7.6 m) away to ensure no light is visible.
2. Place blackout override switch to **OFF** position.

End of Work Package

CHAPTER 3
TROUBLESHOOTING PROCEDURES
FOR
PRODUCTION/QUALITY CONTROL SHOP
(Not Applicable)

CHAPTER 4
MAINTENANCE INSTRUCTIONS
FOR
PRODUCTION/QUALITY CONTROL SHOP

PRODUCTION/QUALITY CONTROL SHOP
SERVICE UPON RECEIPT

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Powerplant
(WP 0027 00, Table 2, Item 102)

References:
N/A

Personnel Required: (1)
CMF 15 Series

CHECKING EQUIPMENT

1. Inventory for completeness of shop once shelter has been erected.
2. Inspect equipment to ensure that all items are still firmly secured to floor and wall mounts.
3. After equipment has been positioned to recommended operational floor plan, check all items requiring service. Preventive Maintenance (PM) and preoperational services will be performed IAW applicable shop equipment TMs or manufacturer-supplied operating manuals.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
BASIC SHOP EQUIPMENT

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Power Plant
(WP 0027 00, Table 2, Item 102)
Tool Kit, Electrical Repairer
(WP 0027 00, Table 2, Item 104)
Torque Wrench 0-600 in. lbs. (5120-01-530-2311)
Multimeter (6625-01-265-6000)
Portable Disc Grinder (5130-01-358-5262)
Rivet Puller (5120-00-391-0116)
Electrical Drill (5130-00-889-9004)
3/16” Drill Bit (5133-01-399-0721)
1/8” Drill Bit (5133-00-980-3423)
Welding Machine (3431-01-507-1712)
Spoolmatic (3431-01-024-1681)
Control (3431-01-429-9607)
Regulating Flow Meter (4820-01-086-4310)
Argon Bottle (8120-00-282-8077)
Paint Brush (8020-00-245-4519)

Materials/Parts:
Paint (WP 0033 00, Table 1, Item 2)
Paint (WP 0033 00, Table 1, Item 3)
Primer (WP 0033 00, Table 1, Item 4)
Sealing Compound (WP 0033 00, Table 1, Item 8)
Rivets (WP 0033 00, Table 1, Item 9)
Rivets (WP 0033 00, Table 1, Item 10)
Paint (WP 0033 00, Table 1, Item 13)
First Aid Bracket (WP 0029 00, Figure 2, Item 1)
BNC Cable Assembly
(WP 0029 00, Figure 2, Item 2)
Grounding Rod (WP 0029 00, Figure 2, Item 3)
Door Hasp (WP 0029 00, Figure 2, Item 4)
Hexagon Head Cap Screw
(WP 0029 00, Figure 2, Item 5)
Lock Washer (WP 0029 00, Figure 2, Item 6)
Flat Washer (WP 0029 00, Figure 2, Item 7)

Personnel Required: (1)
44E, Machinist
15F, Electrical Repairer
CMF 15 Series

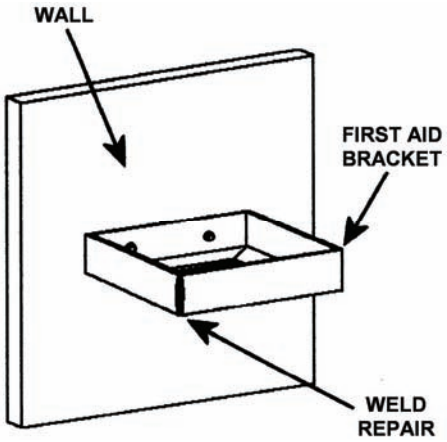
References:
MIL-STD-2219
TC 11-6
TM 43-0139
WP 0022 00

Equipment Conditions:
Functional

NOTE

During installation of components the same hardware should be used so as to maintain the original integrity of the shop sets.

FIRST AID KIT BRACKET



Inspect

Visually inspect first aid kit bracket for damage and for loose bolts. If bracket is loose, follow procedures in WP 0022 00. If bracket is damaged, replace it with a new one.

Remove

Remove two bolts, two lock washers, and two flat washers attaching first aid kit bracket to wall.

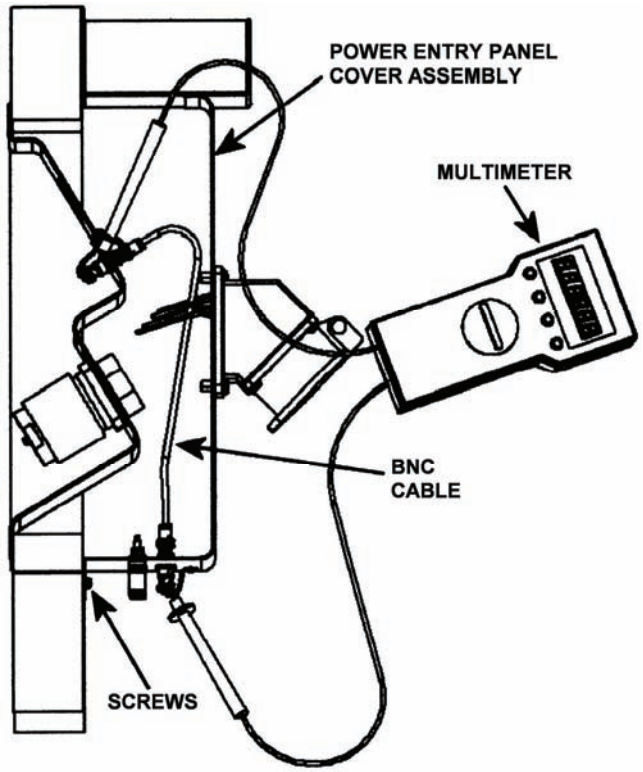
Repair

1. If first aid kit bracket has a broken weld and can be repaired by welding, repair it by welding damaged area IAW MIL-STD-2219. The welding repair must not interfere with form, fit, or function of bracket.
2. Paint repaired first aid kit bracket with specified primer and paint per TM 43-0139.

Install

1. Install two bolts with two lock washers and two flat washers.
2. Torque bolts 160-190 in. lbs.

BAYONET NEIL CONCELMAN (BNC) CABLE ASSEMBLY



Inspect

Visually inspect BNC connectors and cable for damage.

WARNING

Turn **OFF** all power to shelter before proceeding with any electrical tests or repairs.

CAUTION

This work should be performed by a qualified electrician.

Test

1. Move main circuit breaker to the **OFF** position.
2. Test BNC cable for continuity. If test indicates a break in BNC cable, replace BNC cable assembly.

Remove

1. Move main circuit breaker to the **OFF** position.
2. Remove four screws attaching power entry panel cover assembly to personnel end wall, located below circuit breaker panel.
3. Carefully remove cover from wall.
4. Remove nut and lock washer from BNC connector attaching cable to power entry panel.
5. Remove nut and lock washer from BNC connector attaching cable to cover assembly for power entry panel.
6. Remove damaged cable.

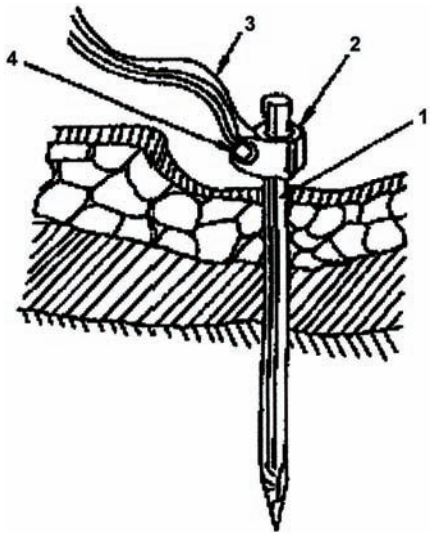
Install

1. Install new BNC cable connector in cover assembly by installing lock washer and nut.
2. Install new BNC connector into power entry panel and install lock washer and nut.
3. Attach BNC cable to both BNC connector ends.
4. Install cover assembly back on interior wall of shelter using four screws.
5. Reconnect power to shelter.

GROUNDING ROD

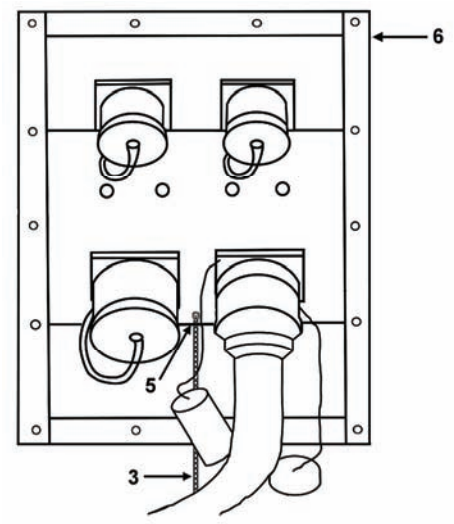
WARNING

HIGH VOLTAGE exists in electrical system of shop. All electrical inspections, repairs, or replacements shall be performed with power **OFF** and only by qualified electricians. Serious shock hazards exist which could result in **SERIOUS INJURY OR DEATH** to personnel.

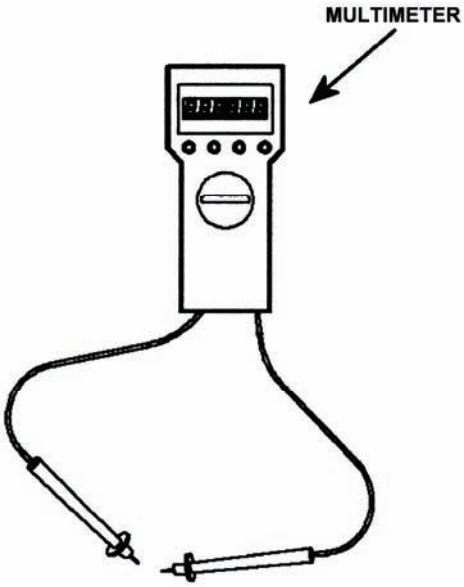


Inspect

1. Move main circuit breaker to the **OFF** position.
2. Ensure grounding rod (1) is firmly driven into ground.
3. Ensure BNC clamp (2) and screw (4) are securely fastened.
4. Ensure there is no sign of oxidation around clamp (2) or screw (4).
5. Check that grounding cable (3) is not frayed or broken.

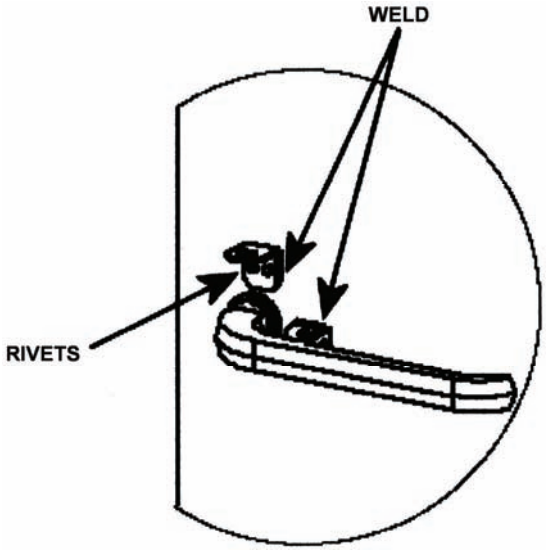


6. Check grounding cable (3) connection at terminal lug (5) on shelter power entry panel (6).



7. Check condition of ground. (Use TC 11-6)
   a. Set for ohms
   b. Red lead on shelter
   c. Black lead on ground cable
   d. 0-5 ohms - adequate ground
   e. Over 5 ohms - poor ground

DOOR HASP



Inspect

1. Visually inspect door hasps.
2. Replace if damaged is present.

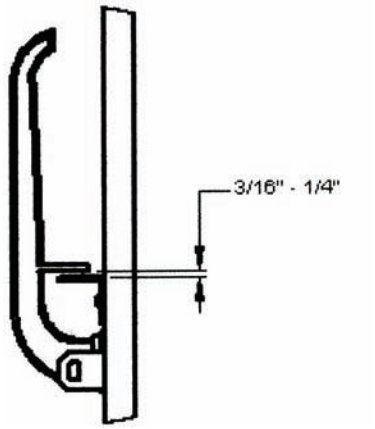
Remove

CAUTION

Use extreme care not to grind or cut through the shelter skin.

1. Grind welds from damaged door hasp.
2. Drill out two rivets attaching door hasp.
3. Remove hasp.
4. Clean skin surface of paint and epoxy down to bare metal.

Install



1. Install door hasp by using latch handle as a guide to position.
2. Mark position of door hasp.

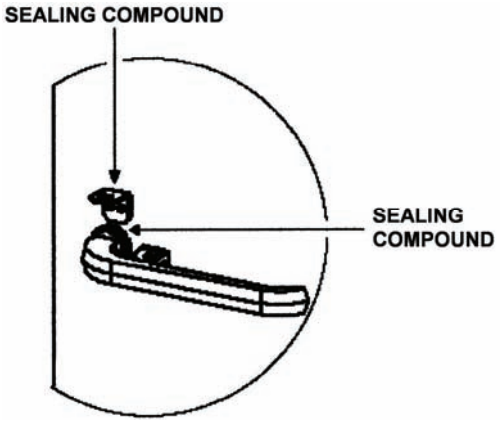
NOTE

There should be adequate clearance for latch handle to swing around door hasp without interference.

3. Rotate latch handle out of way and match drill door hasp to door in two places.
4. Deburr all holes and clean off all metal shavings.
5. Position latch and insert two rivets into two holes.

NOTE

Rivets should be dipped or coated in sealing compound before inserting into drilled holes.



6. Pull rivets to secure door hasp to door.
7. Weld door hasp to door in two places.
8. Prime surface.
9. Apply a bead of sealing compound along remaining two sides of door hasp as well as coating rivet heads with sealing compound.
10. Paint per specifications located on CARC plate on personnel end, outside of shelter.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
FIRE EXTINGUISHER BRACKET

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Power Plant
(WP 0027 00, Table 2, Item 102)
Torque Wrench 0-600 in. lbs. (5120-01-530-2311)

Materials/Parts:
Hexagon Head Cap Screw
(WP 0029 00, Figure 5, Item 1)
Lock Washer (WP 0029 00, Figure 5, Item 2)
Flat Washer (WP 0029 00, Figure 5, Item 3)

Personnel Required: (1)
CMF 15 Series

References:
WP 0022 00

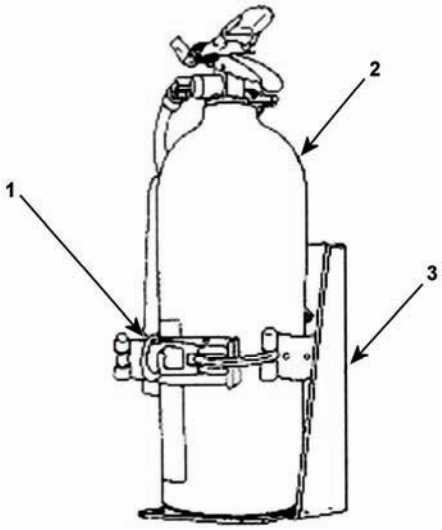
Equipment Conditions:
Functional

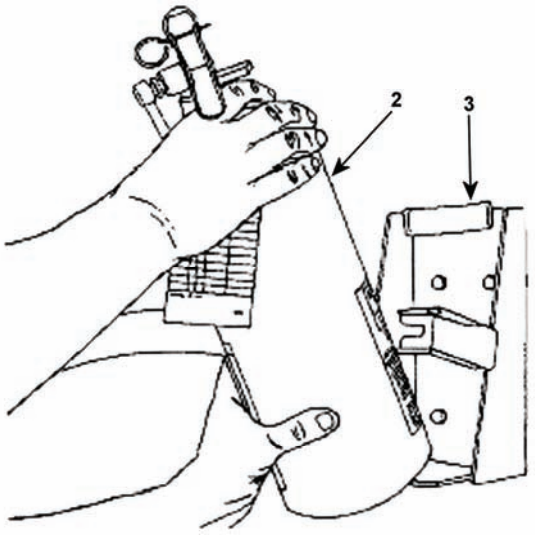
NOTE

During installation of components the same hardware should be used so as to maintain the original integrity of the shop sets.

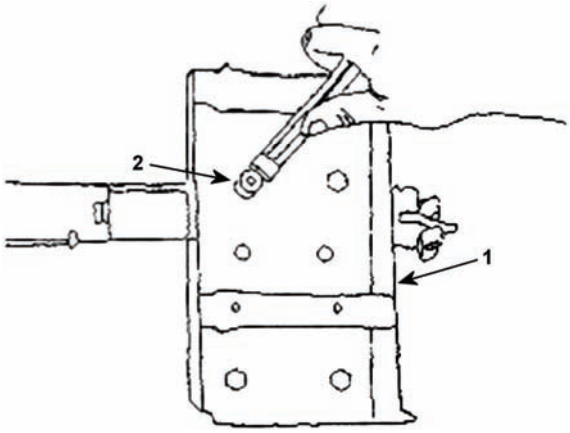
REMOVE

Release clamp (1) securing fire extinguisher (2) in bracket (3) and remove fire extinguisher.

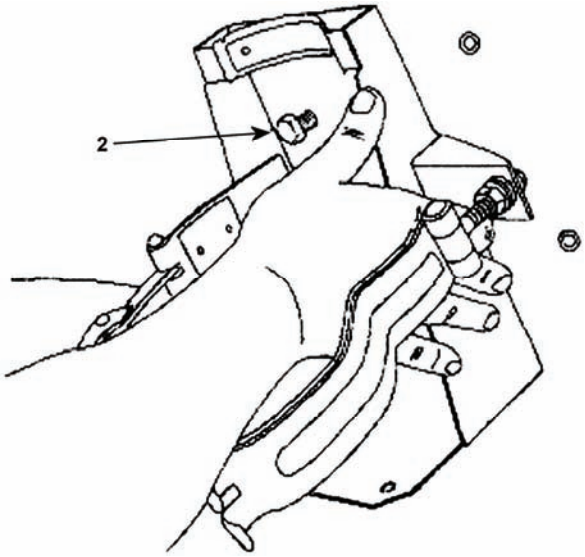




INSPECT

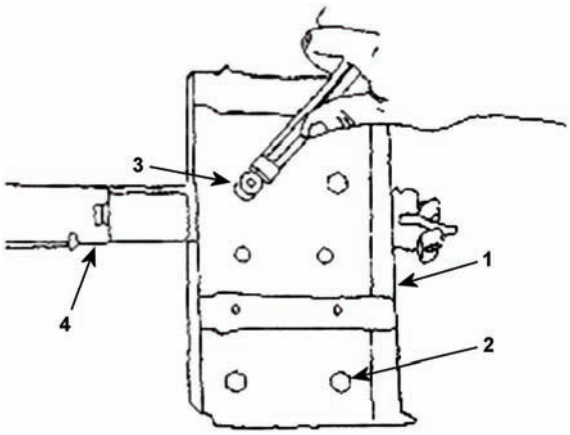


1. Check fire extinguisher bracket (1) for looseness.
2. Torque mounting bolts (2), when loose, 160-190 in. lbs.



3. If bolts (2) will not tighten to specified torque (see WP 0022 00).

INSTALL



1. Position fire extinguisher bracket (1) and align bolt holes (2) with wall inserts.
2. Install bolts (3) with flat washers and lock washers.
3. Torque bolts 160-190 in. lbs.
4. Install fire extinguisher, and clamp (4) securing fire extinguisher.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
ECU LARGE CLOSEOUT PANEL

INITIAL SETUP

Tools And Special Tools:
N/A

Materials/Parts:
N/A

Personnel Required: (1)
CMF 15 Series

References:
N/A

Equipment Conditions:
Functional

INSPECT

Visually inspect large closeout panel modifications on each hinged end wall for any damage that will prevent proper installation of ECU and/or sealing against water intrusion into inside of shelter.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
ECU ELECTRICAL COMPONENTS

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Electrical Repairer
(WP 0027 00, Table 2, Item 104)
Multimeter (6625-01-265-6000)

Materials/Parts:
Electrical Tape (WP 0033 00, Table 1, Item 14)
Twine/Rope (WP 0033 00, Table 1, Item 15)
Box Connector (WP 0029 00, Figure 4, Item 2)
30A Circuit Breaker
(WP 0029 00, Figure 4, Item 3)

Personnel Required: (1)
15F, Electrical Repairer

References:
TM 10-5411-201-14

Equipment Conditions:
Functional

NOTE

During installation of components the same hardware should be used so as to maintain the original integrity of the shop sets.

ECU POWER CABLE ASSEMBLIES

Inspect

Visually inspect ECU cable connectors and ECU cable for any type of damage.

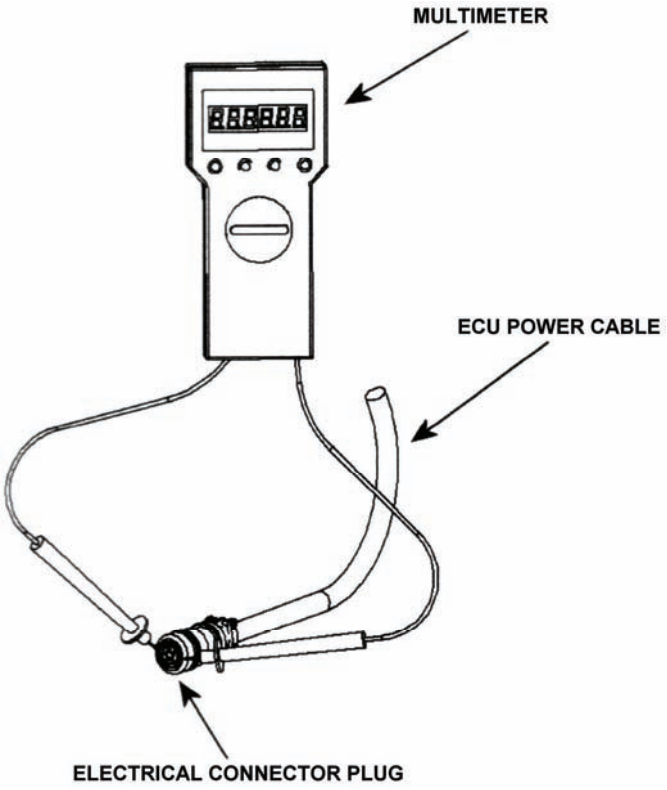
WARNING

Turn **OFF** all power to shelter before proceeding with any electrical test or repairs.

CAUTION

This work should be performed by a qualified electrician.

Test

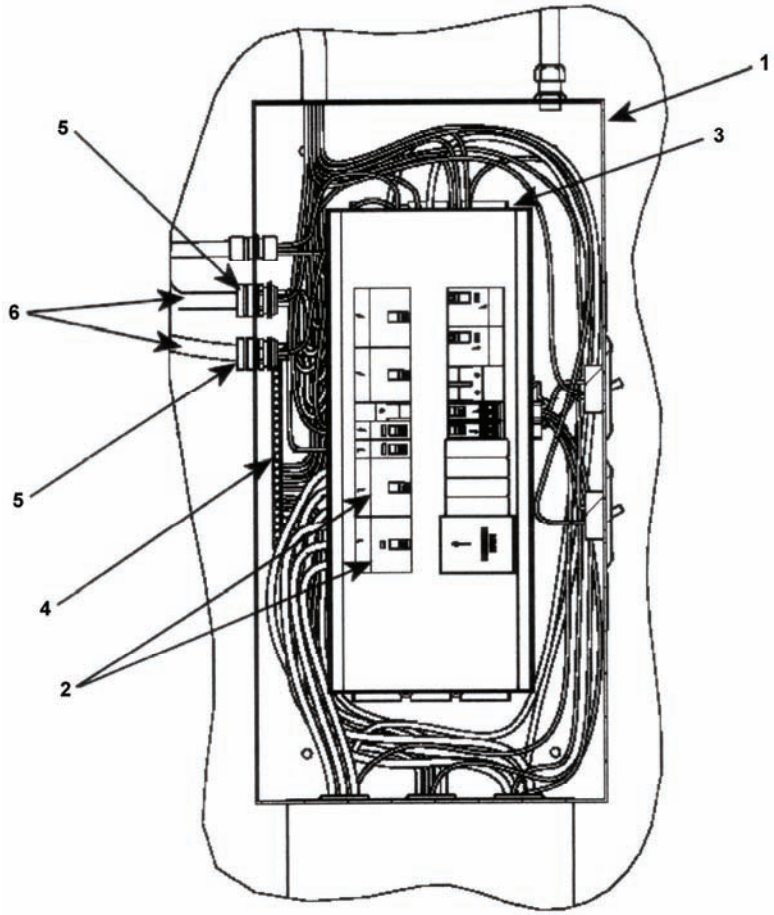


Test ECU connectors, cables, and circuit breaker for any electrical problems. If any electrical problems are found, replace ECU power cable.

Replace

NOTE

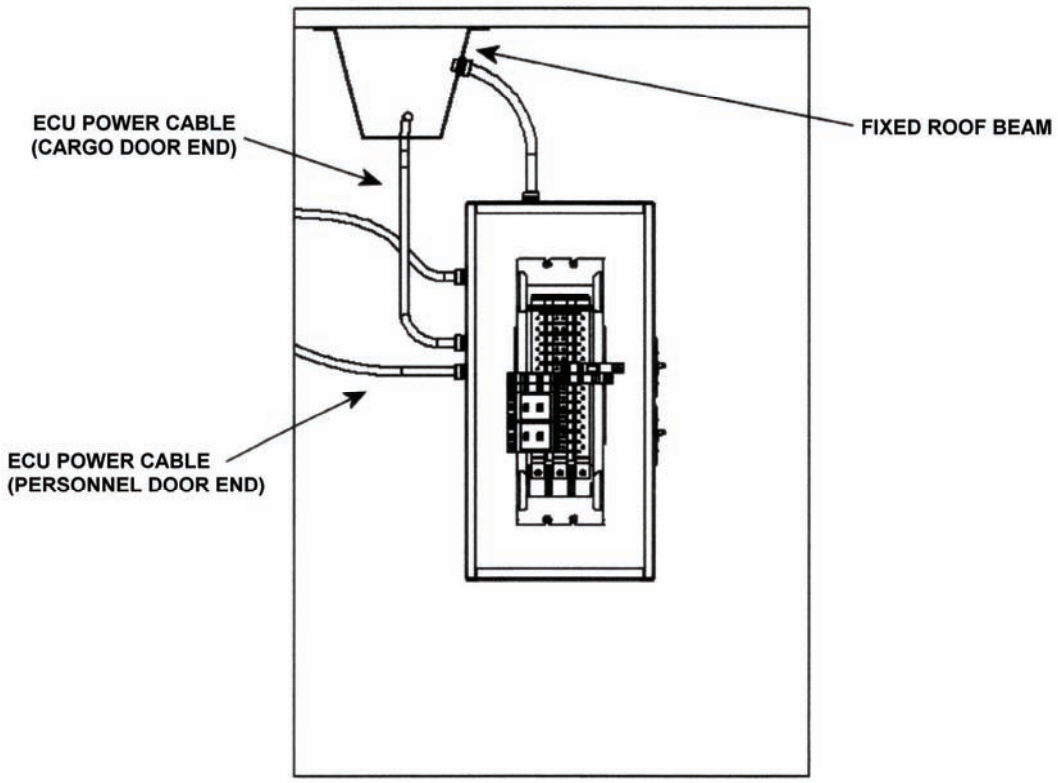
This procedure covers obsolete NQOB circuit breaker panel and new NQOD circuit breaker panel. These units are distinguishable by nameplates attached to panel boards.



Personnel End

1. Tag and disconnect shelter electrical power.
2. Set all circuit breaker switches to the **OFF** position.
3. Remove panel cover from circuit breaker box (1).
4. Open circuit breaker panel door.
5. To remove panel cover and board:
   a. NQOD - Remove four screws and washers and lift circuit breaker panel cover from panel board.
   b. NQOB - Move clamp fingers to **OPEN** position and lift circuit breaker panel cover from panel board.
   c. Remove four screws and washers and lift panel board from circuit breaker box.
6. Disconnect ECU power cable (6) from 30A, 240V, 3 pole circuit breaker (2).
7. Disconnect neutral from circuit breaker box terminal strip (3).
8. Disconnect ground wire from ground terminal strip (4).

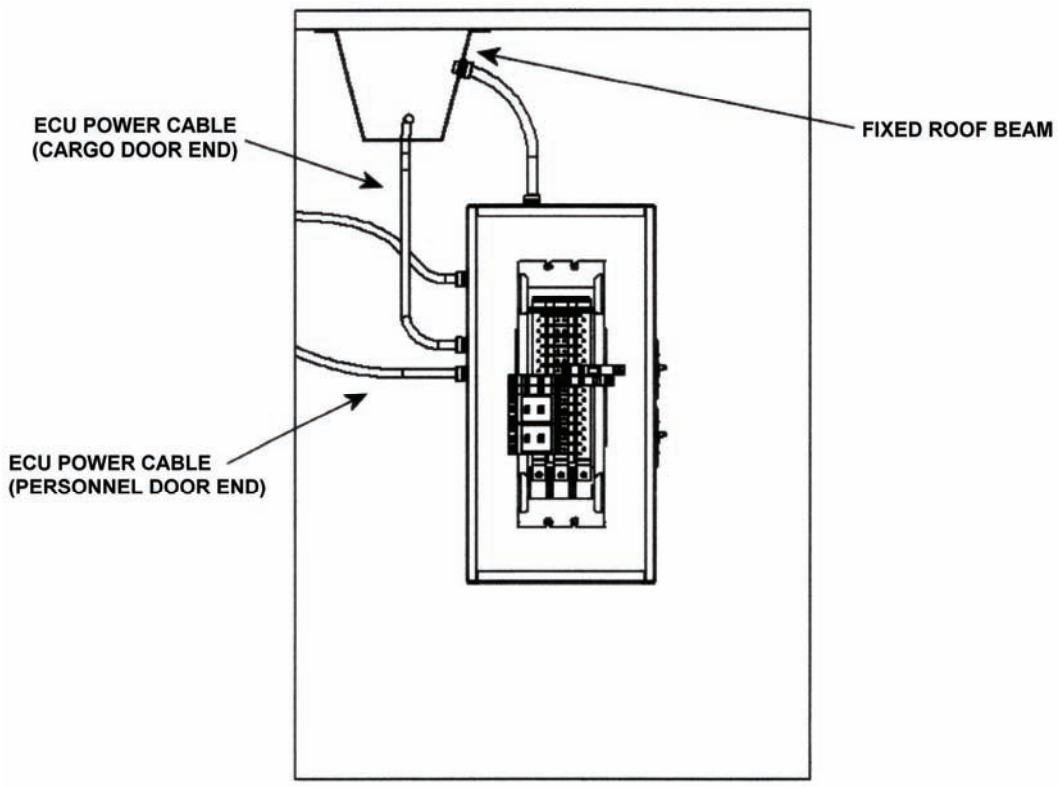
9. Loosen compression nut (5) on box connector at circuit breaker box (1) and pull ECU power cable (6) through and out of box connector.



10. Pull ECU power cable through box connector and tighten connector compression nut after cable has been positioned with length of wire, approximately 36 inches, needed inside circuit breaker box.
11. Attach ECU power cable wires to circuit breaker with neutral and ground wires to corresponding terminal strip.
12. Replace circuit breaker panel board and cover onto circuit breaker box.
13. Move main circuit breaker to the **ON** position.

Cargo End

1. Following steps 1 thru 9 of Personnel End. Once those steps are complete, continue with step 2 of Cargo End.
2. Using electrical tape, attach a length of package twine or 1/4” rope approximately 25-30 feet long to end of ECU power cable. This will be end just removed from circuit breaker box.
3. At electrical connector end of ECU power cable, pull ECU power cable through fixed roof beam. When ECU power cable has been pulled completely out of fixed roof beam, there should be an adequate amount of twine/rope left at circuit breaker box end to allow for pulling rope back through with new ECU power cable attached.
4. After old ECU power cable has been pulled through, remove twine/rope and attach to new ECU power cable.
5. At circuit breaker box end, pull twine/rope through fixed roof beam until correct amount of ECU power cable is extending beyond end of fixed roof beam. (A second person at cargo door end guiding and feeding cable into fixed roof beam will make this procedure easier).
6. Remove twine/rope.



7. Pull ECU power cable through box connector and tighten connector compression nut after cable has been positioned with length of wire, approximately 36 inches, needed inside circuit breaker box.
8. Attach ECU power cable wires to circuit breaker with neutral and ground wires to corresponding terminal strip.
9. Replace circuit breaker panel board and cover onto circuit breaker box.
10. Move main circuit breaker to the **ON** position.

BOX CONNECTOR FOR ECU POWER CABLE

Inspect

Visually inspect for damage. If damage is present, remove and replace ECU box connector.

WARNING

Turn off all power to shelter before proceeding to any tests or repairs.

CAUTION

Work should be performed by a qualified electrician.

Remove

1. Tag and disconnect shelter electrical power.
2. Set all circuit breaker switches to **OFF** position.

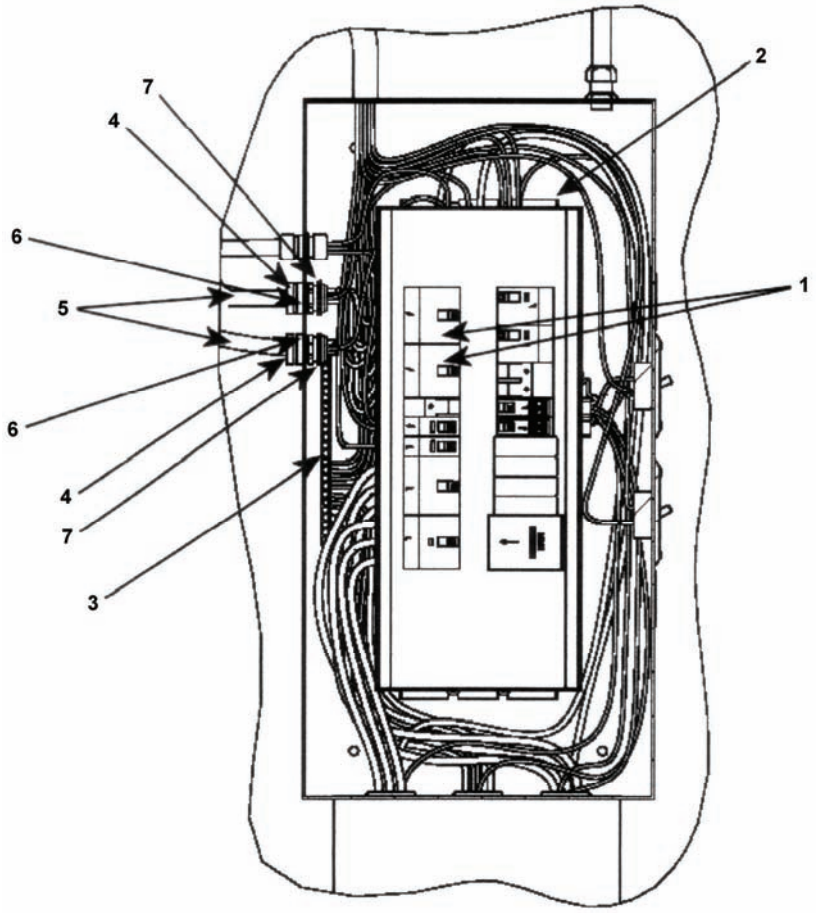
NOTE

This procedure covers obsolete NQOB circuit breaker panel and new NQOD circuit breaker panel. These units are distinguishable by nameplates attached to panel boards.

3. Open circuit breaker panel door.
4. To remove panel cover and board:
   a. NQOD - Remove four screws and washers and lift circuit breaker panel cover from panel board.
   b. NQOB - Move clamp fingers to **OPEN** position and lift circuit breaker panel cover from panel board.
   c. Remove four screws and washers and lift panel board from circuit breaker box.

NOTE

Once panel boards are removed, all further procedures are identical for both models.



5. With circuit breaker box door and panel cover removed, disconnect wires from 30A, 240V circuit breakers (1), neutral bar (2), and ground bar (3).
6. Loosen compression nut (4) on outside of circuit breaker box that is securing ECU power cable (5) in box connector (6).
7. Pull ECU power cable through and out of box connector (6).
8. Remove box connector lock nut (7) from inside circuit breaker box wall.
9. Remove damaged box connector (6) and discard.

Install

1. Insert new box connector (6) into hole in side of circuit breaker panel, place compression nut (4) on box connector (6) and tighten.
2. Push cable through box connector (6) and locate at original position.
3. Tighten compression nut (4).
4. Connect wires to 30A, 240V circuit breaker (1).
5. Replace panel board and cover.
6. Move main circuit breaker to the **ON** position.

30A CIRCUIT BREAKER

Inspect

Visually inspect 30A circuit breaker for any apparent damage.

WARNING

All power to shelter must be turned **OFF** before proceeding with any electrical tests or repairs.

CAUTION

Work should be performed by a qualified electrician.

Remove

1. Tag and disconnect shelter electrical power.
2. Set all circuit breaker switches to **OFF** position.

NOTE

This procedure covers obsolete NQOB circuit breaker panel and new NQOD circuit breaker panel. These units are distinguishable by nameplates attached to panel boards.

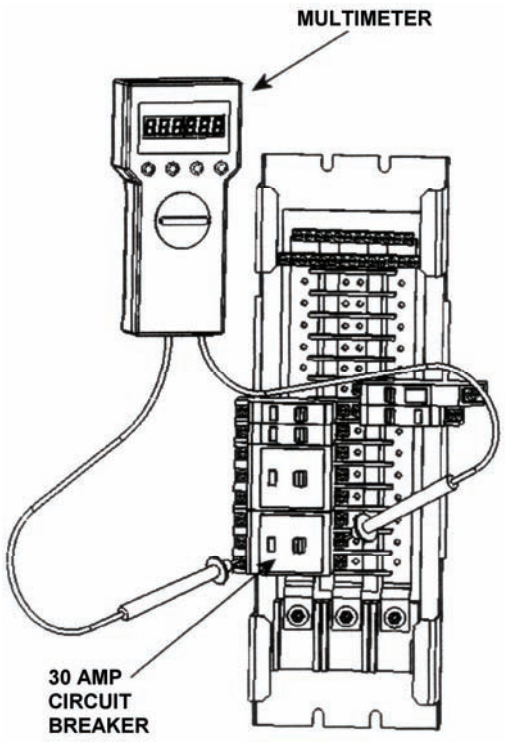
3. To remove panel cover and board:
   a. NQOD - Remove four screws and washers and lift circuit breaker panel cover from panel board.
   b. NQOB - Move clamp fingers to OPEN position and lift circuit breaker panel cover from panel board.
   c. Remove four screws and washers and lift panel board from circuit breaker box.

NOTE

Once panel boards are removed, all further procedures are identical for both models.

4. Move main circuit breaker to the **ON** position.

Test

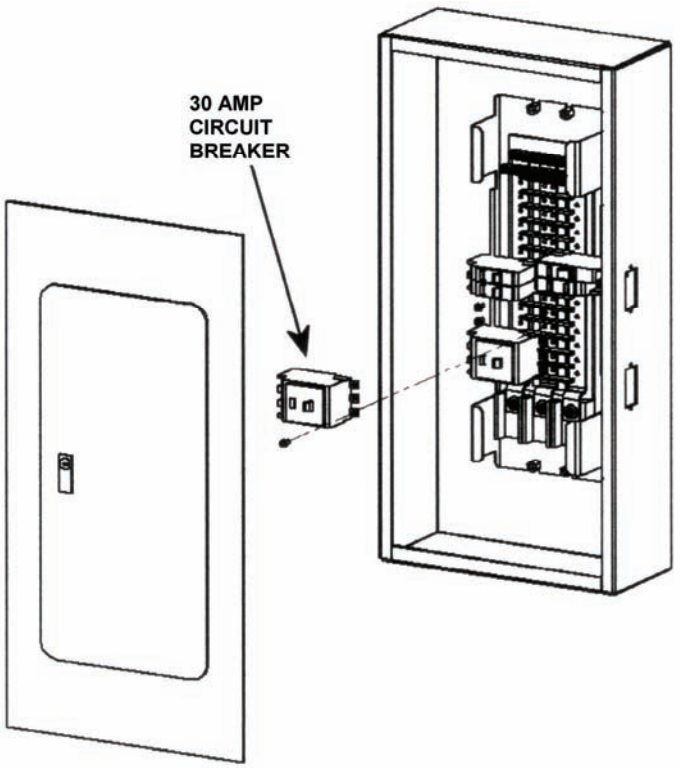


1. Set 30A, 240V circuit breaker to **ON** position.
2. Set branch circuit breakers to **ON** position and observe if 30A breakers pop to **OFF** position. If other breakers pop, refer to TM 10-5411-201-14.
3. Move main circuit breaker to the **OFF** position.
4. Check the 30A, 240V circuit breaker for continuity.
5. If there is no continuity, 30A, 240V circuit breaker is defective and must be replaced.

WARNING

Disconnect electrical power from shelter before removing components. Failure to observe this warning may cause **DEATH OR SERIOUS INJURY** to personnel.

Remove



1. Mark and disconnect wires from 30A, 240V circuit breaker that will be removed.
2. Loosen screw holding 30A, 240V circuit breaker in place. Do not completely remove screw; loosen only enough to allow removal of 30A circuit breaker.
3. Pull 30A, 240V circuit breaker from bus bar and remove from circuit breaker box.

Install

1. Place new 30A circuit breaker in place and tighten screw.
2. Connect wires.
3. Move main circuit breaker to the **ON** position to test.
4. Move main circuit breaker to the **OFF** position.
5. Replace panel cover and door and close circuit breaker panel door.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
CABINET BRACKETS

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Power Plant
(WP 0027 00, Table 2, Item 102)
Torque Wrench 0-600 in. lbs. (5120-01-530-2311)

Materials/Parts:
Paint (WP 0033 00, Table 1, Item 2)
Primer (WP 0033 00, Table 1, Item 4)

Personnel Required: (1)
CMF 15 Series

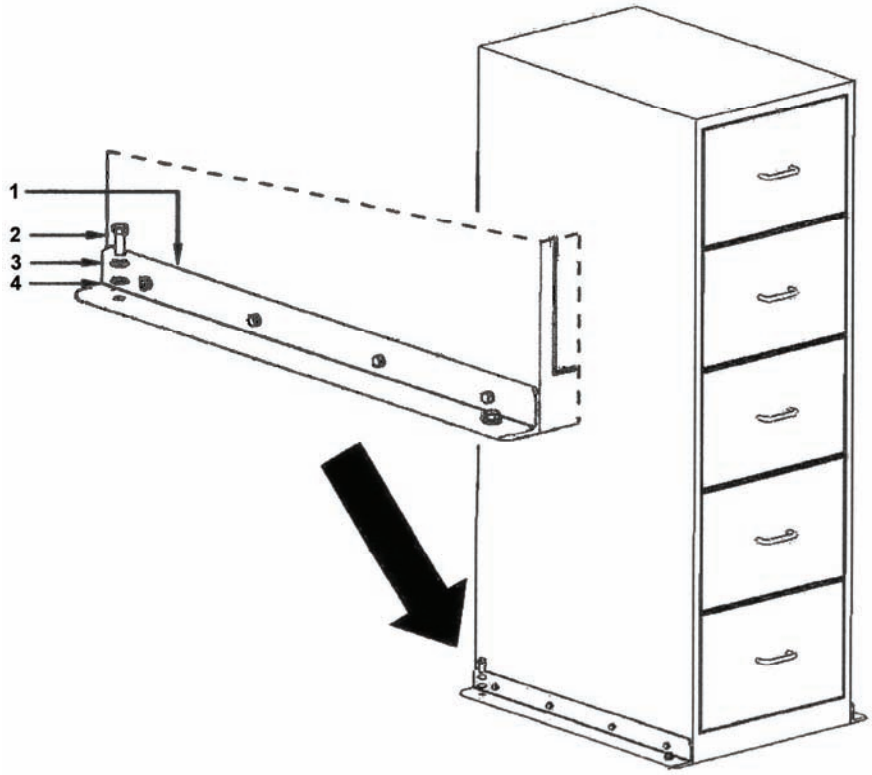
References:
WP 0022 00

Equipment Conditions:
Functional

NOTE

During installation of components the same hardware should be used so as to maintain the original integrity of the shop sets.

FILE CABINET



Inspect

Visually inspect all brackets for looseness or damage. If bracket is loose, follow procedures in WP 0022 00. If bracket is damaged, replace it with a new one.

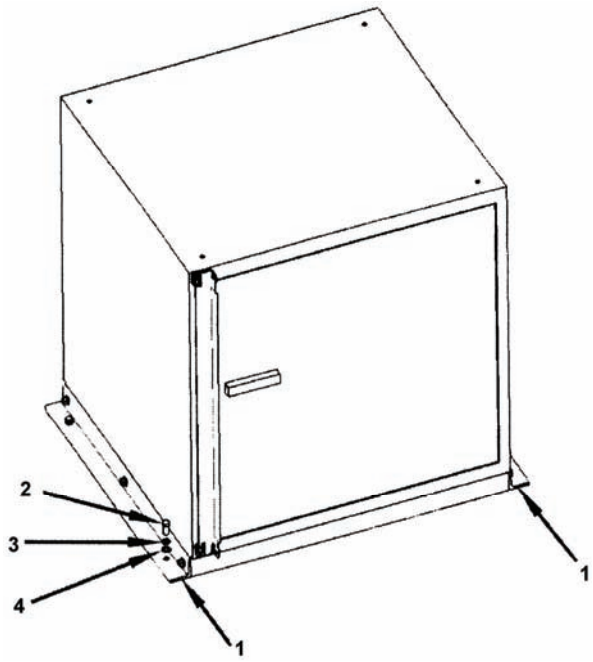
Remove

1. Remove bolts (4), lock washers (4), and flat washers (4) from floor brackets from end of file cabinet.
2. Remove bolts (8), lock washers (8), flat washers (16) and nuts (8) from side of file cabinet.

Install

1. Install bolts (4), lock washers (4), and flat washers (4) to floor brackets from end of file cabinet.
2. Install bolts (8), lock washers (8), flat washers (16) and nuts (8) to side of file cabinet.

STORAGE CABINET



Inspect

Visually inspect all brackets for looseness or damage. If bracket is loose, follow procedures in WP 0022 00. If bracket is damaged, replace it with a new one.

Remove

1. Remove bolts (2), lock washers (2), and flat washers (2) from floor brackets from sides of storage cabinet.
2. Remove bolts (2), lock washers (2), flat washers (4) and nuts (2) from sides of storage cabinet.

Install

1. Install bolts (2), lock washers (2), and flat washers (2) to floor brackets on sides of storage cabinet.
2. Install bolts (2), lock washers (2), flat washers (4) and nuts (2) to sides of storage cabinet.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP EQUIPMENT AND BRACKETS

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Power Plant
(WP 0027 00, Table 2, Item 102)
Torque Wrench 0-600 in. lbs. (5120-01-530-2311)
Welding Machine (3431-01-507-1712)
Spoolmatic (3431-01-024-1681)
Control (3431-01-429-9607)
Regulating Flow Meter (4820-01-086-4310)
Argon Bottle (8120-00-282-8077)

Materials/Parts:
Paint (WP 0033 00, Table 1, Item 2)
Primer (WP 0033 00, Table 1, Item 4)
Upper Bookcase Brackets
(WP 0029 00, Figure 1, Item 1)
Flat washer (WP 0029 00, Figure 1, Item 2)
Hexagon Head Cap Screws
(WP 0029 00, Figure 1, Item 3)
Hexagon Head Cap Screws
(WP 0029 00, Figure 1, Item 4)
Flat Washer (WP 0029 00, Figure 1, Item 5)
Lock Washer (WP 0029 00, Figure 1, Item 6)
Plain Hex nut (WP 0029 00, Figure 1, Item 7)
Bookcase (WP 0029 00, Figure 1, Item 8)
Bookcase (WP 0029 00, Figure 1, Item 9)
Lower Bookcase Bracket
(WP 0029 00, Figure 1, Item 10)
Lower Bookcase Bracket
(WP 0029 00, Figure 1, Item 11)

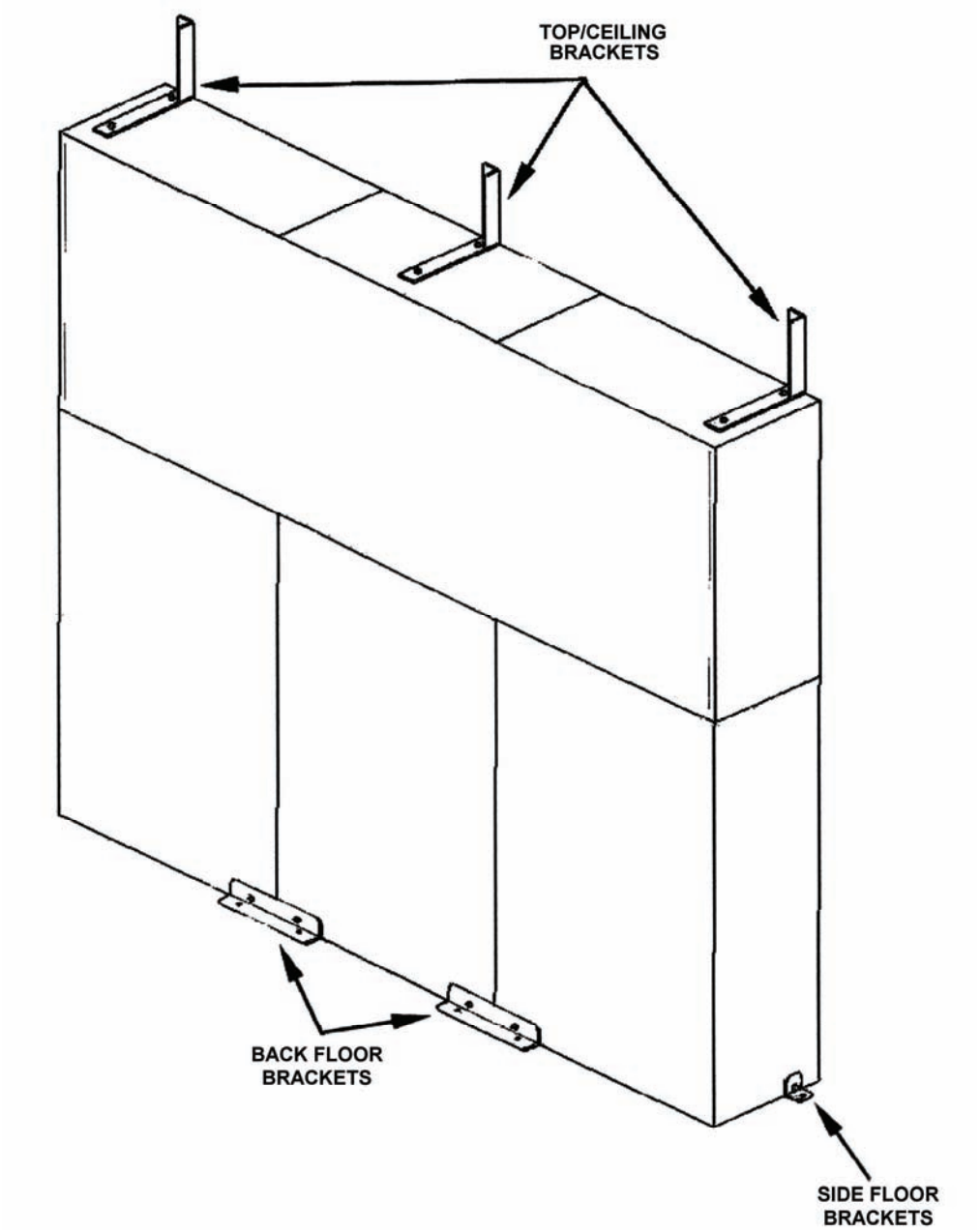
Personnel Required: (1)
CMF 15 Series

References:
TM 43-0139
WP 0022 00

Equipment Conditions:
Functional

NOTE

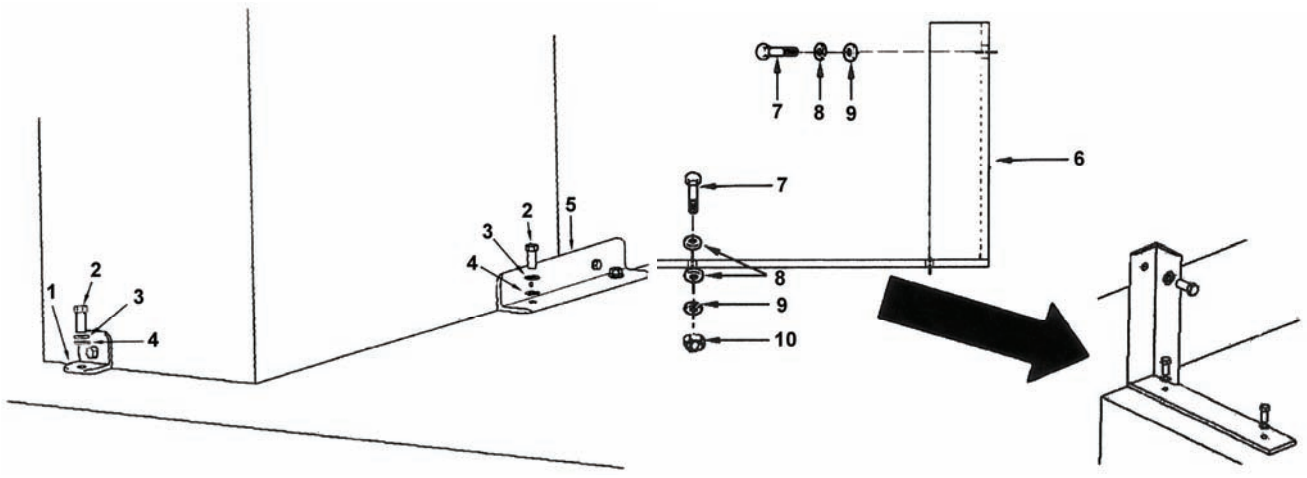
During installation of components the same hardware should be used so as to maintain the original integrity of the shop sets.


TOP/CEILING
BRACKETS
BACK FLOOR
BRACKETS
SIDE FLOOR
BRACKETS

INSPECT

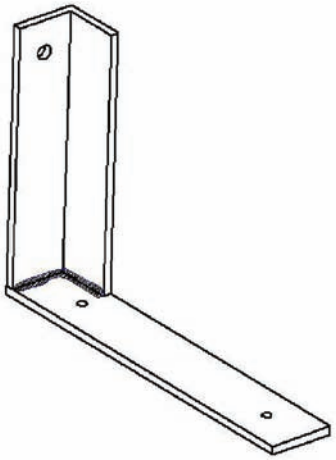
Visually inspect all brackets for looseness or damage. If bracket is loose, follow procedures in WP 0022 00. If bracket is damaged, replace it with a new one.

REMOVE



1. Remove bolts (2), lock washers (3), and flat washers (4) from floor brackets (1) from ends of bookcase.
2. Remove bolts (6), lock washers (7), and flat washers (8) from bookcase back brackets (5).
3. Remove bolts (6), lock washers (7), and flat washers (8) from ceiling brackets (1).
4. Remove bolts (2), flat washers (3), lock washers (4), and nuts (5) from brackets (1) located on top of bookcase.

REPAIR

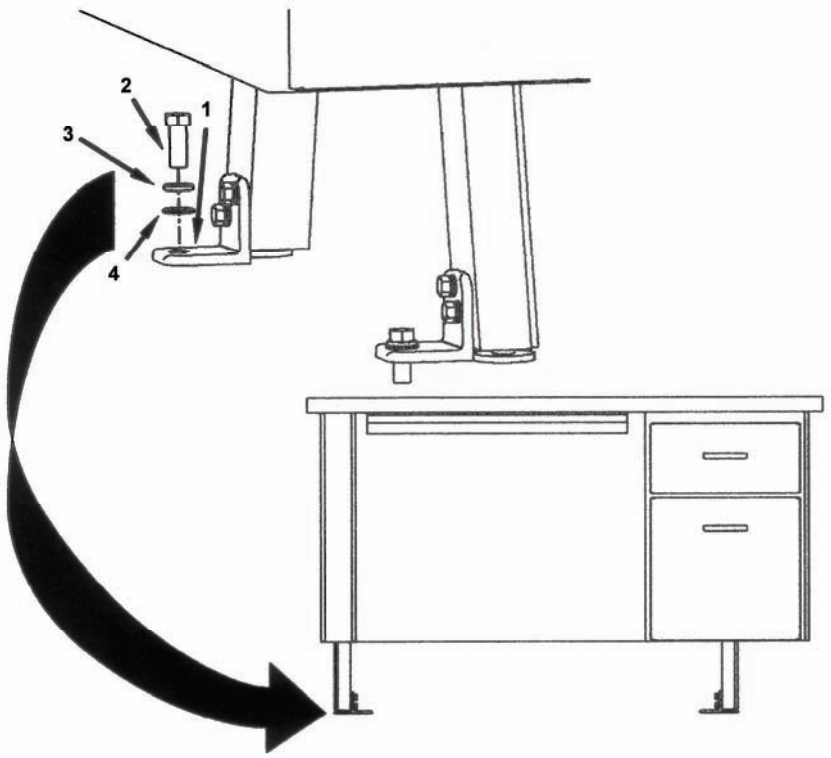


1. If bracket is a weldment and can be repaired by welding, have bracket repaired by welding broken areas back together. Welding repair must not interfere with form, fit, or function of bracket.
2. Paint repaired bracket with specified primer and paint per TM 43-0139.

INSTALL

1. Install bolts (2), lock washers (3), and flat washers (4) on floor brackets (1) on ends of bookcase.
2. Install bolts (6), lock washers (7), and flat washers (8) on bookcase back brackets (5).
3. Install bolts (6), lock washers (7), and flat washers (8) on ceiling brackets (1).
4. Install bolts (2), flat washers (3), lock washers (4), and nuts (5) on brackets (1) located on top of bookcase.

CLERK AND TYPIST DESKS



INSPECT

Visually inspect all brackets for looseness or damage. If bracket is loose, follow procedures in WP 0022 00. If bracket is damaged, replace it with a new one.

REMOVE

1. Remove bolts (4), lock washers (4), and flat washers (8) from floor brackets on each desk leg.
2. Remove bolts (8), lock washers (8), flat washers (16) and nuts (8) from bracket on each desk leg.

INSTALL

1. Install bolts (4), lock washers (4), and flat washers (8) to floor brackets on each desk leg.
2. Install bolts (8), lock washers (8), flat washers (16) and nuts (8) to each desk leg.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
WALL/FLOOR INSERTS, BOLTS, AND PLUGS

INITIAL SETUP

Tools And Special Tools:
Tool Kit, Power Plant
(WP 0027 00, Table 2, Item 102)

Materials/Parts:
Wall inserts (WP 0029 00, Figure 6, Item 1)
Floor Inserts (WP 0029 00, Figure 6, Item 2)
Hexagon Head Cap Screws
(WP 0029 00, Figure 6, Item 3)
Floor Plugs (5305-00-728-6350)

Personnel Required: (1)
CMF 15 Series

References:
TM 10-5411-201-14
WP 0024 00

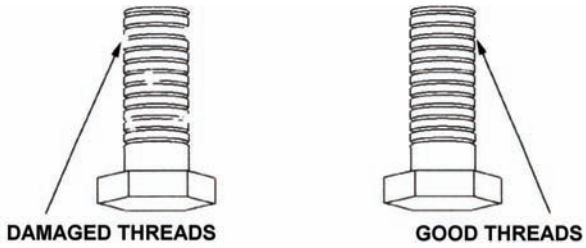
Equipment Conditions:
Functional

BOLTS AND INSERTS

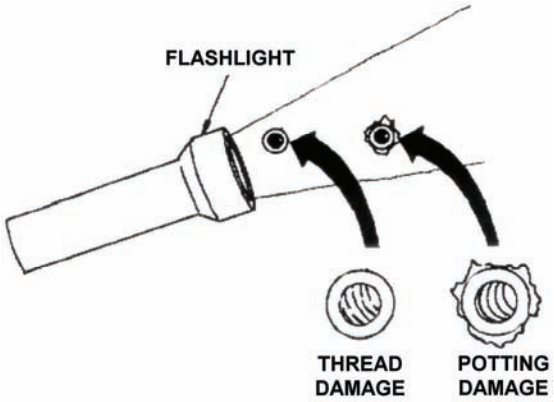
NOTES

Quantity of mounting hardware may vary.

Inspect



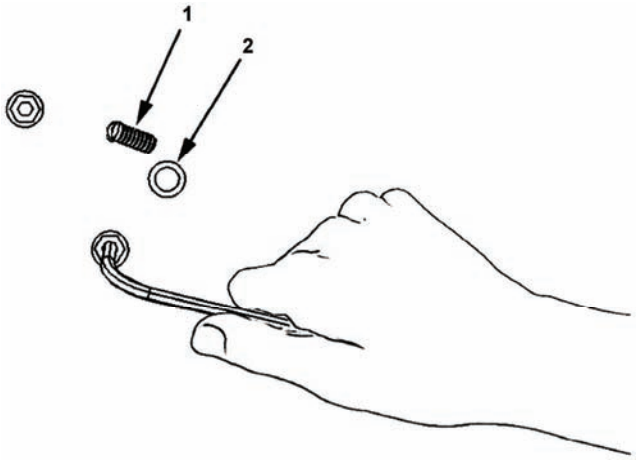
1. Inspect bolt for thread damage or rounded head.
2. Replace if bolt is damaged.
3. Torque bolt to its required torque limit specified in WP 0024 00.



4. If bolt damage is present, visually inspect insert with flashlight.
5. If insert thread is damaged or insert has broken loose in adhesive potting, replace. For replacement information see TM 10-5411-201-14, Threaded Inserts Replacement.

FLOOR PLUGS

Inspect



1. Remove any floor plug (1) that will not screw into floor insert (2).
2. Inspect floor plug (1) for damaged threads.
3. Install new floor plug (1) as required.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
ILLUSTRATED LIST OF MANUFACTURED ITEMS

INTRODUCTION

Scope

This work package includes complete instructions for making items authorized to be manufactured.

How to Use the Index of Manufactured Items

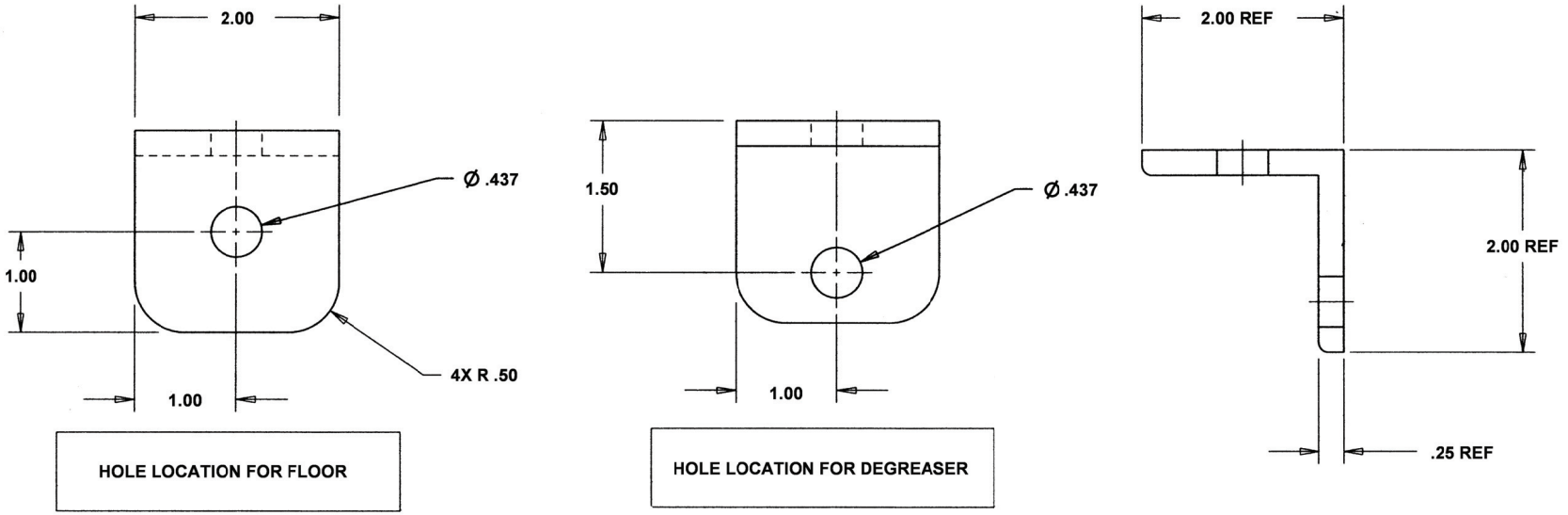
A part number index in alphanumeric order is provided for cross-referencing the part number of the item to be manufactured to the page that covers fabrication criteria.

Explanation of the Illustrations of Manufactured Items

All instructions needed by maintenance personnel to manufacture the item are included on the illustrations. All bulk materials needed for manufacture of an item are listed by part number or specification number in a tabular list on the illustration.

REFERENCE INDEX

PART NUMBER	NOMENCLATURE	FIGURE NO.
17A6X0008	Storage Cabinet Bracket	1
17A661003	Large Bookcase Ceiling Bracket	2
17A661004	Large Bookcase Back Bracket	3
17A661006	File Cabinet Bracket	4
17A661008	Small Bookcase and Large Bookcase Side Bracket	5
20083288	Clerk Desk Leg Bracket, Right Rear/Left Front	6
20083289	Clerk Desk Leg Bracket, Right Front/Left Rear	7
20089721	First Aid Kit Bracket	8



NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6, PER SAE AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY DRAB NO. 16187 PER FED-STD-595

Figure 1. Storage Cabinet Bracket, Part No. 17A6X0008.

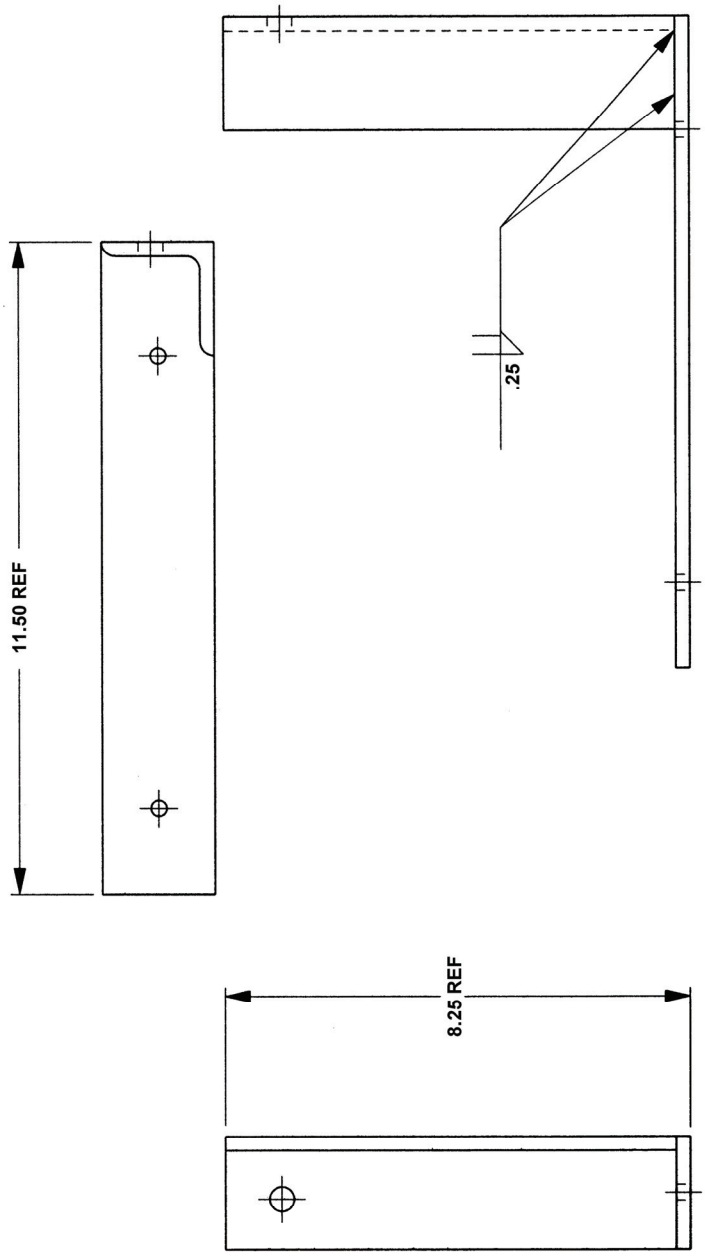


Figure 2. Large Bookcase Ceiling Bracket, Part No. 17A661003. (Sheet 1 of 3)

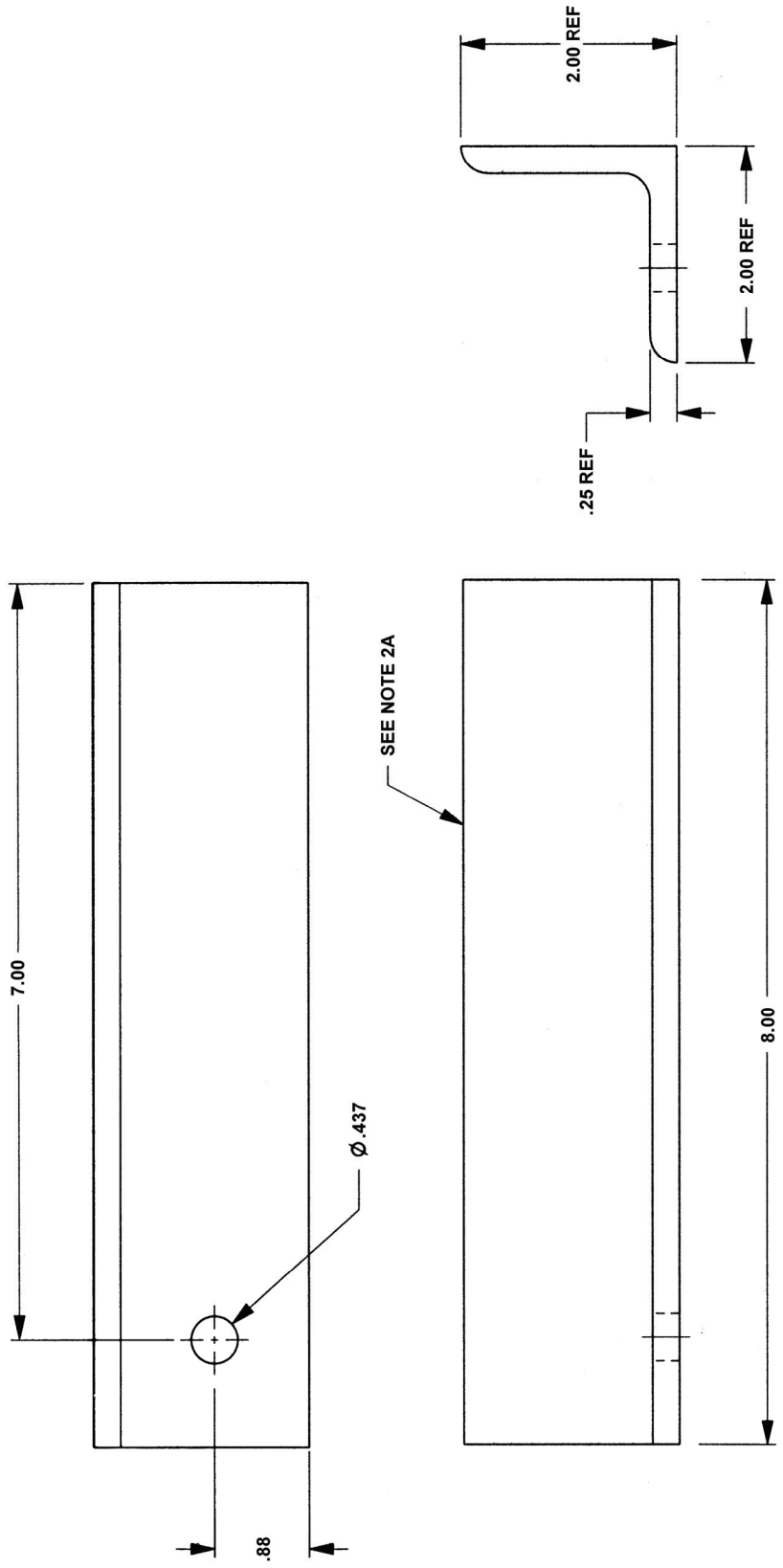
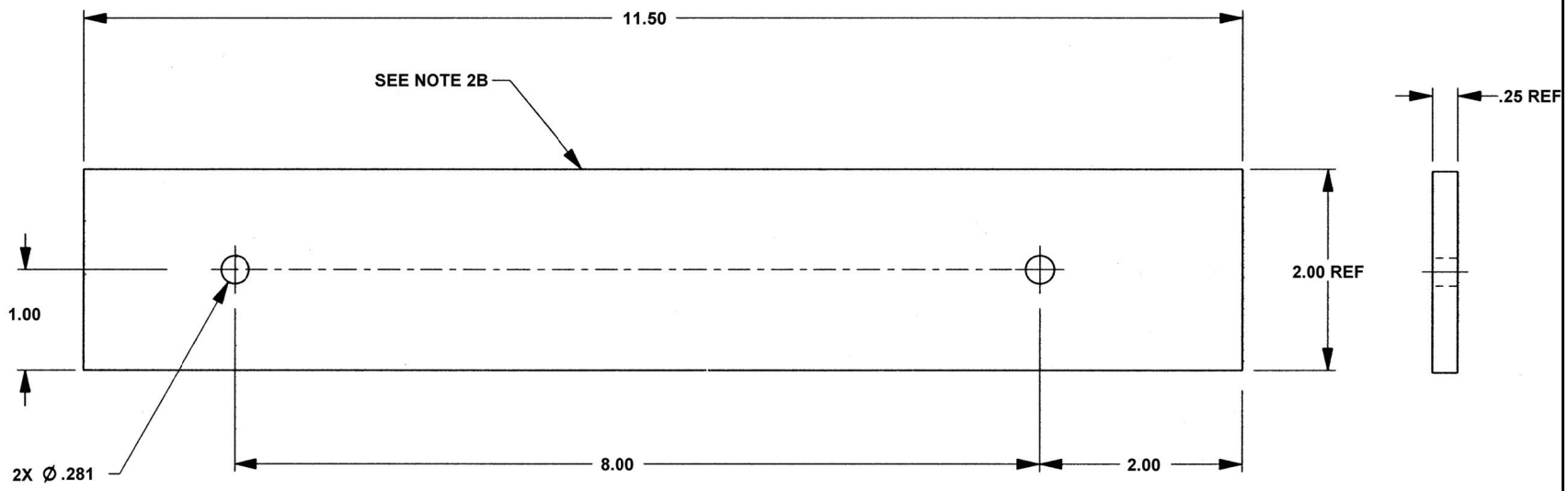
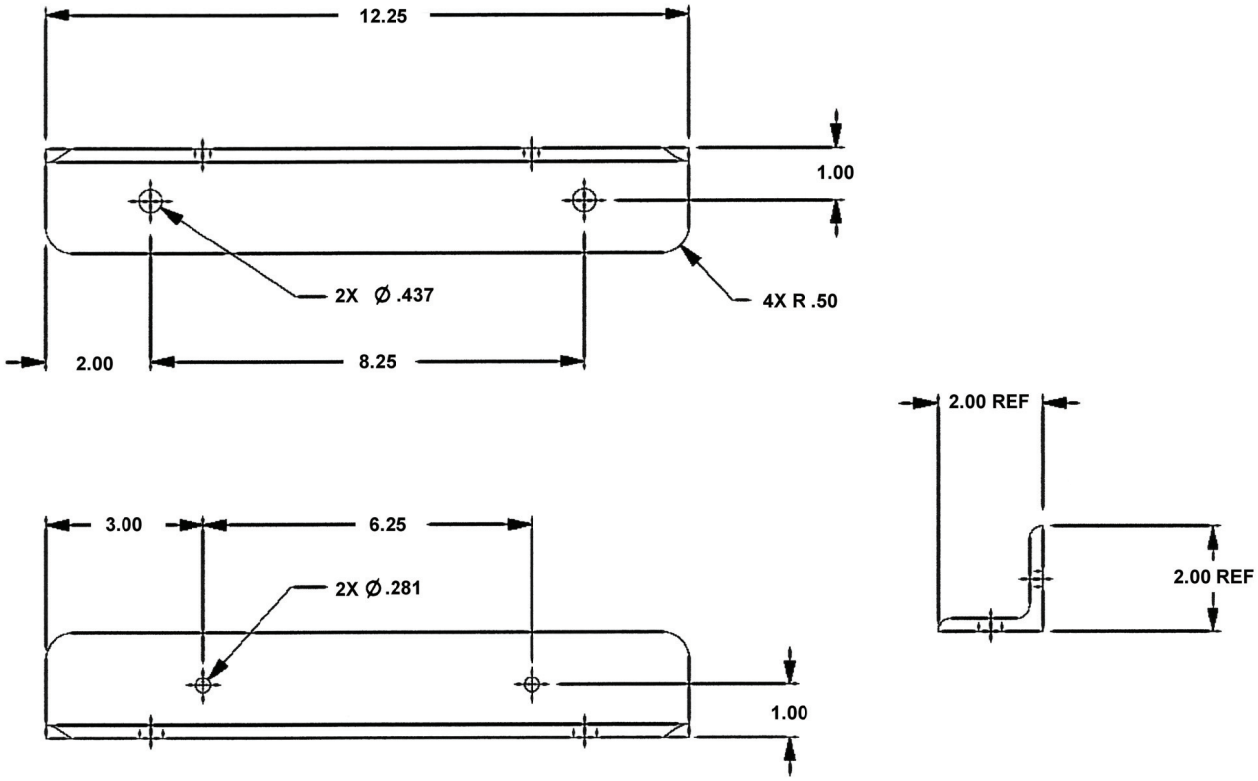


Figure 2. Large Bookcase Ceiling Bracket, Part No. 17A661003. (Sheet 2 of 3)



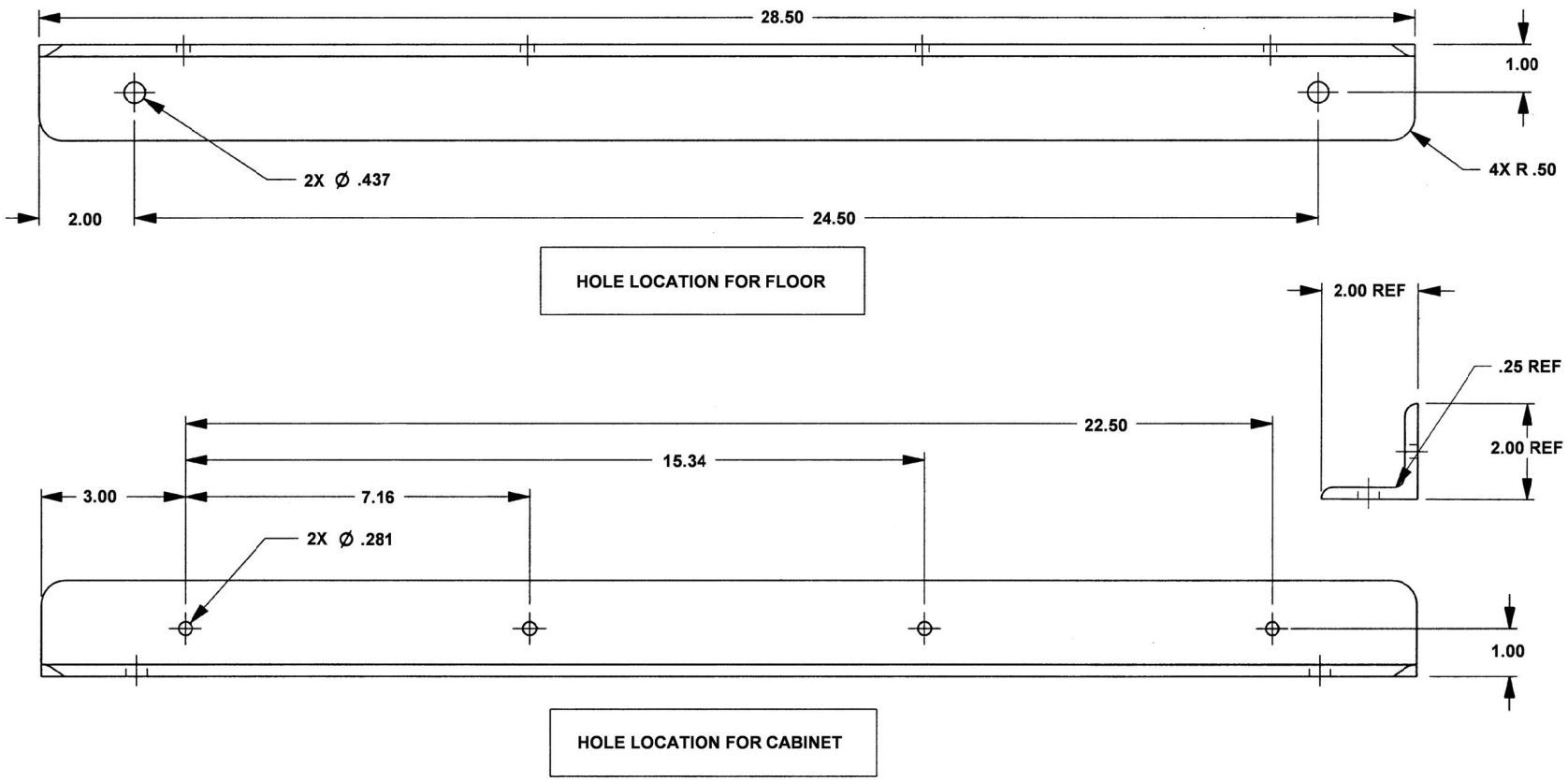
NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL:
   a. 6061-T6 ALUMINUM ANGLE, 2.00 X 2.00 X .25 THICK PER ASTM B308
   b. ALUMINUM BAR .25 THICK, 6061-T6 IAW ASTM B221
3. WELDING IAW S9074-AQ-G1B-010/248 AND 13214E8326 TYPE II, CLASS 2
4. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY NO. 16187 PER FED-STD-595
5. REMOVE ALL BURRS AND SHARP EDGES

Figure 2. Large Bookcase Ceiling Bracket, Part No. 17A661003. (Sheet 3 of 3)



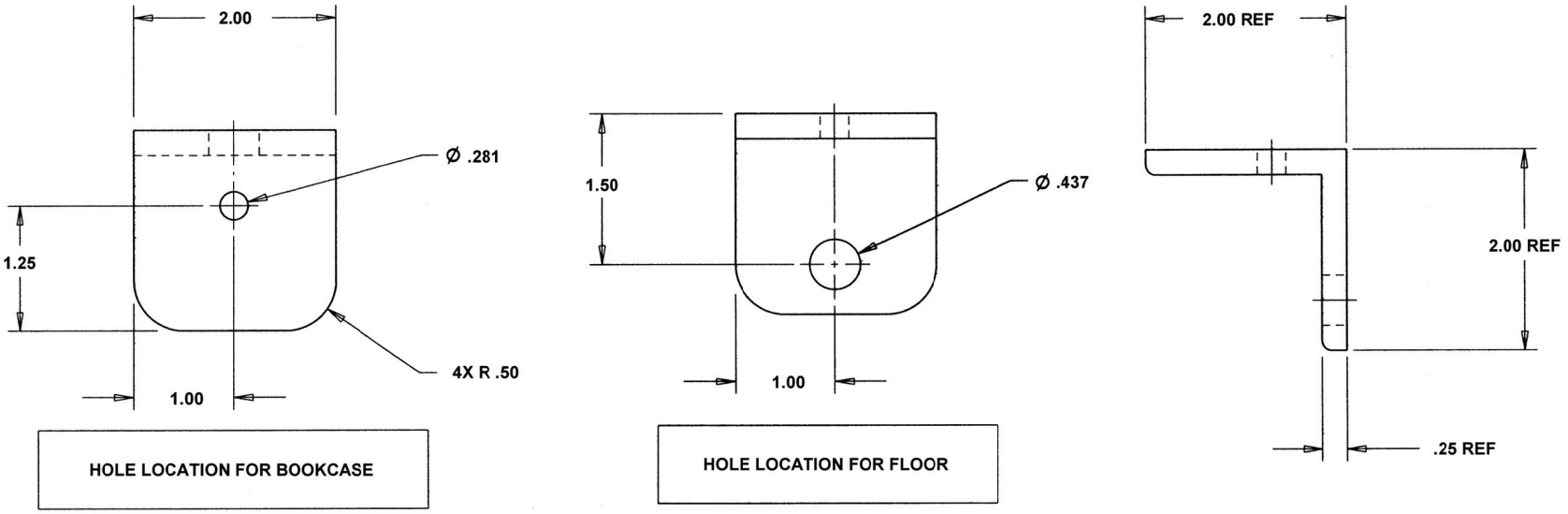
NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6 PER SAE, AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY NO. 16187 PER FED-STD-595
4. REMOVE ALL BURRS AND SHARP EDGES

Figure 3. Large Bookcase Back Bracket, Part No. 17A661004.



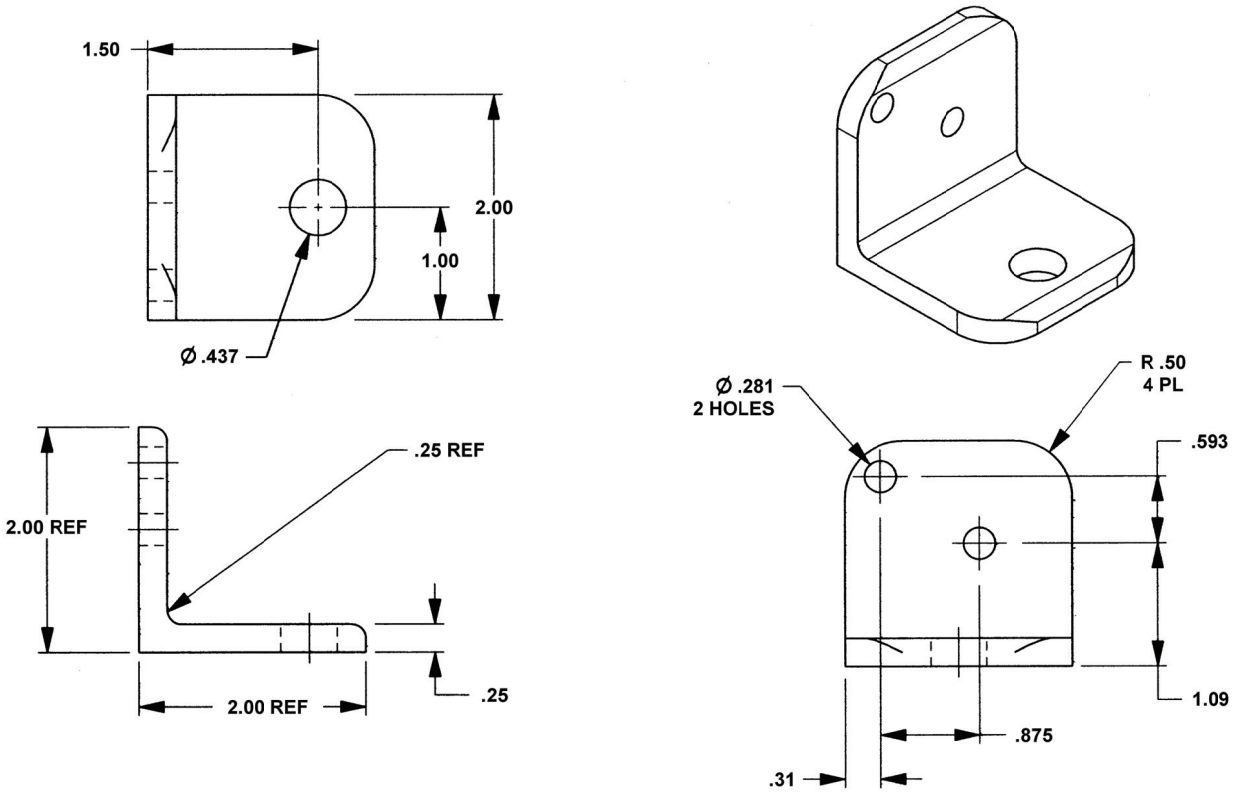
NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6 PER SAE, AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY NO. 16187 PER FED-STD-595
4. REMOVE ALL BURRS AND SHARP EDGES

Figure 4. File Cabinet Bracket, Part No. 17A661006.



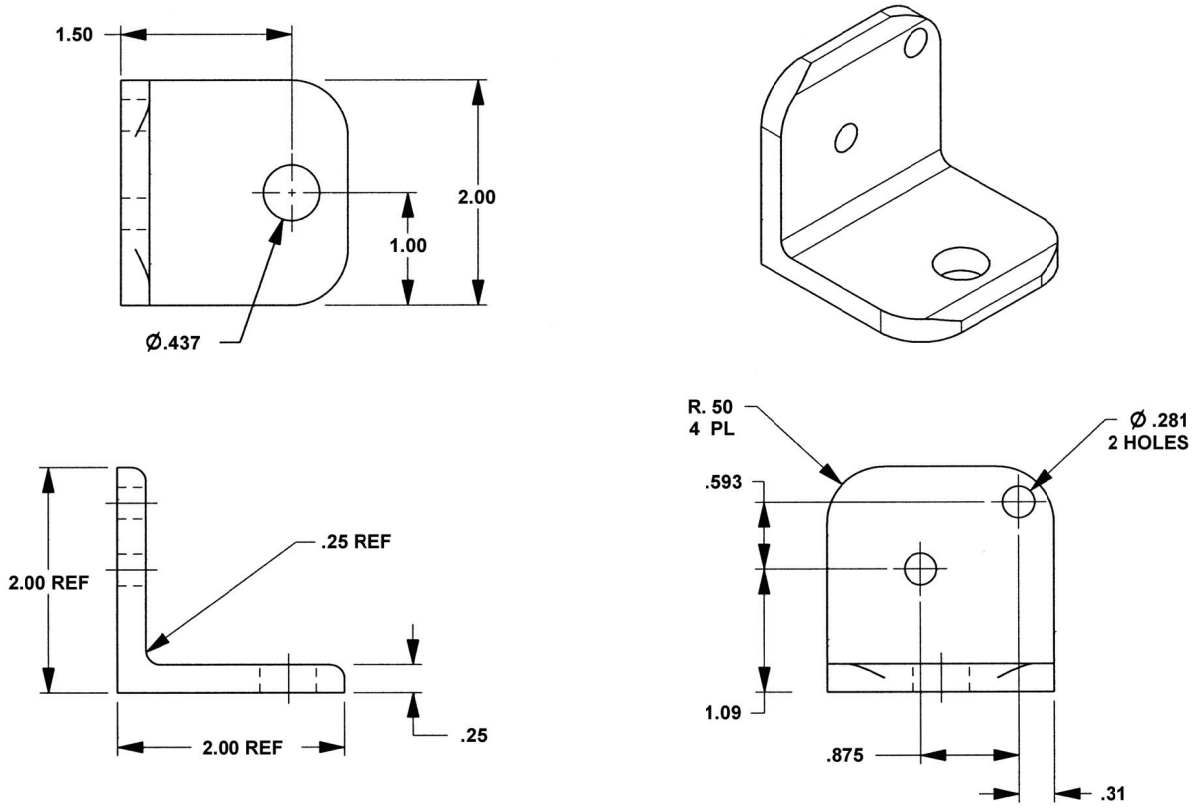
NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6 PER SAE AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171
   COLOR GRAY NO. 16187 PER FED-STD-595
   REMOVE ALL BURRS AND SHARP EDGES

Figure 5. Small Bookcase and Large Bookcase Side Bracket, Part No. 17A661008.



NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6 PER SAE, AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY NO. 16187 PER FED-STD-595
4. REMOVE ALL BURRS AND SHARP EDGES

Figure 6. Clerk Desk Leg Bracket, Right Rear/Left Front, Part No. 20083288.



NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6 PER SAE, AMS-QQ-A-200/8
3. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171, COLOR GRAY NO. 16187 PER FED-STD-595
4. REMOVE ALL BURRS AND SHARP EDGES

Figure 7. Clerk Desk Leg Bracket, Right Front/Left Rear, Part No. 20083289.

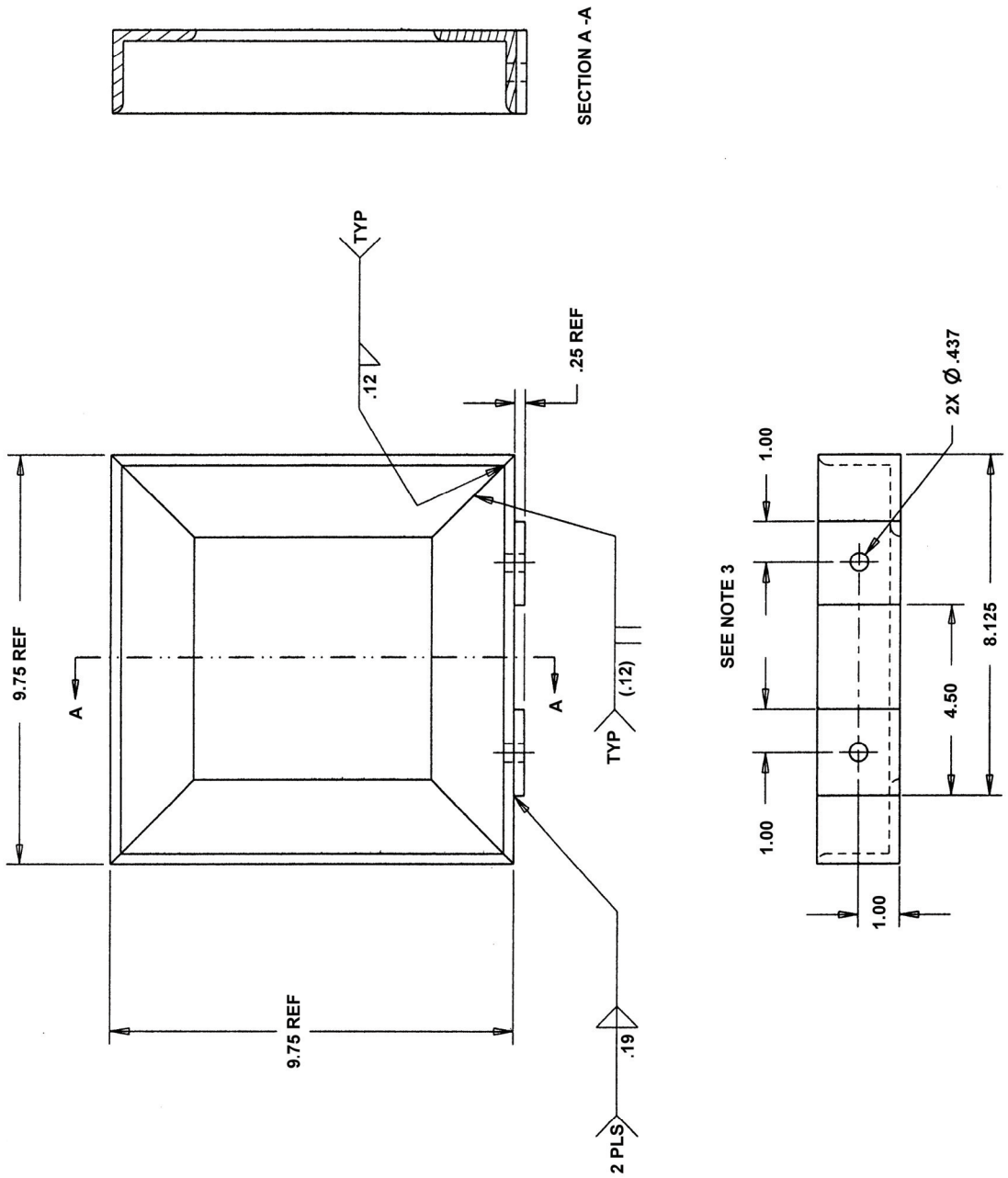


Figure 8. First Aid Kit Bracket, Part No. 20089721. (Sheet 1 of 3)

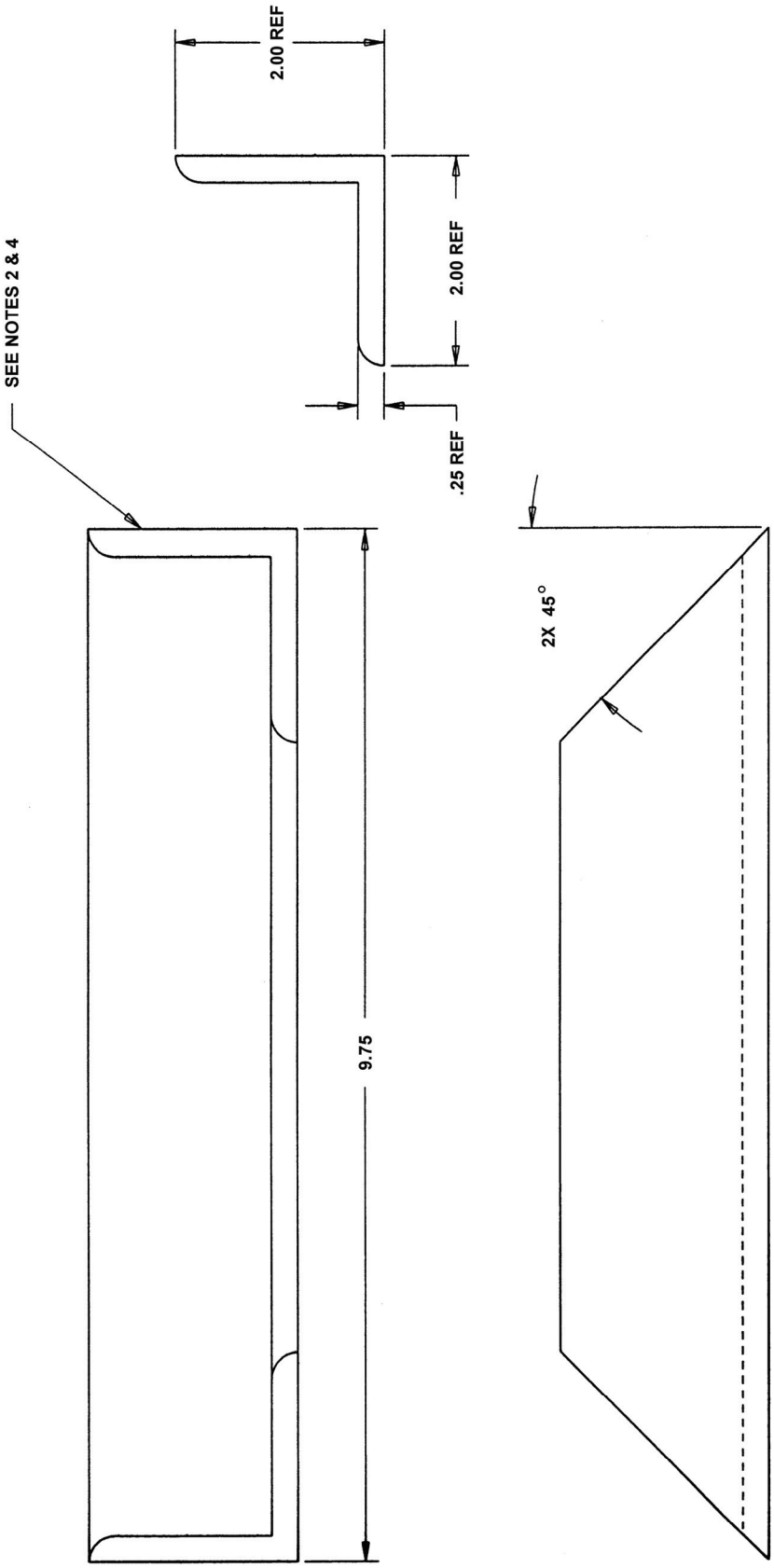
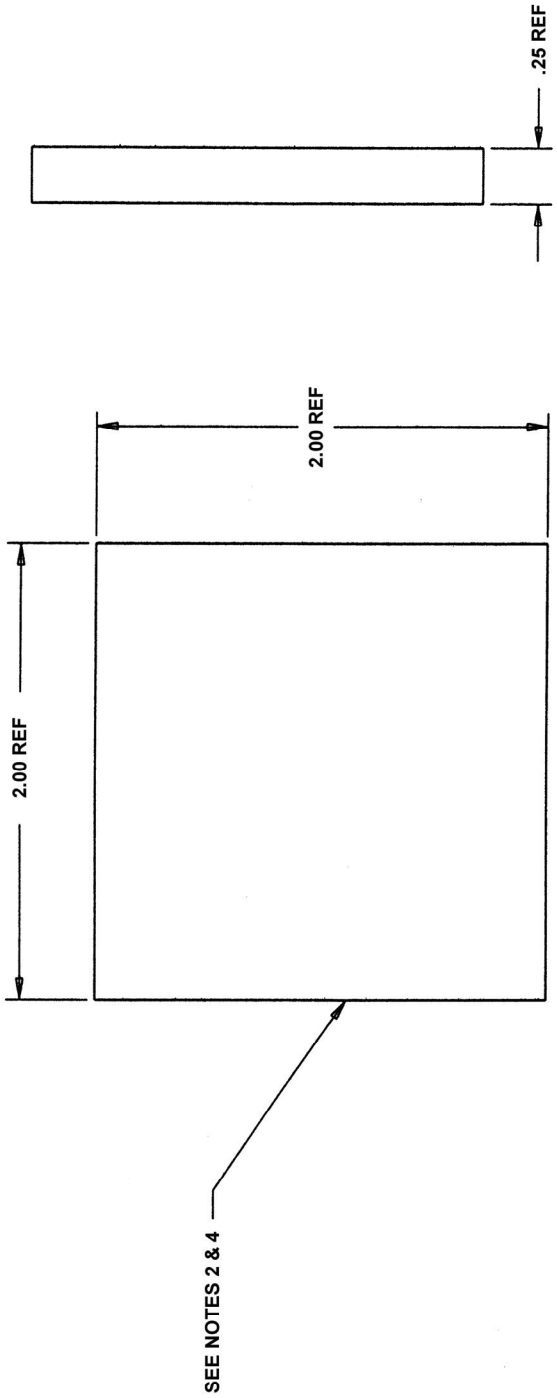


Figure 8. First Aid Kit Bracket, Part No. 20089721. (Sheet 2 of 3)



NOTES:
1. APPLICABLE STANDARDS/ SPECIFICATIONS:
   a. ASME Y14.100
   b. ASME Y14.5M
2. MATERIAL: AL ALY 6061-T6, PER SAE AMS-QQ-A-200/8
3. WELDING IAW S9074-AQ-G1B-010/248 AND 13214E8326 TYPE II, CLASS 2
4. FINISH: 4.10 PLUS 7.3.1 PLUS 22.2 OF MIL-STD-171,
   COLOR WHITE NO. 17773 PER FED-STD-595
5. REMOVE ALL BURRS AND SHARP EDGES

Figure 8. First Aid Kit Bracket, Part No. 20089721. (Sheet 3 of 3)

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
TORQUE LIMITS

Table 1. Torque Limits.

Bolt Size	Tension Loading
1/4-28	50-70 inch pounds
5/16-24	100-140 inch pounds
3/8-24	160-190 inch pounds
7/16-20	290-360 inch pounds
1/2-20	430-540 inch pounds
9/16-18	640-790 inch pounds

End of Work Package

CHAPTER 5

SUPPORTING INFORMATION FOR PRODUCTION/QUALITY CONTROL SHOP

PRODUCTION/QUALITY CONTROL SHOP REFERENCES

SCOPE

This work package lists all field manuals, forms, technical manuals, and miscellaneous publications referenced in this manual.

FORMS

SF 368	Product Quality Deficiency Report (PQDR)

TECHNICAL MANUALS

TM 5-4120-369-14	Air Conditioner, Horizontal, Compact, 18,000 BTU
TM 9-6150-226-13	Operator, Unit, and Direct Support Maintenance Manual for Distribution Illumination Systems, Electrical (DISE) and Power Distribution Illumination Systems, Electrical (PDISE)
TM 9-6150-226-23P	Unit and Direct Support Maintenance Repair Parts and Special Tools List for Distribution Systems, Electrical (DISE) and Power Distribution Illumination Systems, Electrical (PDISE)
TM 10-5411-201-14	Shelter, Tactical, Expandable, One Side NSN 5411-01-124-1377
TM 43-0139	Painting Instructions for Army Material
TM 750-244-1-4	Procedures for the Destruction of Aviation Ground Support Equipment (FSC 4920) to Prevent Enemy Use

OTHER PUBLICATIONS

AR 420-90	Fire and Emergency Services
AR 700-138	Army Logistics Readiness and Sustainability
AR 735-11-2	Reporting of Supply Discrepancies
AR 750-1	Army Materiel Maintenance Policy
DA PAM 25-30	Consolidated Index of Army Publications and Blank Forms
DA PAM 25-40	Army Publishing: Action Officers Guide
DA PAM 738-751	Functional Users Manual for the Army Maintenance Management System – Aviation (TAMMS-A)
DA PAM 750-8	The Army Maintenance Management System (TAMMS) Users Manual
MIL-STD-2219	Fusion Welding for Aerospace Applications
TC 11-6	Grounding Techniques

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
MAINTENANCE ALLOCATION CHART (MAC)

INTRODUCTION

Aviation Maintenance Allocation Chart

This MAC designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance of the maintenance functions to the end item or component shall be consistent with the capacities and capabilities of the designated maintenance level which are shown on the MAC as:

Field – includes two columns, “O” which corresponds to Aviation Maintenance Company (AMC) and “F” which corresponds to Aviation Support Battalion (ASB)

Sustainment – includes two columns, “L” which corresponds to Theater Aviation Sustainment Maintenance Group (TASMG) and other organizations that have National Maintenance Program certification and “D” which corresponds to Depot.

DEPOT - Corresponds to a “D” Code in the RPSTL.

The maintenance to be performed below depot and in the field is described as follows:

Aviation Unit Maintenance (AMC)

1. Aviation Maintenance Company (AMC). The primary purpose of the Aviation Maintenance Company is to support the momentum of offensive operations. Composition of the AMC will be based on type of operations being supported, nature of the battlefield, and the need for flexibility. AMCs will provide forward positioning of essential maintenance repair parts and supplies, maximum use of support teams, use of airlift/air drops for resupply, for maintenance that does not interfere with the tactical plans and operations. AMCs are agile, mobile, and well equipped. They will carry limited stockpiles of demand supported, essential parts, and supplies. The AMC performs battle damage assessment and repair (BDAR) and unit level repairs on Aviation Life Support Systems (ALSS). The AMC performs production control, quality control, and Maintenance Management/Maintenance Test Pilot functions. AMCs will rig aircraft for recovery operations. The AMC manages the battalion maintenance program and operates a central tool room. The AMC conducts forward arming and refueling. AMCs will be comprised of 3 to 4 modular platoons, which are configured to maintain unit level operational readiness and aircraft availability:

   Headquarters Platoon – Establishes standard operating procedures, receives, and processes work requests, schedules maintenance, maintains status of aircraft, coordinates inspections and test flights and return to repaired aircraft, enforces quality standards, responsible for safety. Also, obtains, stores, and issues Classes II, III, IV, and IX, prescribed load list shop stock and authorized stockage list items.

   Airframe Repair Platoon – Tailored to battalion it supports. Performs scheduled and unscheduled maintenance, troubleshoots faulty components, and removes and replaces aircraft components. Provides mission capable aircraft to support flight company operations.

   Component Repair Platoon – Performs scheduled and unscheduled maintenance, troubleshoots faulty components, and removes and replaces aircraft components. Performs BDAR and manages Class IX spare/shop stock. This platoon uses Shop Equipment Contact Maintenance (SECM) trucks which are multi-capable and self-contained and are used to perform on-site maintenance using enhanced power tools, test, measurement, and diagnostic equipment, welding and cutting equipment, and an air compressor. The SECM truck is highly mobile.

2. Aviation Support Company (ASC) in the Aviation Support Battalion (ASB). Comprised of Headquarters, Airframe, and Component Repair Platoons. Provides maintenance assistance to aviation units helping them maintain operational readiness and aircraft availability. Utilizes SECM trucks. Capable of supporting split based operations in two separate and distinct locations. Performs the following types of maintenance:
   a. Intermediate maintenance and logistics support operations.
   b. Maintenance actions which require more than 3 days to correct.
   c. Phased maintenance and preventive maintenance services.
   d. In-depth troubleshooting and diagnosis of airframe and component malfunctions.
   e. Repairs airframes and LRU component.
   f. Fixes night vision systems, aviation life support systems, aviation electrical and hydraulic components.
   g. Limited capability to fabricate hydraulic lines.
   h. Repairs engines, prop and rotors, armament, and armament subsystems.
   i. Fixes and fuels organic battalion equipment, ground aviation vehicles, and aviation ground support equipment.
   j. Operates and performs field maintenance on aviation ground power units, generator, and ground support equipment.
   k. Battle damage assessment and repair (BDAR).
   l. Production control and quality control.
   m. Test Pilot functions.
3. Theater Aviation Sustainment Maintenance Group (TASMG) – Assists in deployment and redeployment, provides technical assistance, supports increased operational tempo, sustains Army aviation across the entire spectrum of operations. The TASMG:
   a. Provides support to CONUS deploying forces.
   b. Provides support to OCONUS deployed forces.
   c. OCONUS aviation maintenance support for contingency and stability and/or support operations.
   d. Expands aviation maintenance capabilities of CONUS depots.
   e. Classifies and inspects aviation stocks and components.
   f. Repairs engines, airframes, armament, composite materials, electrical systems, avionics, hydraulics.
   g. Fabricates hydraulic lines.
   h. Backup ASB and AMC maintenance functions.

Use of the MAC

NOTE

Approved item names are used throughout this MAC. Generic terms/nomenclature (if any) are expressed in parentheses and are not to be considered as official terminology.

This MAC assigns maintenance functions to the lowest level of maintenance, based on past experience and following considerations:

Skills available.

Work time required.

Tools and test equipment required and/or available.

Only the lowest level of maintenance authorized to perform a maintenance function is indicated. If the lowest maintenance level cannot perform all tasks of any single maintenance function (e.g., test, repair), then the higher maintenance level(s) that can accomplish additional tasks will also be indicated.

A maintenance function assigned to a maintenance level will automatically be authorized to be performed at any higher maintenance level.

A maintenance function that cannot be performed at the assigned level of maintenance for any reason may be evacuated to the next higher maintenance level. Higher maintenance levels will perform the maintenance functions of lower maintenance levels when required by the commander who has the authority to direct such tasking.

The assignment of a maintenance function will be construed as authorization to carry the related repair parts or spares in stock. Information to requisition or otherwise secure the necessary repair parts will be as specified in the associated RPSTL.

Normally there will be no deviation from the assigned level of maintenance. In cases of operational necessity, at the request of a lower maintenance level and on a one-time basis, transfer of maintenance functions to the lower level may be accomplished by specific authorization of the maintenance officer of the higher level of maintenance to which the function is assigned. The special tools, equipment, etc., required by the lower level of maintenance to perform this function will be furnished by the maintenance level to which the function is assigned. This transfer of a maintenance function to a lower maintenance level does not relieve the higher maintenance level of the responsibility for the function. The higher level of maintenance will provide technical supervision and inspection of the function being performed at the lower level.

Maintenance Functions

Maintenance functions will be limited to and defined as follows:

1. Inspect. To determine the serviceability of an item by comparing its physical, mechanical and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).
2. Test. To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.
3. Service. Operations required periodically to keep an item in proper operating condition, i.e., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.
    a. Unpack. To remove from packing box for after service when required for the performance of maintenance operations.
    b. Repack. To return item to packing box after service and other maintenance operations.
    c. Clean. To rid the item of contamination.
    d. Touch up. To spot paint scratched or blistered surfaces.
    e. Mark. To restore obliterated identification.

4. Adjust. To maintain or regulate, within prescribed limits, by bringing into proper position, or exact position, or by setting the operating characteristics to specified parameters.
5. Align. To adjust specified variable elements of an item to bring about optimum or desired performance.
6. Calibrate. To determine and cause corrections to be made or to be adjusted on instruments or test, measuring and diagnostic equipment used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.
7. Remove/Install. To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.
8. Paint. To prepare and spray color coats of paint so that the ammunition can be identified and protected. The color indicating primary use is applied, preferably, to the entire exterior surface as the background color of the item. Other markings are to be painted as original so as to retain proper ammunition identification.
9. Replace. To remove an unserviceable item and install a serviceable counterpart in its place. “Replace” is authorized by the MAC and assigned maintenance level is shown as the third position code of the Source, Maintenance and Recoverability (SMR) code.
10. Repair. The application of maintenance services, including fault location/troubleshooting, removal installation, disassembly/assembly procedures and maintenance actions to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item or system.

NOTE

The following definitions are applicable to the “repair” maintenance function:

Services - Inspect, test, service, adjust, align, calibrate and/or replace.

Fault location/troubleshooting - The process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or Unit Under Test (UUT).

Disassembly/Assembly – The step-by-step taking apart (or breakdown) of a spare/functional group coded item to the level of its least component identified as maintenance significant (i.e., assigned an SMR code) for the level of maintenance under consideration.

Actions – Welding, grinding, riveting, straightening, facing, machining, and/or resurfacing.

11. Overhaul. That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications. Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like new condition.
12. Rebuild. Those service/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of material maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (e.g., hours/miles) considered in classifying Army equipment/components.

Explanation of Entries in the MAC

Group Number and Component/Assembly. The functional groupings in the sample below identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly.

Columns (1) and (2) – Functional Groups. The functional groupings in the sample below identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly.

Group Number	Component/Assembly Description
04	POWER PLANT
0401	ENGINE, GENERAL Servicing, handling inspection requirements, overhaul and retirement schedules. External lines and hoses. (As applicable)
0402	COMPRESSOR SECTION (COLD SECTION MODULE) Rotor, blades, vanes, impeller, stators, inlet guide vanes, mainframe, particle separator, bleed valve, bearings, seals, external lines, and hoses.
0403	COMBUSTION SECTION (HOT SECTION MODULE) Liners, nozzles, stators, rotor, seals, couplings, and blades.
0404	POWER-TURBINE (POWER TURBINE MODULE) Nozzles, rotors, blades, exit guide vanes, exhaust frame, drive shaft, bearings, seals, external lines, and hoses.
0405	ACCESSORY GEAR BOX (ACCESSORY SECTION MODULE) Input and output gears, seals, chip detector, housings, drive shaft, and bearings.
0406	FUEL SYSTEM Fuel control, fuel boost pump, governors, fuel filter assembly, sequence valve, fuel manifold, fuel nozzle, external lines, and hoses.
0407	ELECTRICAL SYSTEM Electrical control units, exciters, thermocouples, ignition harness, electrical cables, history record, torque over speed sensor, Np sensor, external lines, and hoses.
0408	OIL SYSTEM Tanks, oil filter, oil cooler, lube and scavenger pumps, oil filter bypass sensor, external lines, and hoses.

Maintenance Function. Entry lists the functions to be performed on the items listed in Component/Assembly.

Maintenance Level. The maintenance levels field and sustainment are listed on the MAC with individual columns for AMC, ASB, TASMG, and Depot that include the work times for maintenance functions at each maintenance level. Work time presentations such as “0.1” indicate the average time (expressed in manhours in whole hours or decimals) it requires a maintenance level to perform a specified maintenance function. If a work time has not been established, the columnar presentation will indicate “--“. Maintenance levels higher than the level of maintenance indicated are authorized to perform the indicated function.

Tools and Equipment Reference Code. Entry specifies, by code, those common tool sets (not individual tools), common TMDE, and special tools, special TMDE, and special support equipment required to perform the designated function.

Remarks Code. When applicable, this column contains a letter code, in alphabetical order, which is keyed to the remarks.

Explanation of Columns in the Tools and Test Equipment Requirements

Tool or Test Equipment Reference Code. The tool or test equipment reference code correlates with a code used in tasks and equipment reference code entry of the MAC.

Maintenance Level. The lowest level of maintenance authorized to use the tool or test equipment.

Nomenclature. Name or identification of the tool or test equipment.

National Stock Number (NSN). The NSN of the tool or test equipment.

Tool Number. The manufacturer's part number.

Explanation of Entries in the Remarks

Remarks Code. The code recorded in remarks code entry of the MAC.

Remarks. This entry lists information pertinent to the maintenance function being performed as indicated in the MAC.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP MAINTENANCE ALLOCATION CHART

Table 1. MAC for Production/Quality Control Shop.

(1) GROUP NUMBER	(2) COMPONENT or ASSEMBLY	(3) MAINTENANCE FUNCTION	(4) MAINTENANCE LEVEL				(5) TOOLS AND EQUIPMENT REF CODE	(6) REMARKS CODE
			FIELD		SUSTAINMENT			
			AMC	ASB	TASMG	DEPOT		
			(O)	(F)	(L)	(D)		
00	Equipment and Brackets	Inspect Remove Repair Install		0.1 0.2 1.0 0.2			101, 102, 103	C
01	Basic Shop Equipment	Inspect Test Remove Repair Install		0.8 0.6 1.3 1.0 1.9			101, 102, 103, 104	C, E
0101	ECU Large Closeout Panel	Inspect Remove Repair Install		0.6 4.5 1.0 4.7		4.5 1.0 4.7	101, 102, 103	C
0102	ECU Electrical Installation	Inspect Test Remove Repair Replace/Install		0.5 0.5 1.0 1.0			104	E
02	Fire Extinguisher Bracket	Inspect Remove Install		0.1 0.2 0.2			101, 102, 103	
03	Cabinet Brackets	Inspect Remove Repair Install		0.1 0.2 1.0 0.2			101, 102, 103	C
04	Wall and Floor Inserts	Inspect Remove Install		0.1 0.2 0.2			102	

Table 2. Tools and Test Equipment for Production/Quality Control Shop.

TOOL OR TEST EQUIPMENT REFERENCE CODE	MAINTENANCE CATEGORY	NOMENCLATURE	NATIONAL STOCK NUMBER
101	F	Tool Crib Shop	4920-01-139-4548
102	F	Tool Kit, Power Plant	5180-01-375-6927
103	F	Machine Welding Shop	4920-01-139-4533
104	F	Tool Kit, Electrical Repairer	5180-01-375-6926

Table 3. Remarks for Production/Quality Control Shop.

REMARKS REFERENCE CODE	REMARKS
A	Torque value on 5/16" inserts not to exceed 100-140 inch pounds.
B	Torque value on 1/4" inserts not to exceed 50-70 inch pounds.
C	Torque value on 3/8" inserts not to exceed 160-190 inch pounds.
D	Follow procedures in TM 10-5411-201-14.
E	Electrical and ground checks to be made by qualified electrician.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
REPAIR PARTS AND SPECIAL TOOLS LIST (RPSTL)

INTRODUCTION

Scope

This RPSTL lists and authorizes spares and repair parts, special tools, special test measurement and diagnostic equipment (TMDE), and other special support equipment required for performance of the Production/Quality Conrtrol Shop. It authorizes the requisitioning, issue, and disposition of spares, repair parts, and special tools as indicated by the Source, Maintenance, and Recoverability (SMR) codes.

General

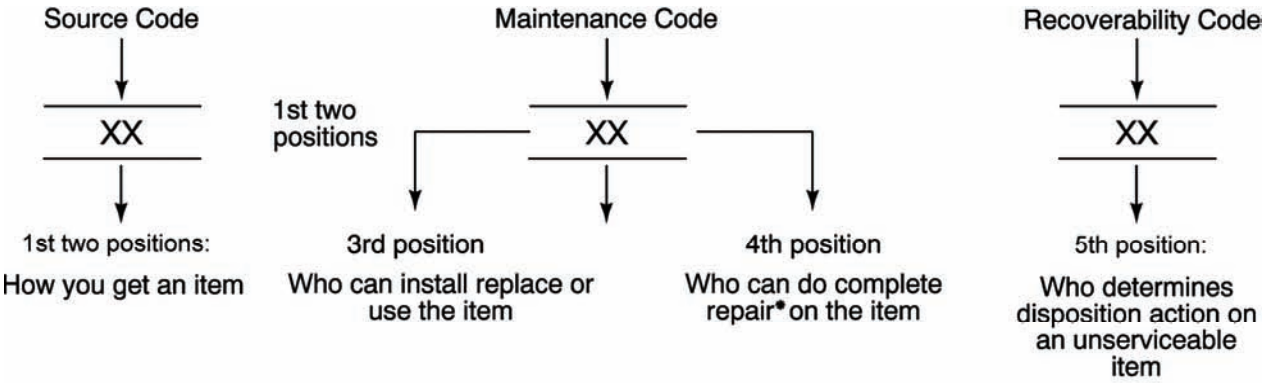
In addition to the Introduction work packages; this RPSTL is divided into the following work packages:

1. Repair Parts List Work Packages. Work packages containing lists of spares and repair parts authorized by this RPSTL for use in the performance of maintenance. These work packages also include parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in ascending alphanumeric sequence, with the parts in each group listed in ascending figure and item number sequence. Sending units, brackets, filters and bolts are listed with the component they mount on. Repair parts for reparable special tools are also listed in a separate work package. Items listed are shown on the associated illustrations.
2. Special Tools List Work Packages. Not Applicable.
3. Cross-Reference Indexes Work Packages. There are two cross-reference indexes work packages in this RPSTL: the National Stock Number (NSN) Index work package and the Part Number (P/N) Index work package. The National Stock Number Index and the Part Number Index work package refer you to the figure and item number.

Explanation of Columns in the Repair Parts List and Special Tools List Work Packages

ITEM NO. (Column (1)). Indicates the number used to identify items called out in the illustration.

SMR CODE (Column (2)). The SMR code containing supply/requisitioning information, maintenance level authorization criteria and disposition instruction, as shown in the following breakout:



*Complete Repair: Maintenance capacity, capability, and authority to perform all corrective maintenance tasks of the "Repair" function in a use/user environment in order to restore serviceability to a failed item.

Source Code. The source code tells you how you get an item needed for maintenance, repair, or overhaul of an end item/equipment. Explanations of source codes follow:

SOURCE CODE:	APPLICATION/EXPLANATION
PA PB PC PD PE PF PG PH PR PZ	**NOTE** Items coded PC are subject to deterioration. Stock items; use the applicable NSN to requisition/request items with these source codes. They are authorized to the level indicated by the code entered in the 3rd position of the SMR code.
KD KF KB	Items with these codes are not to be requested/requisitioned individually. They are part of a kit, which is authorized to the maintenance level indicated in the 3rd position of the SMR code. The complete kit must be requisitioned and applied.
MO-Made at unit/ AVUM level MF-Made at DS/ AVIM level MH-Made at GS level ML-Made at SRA MD-Made at depot MG- Navy only	Items with these codes are not to be requisitioned/requested individually. They must be made from bulk material which is identified by the P/N in the DESCRIPTION AND USABLE ON CODE (UOC) column and listed in the bulk material group work package of the RPSTL. If the item is authorized to you by the 3rd position code of the SMR code, but the source code indicates it is made at higher level, order the item from the higher level of maintenance.
AO-Assembled by unit/AVUM level AF-Assembled by DS/AVIM level AH-Assembled by GS level AL-Assembled by SRA AD-Assembled by depot AG-Navy only	Items with these codes are not to be requested/requisitioned individually. The parts that make up the assembled item must be requisitioned or fabricated and assembled at the level of maintenance indicated by the source code. If the 3rd position of the SMR code authorizes you to replace the item, but the source code indicates the item is assembled at a higher level, order the item from the higher level of maintenance.
XA	Do not requisition an "XA" coded item. Order the next higher assembly. (Refer to NOTE below.)
XB	If an item is not available from salvage, order it using the CAGEC and P/N.
XC	Installation drawings, diagrams, instruction sheets, field service drawings; identified by manufacturer's P/N.
XD	Item is not stocked. Order an XD-coded item through normal supply channels using the CAGEC and P/N given, if no NSN is available.

NOTE

Cannibalization or controlled exchange, when authorized, may be used as a source of supply for items with the above source codes except for those items source coded "XA" or those aircraft support items restricted by requirements of AR 750-1.

Maintenance Code. Maintenance codes tell you the level(s) of maintenance authorized to use and repair support items. The maintenance codes are entered in the third and fourth positions of the SMR code as follows:

Third Position. The maintenance code entered in the third position tells you the lowest maintenance level authorized to remove, replace, and use an item. The maintenance code entered in the third position will indicate authorization to the following levels of maintenance:

Maintenance Code	Application/Explanation
O*	Unit level/AVUM maintenance can remove, replace, and use the item.
F	Direct support/AVIM maintenance can remove, replace, and use the item.
H	General Support maintenance can remove, replace, and use the item.
L	Specialized repair activity can remove, replace, and use the item.
G	Afloat and ashore intermediate maintenance can remove, replace, and use the item (Navy only).
K	Contractor facility can remove, replace, and use the item.
Z	Item is not authorized to be removed, replaced, or used at any maintenance level.
D	Depot can remove, replace, and use the item.

*NOTE – Army may use C in the third position. However, for joint service publications, Army will use O.

Fourth Position. The maintenance code entered in the fourth position tells you whether or not the item is to be repaired and identifies the lowest maintenance level with the capability to do complete repair (perform all authorized repair functions).

NOTE

Some limited repair may be done on the item at a lower level of maintenance, if authorized by the Maintenance Allocation Chart (MAC) and SMR codes.

Maintenance Code	Application/Explanation
O	Unit/AVUM is the lowest level that can do complete repair of the item.
F	Direct support/AVIM is the lowest level that can do complete repair of the item.
H	General Support is the lowest level that can do complete repair of the item.
L	Specialized repair activity XXXX is the lowest level that can do complete repair of the item.
D	Depot is the lowest level that can do complete repair of the item.
G	Both afloat and ashore intermediate levels are capable of complete repair of item. (Navy only)
K	Complete repair is done at contractor facility.
Z	Non-reparable. No repair is authorized.
B	No repair is authorized. No parts or special tools are authorized for maintenance of "B" coded item. However, the item may be reconditioned by adjusting, lubricating, etc., at the user level.

Recoverability Code. Recoverability codes are assigned to items to indicate the disposition action on unserviceable items. The recoverability code is shown in the fifth position of the SMR code as follows:

Recoverability Code	Application/Explanation
Z	Non-reparable item. When unserviceable, condemn, and dispose of the item at the level of maintenance shown in the third position of the SMR code.
O	Reparable item. When uneconomically reparable, condemn, and dispose of the item at the unit level.
F	Reparable item. When uneconomically reparable, condemn, and dispose of the item at the direct support level.
H	Reparable item. When uneconomically reparable, condemn, and dispose of the item at the General Support level.
D	Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal of item are not authorized below depot level.
L	Reparable item. Condemnation and disposal not authorized below Specialized Repair Activity (SRA).
A	Item requires special handling or condemnation procedures because of specific reasons (such as precious metal content, high dollar value, critical material or hazardous material). Refer to appropriate manuals/directives for specific instructions.
G	Field level reparable item. Condemn and dispose at either afloat or ashore intermediate levels. (Navy only)
K	Reparable item. Condemnation and disposal to be performed at contractor facility.

NSN (Column (3)). The NSN for the item is listed in this column.

CAGEC (Column (4)). The Commercial and Government Entity Code (CAGEC) is a five-digit code which is used to identify the manufacturer, distributor or Government agency/activity that supplies the item.

PART NUMBER (Column (5)). Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.

NOTE

When you use an NSN to requisition an item, the item you receive may have a different P/N from the number listed.

DESCRIPTION AND USABLE ON CODE (UOC) (Column (6)). This column includes the following information:

1. The federal item name, and when required, a minimum description to identify the item.
2. P/Ns of bulk materials are referenced in this column in the line entry to be manufactured or fabricated.
3. Hardness Critical Item (HCI). A support item that provides the equipment with special protection from electromagnetic pulse (EMP) damage during a nuclear attack.
4. The statement END OF FIGURE appears just below the last item description in column (6) for a given figure in both the repair parts list and special tools list work packages.

QTY (Column (7)). The QTY (quantity per figure) column indicates the quantity of the item used in the breakout shown on the illustration/figure, which is prepared for a functional group, subfunctional group, or an assembly. A "V" appearing in this column instead of a quantity indicates that the quantity is variable and quantity may change from application to application.

Explanation of Cross-Reference Indexes Work Packages Format and Columns

1. National Stock Number (NSN) Index Work Package.

   STOCK NUMBER Column. This column lists the NSN in National item identification number (NIIN) sequence. The NIIN consists of the last nine digits of the NSN.

   *For example, if the NSN is 5385-01-574-1476, the NIIN is 01-574-1476.

   FIG. Column. This column lists the number of the figure where the item is identified/located. The figures are in numerical order in the repair parts list and special tools list work packages.

   ITEM Column. The item number identifies the item associated with the figure listed in the adjacent FIG. column. This item is also identified by the NSN listed on the same line.

2. Part Number (P/N) Index Work Package. P/Ns in this index are listed in ascending alphanumeric sequence (vertical arrangement of letter and number combinations which places the first letter or digit of each group in order A through Z, followed by the numbers 0 through 9 and each following letter or digit in like order).

   PART NUMBER Column. Indicates the P/N assigned to the item.

   FIG. Column. This column lists the number of the figure where the item is identified/located in the repair parts list and special tools list work packages.

   ITEM Column. The item number is the number assigned to the item as it appears in the figure referenced in the adjacent figure number column.

Special Information

UOC. The UOC appears in the lower left corner of the Description Column heading. Usable on codes are shown as “UOC:…” in the Description Column (justified left) on the first line under the applicable item/nomenclature. Uncoded items are applicable to all models. Identification of the UOCs used in the RPSTL are:

Code	Used On
PAA	Model M114
PAB	Model M114A
PAC	Model M114B”

Fabrication Instructions. Bulk materials required to manufacture items are listed in the bulk material functional group of this RPSTL. Part numbers for bulk material are also referenced in the Description Column of the line item entry for the item to be manufactured/fabricated. Detailed fabrication instructions for items source coded to be manufactured or fabricated are found in TM 1-1500-204-23-10.

Index Numbers. Items, which have the word BULK in the figure column, will have an index number shown in the item number column. This index number is a cross-reference between the NSN / P/N index work packages and the bulk material list in the repair parts list work package.

How to Locate Repair Parts

1. When NSNs or P/Ns Are Not Known.

   First. Using the table of contents, determine the assembly group to which the item belongs. This is necessary since figures are prepared for assembly groups and subassembly groups, and lists are divided into the same groups.

   Second. Find the figure covering the functional group or the subfunctional group to which the item belongs.

   Third. Identify the item on the figure and note the number(s).

   Fourth. Look in the repair parts list work packages for the figure and item numbers. The NSNs and part numbers are on the same line as the associated item numbers.

2. When NSN Is Known.

   First. If you have the NSN, look in the STOCK NUMBER column of the NSN index work package. The NSN is arranged in NIIN sequence. Note the figure and item number next to the NSN.

   Second. Turn to the figure and locate the item number. Verify the item is the one you are looking for.

3. When P/N Is Known.

   First. If you have the P/N and not the NSN, look in the PART NUMBER column of the P/N index work package. Identify the figure and item number.

   Second. Look up the item on the figure in the applicable repair parts list work package.

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
REPAIR PARTS LIST

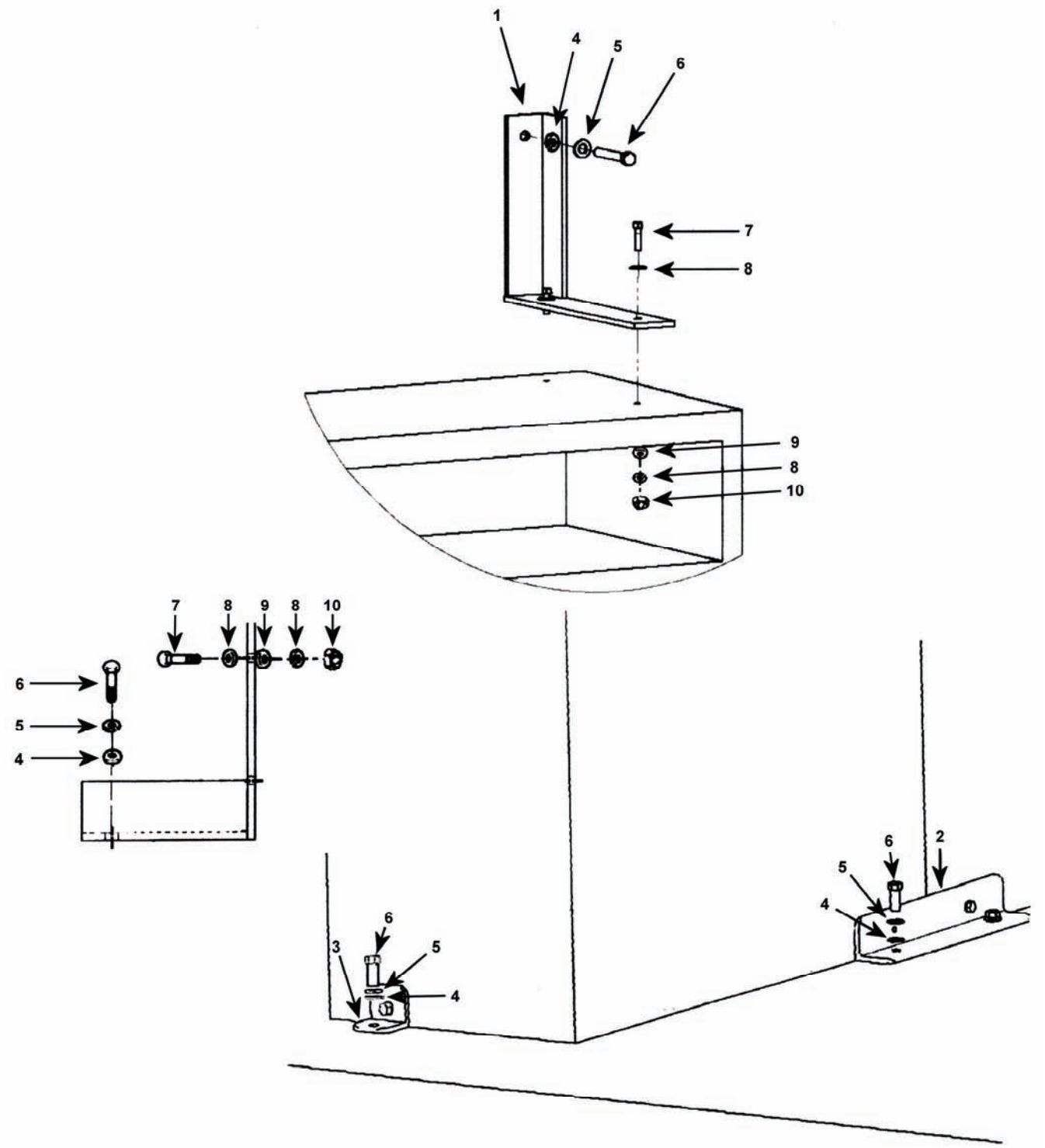


Figure 1. Equipment and Brackets. (Sheet 1 of 2)

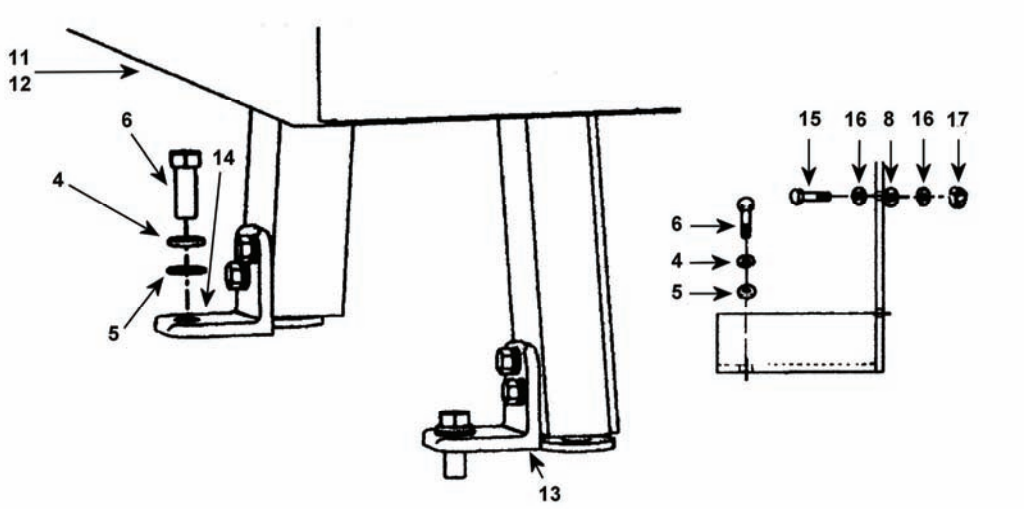


Figure 1. Equipment and Brackets. (Sheet 2 of 2)

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 00 EQUIPMENT AND BRACKETS FIG 1. EQUIPMENT AND BRACKETS	
	XDFZZ		81996	17A6X0060	BOOKCASE, LARGE	3
	XDFZZ		81996	17A6X0061	BOOKCASE, SMALL	5
1	MFFZZ		81996	17A661003	BRACKET UPPER, BOOKCASE	3
2	MFFZZ		81996	17A661008	BRACKET, LOWER BOOKCASE	5
3	MFFZZ		81996	17A661004	BRACKET, LOWER BOOKCASE	2
4	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	12
5	PAFZZ	5310-00-984-7042	D9182	MS35338-46	WASHER, LOCK	12
6	PAFZZ	5305-00-269-2803	80205	MS90726-60	CAP SCREW, HEXAGON HEAD	12
7	PAFZZ	5305-00-267-8978	80205	MS90726-12	CAP SCREW, HEXAGON HEAD	15
8	PAFZZ	5310-00-582-5965	80205	MS35338-44	WASHER, LOCK	15
9	XDFZZ		80205	NAS301-4	WASHER, FLAT	30
10	PAFZZ	5310-00-768-0319	96906	MS51968-2	NUT, PLAIN HEX	15
11	PAFZZ	7110-01-135-1992	58536	A-A-3190	DESK, TYPIST	1
12	PAFZZ	7110-01-135-1996	58536	A-A-3190	DESK, CLERK	4
13	MFFZZ		81996	20083289	BRACKET, LEG, RIGHT, FRONT/LEFT REAR	10
14	MFFZZ		81996	20083288	BRACKET, LEG, RIGHT, REAR/LEFT FRONT	10
15	PAFZZ	5305-00-267-8985	80205	MS90726-18	CAP SCREW, HEXAGON HEAD	40
16	PAFZZ	5310-01-449-0628	96906	MS51412-36	WASHER, FLAT	80
17	PAFZZ	5310-00-768-0319	D9182	MS51968-2	NUT, PLAIN HEX	40
					END OF FIGURE	

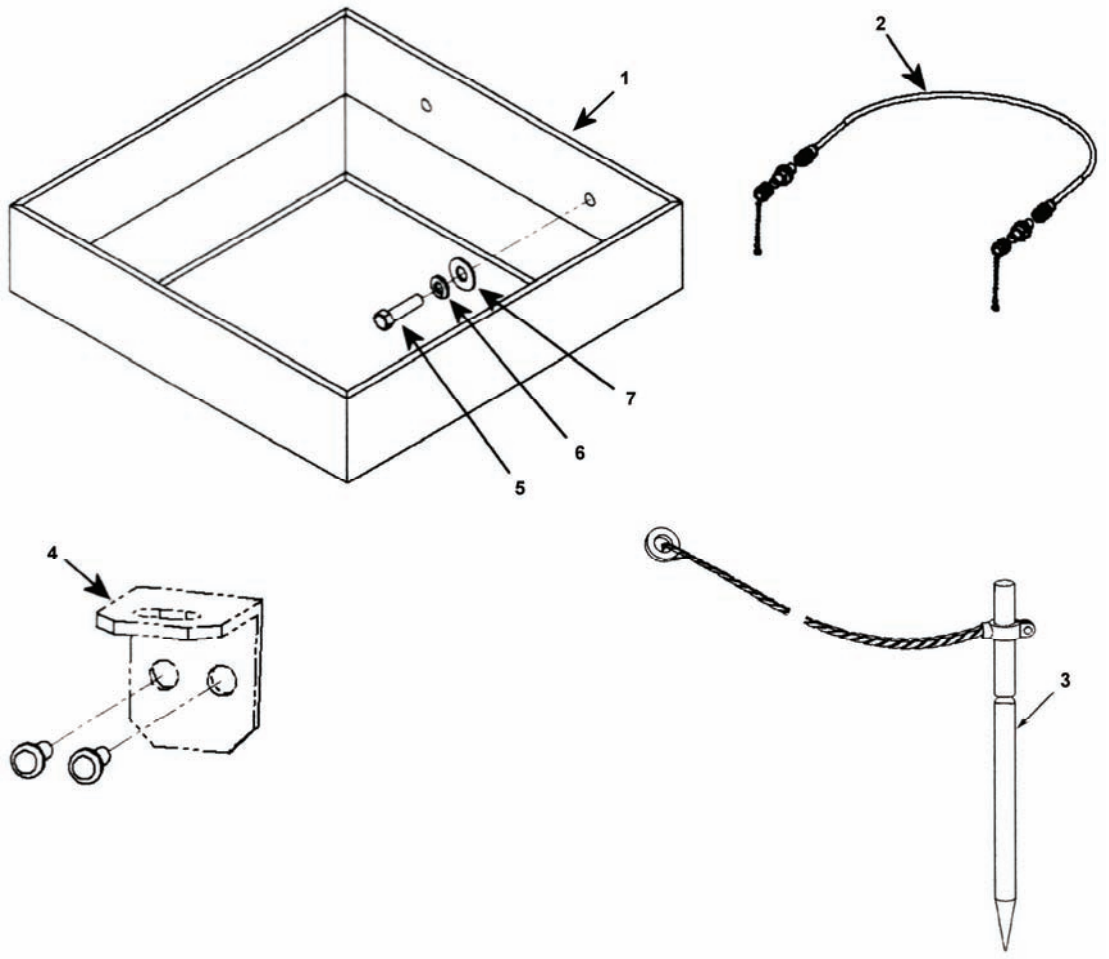


Figure 2. Basic Shop Equipment.

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 01 BASIC SHOP EQUIPMENT FIG 2. BASIC SHOP EQUIPMENT	
1	MFFZZ		81996	20089721	BRACKET , FIRST AID	1
2	XDFZZ		81996	17A6X0019	BNC CONNECTOR ASSEMBLY	1
3	PAFZZ	5975-00-878-3791	58536	A-A-55804	ROD, GROUNDING	1
4	XDFZZ		81996	17A6X1001	HASP, DOOR	2
5	PAFZZ	5305-00-269-2803	80205	MS90726-60	CAP SCREW, HEXAGON HEAD	4
6	PAFZZ	5310-00-637-9541	80205	MS35338-46	WASHER, LOCK	4
7	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	4
					END OF FIGURE	

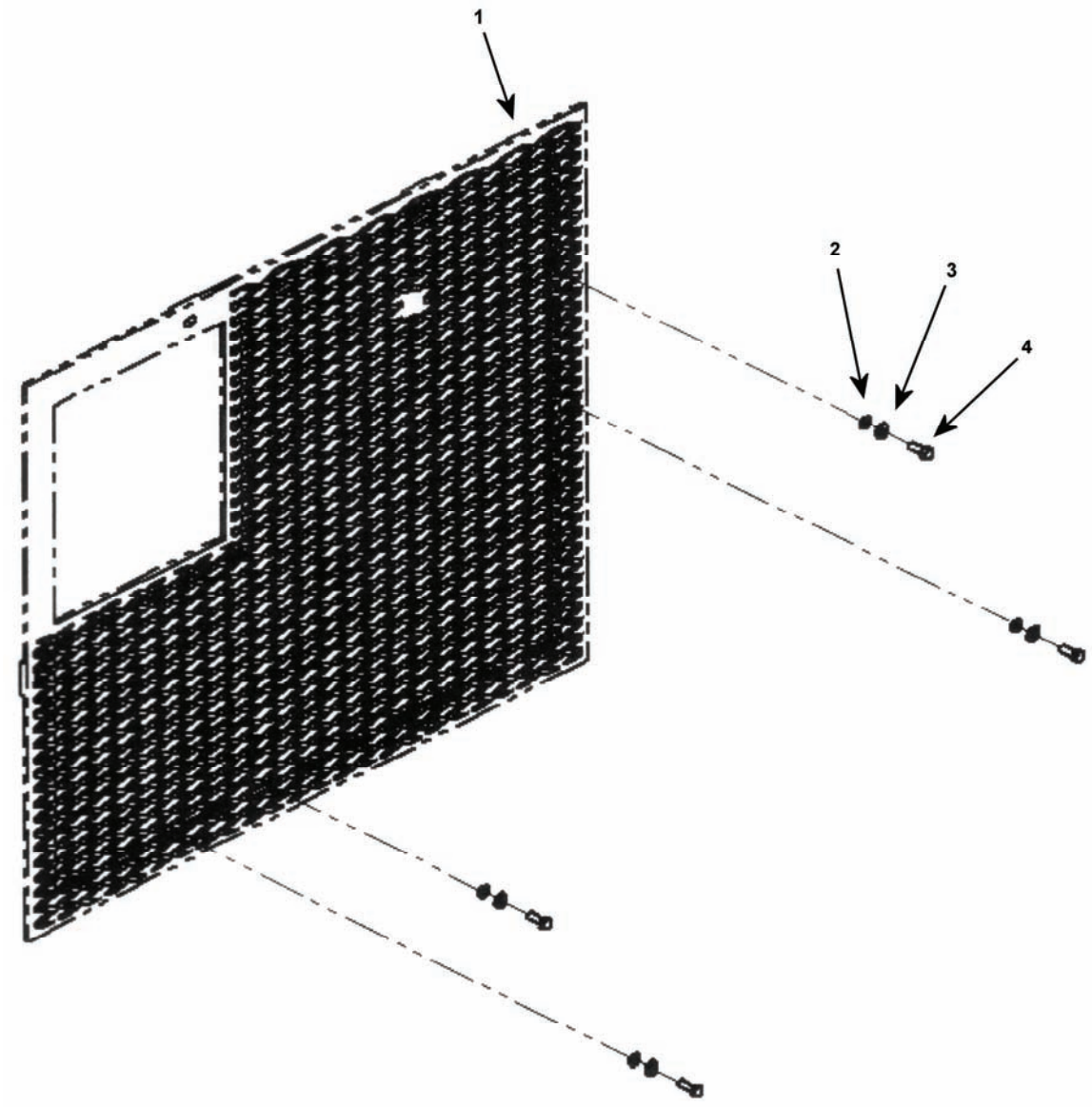


Figure 3. ECU Large Closeout Panel. (Sheet 1 of 3)

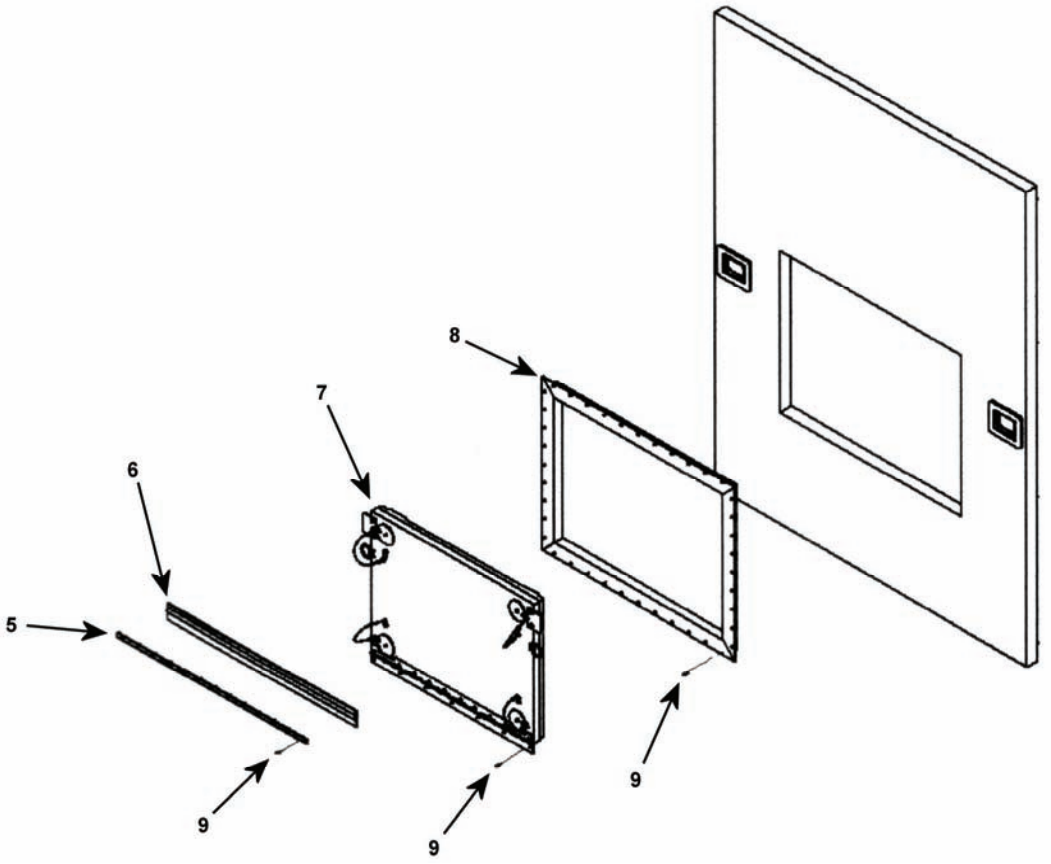


Figure 3. ECU Large Closeout Panel. (Sheet 2 of 3)

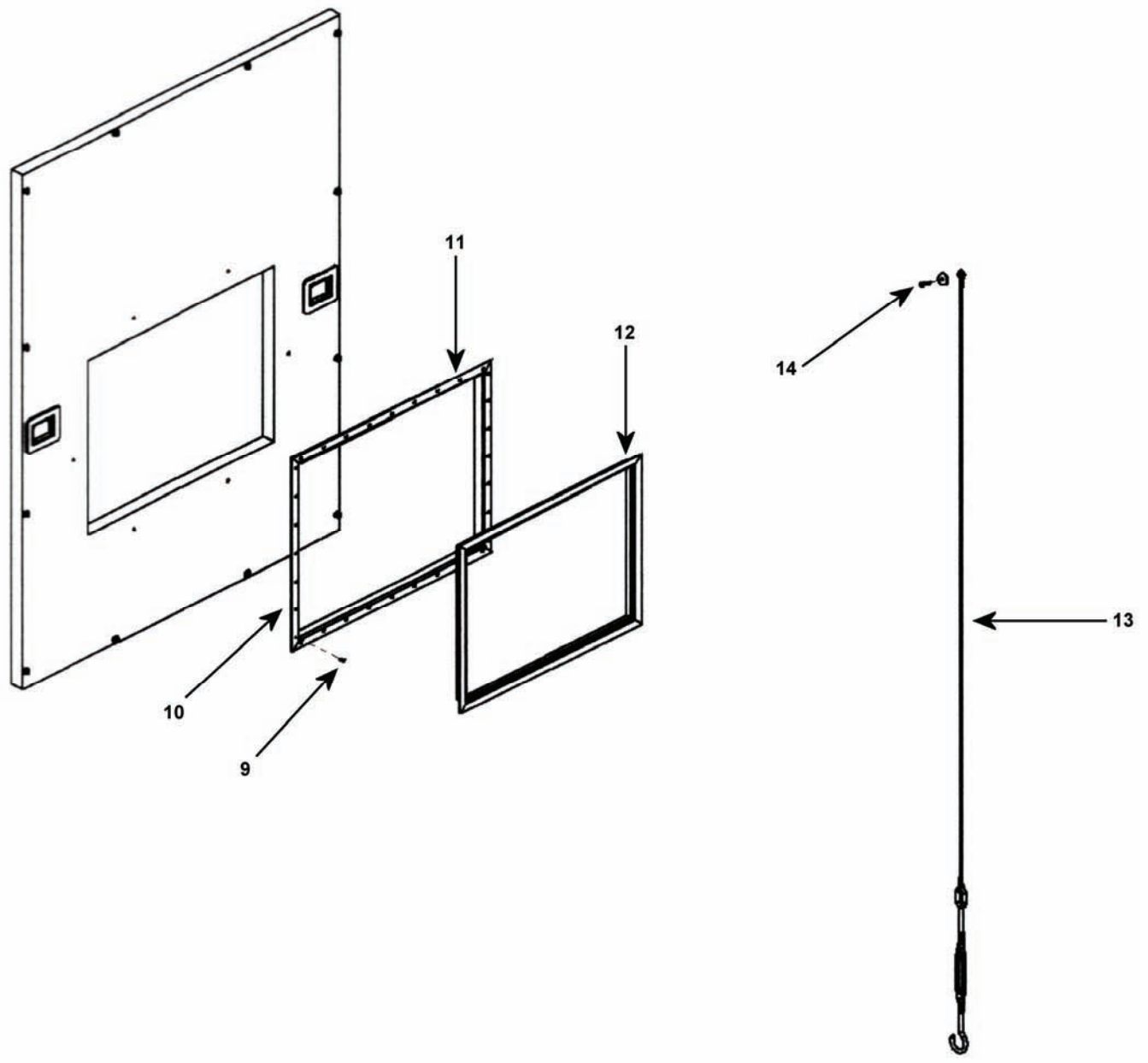


Figure 3. ECU Large Closeout Panel. (Sheet 3 of 3)

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 0101 ECU LARGE CLOSEOUT PANEL	
					FIG 3. ECU LARGE CLOSEOUT PANEL	
1	XDDZZ		81996	17A6X0021	ECU SECURITY SCREEN ASSEMBLY	2
2	PAFZZ	5310-00-637-9541	80205	MS35338-46	WASHER, LOCK	4
3	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	4
4	PAFZZ	5305-00-269-2805	80205	MS90726-62	CAP SCREW, HEXAGON HEAD	4
5	XDFZZ		81996	20085233	STRIP, RETAINER	1
6	XDFZZ		81996	20085287	SEAL, OUTSIDE	1
7	XDFZZ		81996	20085244	ECU PANEL ASSEMBLY	1
8	XDFZZ		81996	20085289	ECU FRAME INSTALLATION	1
9	PADZZ	5420-00-957-5819	80205	MS20604B6W4	RIVET	20
10	XDFZZ		81996	20085269-1	ANGLE, RETAINER	2
11	XDFZZ		81996	20085269-2	ANGLE, RETAINER	2
12	XDFZZ		81996	20085261	SEAL FRAME ASSEMBLY	1
13	XDFZZ		81996	20085285	ECU CABLE ASSEMBLY	4
14	PAFZZ	5305-00-054-9246	80205	MS24694C107	SCREW, MACHINE	4
					END OF FIGURE	

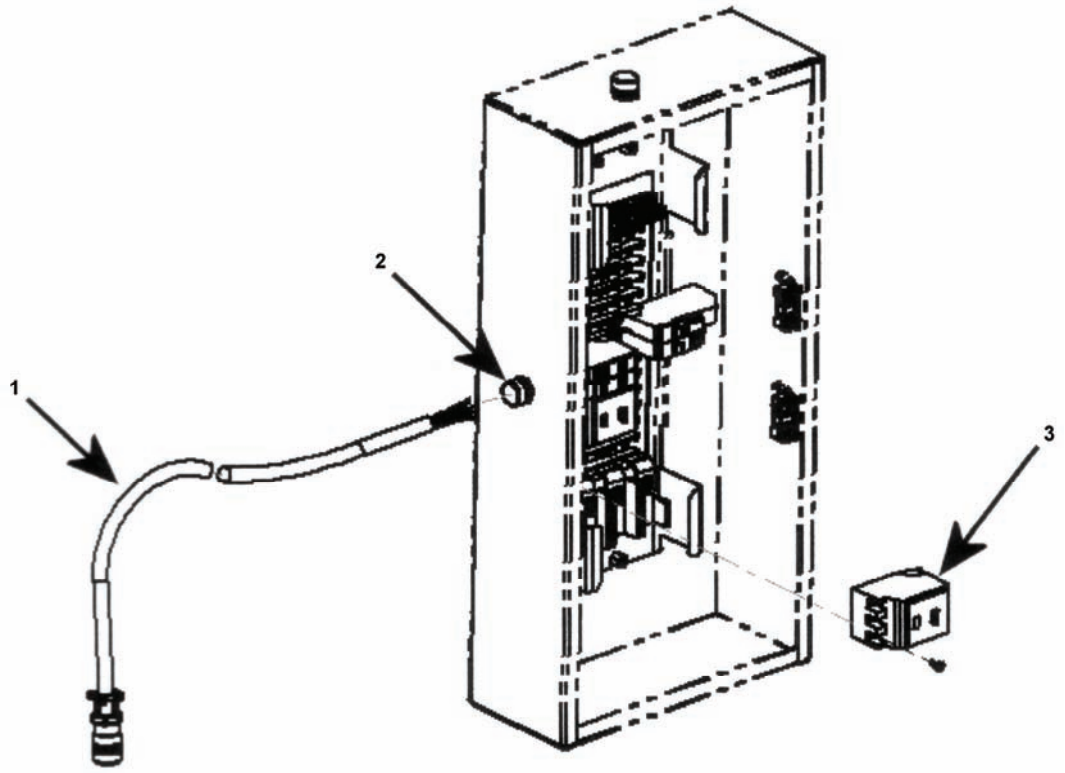


Figure 4. ECU Electrical Installation.

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 0102 ECU ELECTRICAL INSTALLATION	
					FIG 4. ECU ELECTRICAL INSTALLATION	
1	XDFZZ		81996	17A6X1013-1	ECU CABLE ASSEMBLY	1
	XDFZZ		81996	17A6X1013-2	ECU CABLE ASSEMBLY	1
2	PAFZZ	5975-00-916-4923	03743	CG-5075	BOX CONNECTOR	2
3	PAFZZ	5925-00-728-1969	56365	QOB330	CIRCUIT BREAKER, 30A, 240V	2
					END OF FIGURE	

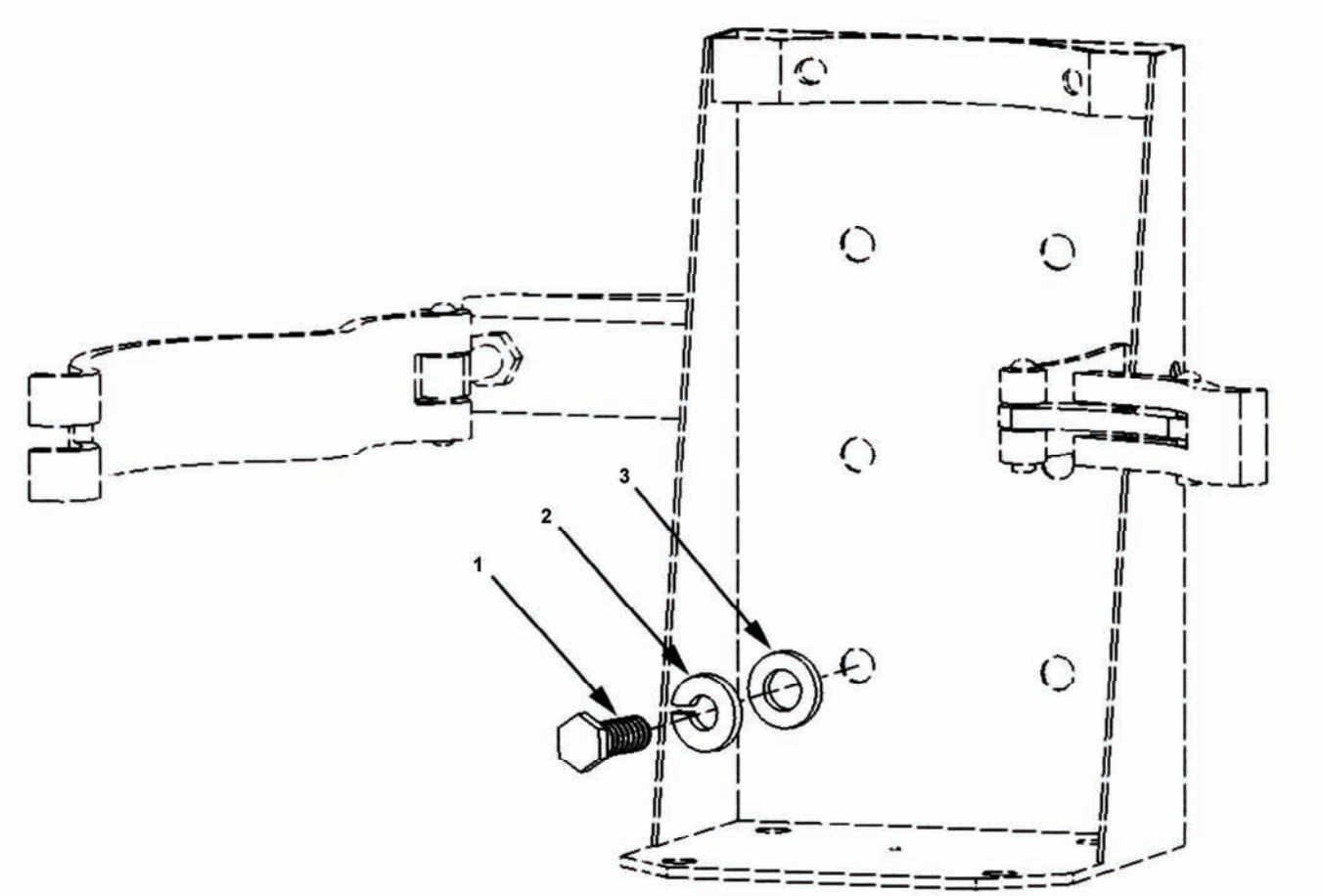


Figure 5. Fire Extinguisher Bracket.

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 02 FIRE EXTINGUISHER BRACKET	
					FIG 5. FIRE EXTINGUISHER BRACKET	
1	PAFZZ	5305-00-269-2803	80205	MS90726-60	CAP SCREW, HEXAGON HEAD	4
2	PAFZZ	5310-00-637-9541	80205	MS35338-46	WASHER, LOCK	4
3	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	4
					END OF FIGURE	

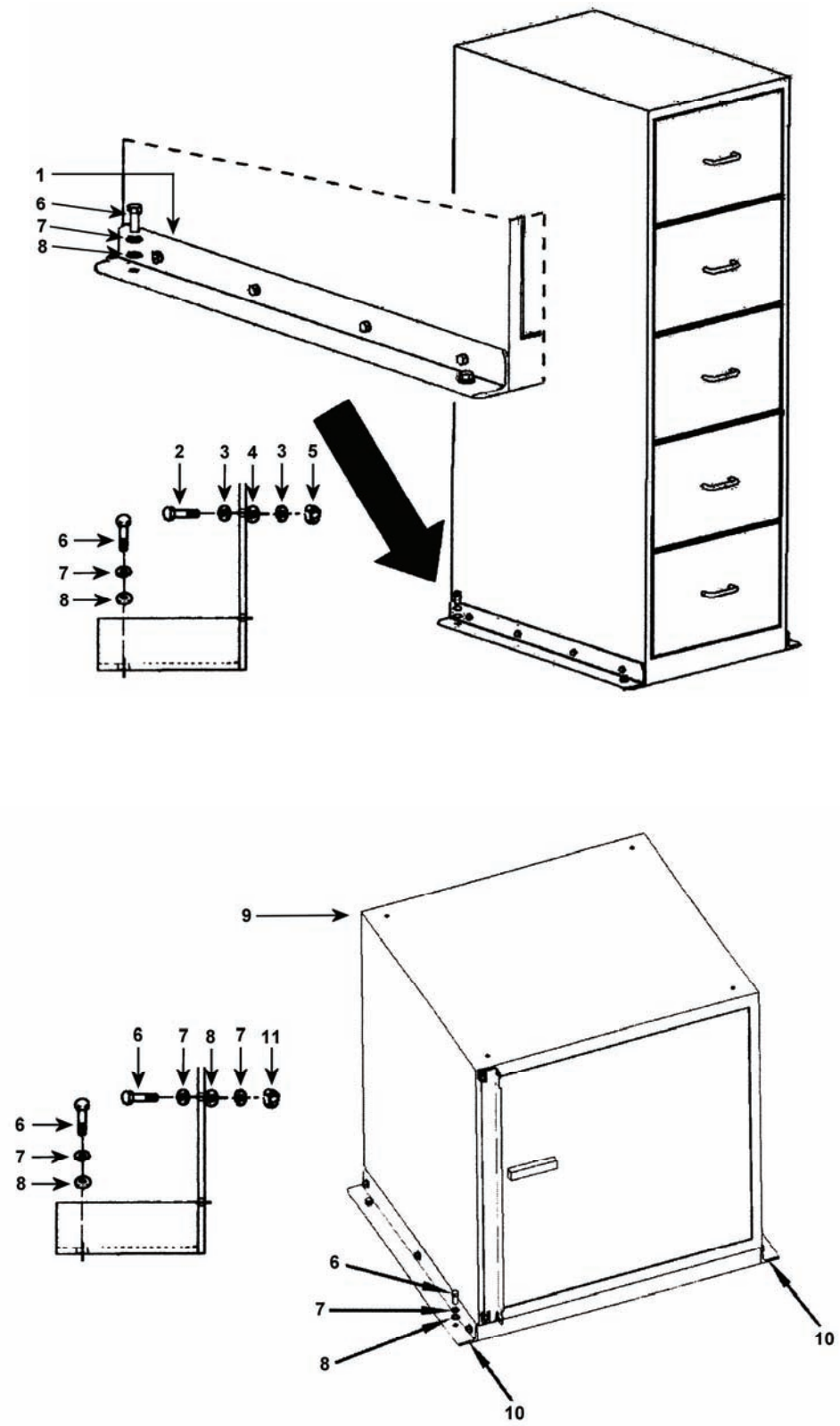


Figure 6. Cabinet Brackets.

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 03 CABINET BRACKETS FIG 6. CABINET BRACKETS	
	XDFZZ		81996	17A661014	FILE CABINET	1
1	MFFZZ		81996	17A661006	BRACKET, FILE CABINET	2
2	PAFZZ	5305-01-411-3898	96906	MS90726-8	HEXAGON HEAD, CAP SCREW	8
3	PAFZZ	5310-01-449-0628	96906	MS51412-36	WASHER, FLAT	16
4	PAFZZ	5310-00-582-5965	96906	MS35338-44	WASHER, LOCK	16
5	PAFZZ	5310-00-768-0319	D9182	MS51968-2	NUT, PLAIN HEX	8
6	PAFZZ	5305-00-269-2805	80205	MS90726-60	HEXAGON HEAD, CAP SCREW	4
7	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	4
8	PAFZZ	5310-00-984-7042	D9182	MS35338-46	WASHER, LOCK	4
9	XDFZZ	7125-00-988-9544	80244	A-A-S-271	STORAGE CABINET	1
10	MFFZZ		81996	17A6X0008	BRACKET, STORAGE CABINET	2
11	PAFZZ	5310-00-732-0559	D9182	MS51968-8	NUT, PLAIN HEX	2
					END OF FIGURE	

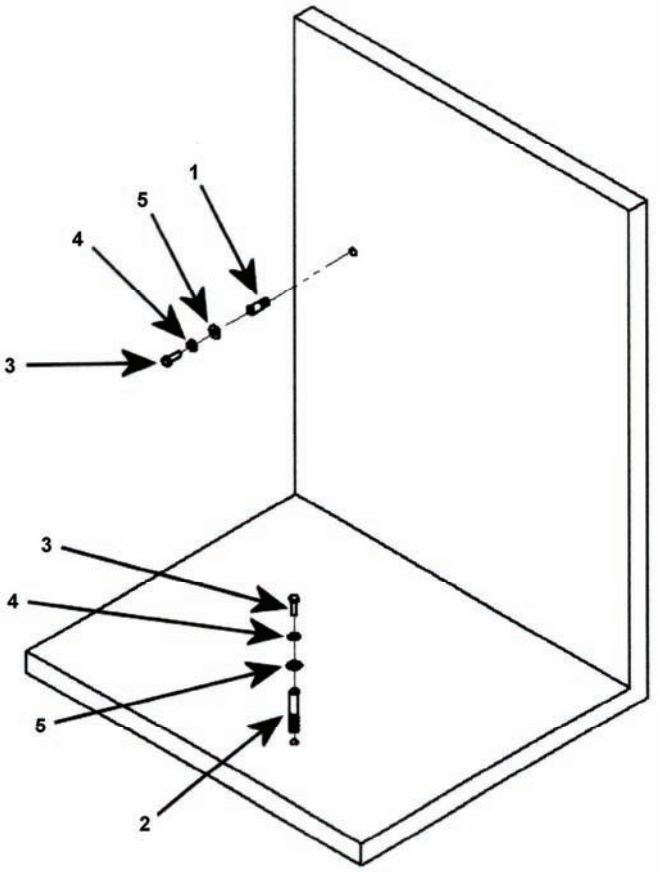


Figure 7. Wall and Floor Inserts.

(1) ITEM NO.	(2) SMR CODE	(3) NSN	(4) CAGEC	(5) PART NUMBER	(6) DESCRIPTION AND USABLE ON CODE (UOC)	(7) QTY
					GROUP 04 WALL AND FLOOR INSERTS	
					FIG 7. WALL AND FLOOR INSERTS	
1	XDFZZ		81996	17A6X0003	SCREW THREAD INSERT, WALL/CEILING	21
2	XDFZZ		81996	17A6X0004	SCREW THREAD INSERT, FLOOR	36
3	PAFZZ	5305-00-269-2803	80205	MS90726-60	CAP SCREW, HEXAGON HEAD	47
4	PAFZZ	5310-00-637-9541	80205	MS35338-46	WASHER, LOCK	57
5	PAFZZ	5310-01-236-6203	80205	NAS301-6	WASHER, FLAT	41
					END OF FIGURE	

PRODUCTION/QUALITY CONTROL SHOP
SPECIAL TOOLS LIST

NOT APPLICABLE

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
NATIONAL STOCK NUMBER (NSN) INDEX

STOCK NUMBER	FIG.	ITEM	STOCK NUMBER	FIG.	ITEM
5305-00-054-9246	3	13	5310-00-984-7042	1	5
5305-00-267-8978	1	7		1	19
5305-00-267-8985	1	13	5310-01-236-6203	1	4
5305-00-269-2803	1	6		1	18
	1	17		2	7
	2	5		3	3
	5	1		5	3
	7	3		7	5
			5310-01-449-0628	1	14
5305-00-269-2805	3	4	5420-00-957-5819	3	9
5310-00-582-5965	1	15	5925-00-728-1969	4	3
5310-00-637-9541	2	6	5975-00-878-3791	2	3
	3	2	5975-00-916-4923	4	2
	5	2	7110-01-135-1992	1	
	7	4	7110-01-135-1996	1	
5310-00-768-0319	1	10			
	1	16			

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
PART NUMBER (P/N) INDEX

PART NUMBER	FIG.	ITEM	PART NUMBER	FIG.	ITEM
17A661003	1	1	MS35338-44	1	8
17A661004	1	3		1	15
17A661008	1	2	MS35338-46	1	5
17A6X0003	7	1		1	19
17A6X0004	7	2		2	6
17A6X0019	2	2		3	2
17A6X0021	3	1		5	2
17A6X0060	1			7	4
17A6X0061	1		MS51412-36	1	14
17A6X1001	2	4	MS51968-2	1	10
17A6X1013-1	4	1		1	16
17A6X1013-2	4	1	MS90726-12	1	7
20083288	1	12	MS90726-18	1	13
20083289	1	11	MS90726-60	1	6
20085233	3	5		1	17
20085244	3	7		2	5
20085261	3	12		5	1
20085269-1	3	10		7	3
20085269-2	3	11	MS90726-62	3	4
20085285	3	13	NAS301-4	1	9
20085287	3	6	NAS301-6	1	4
20085289	3	8		1	18
20089721	2	1		2	7
A-A-3190	1			3	3
A-A-55804	2	3		5	3
CG-5075	4	2		7	5
MS20604B6W4	3	9	QOB330	4	3
MS24694C107	3	14			

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
COMPONENTS OF END ITEM (COEI) AND BASIC ISSUE ITEMS (BII) LISTS

INTRODUCTION

Scope

This work package lists COEI and BII for the Production/Quality Control Shop to help you inventory items for safe and efficient operation of the equipment.

General

The COEI and BII information is divided into the following lists:

Components of End Item (COEI). This list is for information purposes only and is not authority to requisition replacements. These items are part of the Production/Quality Control Shop. As part of the end item, these items must be with the end item whenever it is issued or transferred between property accounts. Items of COEI are removed and separately packaged for transportation or shipment only when necessary. Illustrations are furnished to help you find and identify the items.

Basic Issue Items (BII). These essential items are required to place the Production/Quality Control Shop in operation, operate it, and to do emergency repairs. Although shipped separately packaged, BII must be with the Production/Quality Control Shop during operation and when it is transferred between property accounts. Listing these items is your authority to request/requisition them for replacement based on authorization of the end item by the TOE/MTOE. Illustrations are furnished to help you find and identify the items.

Explanation of Columns in the COEI List and BII List

Column (1) Illus Number. Gives you the number of the item illustrated.

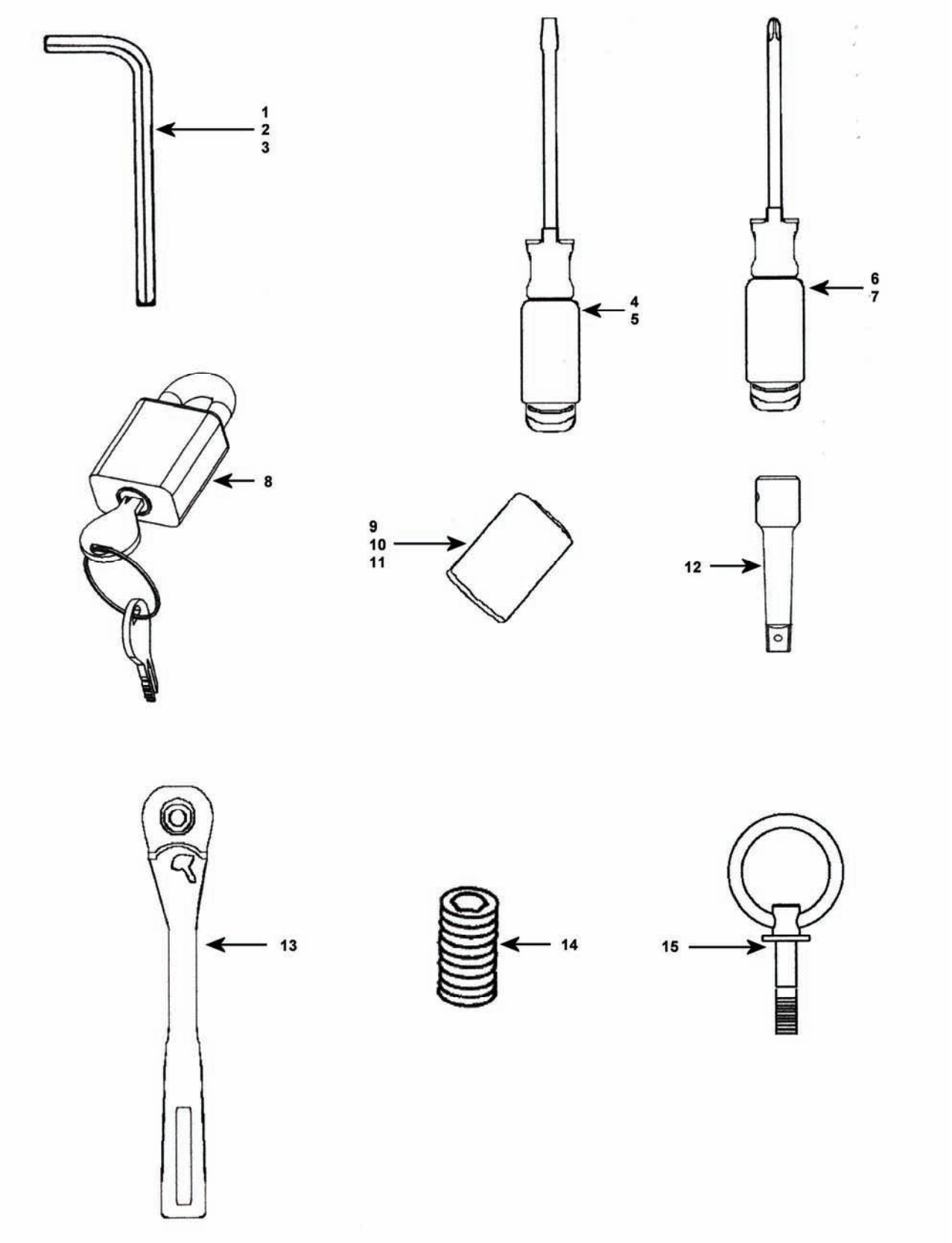
Column (2) National Stock Number (NSN). Identifies the stock number of the item to be used for requisitioning purposes.

Column (3) Description, CAGEC, and Part Number. Identifies the Federal item name (in all capital letters) followed by a minimum description when needed. The stowage location of COEI and BII is also included in this column. The last line below the description is the CAGEC (Commercial and Government Entity Code) (in parentheses) and the part number.

Column (4) Usable On Code (UOC). When applicable, gives you a code if the item you need is not the same for different models of equipment.

Column (5) Unit of Issue (U/I). Indicates the physical measurement or count of the item as issued per the National Stock Number shown in column (2).

Column (6) Qty Rqr. Indicates the quantity required.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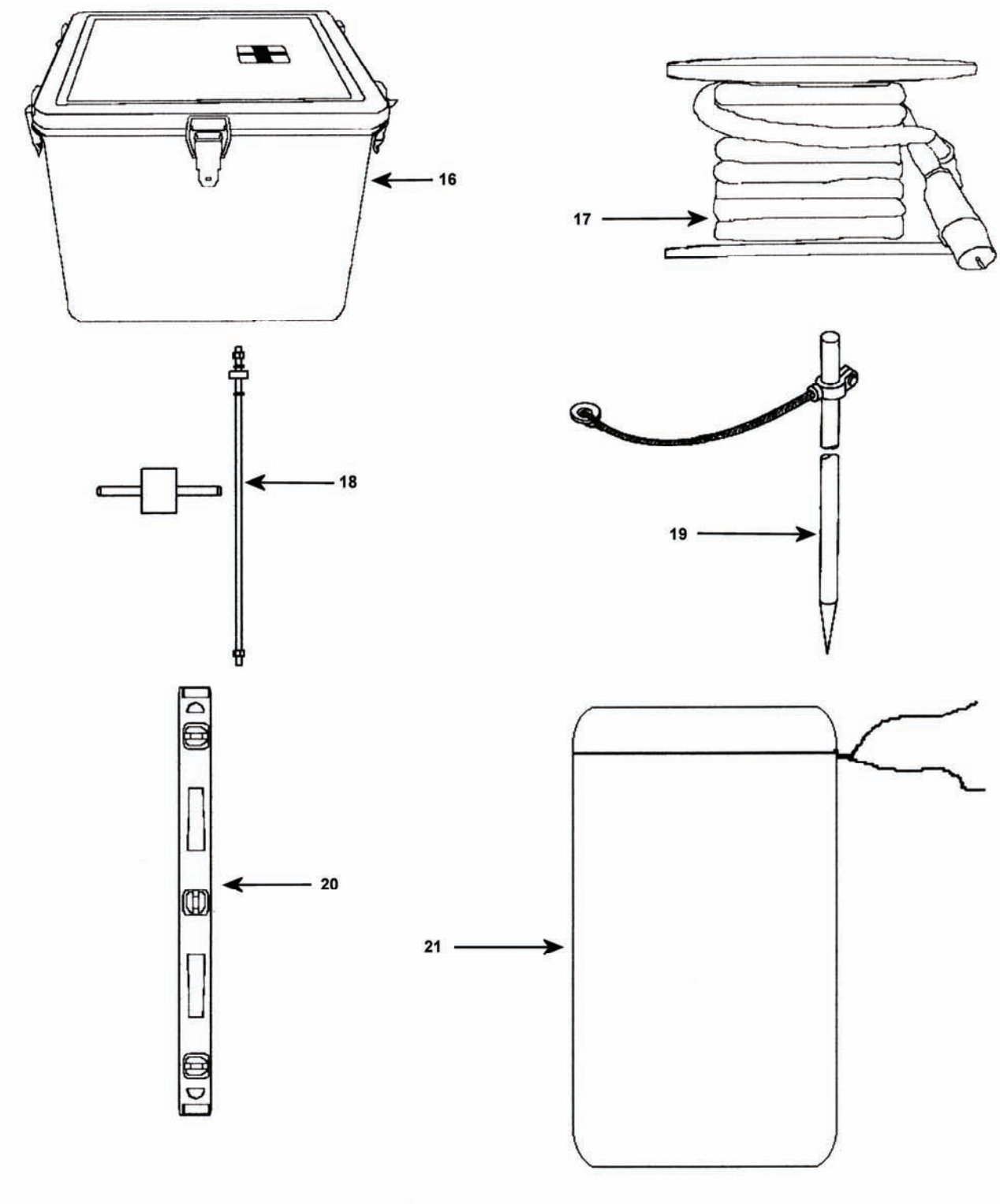
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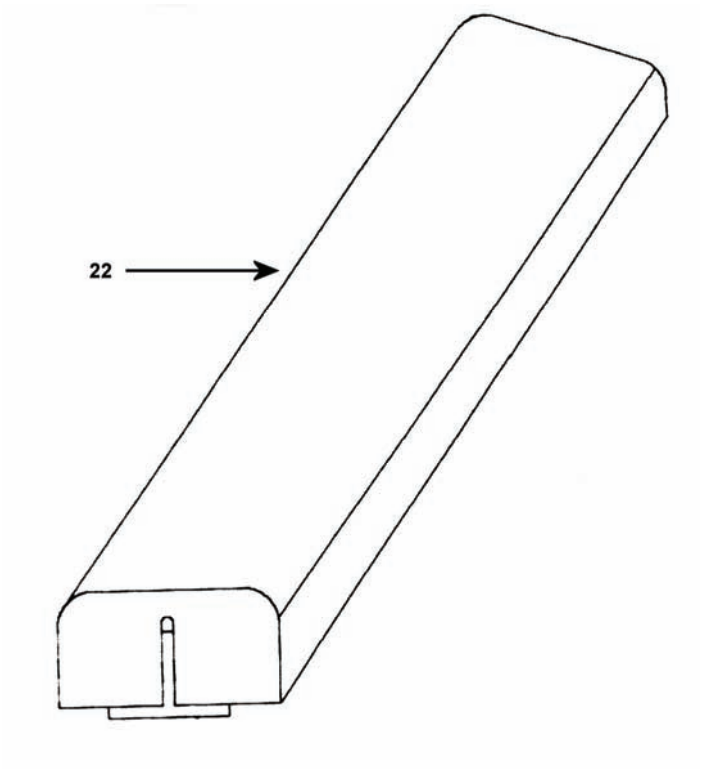
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Table 1. Components of End Items (COEI) List.

(1) ILLUS NO.	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION, CAGEC, AND PART NUMBER	(4) UOC	(5) U/I	(6) QTY RQR
1	5120-01-335-2115	KEY, SOCKET HEAD SCREW: LONG ARM LENGTH 2.25" NOMINAL, MATERIAL STEEL OVERALL, SHORT ARM LENGTH .75" NOMINAL, DESIGN L-HANDLE, WRENCHING SURFACE SIZE .125" NOMINAL SINGLE END BII ENVELOPE (5014) 08292	NA	EA	1
2	5120-01-335-2117	KEY, SOCKET HEAD SCREW: LONG ARM LENGTH 2.5" NOMINAL, MATERIAL STEEL OVERALL, SHORT ARM LENGTH .844" NOMINAL, DESIGN L-HANDLE, WRENCHING SURFACE SIZE .156" NOMINAL SINGLE END BII ENVELOPE (57020) 08292	NA	EA	1
3	5120-01-335-2118	KEY, SOCKET HEAD SCREW: LONG ARM LENGTH 2.75" NOMINAL, MATERIAL STEEL OVERALL, SHORT ARM LENGTH .938" NOMINAL, DESIGN L-HANDLE, WRENCHING SURFACE SIZE .188" NOMINAL SINGLE END BII ENVELOPE (57022) 08292	NA	EA	1
4	5120-01-398-7989	SCREWDRIVER, FLAT TIP: BLADE LENGTH 8" NOMINAL, FLARED TIP SIDE, STRAIGHT FLUTED HANDLE, STEEL BLADE, PLASTIC HANDLE, OVERALL LENGTH 12.5" NOMINAL, TIP WIDTH .375" NOMINAL BII ENVELOPE (2343-8) 96508	NA	EA	1
5	5120-01-398-7960	SCREWDRIVER, FLAT TIP: BLADE LENGTH 6" NOMINAL STRAIGHT FLUTED HANDLE, STEEL BLADE, PLASTIC HANDLE, SHANK SHAPE ROUND, ELECTRICIAN'S TYPE, TIP WIDTH .188" NOMINAL BII ENVELOPE (2243-6) 96508	NA	EA	1
6	5120-01-399-9019	SCREWDRIVER, CROSS TIP: BLADE LENGTH 4" NOMINAL, CUSHION GRIP, STEEL BLADE, PLASTIC HANDLE, OVERALL LENGTH 8.344" NOMINAL, SHANK SHAPE ROUND, TIP SIZE DESIGN 2, TIP TYPE PHILLIPS CROSS BII ENVELOPE (3R991) 25795	NA	EA	1
7	5120-01-399-9031	SCREWDRIVER, CROSS TIP: BLADE LENGTH 6" NOMINAL, CUSHION GRIP, STEEL BLADE, PLASTIC HANDLE, OVERALL LENGTH 10.344" NOMINAL, SHANK SHAPE ROUND, TIP SIZE DESIGN 2, TIP TYPE PHILLIPS CROSS BII ENVELOPE (65-903) 1CV05	NA	EA	1
8	5340-00-158-3805	PADLOCK: CONSTRUCTION SOLID OR LAMINATED, MATERIAL STEEL OVERALL, OVERALL HEIGHT 3.125" NOMINAL, OVERALL THICKNESS .688" NOMINAL, OVERALL WIDTH 1.75", SURFACE TREATMENT CHROMIUM OVERALL OR ZINC BII DOOR (A-A-59487A) 58536	NA	EA	2

(1) ILLUS NO.	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION, CAGEC, AND PART NUMBER	(4) UOC	(5) U/I	(6) QTY RQR
9	5120-01-399-9534	SOCKET, SOCKET WRENCH: DRIVE SURFACE SIZE .375" NOMINAL SINGLE END, MATERIAL STEEL OVERALL, OVERALL LENGTH 1.125" NOMINAL, SURFACE TREATMENT CHROMIUM OVERALL, WRENCHING SURFACE SHAPE 12 POINT, WRENCHING SURFACE SIZE .5" NOMINAL SINGLE END BII ENVELOPE (J5216) 1CV05	NA	EA	1
10	5120-01-399-9535	SOCKET, SOCKET WRENCH: DRIVE SURFACE SIZE .375" NOMINAL SINGLE END, MATERIAL STEEL OVERALL, OVERALL LENGTH 1.125" NOMINAL, SURFACE TREATMENT CHROMIUM OVERALL, WRENCHING SURFACE SHAPE 12 POINT, WRENCHING SURFACE SIZE .562" NOMINAL SINGLE END BII ENVELOPE (5218) 1CV05	NA	EA	1
11	5120-01-399-9538	SOCKET, SOCKET WRENCH: DRIVE SURFACE SIZE .375" NOMINAL SINGLE END, MATERIAL STEEL OVERALL, OVERALL LENGTH 1.062" NOMINAL, SURFACE TREATMENT CHROMIUM OVERALL, WRENCHING SURFACE SHAPE 12 POINT, WRENCHING SURFACE SIZE .438" NOMINAL SINGLE END BII ENVELOPE (J5214) 1CV05	NA	EA	1
12	5120-01-430-7919	EXTENSION, SOCKET WRENCH: DRIVE SURFACE SIZE .375" NOMINAL BOTH ENDS, MATERIAL STEEL OVERALL, OVERALL LENGTH 3" NOMINAL, SURFACE TREATMENT CHROMIUM OVERALL BII ENVELOPE (11905) 08292	NA	EA	1
13	5120-01-430-7929	HANDLE, RATCHET SOCKET WRENCH: DRIVE SURFACE SIZE .375" NOMINAL SINGLE END, MATERIAL STEEL OVERALL, OVERALL LENGTH 7.625" NOMINAL, SURFACE TREATMENT CHROMIUM OVERALL BII ENVELOPE (11901) 08292	NA	EA	1
14	5305-00-728-6350	SETSCREW: FASTENER LENGTH .735" MINIMUM AND .765" MAXIMUM, HEAD STYLE HEXAGON, MATERIAL STEEL COMP 4032/4037/4137/4140/8630/8740 OVERALL, NOMINAL THREAD DIAMETER .375", SURFACE TREATMENT CADMIUM OVERALL AND CHROMATE, THREAD LENGTH .735" MINIMUM AND .765" MAXIMUM, THREAD QUANTITY PER INCH 24-UNF BII ENVELOPE (MS51966-90) 96906	NA	EA	25
15	5306-00-624-9317	BOLT, RING: MATERIAL STEEL COMP 4130 OVERALL, NOMINAL THREAD DIAMETER .375", RING INSIDE DIAMETER 1.625" NOMINAL, RING STOCK DIAMETER .25" NOMINAL, SURFACE TREATMENT CADMIUM OVERALL BII ENVELOPE (FDA1658-3) 98313	NA	EA	20
16	6545-00-116-1410	FIRST AID KIT, GENERAL PURPOSE: GENERAL PURPOSE RIGID CASE BII MTD ON BRKT A (UA-68-1371) 06416	NA	EA	1
17	6150-00-255-8332	CABLE ASSEMBLY, POWER, ELECTRICAL BII MTD ON FLOOR (07878) 72289-100	NA	EA	1

(1) ILLUS NO.	(2) NATIONAL STOCK NUMBER	(3) DESCRIPTION, CAGEC, AND PART NUMBER	(4) UOC	(5) U/I	(6) QTY RQR
18	5120-01-013-1676	SLIDE HAMMER, GROUND ROD: STEEL, 36" LENGTH, 5/8" DIA, 5/8"-11 UNC X 3 ¼", THREADED BOTH END BLACK OXIDE FINISH, NUT 5/8-11 UNC EACH END, STRICKER PLATE 4" OD X 1" ID THICK CENTER HOLE 5/8-11 UNC THREADED STEEL BLACK OXIDE FINISH, STRIKER 4" OD x ¾" ID X 5" HIGH W/ ¾ OD X 8" LONG HANDLES CENTERED BII MTD ON TABLE D (P74-144) 45225	NA	EA	1
19	5975-00-878-3791	ROD, GROUND: 3 SECTIONS, DIM 9' LG, 5/8" DIA, CONE POINT, MALE THD END, W/SEPARABLE CLAMP, CABLE AND TERMINAL CLAMP WILL BE ATTACHED ON EACH ROD IN A MANNER SO AS NOT TO COME OFF IN HANDLING BII MTD ON TABLE D (A-A-55804) 58536	NA	EA	1
20	5210-01-509-2259	LEVEL AND PLUMB: STANDARD EXTRUDED ALUMINUM I-BEAM LEVEL, 24" LENGTH, 1 LEVEL VIAL, 2 PLUMB VIALS BII TOOL BOX (22675A22) 39428	NA	EA	1
21	8015-00-271-1511	BAG, COTTON MAILING BII TOOL BOX (8015-00-271-1511) 83421	NA	EA	1
22		T-SEAL BII TOOL BOX (20085241) 81996	NA	EA	2

End of Work Package

PRODUCTION/QUALITY CONTROL SHOP
EXPENDABLE AND DURABLE ITEMS LIST

INTRODUCTION

Scope

This work package lists expendable and durable items that you will need to operate and maintain the Production/Quality Control Shop. This list is for information only and is not authority to requisition the listed items. These items are authorized to you by CTA 50-970, Expendable/Durable Items (Except Medical, Class V Repair Parts, and Heraldic Items), CTA 50-909, Field and Garrison Furnishings and Equipment or CTA 8-100, Army Medical Department Expendable/Durable Items.

Explanation of Columns in the Expendable/Durable Items List

Column (1) Item Number. This number is assigned to the entry in the list and is referenced in the narrative instructions to identify the item (e.g., “Use brake fluid (WP 0098, item 5)”).

Column (2) Level. This column identifies the lowest level of maintenance that requires the listed item (O = Unit/AVUM, F = Direct Support/AVIM, D = Depot).

Column (3) National Stock Number (NSN). This is the NSN assigned to the item, which you can use to requisition it.

Column (4) Item Name, Description, Part Number/(CAGEC). This column provides the other information you need to identify the item. The last line below the description is the part number and the Commercial and Government Entity Code (CAGEC) (in parentheses).

Column (5) Unit of Issue (U/I) code shows the physical measurement or count of an item, such as gallon, dozen, gross, etc.

Table 1. Expendable and Durable Items List.

(1) ITEM NO.	(2) LEVEL	(3) NATIONAL STOCK NUMBER	(4) ITEM NAME, DESCRIPTION, CAGEC, AND PART NUMBER	(5) U/I
1	F	8040-00-877-9872	ADHESIVE, SEALANT (81349) MIL-A-46106	kt
2	F	8010-00-852-9034	ENAMEL, GRAY (81348) 16187	pt
3	F	8010-00-159-4520	ENAMEL, WHITE (81348) 17773	pt
4	F	8010-00-297-0593	PRIMER, COATING (81348) TT-P-1757	pt
5	F	3439-00-063-5200	ROD, WELDING (81348) 5356	lb
6	F	6810-00-201-0907	ALCOHOL, DENATURED (81348) MIL-A-6091	gl
7	F	9160-01-517-5484	RTV, SEALANT (45152) 3119525	ea
8	F	8030-00-753-4599	SEALING COMPOUND (1DWR5) AC-236	kt
9	F	5320-00-962-4693	RIVET, BLIND (10054) AB6-6	hd
10	F		RIVET AD45BS200	hd
11	F	8030-01-451-0284	CORROSION RESISTANT (81349) MIL-C-5541	gal
12	F	8040-00-900-6296	ADHESIVE (92528) FE 6026	kt
13	F	8010-01-492-6639	GREEN 383 (81349) MIL-DTL-64159	kt
14	F		TAPE, ELECTRICAL	rl
15	F		TWINE/ROPE	rl

End of Work Package

By Order of the Secretary of the Army:

PETER J. SCHOOMAKER
General, United States Army
Chief of Staff

Official:

JOYCE E. MORROW
Administrative Assistant to the
Secretary of the Army
0622903

DISTRIBUTION:
To be distributed in accordance with Initial Distribution Number (IDN) 311356 requirements for TM 1-4920-440-13&P.

These are the instructions for sending an electronic 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

From: "Whomever" <whomever@wherever.army.mil>
To: 2028@redstone.army.mil

Subject: DA Form 2028

1. ***From:*** Joe Smith
2. *Unit:* home
3. ***Address:*** 4300 Park
4. ***City:*** Hometown
5. ***St:*** MO
6. ***Zip:*** 77777
7. ***Date Sent:*** 19−OCT−93
8. ***Pub no:*** 55−2840−229−23
9. ***Pub Title:*** TM
10. ***Publication Date:*** 04−JUL−85
11. *Change Number:* 7
12. *Submitter Rank:* MSG
13. ***Submitter FName:*** Joe
14. *Submitter MName:* T
15. ***Submitter LName:*** Smith
16. ***Submitter Phone:*** 123−123−1234
17. ***Problem:*** **1**
18. *Page:* 2
19. *Paragraph:* 3
20. *Line:* 4
21. *NSN:* 5
22. *Reference:* 6
23. *Figure:* 7
24. *Table:* 8
25. *Item:* 9
26. *Total:* 123
27. ***Text:***

This is the text for the problem below line 27.

RECOMMENDED CHANGES TO PUBLICATIONS AND BLANK FORMS For use of this form, see AR 25–30; the proponent agency is ODISC4.	Use Part II (*reverse)* for Repair Parts and Special Tool Lists (RPSTL) and Supply Catalogs/ Supply Manuals (SC/SM)	DATE 8/30/02
TO: (*Forward to proponent of publication or form)(Include ZIP Code)* Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM–MMC–MA–NP Redstone Arsenal, AL. 35898	FROM: (*Activity and location)(Include ZIP Code)* MSG, Jane Q. Doe 1234 Any Street Nowhere Town, AL 34565	

PART 1 – ALL PUBLICATIONS (EXCEPT RPSTL AND SC/SM) AND BLANK FORMS

PUBLICATION/FORM NUMBER	DATE	TITLE
TM 9–1005–433–24	16 Sep 2002	Organizational, Direct Support, And General Support Maintenance Manual for Machine Gun, .50 Caliber M3P and M3P Machine Gun Electrical Test Set Used On Avenger Air Defense Weapon System

ITEM NO.	PAGE NO.	PARA–GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.	RECOMMENDED CHANGES AND REASON
1	WP0005 PG 3		2			Test or Corrective Action column should identify a different WP number.

** Reference to line numbers within the paragraph or subparagraph.*

TYPED NAME, GRADE OR TITLE	TELEPHONE EXCHANGE/ AUTOVON, PLUS EXTENSION	SIGNATURE
MSG, Jane Q. Doe, SFC	788–1234	

TO: (*Forward direct to addressee listed in publication)*	**FROM:** (*Activity and location) (Include ZIP Code)*	**DATE**
Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM–MMC–MA–NP Redstone Arsenal, AL. 35898	MSG, Jane Q. Doe 1234 Any Street Nowhere Town, AL 34565	8/30/02

PART II – REPAIR PARTS AND SPECIAL TOOL LISTS AND SUPPLY CATALOGS/SUPPLY MANUALS

PUBLICATION NUMBER	DATE	TITLE

PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER	REFERENCE NO.	FIGURE NO.	ITEM NO.	TOTAL NO. OF MAJOR ITEMS SUPPORTED	RECOMMENDED ACTION

PART III – REMARKS (*Any general remarks or recommendations, or suggestions for improvement of publications and blank forms. Additional blank sheets may be used if more space is needed.)*

TYPED NAME, GRADE OR TITLE	TELEPHONE EXCHANGE/AUTOVON, PLUS EXTENSION	SIGNATURE
MSG, Jane Q. Doe, SFC	788–1234	

RECOMMENDED CHANGES TO PUBLICATIONS AND BLANK FORMS For use of this form, see AR 25–30; the proponent agency is ODISC4.	Use Part II (*reverse)* for Repair Parts and Special Tool Lists (RPSTL) and Supply Catalogs/ Supply Manuals (SC/SM)	DATE
TO: (*Forward to proponent of publication or form)(Include ZIP Code)* Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM-MMC-MA-NP Redstone Arsenal, AL 35898	FROM: (*Activity and location)(Include ZIP Code)*	

PART 1 – ALL PUBLICATIONS (EXCEPT RPSTL AND SC/SM) AND BLANK FORMS

PUBLICATION/FORM NUMBER	DATE	TITLE

ITEM NO.	PAGE NO.	PARA–GRAPH	LINE NO. *	FIGURE NO.	TABLE NO.	RECOMMENDED CHANGES AND REASON

** Reference to line numbers within the paragraph or subparagraph.*

TYPED NAME, GRADE OR TITLE	TELEPHONE EXCHANGE/ AUTOVON, PLUS EXTENSION	SIGNATURE

TO: (*Forward direct to addressee listed in publication)* Commander, U.S. Army Aviation and Missile Command ATTN: AMSAM-MMC-MA-NP Redstone Arsenal, AL 35898	**FROM:** (*Activity and location) (Include ZIP Code)*	**DATE**

PART II – REPAIR PARTS AND SPECIAL TOOL LISTS AND SUPPLY CATALOGS/SUPPLY MANUALS

PUBLICATION NUMBER	DATE	TITLE

PAGE NO.	COLM NO.	LINE NO.	NATIONAL STOCK NUMBER	REFERENCE NO.	FIGURE NO.	ITEM NO.	TOTAL NO. OF MAJOR ITEMS SUPPORTED	RECOMMENDED ACTION

PART III – REMARKS (*Any general remarks or recommendations, or suggestions for improvement of publications and blank forms. Additional blank sheets may be used if more space is needed.)*

TYPED NAME, GRADE OR TITLE	TELEPHONE EXCHANGE/AUTOVON, PLUS EXTENSION	SIGNATURE

The Metric System and Equivalents

Linear Measure

1 centimeter = 10 millimeters = .39 inch
1 decimeter = 10 centimeters = 3.94 inches
1 meter = 10 decimeters = 39.37 inches
1 dekameter = 10 meters = 32.8 feet
1 hectometer = 10 dekameters = 328.08 feet
1 kilometer = 10 hectometers = 3,280.8 feet

Weights

1 centigram = 10 milligrams = .15 grain
1 decigram = 10 centigrams = 1.54 grains
1 gram = 10 decigram = .035 ounce
1 decagram = 10 grams = .35 ounce
1 hectogram = 10 decagrams = 3.52 ounces
1 kilogram = 10 hectograms = 2.2 pounds
1 quintal = 100 kilograms = 220.46 pounds
1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

1 centiliter = 10 milliters = .34 fl. ounce
1 deciliter = 10 centiliters = 3.38 fl. ounces
1 liter = 10 deciliters = 33.81 fl. ounces
1 dekaliter = 10 liters = 2.64 gallons
1 hectoliter = 10 dekaliters = 26.42 gallons
1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	*To*	*Multiply by*	*To change*	*To*	*Multiply by*
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
pound-inches	Newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit temperature	5/9 (after subtracting 32)	Celsius temperature	°C

PIN: 083522-000